

Tow-Trust Towbars



Important: Please read General Notes overleaf before fitting

Issue 1

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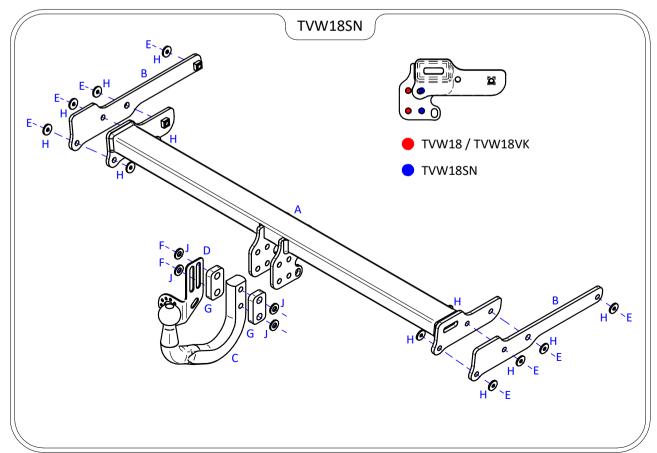
| Item | Qty | Description | Item | Qty | Description |
|------|-----|-----------------------|------|-----|---|
| Α | 1 | TVW18 Crossmember | D | 1 | VASP8 R/H Socket Plate |
| В | 2 | Handed Side Arms | Е | 8 | M10 x 40 (10.9) Bolts, 4 Nyloc Nuts & 4 S/P Washers |
| С | 1 | ACS2 / 9202 Swan Neck | F | 2 | M12 x 110 Grade 10.9 Bolts & Nyloc Nuts |
| | | | G | 2 | 15mm Spacer Plates |
| | | | Н | 12 | 10 x 25 Flat Washers |
| | | | J | 4 | 12 x 25 Flat Washers |

BUMPER REMOVAL:

- 1. Remove rear light clusters, one fixing inside boot area each side. (Some light clusters may have two fixings under black cover on boot opening).
- 2. Remove four fixings from each wheel arch, six fixing from the bumper lower edge, carefully release the bumper from the vehicle bodywork and pull rearward disconnecting any necessary wiring looms.
- **3.** Remove the rear impact beam (This is not refitted with the Towbar assembly), refit fixings into rear panel to stop water ingress.
- 4. If fitted carefully lower and support the AdBlue tank from the O/S.

TOWBAR INSTALLATION:

- 1. Insert Items B into each correct chassis member and fix at the forward mounting point only with Item E and Item H.
- 2. Insert Item A into the open ends of the chassis between each side arm and fix through the rearmost mounting point using Item E with Item H.
- 3. Fix Item A to Items B using Items E and Items H.
- **4.** Fully tighten all fixings ensuring the Towbar is rigid, square and secure.
- 5. Refit the AdBlue tank, rear bumper and light clusters.
- 6. Using Item F with item J and Item G fix Item C and Item D to Item A.
- **7.** Fully tighten all remaining fixings.



Note:

- 1. Torque Settings see notes overleaf.
- 2. Nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed.