

Tow-Trust Towbars



Important: Please read General Notes overleaf before fitting

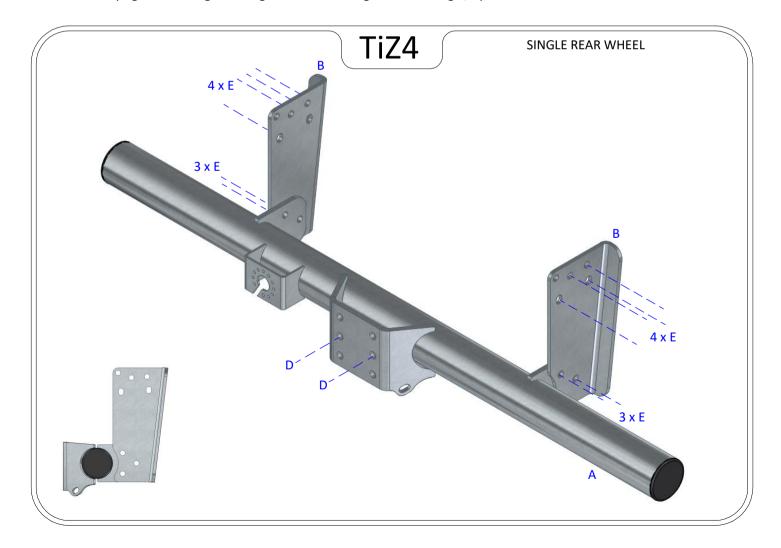
Issue 5

TIZ4 ISUZU GRAFTER (Vehicle width wheel to wheel excluding bulge of tyre on rear axle 1485 - 1685)

Item	Qty	Description	Item	Qty	Description
Α	1	Crossmember	D	2	M16 x 50 Bolts & Nyloc Nuts
В	2	Handed Side Arms	E	14	M14 x 50 Flange Bolts & Flange Lock Nuts (176Nm)
С	2	6mm Spacer Plates	F	2	88.9mm O/D Black End Caps (RTi1164)

TOWBAR INSTALLATION:

- 1. Unplug the wiring loom from the rear lights and number plate.
- 2. Remove the rear light brackets.
- 3. Remove the aluminium rear beam. (This is NOT refitted with the Towbar assembly).
- **4.** Using Items **E** fix Items **B** and the light brackets to the original points sandwiching the side arms between the chassis members and the light brackets. **NOTE:** some vehicles may require Item **C** as spacers between the chassis and side arms
- 5. Using Item E fix Item A between each side arm.
- 6. Using Item D fix your desired ball bracket (Not supplied in this kit) to the Towbar face plate.
- 7. Fully tighten all fixings ensuring the Towbar and light board are rigid, square and secure.



Note:

- 1. Recommended Torque Setting for M12 Grade 10.9 -139 Nm. (For other Torque Settings see notes overleaf.)
- 2. Nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed.