

Tow-Trust Towbars

Important: Please read General Notes overleaf before fitting

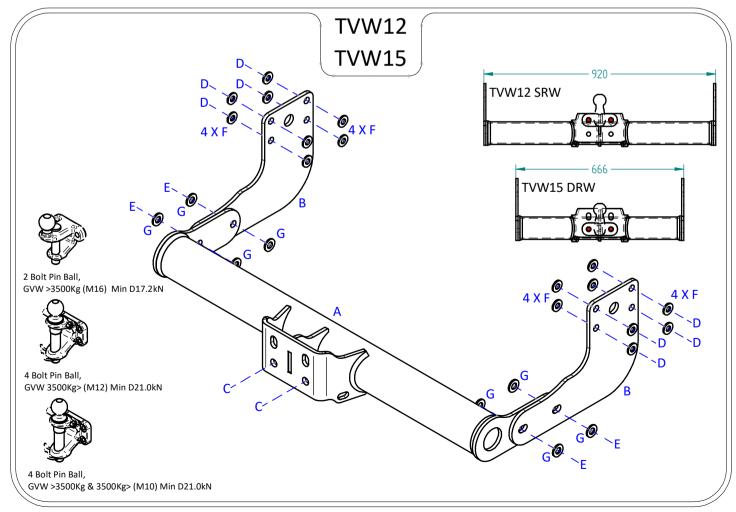
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Issue 3

TVW15 MAN TGE / VOLKSWAGEN CRAFTER VAN DRW 2017> (Without Step)

Item	Qty	Description	Item	Qty	Description
А	1	TVW15 Crossmember	С	2	M16 x 50 Bolts & Flange Lock Nuts
В	2	Side Arms	D	8	M12 x 120 Bolts & Nyloc Nuts
			E	4	M14 x 40 Bolts & Nyloc Nuts
			F	16	12 x 25 Flat Washers
			G	8	14 x 27 Flat Washers

- **1.** If fitted remove the towing eye from the O/S chassis member (This is not refitted with the Towbar assembly).
- **2.** Locate Towbar mounting points and ensure the chassis members are free from any under seal around all Towbar mating faces.
- 3. Using Item D with Item F fix Items B to the inside face of each chassis member.
- 4. Using Item E with Item G fix Item A to Items B.
- 5. Using Item C fix you desired ball bracket and wiring plate (Not supplied in this kit) to Item A.
- **6.** Fully tighten all fixings ensuring the Towbar is rigid, square and secure.



Note:

- 1. Recommended Torque Setting for M12 Grade 10.9 -130 Nm. (For other Torque Settings see notes overleaf.)
- 2. Nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed.