

## **Tow-Trust Towbars**

Important: Please read General Notes overleaf before fitting

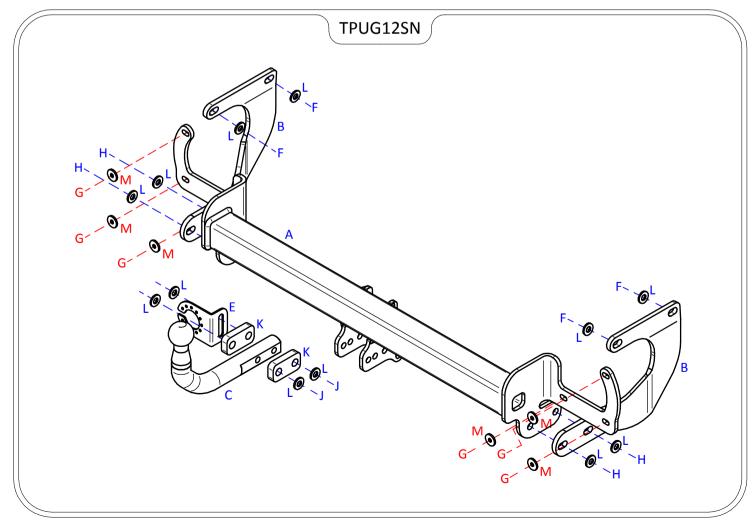
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## Issue 1

TPUG1	2SN	CITROEN DISPATCH / SPACE TOUR	ER	PEUGEO	T EXPERT / TRAVELLER TOYOTA PROACE 2016>
Item	Qty	Description	Item	Qty	Description
А	1	TPUG12 Crossmember	Е	1	Socket Plate 1
В	2	Handed Side Arms	F	4	M12 x 45 Bolts (10.9) & S/P Washers
С	1	6004SN / 9101 Swan Neck	G	6	M8 x 35 (10.9) Bolts & S/P Washers
			н	4	M12 x 40 Bolts & Nyloc Nuts
			J	2	M12 x 110 Grade 10.9 Bolts & Nyloc Nuts
			К	2	15mm Spacer Plates
			L	12	12 x 25 Flat Washers
			М	6	8 x 25 H/D Flat Washers

## **TOWBAR INSTALLATION:**

- 1. Remove the two fixings from the lower edge of the rear bumper.
- 2. Remove three fixings either side (two outer and one lower inner) securing the rear impact beam to the back panel.
- 3. Using Item G with item M fix item A to the rear panel.
- 4. Using Item F with Item L fix Items B to the inside face of each chassis.
- 5. Fix Items B to Item A using Item H with Item L.
- 6. Using Item J with Item L and Item K fix Item C and Item E to Item A.
- 7. Fully tighten all fixings ensuring the Towbar is rigid, square and secure.
- 8. Refit the fixings into the bumpers lower edge.



## Note:

- 1. Recommended Torque Setting for M12 Grade 10.9 -139 Nm. (For other Torque Settings see notes overleaf.)
- 2. Nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed.