WC-DCRDS WIRE CHUCK INSTALLATION

Having already removed your existing chuck you are left with your DCRDS with the bare shaft. If the shaft is a 5mm diameter shaft you will want to do the following.

- Put the 1st sleeve over the shaft and push it to the back of the shaft against the motor housing
- The 2nd sleeve should be placed inside Wire Chuck.
- 3. Align the hole on the slip clutch with the hole through the shaft and slide it into place.
- 4. Put the allen head bolt through the brass, once completely through the slip clutch unit you can put the locking nut back on the bolt.





