

Tow-Trust Towbars



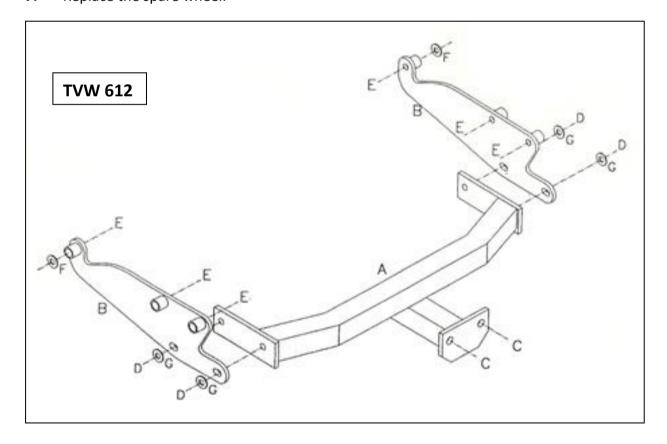
Important: Please read General Notes overleaf before fitting

Issue 7

TVW612 Volkswagen T4 Transporter 1991 - 2003

Item	Qty	Description	Item	Qty	Description
Α	1	Crossmember	С	2	M16 x 50 Bolts, Nuts & S/P Washers
В	2	Handed Side Arms	D	4	M12 x 40 Bolts, 2 Nuts & 4 S/P Washers
			E	6	M12 x 60 x 1.5 Bolts, 2 Nuts & 6 S/P Washers
			F	2	12 x 40 Flat Washers
			G	4	12 x 25 Flat Washers

- 1. Lower the spare wheel.
- 2. Remove the two bolts each side securing the bumper irons.
- 3. Using item **E**, loosely bolt item **B** into place. Use item **F** on the outer face on the forward holes.
- **4.** Using item **D** with item **G**, bolt item **A** to each sidearm.
- 5. Using item C bolt the ball bracket and wiring plate (not supplied in this kit) to the mounting plate.
- **6.** Fully tighten all nuts and bolts and ensure the towbar is rigid and secure.
- **7.** Replace the spare wheel.



Note:

- 1. Recommended Torque Setting for M12 Grade 10.9 -139 Nm. (For other Torque Settings see notes overleaf.)
- 2. Nose load limits and vehicle manufacturer's trailer / caravan weight limits must be observed.