

FLOORCOTE X335

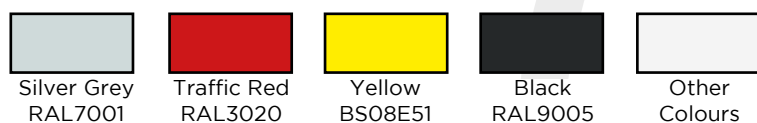
2 PACK PU INTERNAL FLOOR COATING



FloorCote X335 is a relatively fast drying two pack polyurethane (PU) floor paint that dries to a hard durable finish, with additional durability to the single pack polyurethane. Gives good resistance to contact with petrol, lubricating oils, mild alkalis, dilute mineral acids (including battery acids), grease and water. Gives a smooth finish with a high sheen. Used for any floor area that needs protections such as factories, warehouses, loading bays and storage areas for example.

FEATURES AND BENEFITS

- Create non-porous floor
- Protects against dust
- Stronger and stain resistant floor
- Hygienic finish



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PREPARATION:

SURFACE PREPARATION:

Previously painted floors - As with all coating applications, suitable pre-treatment of the floor is of the utmost importance. Old paint, especially with suspect adhesion or of an unknown type, should be completely removed. Some paints however may still lift, be softened, or cause poor inter-coat adhesion when this system is applied on top of them. So, it is always advisable to check for suitability and defects by undertaking small-scale trials. If the old paint is satisfactory, clean and abrade the surface in the normal way.

Heavily contaminated floors - FloorCote X335 2PPU will not adhere satisfactorily to heavy deposits of grease, oils etc. It will be necessary to mechanically abrade the floor to remove the excess contamination.

New floors/uncoated surfaces - For most surfaces two coats should be sufficient. The first coat should be thinned 20%-30% with **Meon SF Thinners X392 2PPU** to act as a sealer. This should be followed by one or two coats of FloorCote (unthinned). It is important to allow overnight drying between the coats.

Concrete - Should be clean, dry and free from dust, dirt, grease and other contaminants etc. All surfaces to be coated should be dry - the concrete should have a moisture content below 6%. Please note that any smooth/polished surface will require special preparation; please call or email pictures of your specific situation and we will advise on recommended preparation procedure. Test trials should always be carried out in the first instance on a small area.

MIXING:

MIXING RATIO:

5 parts Base to 1 part Activator by volume

MIXING INSTRUCTIONS:

Mix thoroughly with a mechanical whisk. Each component of the product should be stirred thoroughly. They should then be mixed together until homogenous and then allowed to stand for 5 minutes before use.

POT LIFE:

6-8 hours @ 15°C

APPLICATION:

Best results are obtained in warm (minimum 10°C and rising), dry conditions with a good through draught. Apply using a brush and/or long pile, double arm roller. Can be overcoated after 6 hours, and up to 24 hours. After this period the intercoat adhesion may be impaired.

On previously painted floors it is recommended that two thin coats be applied rather than one thick coat. This will prolong the life and performance of the coating.

For application onto asphalt, wood, vinyl and other non porous floors, two coats are recommended without the first coat being thinned down.

Product will darken slightly during curing and should not be over rolled. To avoid variation in shades always roll in the same direction across the whole area the product is being applied to.

TECHNICAL:

COVERAGE: 8m² per litre

Gloss level/finish: Gloss
Permanent volume solids: 50%
Solids by weight: 45%

FILM THICKNESS:

125 microns WFT
70 microns DFT
Can be measured using **Meon Wet Film Thickness Gauge**.

CURING:

Drying Times:
Touch Dry: 3 - 4 hours
Foot Traffic: Overnight
Full Cure: 7 days

Technical data at 15°C and 65% relative humidity.

AFTERCARE AND MAINTENANCE

Application equipment should be washed immediately after use in **Meon UltraClean X795** before the product starts to cure.

STORAGE AND PACKAGING:

STORAGE CONDITIONS:

Storage area should be dry, protected from direct sunlight and extremes of temperature - i.e. between 5°C & 20°C. If product is stored for more than 30 days, full and thorough mechanical mixing will be required before using.

SHELF LIFE:

6 months when stored under cover, in original unopened containers, in accordance with Storage Condition guidelines listed above.

SIZES AVAILABLE:

4.8 litre kit.

HEALTH AND SAFETY:

Avoid inhalation of vapours and contact with skin and eyes. Wear suitable protective clothing, gloves and eye/face protection. Familiarise yourself with the material safety data sheets before using this product. If you need a copy please call our technical team on **023 9220 0606**.

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