MHX GAFF INSTRUCTIONS

INSTRUCTIONS FOR CORD WRAPPED GAFFS



STEP 1: MARK DISTANCE

Use a china marker to mark off the area where you will install each handle component and use this as a blueprint for the build.



STEP 2: ADD TAPE

Take double-sided tape and double wrap the gaff blank by spiraling up and back down with the tape in a candy cane pattern.



STEP 3: ADD HANDLE

Soak double-sided tape with mineral spirits, as well as the inside of the EVA handle. Slide EVA onto the gaff blank from the butt end up.



STEP 4: SAND BUTT END

After cutting away excess tape from the exposed butt end of the gaff blank, sand the butt end of the blank before adding ProPaste epoxy.



STEP 5: APPLY BUTT

With the butt end scuffed and ready, apply ProPaste epoxy to butt end of the gaff blank and install the fighting butt by twisting it into place.



STEP 6: WRAP CORD

Next, add a thin layer of ProPaste up the gaff blank. Wrap the cord over the epoxy up to your desired length, then tuck and finish cord wrap.



STEP 7: HEAT SHRINK

For an added layer of handle security, you can cap off the cord wrap by applying the provided heat shrink tubing on the end.



STEP 8: ANOTHER HANDLE

To add EVA fore grip, soak the inside of the EVA with mineral spirits and apply ProPaste on the gaff blank. Slide the grip down into place.



STEP 9: GLUE HOOK

After sanding the male section of the gaff blank, apply ProPaste epoxy to the stepped blank tip and follow up with the gaff hook.

MHX GAFF INSTRUCTIONS

INSTRUCTIONS FOR WINN WRAPPED GAFFS



STEP 1: MARK DISTANCE

Use a china marker to mark off the area where you will install each handle component and use this as a blueprint for the build.



STEP 2: ADD TAPE

Take double-sided tape and double wrap the gaff blank by spiraling up and back down with the tape in a candy cane pattern.



STEP 3: ADD HANDLE

Soak double-sided tape with mineral spirits, as well as the inside of the EVA handle. Slide EVA onto the gaff blank from the butt end up.



STEP 4: SAND BUTT END

After cutting away excess tape from the exposed butt end of the gaff blank, sand the butt end of the blank before adding ProPaste epoxy.



STEP 5: APPLY BUTT

With the butt end scuffed and ready, apply ProPaste epoxy to butt end of the gaff blank and install the fighting butt by twisting it into place.



STEP 6: WRAP WINN TAPE

Cut the Winn tape for a flat edge (as directed in the Winn tape box) remove backing from tape and wrap to desired length.



STEP 7: FINISHING TAPE

Use provided Winn finishing tape to secure the ends of your Winn tape wraps



STEP 8: ANOTHER HANDLE

To add EVA fore grip, soak the inside of the EVA with mineral spirits and apply ProPaste on the gaff blank. Slide the grip down into place.



STEP 9: GLUE HOOK

After sanding the male section of the gaff blank, apply ProPaste epoxy to the stepped blank tip and follow up with the gaff hook.