

Tow-Trust Towbars

Important: Please read General Notes overleaf before fitting



Issue 2

TVW 616VK AUDI - SEAT - SKODA - VOLKSWAGEN

Item	Qty	Description	ltem	Qty	Description
Α	1	Crossmember	F	4	M12 x 40 Bolts 2 Nuts & 4 S/P Washers
В	1	L/H Side Arm	G	2	M12 x 22 Bolts & S/P Washers
С	1	R/H Side Arm	Н	4	M10 x 35 Bolts & S/P Washers
D	1	ACS Detachable Neck 6250	J	4	10 x 30 Flat Washers
Ε	2	M12 x 25 Bolts & S/P Washers	K	8	12 x 25 Flat Washers
			L	1	Flip Up Socket Plate (TTFP/LH)

- 1. Remove the light cluster. Remove the rear bumper (torx head screws along the top edge, lower edge and around each wheel arch).
- 2. Remove the steel beam (this is no longer required). Replace the four original bolts back onto the vehicle.
- Locate item B and item C into the open ends of each chassis member, NOTE: ORIENTATION OF SIDE ARMS.
 Remove the tape covering the existing holes and using item H with item J loosely bolt item B and item C into place.
- 4. Using item F and item K bolt item A to item B and item C.
- 5. Using item E with item K and Item G with Item K bolt item D and Item L to item A.
- 6. Fully tighten all nuts and bolts and ensure the Towbar is rigid, square and secure.
- 7. Cut a small section out of the lower edge of the bumper (see sketch)((AUDI A3 NO CUT REQUIRED).
- 8. Re-fit the bumper and light cluster.

TVW616VK SEAT 'LEON' BUMPER REMOVAL>

- **9.** Remove inner back panel (inside boot) and both rear quarter trims.
- **10.** Remove rear bumper. 9 torx on bottom edge. 5 torx each side (in-wheel arch). 4 10mm self tappers from inside boot along back panel.
- **11.** Temporarily remove rear exhaust hanger to allow access to bolt hole.
- 12. Remove rear part of rear near side inner wheel arch (2 x torx) to allow access to front mounting holt
- **13.** Cut out for bumper.

Note:

- 1. Recommended Torque Setting for M12 Grade 10.9 -139 Nm. (For other Torque Settings see notes overleaf.)
- 2. Nose load limits and vehicle manufacturer's trailer / caravan weight limits must be observed.



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