

Tow-Trust Towbars

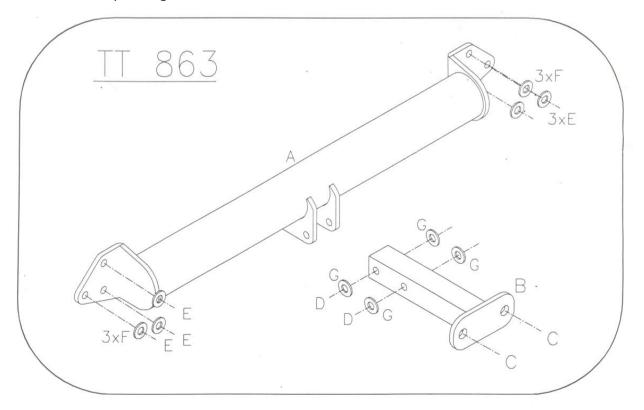
Important: Please read General Notes overleaf before fitting



Issue 5

11863 TOYOTA RAV 4 SWB/LWB 2000 - 2006 (WITH BUMPER STEP)					
Item	Qty	Description	Item	Qty	Description
Α	1	Towbar	C	2	M16 x 50 Bolts, Nuts & S/P Washers
В	1	Extension Bar	D	2	M12 x 85 Grade 10.9 Bolts & Nyloc Nuts
			E	6	M10 x 45 Bolts, Nuts & S/P Washers
			F	6	10 x 25 Flat Washers
			G	4	12 x 25 Flat Washers

- Locate and remove the three existing bolts each side securing the step to each chassis bracket.
 Note: The existing chassis brackets fit directly to the towbar mounting points in each chassis member. Check existing chassis bolts and torque up as required.
- 2. The existing 10mm spacers between the step and the chassis is removed and not refitted with the towbar.
- 3. Using Item **E** with Item **F** loosely re-fit the bumper step placing Item **A** between the bumper step and the chassis brackets.
- 4. Fully tighten all nuts and bolts.
- 5. Using Item **D** bolt Item **G** bolt Item **B** to Item **A**.
- 6. Using Item **C** bolt the ball bracket and wiring plate (not supplied in this kit) to the mounting plate.
- 7. Fully tighten all nuts and bolts including the existing chassis bracket bolts and ensure the towbar and step are rigid and secure.



Note:

- 1. Recommended Torque Setting for M12 Grade 10.9 -139 Nm. (For other Torque Settings see notes overleaf.)
- 2. Nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed.