

INSTRUCTIONS



D/DD RACK
MOUNTING





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D/DD RACK MOUNTING INSTRUCTIONS



STEP #1 : REMOVE CONTENTS

All parts pictured here

1/4" x 1" ss bolts x 6, 1/4" regular washers x 6

1/4" Fender washers x 6 1/4" nylon locker nuts x 6



STEP #2 : TOOLS REQUIRED

7\16" open end Wrench

17\64" Drill bit

6" Socket ext.

1\8" Drill bit

Socket ratchet

Drill

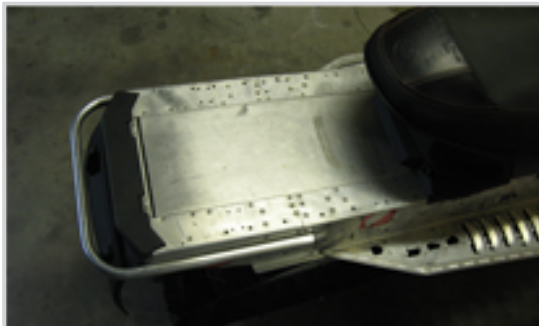
7\16" Socket

Tape Measure

Marker Pen

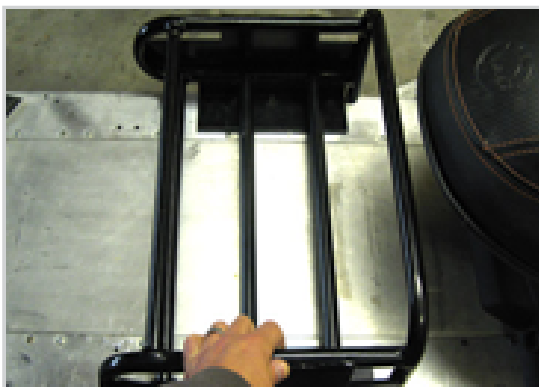
Hammer

Hammer Punch



STEP #3 : GO TO YOUR SNOWMOBILE

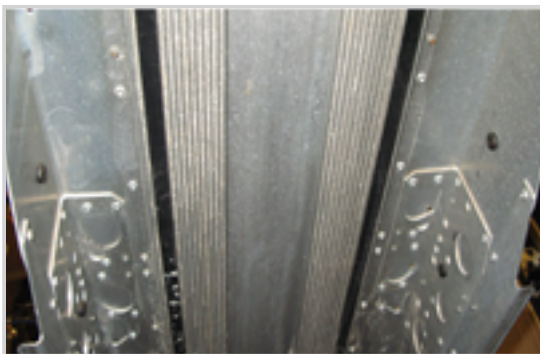
Take anything off of the back tunnel that will get in the way of mounting DD Rack.



STEP #4

Place DD Rack on tunnel and figure out the best place to be mounted.

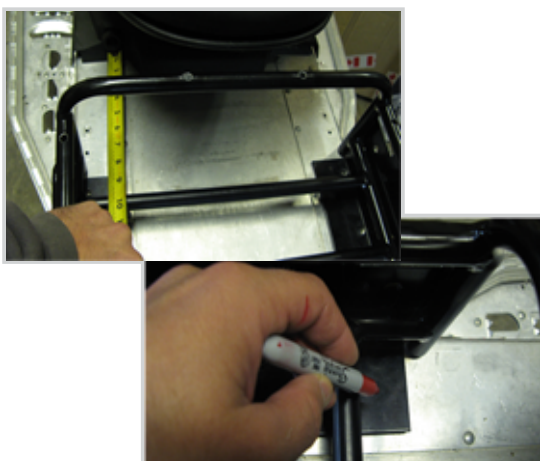
The closer to the rear seat the better.



STEP #5

Look underneath the tunnel of Snowmobile.

Make sure there are no coolant vents that you will damage by drilling mounting holes for DD Rack.



STEP #6

Place the DD Rack on top of the tunnel again.

Measure off of the seat and mark on the tunnel where the Rack will be mounted. *Make sure its all squared up on both sides.*

Mark six spots on top of mounting plates where holes need to be drilled.



STEP #7

Take Rack off of Snowmobile and place on a work bench. Measure the marks on top of the mounting plates and mark them again on bottom plates. Use hammer and punch and mark the spots on the bottom of plates. Use the drill with 1/4" drill bit first and drill hole in marked spots. Finish drilling with 17/64" drill bit. Do all 6 holes.



STEP #8

Put DD Rack on Snowmobile on marked spot of tunnel.

Mark holes on tunnel with marker through holes on DD Rack mounting plates.



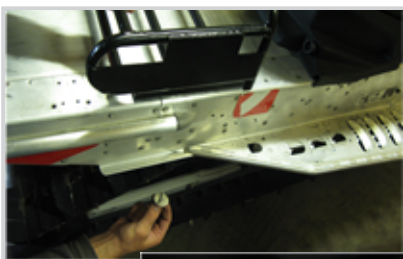
STEP #9

After you have marked all 6 holes remove Rack.

Use the hammer and punch and punch all marked spots on tunnel.

Drill 1/4" holes in the marked spots on tunnel.

Finish with drilling 17/64" holes.



STEP #10

Place rack back on tunnel of snowmobile on top of drilled holes.

Grab hardware provided and put 1/4" X 1" bolt with fender washer underneath tunnel and through drilled out holes. Place a regular washer on top of threads of bolts and a nylon locker on top.

Repeat on remaining holes...

GO SNOWMOBILING A.S.A.P



Questions

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