

Lincraft



#P345

MAKR  
ORGANIC COTTON

Crochet Alphabet

INTERMEDIATE CROCHET

This is a complete upper case crochet alphabet which has unlimited uses with easy instructions for letters A to Z. They can be used for play and learning, or used to name or monogram a special project, in particular our organic cotton knitting patterns #P348 knitted baby blanket, #P351 crochet water bottle bags or #P344 Christmas stocking.

## MEASUREMENTS

### ONE SIZE

Length approx	9cm
Width approx	8cm

## YARN REQUIRED

### Makr ORGANIC COTTON Yarn 100g balls

Various Colours (per colour)	1
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NOTE: This pattern is written in British English. All measurements in charts and instructions are in cm. For conversion from centimetres to inches please divide by 2.5cm. Please be aware that there are different terms for crocheting and knitting in American and British English, if in doubt, we've included a list of common abbreviations.

Please use only the yarn specified. Another yarn is likely to yield different results. Quantities are approximate as knitting styles may vary between knitters. Check the ball bands to ensure all yarn is from the same dye lot.

## DIFFICULTY ●●●

### NEEDLES AND EQUIPMENT:

4mm crochet hook  
Wool needle for sewing in ends

### TENSION:

4mm: 15dc x 16 rows = 10cm x 10cm.

### CROCHET ABBREVIATION:

Ch:	chain
Dc:	double crochet
Tc:	treble crochet
Htr:	half treble crochet
Sl st:	slip st
Sp:	space
St(s):	stitch(es)
2tog:	two stitches together
FDC:	foundation double crochet

### NOTES:

#### FOUNDATION DOUBLE CROCHET:

combines making a chain and working row of sts into the chain.

- Chain 4.
- Yo.
- Insert hook into centre of 4th ch. (4th chain from hook), insert hook through loop on back of 1st st.
- Yo.
- Draw hook back through. You will now have 3 loops on the hook.
- Yo.
- Draw hook through first st only,
- Yo.
- Draw hook through 2 sts.
- Yo once more
- Draw through last 2 sts.
- To repeat start at (2) yarn over, then insert hook into foundation chain previously made.

#### SEAMLESS JOIN

- After the last stitch Cut Yarn, Pull Loop.
- Insert needle under both loops of 1st stitch
- Insert needle into middle of last stitch.

## ALPHABET PATTERN

### THE LETTER A.

Row 1. Ch 30, Dc in the 2nd ch from hook Dc in the next 12 ch. Dc 2tog over next 3 sts, skipping the centre st. Dc in remaining 13 ch. Turn (27sts)

Row 2. Ch 1, Dc in first 12 sts. Dc 2tog over next 3 sts, skipping the centre st. Dc in remaining 12 sts. Turn. (st sts)

Row 3. Ch 1, Dc in the first 11 sts. Dc 2tog over next 3 sts, skipping the centre st, Dc in the next 5 sts, leaving remaining sts unworked. Ch 4, turn. (16 sc, 4 ch) (Note- this ch 4 starts the horizontal "cross bar" of the A.)

Row 4. Dc in the back hump of the 2nd ch from hook, Dc in remaining 2 ch. Dc 2 tog, working into the same st as the last Dc of Row 3 and the next unworked st (sts #5 and 6 of that side of the A). Turn (4 sts)

Row 5. Do not ch. Dc in the next 4 sts (the Dc2tog and the 3 Dc from for 4). Turn. (4 sts)

Row 6. Ch 1, 2 Dc in the 1st st, Dc in the next 3 sts. Dc 2tog, working into the last st of the last Dc2tog and the next unworked st (sts #6 and 7 of that side of the A). Dc in the remaining 4 unworked sts from Row 2, working back down to the bottom of that side of the A. (11 sts total) Break yarn and finish off. Use one of the ends to sew the loose end of the crossbar to the other side.

### THE LETTER B.

Row 1. Ch 16, Dc in 2nd ch from hook, Dc in remaining ch. Turn. (15 sts)

Row 2-3. Ch 1, Dc in each st. Turn. (15 sts)

Row 4. Ch 2, Tr in 1st st, Htr in next st, Dc in next st, leaving remaining sts unworked. Turn. (3 sts)

Row 5. Ch 1, Dc in the 1st st, Htr in the next st, Tr in the last st. Turn. (3 sts)

Row 6. Ch 2, Tr in 1st st, Htr in next st, Tr in the last st. Turn. (3 sts)

Row 7. Ch 1, Dc in the 1st st, Htr in the next st, Tr in the last st. Turn. (3 sts)

Row 8 – 11. Repeat Rows 6-7. (sts) At the end of Row 11, do not turn.

Row 12. Ch 1, and working into the outside edge, work 2 sl st in the side of the Tr from Row 11, and 1 sl st in the Tr from Round 10. Ch 1, Dc in the side of the Tr from Round 10, Htr and Tr in the side of the Tr from Round 9. Turn. (3 sl st, 1 Dc, 1 Htr, 1 Tr).

Row 13 – 18. Repeat Rows 6-7

Row 19. Repeat Row 6.

Row 20. Repeat Row 6.

Row 20. Ch 1, Dc in each st. Break yarn and use tail to sew Row 20 to last 3 sts of Row 3.

Use tail to sew middle part of the B to the upright part of the B.

### THE LETTER C.

Row 1. Ch 4, Dc in the 2nd ch from hook, Htr in next ch, Tr in last ch. Turn. (3 sts)

Row 2. Ch 2, Tr in the 1st st, Htr in the next st, Dc in the last st. Turn. (3 sts)

Row 3. Ch 1, Dc in the 1st st, Htr in the next st, Tr in the last st. Turn. (3 sts)

Row 4. Repeat Row 2.

Row 5-7. Ch 1, Dc in each st. Turn. (3 sts)

Row 8-11. Repeat Rows 2-3.

Row 12-16. Repeat Row 5.

Row 17-20. Repeat Rows 3-4.

Row 21 – 23. Repeat Row 5.

Row 24-27. Repeat Rows 2-3. Break yarn and finish off.

### THE LETTER D.

Row 1. Ch 16 Dc in 2nd Ch from hook Dc in remaining ch. Turn. (15 sts)

Row 2-3. Ch 1, Dc in each st. Turn. (15 sts)

Row 4. Ch 1, Dc in first 3 sts, leaving remaining sts unworked. Turn. (3 sts)

Row 5-6. Ch 1, Dc in each st. Turn. (3 sts)

Row 7. Ch 1, Dc in the 1st st, Htr in the next st, Tr in the last st. Turn. (3 sts)

Row 8. Ch 2, Tr in the first st, Htr in the next st, Dc in the last st. Turn. (3 sts)

Row 9-10. Repeat Rows 7-8.

Row 11-15. Repeat Row 5.

Row 16. Ch 2, tr in the first st, Htr in the next st, Dc in the last st. Turn. (3 sts)

Row 17. Ch 1, Dc in the 1st st, Htr in the next st, Tr in the last st. Turn. (3 sts)

Row 18-19. Repeat Rows 16-17.

Rows 20-22. Repeat Row 5. Turn, (3 sts) Break yarn and use tail to sew Row 22 to last 3 sts of Row 3. Finish off.

### THE LETTER E.

Row 1. Ch 12, Dc in 2nd ch from hook and each remaining ch. Turn. (11 ts)

Row 2-3. Ch 1, Dc in each st. Turn. (11 sts)

Row 4. Ch 1, Dc in first 3 sts, leaving remaining sts unworked. Turn. (3 sts)

Row 5. Ch 1, Dc in each st. Turn. (3 sts)

Row 6. Ch 1, Dc in each st, Ch 6. Turn. (3 Dc, 6 ch)

Row 7. Dc in the 2nd ch from hook and each remaining ch, Dc in each st. Turn. (8 sts)

Row 8-9. Ch 1, Dc in each st. Turn. (8 sts)

Row 10. Ch 1, Dc in first 3 sts, leaving remaining sts unworked. Turn. (3 sts)

Row 11. Ch 1, Dc in each st. Turn. (3 sts)

Row 12. Ch 1, Dc in each st Ch 9. Turn. (3 sts, 9 ch)

Row 13. Dc in 2nd ch from hook Dc in remaining 7 ch and each st. Turn. (11 sts)

Row 14 – 15. Ch 1, Dc in each st. Turn. (11 sts) Break yarn and finish off.

### THE LETTER F.

Row 1: Ch 12, Dc in 2nd Ch from hook and each remaining Ch. Turn. (11 sts)

Row 2-3: Ch 1, Dc in each st. Turn. (11 sts)

Row 4. Ch 1, Dc in first 3 sts, leaving remaining sts unworked. Turn. (3 sts)

Row 5. Ch 1, Dc in each st. Turn. (3 sts)

Row 6. Ch 1, Dc in each st, ch 6. Turn. (3 Dc, 6 ch).

Row 7. Dc in the 2nd ch from hook and each remaining ch, Dc in each st. Turn. (8 sts)

Row 8-9. Ch 1, Dc in each st. Turn. (8 sts)

Row 10. Ch 1, Dc in first 3 sts, leaving remaining sts unworked. Turn. (3 sts)

Row 11-15. Ch 1, Dc in each st. Turn. (3 sts) Break yarn and finish off.

### THE LETTER G.

Row 1. Ch 4, Dc in 2nd Ch from hook and remaining 2 ch. Turn. (3 sts)

Row 2-3. Ch 1, Dc in each st. Turn. (3 sts)

Row 4. Ch 1, Dc in the first 2 sts, leave last st unworked. Turn. (2 sts)

Row 5. Ch 1, skip the first st, Dc in the next st. Turn. (1 st)

Row 6. Ch 2, skip the Dc made in Row 5, Dc in the Ch 1 sp made in Row 5. Htr in the side of the last Dc made in Row 4. Dc in the unworked st from Row 3. Turn. (3 sts)

Row 7. Ch 1, Dc in the 1st st, Htr in the 2nd st, Tr in the last st. Turn. (3 sts)

Row 8. Ch 2, Tr in the 1st st, Htr in the 2nd st, Dc in the last st. Turn. (3 sts)

Row 9-10. Repeat Rows 7-8.

Row 11. Repeat Row 7.

Row 12-14 Repeat Row 2.

Row 15-18. Repeat Rows 7-8.

Row 19-23. Repeat Row 2.

Row 24. Repeat Row 8.

Row 25. Repeat Row 7.

Row 26-27. Repeat Rows 24-25.

Row 28-30. Repeat Row 2.

Row 31-34. Repeat Rows 7-8. Break yarn and finish off.

### THE LETTER H.

Row 1: Ch 16, Dc in 2nd Ch from hook, Dc in remaining Ch. Turn. (15 sts)

Row 2-3. Ch 1, Dc in each st. Turn. (15 sts)

Row 4. Ch 1, skip the first st, sl st in the next 5 sts. Leave remaining sts unworked, do not turn. (5 sl st)

Row 5. Ch 6, Dc in 2nd ch from hook, Dc in remaining 4 ch, sl st in next unworked st of Row 3. Turn. (5 Dc, 1 sl st).

Row 6. Ch 1, skip the sl st, Dc in each st. Turn. (5 sts)

Row 7. Ch 1, Dc in each st, Sl st in next unworked st of Row 3. Turn. (5 Dc, 1 sl st).

Row 8. Ch 1, skip the sl st, sl st in each of the 5 sts across. Do not turn. (5 sl st)

Row 9. Ch 7, Dc in the 2nd ch from hook Dc in remaining 5 Ch, Dc 3 in the side of Rows 5-7 (1 st in the edge of each row), FDC (foundation double crochet) 6. Turn. (9 Dc 6 FDC).

Row 10-11. Ch 1, Dc in each st. Turn. (15 sts) Break yarn and finish off.

### THE LETTER I.

Row 1. Ch 16, Dc in 2nd Ch from hook, Dc in remaining ch. Turn. (15 sts)

Row 2-3. Ch 1, Dc in each st. Turn. (15 sts). Break yarn and finish off.

### THE LETTER J.

Row 1. Ch 4, Dc in 2nd ch from hook, Dc in remaining 2 ch. Turn. (3 sts)

Row 2-11. Ch 1, Dc in each st. Turn. (3 sts)

Row 12. Ch 1, Dc in 1st st, Htr in next st, Tr in last st. Turn. (3 sts)

Row 13. Ch 2, Tr in 1st st, Htr in next st, Dc in last st. Turn. (3 sts)

Row 14-15. Repeat Rows 12-13.

Row 16-18. Repeat Row 2.

Row 19. Repeat Row 13.

Row 20. Repeat Row 12.

Row 21-22. Repeat Rows 19-20.

Row 23. Ch 1, Dc in each st. Break yarn and finish off.

### **THE LETTER K.**

Row 1. Ch 16, Dc in 2nd ch from hook and remaining ch. Turn. (15 sts)

Row 2. Ch 1, Dc in each st. Turn. (15 sts)

Row 3. Ch 1, Dc in the first 8 sts, leaving remaining sts unworked. Do not turn. (8 sts)

Row 4. Ch 9. Dc in the 2nd ch from hook and remaining 7 ch. Dc in next unworked st of Row 2. Turn. (9 sts)

Row 5. Ch 1, skip the first 2 sts, Dc in remaining 7 sts. Turn. (7 sts)

Row 6. Ch 1, Dc in each of the 7 sts, then Dc in remaining 6 sts of Row 2. Break yarn and finish off.

Row 7. Rejoin yarn with a sl st to the 8th (last) st of Row 3. Dc in the same st and next 2 sts of the "top arm" of the K. Turn. (3 sts)

Row 8-15. Ch 1, Dc in each st. Turn. (3 sts) Break yarn and finish off.

### **THE LETTER L.**

Row 1: Ch 16, Dc in 2nd Ch from hook and remaining ch. Turn. (15 sts)

Row 2-3: Ch 1 Dc in each st. Turn. (15 sts)

Row 4. Ch 1, Dc in the first 3 sts, leave remaining sts unworked. Turn. (3 sts)

Row 5-10. Ch 1, Dc in each st. Turn. (3 sts)

Row 11: Ch 1, Dc in each st. (3 sts) Break yarn and finish off.

### **THE LETTER M & W.**

Row 1: Ch 16, Dc in 2nd Ch from hook and remaining ch. Turn. (15 sts)

Row 2-3. Ch 1, Dc in each st. Turn. (15 sts)

Row 4. Ch 1, skip the first st, Dc in the next st, 2 Dc in the next st. Turn. (3 sts)

Row 5. Ch 1, 2 Dc in the first st, Dc in the next st, sl st in the last st. Turn. (3 Dc and a sl st).

Row 6. Ch 1, skip the sl st and the first Dc, Dc in the next st, 2 Dc in the last st. Turn. (3 sts)

Row 7. Repeat Row 5.

Row 8. Repeat Row 6.

Row 9. Repeat Row 5.

Row 10. Ch 1, skip the sl st, 2 Dc in the next st, Dc in the next st, sl st in the last st. Turn. (3 Dc, 1 sl st)

Row 11 -14. Repeat Rows 6-7.

Row 15. Repeat Row 6.

Row 16. Ch 1, sl st loosely each st. Ch 13, turn. (3 sl st, 13 ch).

Row 17. Dc into the 2nd ch from hook, Dc in remaining 11 ch, Dc in each sl st. Turn. (15 sts)

Row 18. Ch 1, Dc in each st. Turn. (15 sts).

Row 19. Ch 1, Dc in each st. (15 sts). Break yarn and finish off.

### **THE LETTER N AND Z.**

Row 1. Ch 16, Dc in 2nd ch from hook and remaining ch. Turn. (15 sts)

Row 2-3. Ch 1, Dc in each st. Turn. (15 sts)

Row 4. Ch 1, skip the 1st st, sl st in the next st. Ch 1, Dc in the next st, 2 Dc in the next st, leaving remaining sts unworked. Turn. (1 st st, 3 Dc).

Row 5. Ch 1, 2 Dc in the first st, Dc in the next st, sl st in the last st. Turn. (3 Dc and a sl st)

Row 6. Ch 1, skip the sl st and the first Dc, Dc in the next st, 2 Dc in the last st. Turn. (3 sts)

Row 7. Ch 1, 2 Dc in the first st, Dc in the next st, sl st in the last st. Turn. (3 Dc and a sl st).

Row 8 – 15. Repeat Rows 6-7 four times.

Row 16. Ch 10, Dc in 2nd ch from hook and each remaining ch, Dc in sl st and each Dc. (FDC (foundation double crochet) 2. Turn. (13 Dc , 2 FDC)

Row 17-18. Ch 1, Dc in each st. turn. (15 sts). Break yarn and finish off.

### **THE LETTER O.**

Row 1. Ch 4, Dc in the 2nd ch from hook, Dc in remaining 2 ch. Turn. (3 sts)

Row 2-5. Ch 1, Dc in each st. Turn. (3 sts)

Row 6. Ch 1, Dc in the 1st st, Htr in the 2nd st, Tr in the last st. Turn. (3 sts).

Row 7. Ch 2, Tr in the 1st st, Htr in the 2nd st, Dc in the last st. Turn. (3 sts)

Row 8-9. Repeat Rows 6-7.

Row 10-12. Repeat Row 2.

Row 13. Repeat Row 7.

Row 14. Repeat Row 6.

Row 15-16. Repeat Rows 13-14.

Row 17-21. Repeat Row 2.

Row 22-25. Repeat Rows 6-7.

Row 26-28. Repeat Row 2.

Row 29-32. Repeat Rows 13-14. Break yarn and use end to stitch Rows 32 and 1 together. Finish off.

### **THE LETTER P.**

Row 1. Ch 16, Dc in 2nd ch from hook, Dc in remaining ch. Turn. (15 sts).

Row 2-3. Ch 1, Dc in each st. Turn. (15 sts).

Row 4. Ch 1, Dc in first 3 sts, leaving remaining sts unworked. Turn. (3 sts).

Row 5-6. Ch 1, Dc in each st. Turn. (3 sts).

Row 7. Ch 1, Dc in the 1st st, Htr in the next st, Tr in the last st. Turn. (3 sts).

Row 8. Ch 2, Tr in the first st, Htr in the next st, Dc in the last st. Turn. (3 sts).

Row 9-14. Repeat Rows 7-8.

Rows 15-17. Repeat Row 2. Turn (3 sts) Break yarn and sew Row 17 to the middle of Row 3, finish off.

### **THE LETTER Q.**

Row 1. Ch 4, Dc in the 2nd ch from hook, Dc in remaining 2 ch. Turn. (3 sts).

Row 2-5. Ch 1, Dc in each st. Turn. (3 sts).

Row 6. Ch 1, Dc in the 1st st, Htr in the 2nd st, Tr in the last st. Turn. (3 sts).

Row 7. Ch 2, Tr in the st st, Htr in the 2nd st, Dc in the last st. Turn. (3 sts).

Row 8 – 9. Repeat Rows 6-7.

Row 10-12. Repeat Row 2.

Row 13. Repeat Row 7.

Row 14. Repeat Row 6.

Row 15-16. Repeat Rows 13-14.

Row 17-21. Repeat Row 2.

Row 22 – 25. Repeat Rows 6-7.

Row 26-28. Repeat Row 2.

Row 29-32. Repeat Rows 13-14. At the end of Row 32, do not turn.

Row 33. Ch 1, and working into the sides or ends of Rows 32 and 31, on the outside of the 'O', Dc 3. Turn. (3 sts).

Row 34-36. Ch 1, Dc in each st. Turn. (3 ts). Break yarn and finish off.

### **THE LETTER R.**

Row 1. Ch 16, Dc in 2nd ch from hook, Dc in remaining ch. Turn. (15 sts).

Row 2-3. Ch 1, Dc in each st. Turn. (15 sts).

Row 4. Ch 1, Dc in first 3 sts, leaving remaining sts unworked. Turn (3 sts).

Row 5-6. Ch 1, Dc in each st. Turn. (3 sts).

Row 7. Ch 1, Dc in the 1st st, Htr in the next st, Tr in the last st. Turn. (3 sts).

Row 8. Ch 2, Tr in the first st, Htr in the next st, Dc in the last st. Turn. (3 sts).

Row 9-14. Repeat Rows 7-8.

Row 15-16. Repeat Row 2. Turn. (3 sts).

Row 17. Repeat Row 2. Do not turn. (3 sts).

Row 18. Ch 1, and working into the sides or ends of Rows 17 and 16, on the outside of the curve sl st, then ch 1 and Dc 3. Turn. (3 sts, 1 sl st).

Row 19. Ch 1, Dc in the 1st st, Htr in the next st, Tr in the last st. Turn. (3 sts).

Row 20-23. Ch 1, Dc in each st. turn. (3 sts). Break yarn and finish off. Use one tail to sew Row 17 to the middle of Row 3.

### **THE LETTER S.**

Row 1. Ch 4, Dc in 2nd ch from hook, Htr in next ch, Tr in last ch. Turn. (3 sts).

Row 2. Ch 2, Tr in 1st st, Htr in next st, Dc in last st. Turn. (3 sts).

Row 3. Ch 1, Dc in 1st st, Htr in next st. Tr in last st. Turn. (3 sts).

Row 4. Ch 2, Tr in 1st st, Htr in next st, Dc in last st. Turn. (3 sts).

Row 5-6. Ch 1, Dc in each st. turn. (3 sts).

Row 7-14. Repeat Rows 3-4.

Row 15-16. Repeat Row 5.

Row 17-24. Repeat Rows 2-3.

Row 25-26. Repeat Row 5.

Row 27-30. Repeat Rows 2-3. Break yarn and finish off.

## THE LETTER T.

Row 1. Ch 13, Dc in 2nd ch from hook and remaining ch. Turn. (12 sts).

Row 2. Ch 1, Dc in each st. Turn. (12 sts).

Row 3. Ch 1, Dc in each st. Do no turn. (12 sts).

Row 4. Ch 7, Dc in 2nd ch from hook and remaining ch, Dc 3 in the ends of Rows 1 – 3 FDC (foundation double crochet) 6. Turn. (9 Dc, 6 FDC).

Row 5-6. Ch 1, Dc in each st across. Turn. (15 sts) Break yarn and finish off.

## THE LETTER U.

Row 1. Ch 4, Dc in 2nd ch from hook, Dc in remaining 2 Ch. Turn. (3 sts).

Row 2-11. Ch 1, Dc in each st. turn. (3 sts).

Row 12. Ch 1, Tr in 1st st, Htr in next st, tr in last st. Turn. (3 sts)

Row 13. Ch 2, Tr in 1 st, Htr in next st. Dc in last st. Turn. (3 sts).

Row 14-15. Repeat Rows 12-13.

Row 16-18. Repeat Row 2.

Rows 19. Repeat row 13.

Row 20. Repeat Row 12.

Row 21 – 22. Repeat Rows 19-20.

Row 23-33. Repeat Row 2. Break yarn and finish off.

## THE LETTER V.

Row 1. Ch 30, Dc in the 2nd ch from hook, Dc in the next 12 ch. Dc2tog over next 3 sts, skipping the centre st. Dc in remaining 13 ch. Turn. (27 sts).

Row 2. Ch 1, Dc in first 12 sts. Dc2tog over next 3 sts, skipping the centre st. Dc in remaining 12 sts. Turn. (25 sts).

Row 3. Ch 1, Dc in first 11 sts. Dc2tog over next 3 sts, skipping the centre st. Dc in remaining 11 sts. (23 sts) Break yarn and finish off.

## THE LETTER W.

For the letter W, see the instructions for the letter M, and turn it upside down when finished.

## THE LETTER X.

Row 1. Ch 18, Dc in 2nd ch from hook and remaining 16 ch. Turn. (17 sts).

Row 2-3. Ch 1, Dc in each st. Turn. (17 sts). At the end of Row 3, break yarn and finish off.

Row 4. Rejoin yarn with a sl st in 8th st from left (on either long side). Dc in this st and next 2 sts. Turn. (3 sts).

Row 5-10. Ch 1, Dc in each st. Turn. (3 sts). Break yarn and finish off.

Row 11-17. Repeat Rows 4-10 on opposite side.

## THE LETTER Y.

Row 1: Ch 4, Dc in 2nd ch from hook and remaining 2 ch. Turn. (3 sts).

Row 2-5. Ch 1, Dc in each st. Turn. (3 sts).

Row 6. Ch 1, Dc in each st. Do not turn. (3 sts).

Row 7. Ch 10, Dc in the 2nd ch from hook and remaining 8 ch, Dc in each Dc from Row 6, ch 10. Turn. (12 Dc, 10 ch).

Row 8. Dc in the 2nd ch from hook and remaining 8 ch, Dc in each Dc to end. Turn. (21 sts).

Row 9. Ch 1, Dc in the first 9 sts. Dc2tog over the next 3 sts, skipping the centre st. Dc in the remaining 9 sts. Turn. (19 sts).

Row 10. Ch 1, Dc in first 9 sts, Break yarn and use seamless join to finish off, joining to the Dc2tog st in the centre.

## FINISHING OFF

Use Invisible Seam Join method.