



STEWART ENGINEERING

THE SUNBEAM SPECIALISTS

Data Sheet No. 17

Subject: Common Sunbeam Bolt Sizes (S7 & S8)

Note: All sizes BSF unless stated otherwise

1/4"	—	1/2"	Brake pedal top arm screw
1/4"	—	1/2"	Rear brake return spring bolt
1/4"	—	1/2"	Knee grip plate fixing screw
1/4"	—	5/8"	Exhaust pipe adaptor bolt
1/4"	—	5/8"	Horn mounting bolt
1/4"	—	3/4"	Crankcase buffer pad set pin
1/4"	—	3/4"	Pillion seat bolt
1/4"	—	1 3/4"	Silencer tail pipe bolt
1/4"	—	1 3/4"	Silencer connecting pipe pinch bolt
5/16"	—	5/8"	Exhaust pipe stay connection bolt
5/16"	—	5/8"	Control box bolt
5/16"	—	5/8"	Steering damper anchor plate bolt
5/16"	—	3/4"	Silencer clip bolt
5/16"	—	3/4"	Front mudguard bolt
5/16"	—	3/4"	Rear mudguard bottom stay bolt
5/16"	—	7/8"	Engine mounting plate bolt
5/16"	—	7/8"	Battery and control box bolt
5/16"	—	1 1/8"	Pillion footrest bolt
5/16"	—	1 1/4"	Top tube anchor bracket bolt (short)
5/16"	—	1 3/8"	Saddle bolt
5/16"	—	1 3/8"	Top yoke shaft clip bolt
5/16"	—	1 3/8"	Kickstart pedal bolt
5/16"	—	1 3/4"	Engine damper Ferodo plate bolt
5/16"	—	1 3/4"	Top tube anchor bracket bolt (long)
5/16"	—	1 7/8"	Footrest crank pinch bolt
5/16"	—	1 7/8"	Saddle suspension push rod bolt
3/8"	—	7/8"	Petrol tank mounting bracket bolt
3/8"	—	1"	Engine mounting bracket bolt
3/8"	—	1 3/8"	Plunger column clamp bolt (offside)
3/8"	—	1 5/8"	Rear mudguard fixing distance piece bolt
3/8"	—	1 5/8"	Rear suspension clamping bolt (nearside)
3/8"	—	1 3/4"	Rear spindle clamp lug bolt
3/8"	—	2"	Rear mudguard fixing distance piece bolt
1/4"	—	1/2" Whit.	Bellhousing vent cover setscrews
1/4"	—	1/2" Whit.	Speedometer drive setscrew