

PROTACK

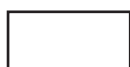
AEROSOL CLEAR PRIMER



ProTack is a clear aerosol primer for use when applying thermoplastic markings onto bituminous and non-bituminous substrates. ProTack is designed for use on a variety of substrates including concrete, asphalt and metal. ProTack leaves a clear tack for improved adhesion of thermoplastic to the surface.

FEATURES AND BENEFITS


- Fast drying to enable rapid application of thermoplastic
- Increased adhesion of thermoplastic to substrate
- Ready to use straight from the can
- Easy application from aerosol



Clear



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PREPARATION:

SURFACE PREPARATION:

The application surface should be dry, sound and clean, free from grease, oil, rust, scale, dirt, or any other soiling that might affect adhesion or performance. In any case, but especially in the case of overcoating existing line markings, it is further recommended that test areas be coated to ensure good adhesion and/or compatibility with the substrate/previously applied coatings.

Tarmac - weathered - it is recommended that asphalt and other similar surfaces be allowed to thoroughly harden for at least 28 days before application. Test trials should be carried out in the first instance on a small area.

Concrete and other cementitious surfaces - including power - float, tamped or brushed concrete, monoblocks and pavers - ensure surface is sound, clean and free from laitance - we recommend a preparation method suitable for the specific location and surface is carried out before application of product, to ensure surface is properly prepared back to clean and sound substrate.

Examples of preparation methods that may be suitable are captive shot blasting, diamond grinding, scabbling or planing. It is critical that utmost attention is paid to cleanliness and good workmanship, whatever preparation method is used, as the presence of any loose material, dust, soiling or previous coatings are likely to reduce adhesion of new coatings. New concrete should be left to harden before coating, as the curing process and residual moisture content can lead to product de-lamination if coated too early.

MIXING:

MIXING INSTRUCTIONS:

Shake can thoroughly for at least 90 seconds before use

APPLICATION:

Shake can well before application. Apply as an ordinary aerosol, and allow to dry for 10-15 minutes. On porous substrates, continue applying primer until saturation occurs to achieve a thin continuous resin film. Once dry, apply thermoplastic markings. If surface is particularly porous, 2 applications may be required.

Substrate temperature should be between 0°C - 40°C. Do not apply when surface temperature is above 40°C and/or rapidly rising. Substrate must be at least 3°C higher than the dew point.

CURING:

Touch Dry:	Overcoat Time:	Full Cure:
5 mins	5-10 mins	10 mins
Technical data @ 25°C and 65% relative humidity		

TECHNICAL:

TYPICAL COVERAGE:

8m² per tin:

This equates to 80 linear metres of 100mm line per tin.

FILM THICKNESS:

75 microns DFT

STORAGE AND PACKAGING:

STORAGE CONDITIONS:

Storage area should be dry, protected from direct sunlight and extremes of temperature - i.e. between 10°C and 20°C.

SHELF LIFE:

12 months when stored under cover, in original unopened containers, in accordance with Storage Condition guidelines listed above. Once opened the product should be used within 6 months.

SIZES AVAILABLE:

Supplied in 600ml aerosol cans.

HEALTH AND SAFETY:

Familiarise yourself with the material safety data sheets before using this product. If you need a copy please call our technical team on **023 9220 0606**

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