

Tow-Trust Towbars

Important: Please read General Notes overleaf before fitting

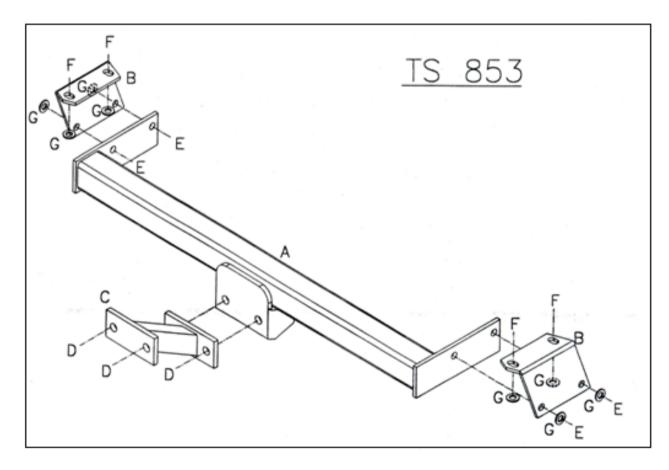


Issue 3

TS853 Suzuki Grand Vitara 1998 - 2005									
Item	Qty	Description	Item	Qty	Description				
Α	1	Crossmember	D	4	M16 x 50 Bolts Nuts & S/P Washers				

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Α	1	Crossmember	D	4	M16 x 50 Bolts Nuts & S/P Washers
В	2	Handed Side Arms	E	4	M12 x 30 Bolts, Nuts & S/P Washers
C	1	Extension Bar	F	4	M12 x 30 x 1.25 Bolts & S/P Washers only
			G	8	12 x 25 Flat Washers

- 1. Remove the towing eye from the chassis (if fitted).
- **2.** Using item **F** with item **G** loosely bolt item **B** to the existing threaded holes in each chassis member.
- 3. Using item E with item G bolt item A to item B.
- 4. Using item **D** bolt item **C** to item **A**.
- **5.** Using item **D** bolt the ball bracket and wiring plate (not supplied in this kit) to the mounting plate.
- **6.** Fully tighten all nuts and bolts and ensure the towbar is rigid and secure.
- **7.** Note; When not towing it is advisable to remove the extension to avoid obscuring the number plate.



Note:

- 1. Recommended Torque Setting for M12 Grade 10.9 -139 Nm. (For other Torque Settings see notes overleaf.)
- 2. Nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed.