

MASS STORAGE RACK

ASSEMBLY GUIDE



OVERVIEW

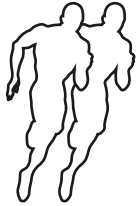
Congratulations on your new Mass Storage Rack!

The unit is the perfect solution for gyms that provide a wide array of fitness equipment. This 3-tiered storage rack is made out of the same high-quality steel as our pull-up rigs and features a modular design to allow for numerous customizations and attachments. With adjustable shelving based on the items you want to store as well as cross members with holes for additional plate holders, these Mass Storage Units will free up a ton of floor space.

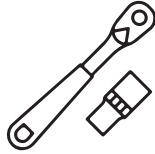
WARNING

Serious or fatal crushing injuries can occur from equipment tip-over. To prevent this rack from tipping over, store the heaviest items on the bottom and permanently fix unit to the floor.

WHAT YOU'LL NEED



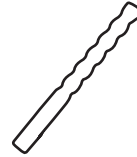
Two People



19mm Ratchet



19mm Wrench



14mm Concrete Drill Bit



Impact Driver

PARTS GUIDE

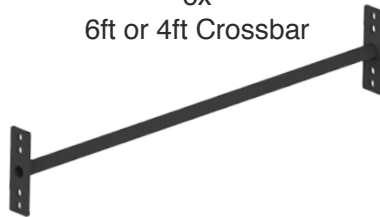
4x Upright Beams



6x 1ft Crossbeam



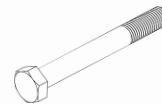
6x 6ft or 4ft Crossbar



Optional 6ft Storage Shelf



48x M12 Bolt



96x M12 Washer



16x 14mm Anchor



48x M12 Washer

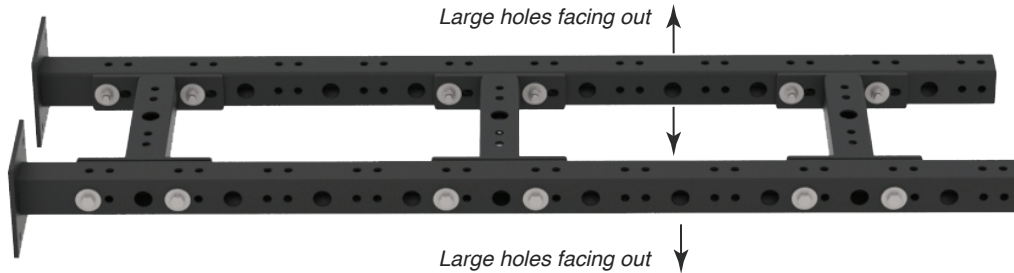


Please Note: You will receive two less pull-up bars for every storage shelf.

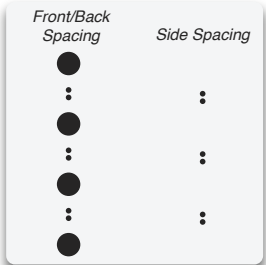
STEP ONE

Note: Steps 1-3 will be completed horizontally on the ground.

Connect two Upright Beams together using three 1ft Crossbeams.
You will repeat this step for the other side of the assembly.



2x
Repeat this step for the other side of the assembly



2x
Upright Beam



3x
1ft Crossbeam



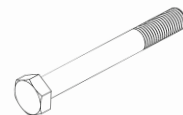
24x
M12 Washer



12x
M12 Nuts

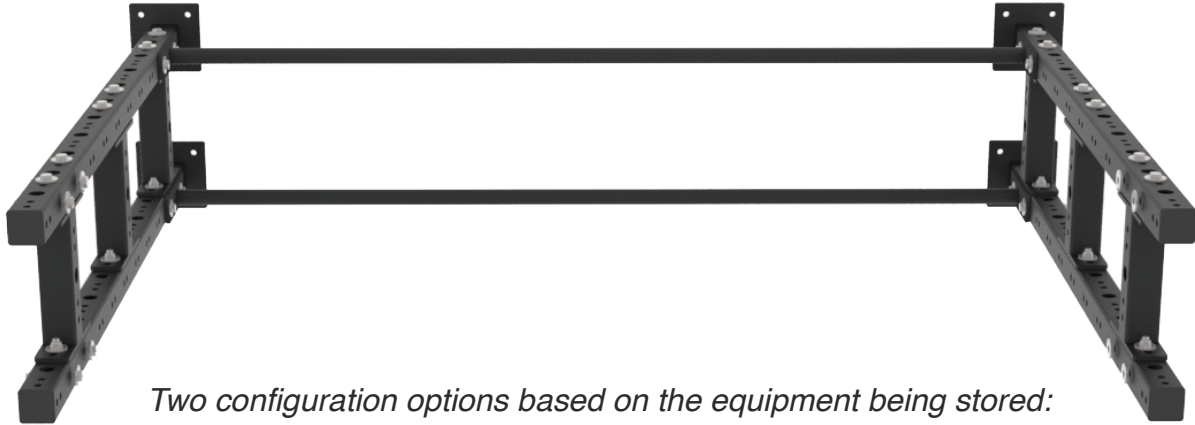


12x
M12 Bolt







STEP TWO

Now that you have each side completed from Step One, you can connect them using various shelf options. Space each side either four or six feet apart based on the storage unit you purchased and connect each shelf.



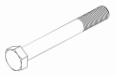


Two configuration options based on the equipment being stored:



- 2x** Crossbars 
- 16x** M12 Washer 
- 8x** M12 Nuts 
- 8x** M12 Bolt 

or

- 1x** Shelf 
- 8x** M12 Washer 
- 4x** M12 Nuts 
- 4x** M12 Bolt 

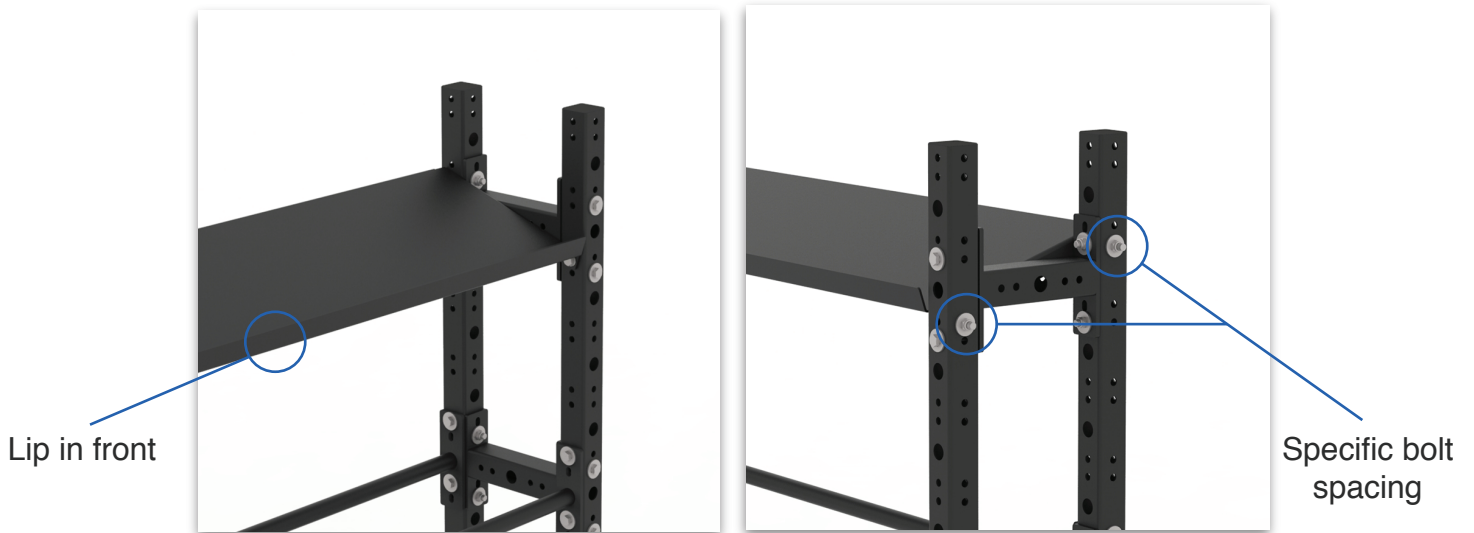
See Step 3 for shelf configuration options.

STEP THREE

This step is for configurations that include a 6ft Storage Shelf.

Two configuration options based on the equipment being stored:

Dumbbell Storage



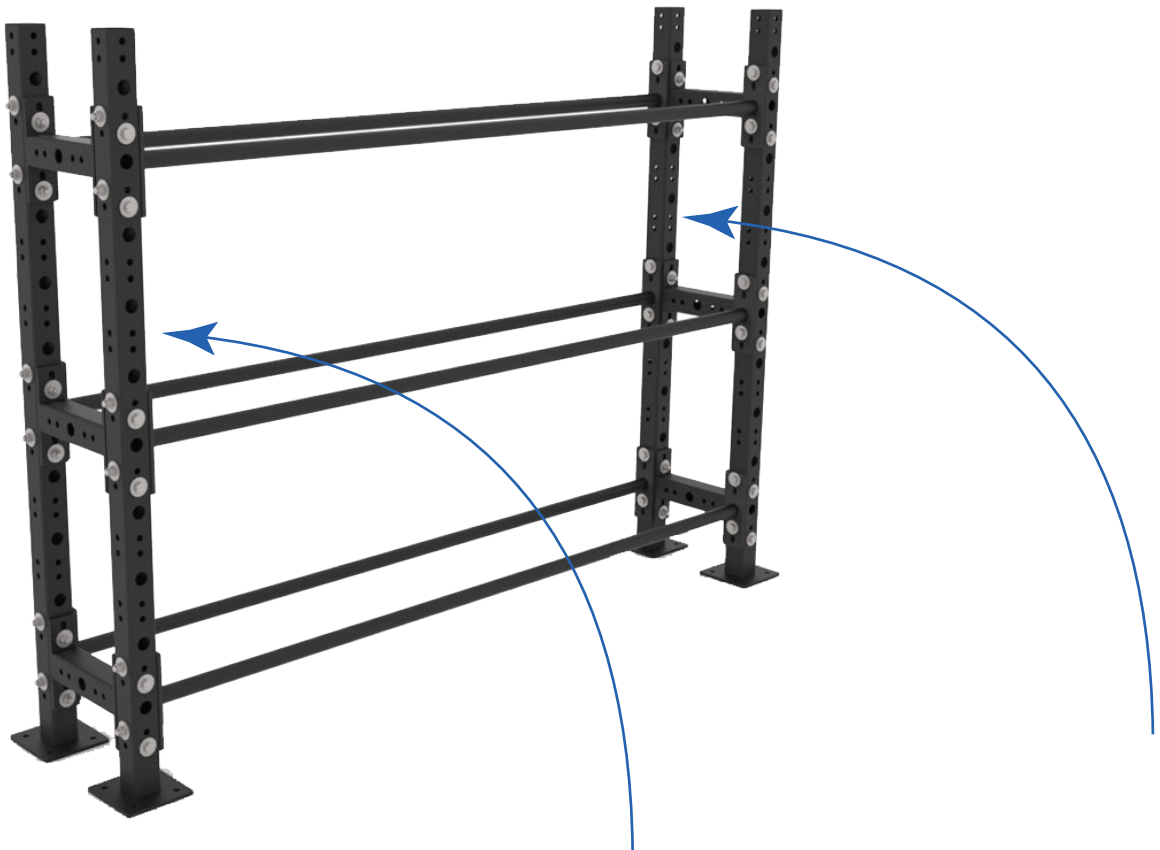
Kettlebell Storage



- 1
- 2
- 3
- 4**
- 5

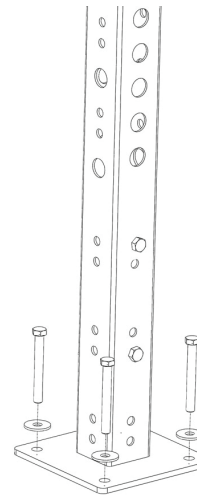
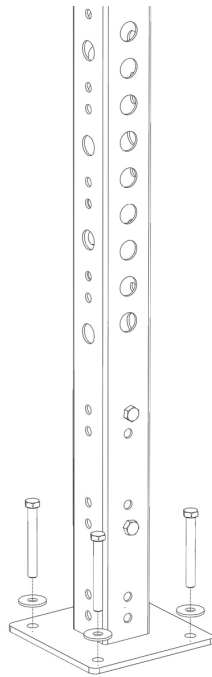
STEP FOUR

With your partner, carefully tilt the assembled rack upright and move it to desired gym location.



STEP FIVE

To fully secure the rack, bolt it to the floor using the provided Concrete Anchors. This step will vary depending on your structure. Contact a qualified contractor for additional help.



14mm
Concrete Anchors



COMPLETE

Congrats, your Mass Storage Rack is now complete!
It is important to check your bolts are securely tightened before use.

