

Tow-Trust Towbars



Important: Please read General Notes overleaf before fitting

Issue 1

TMZ8VK MAZDA 3 HATCH 2014> / 6 SALOON & ESTATE 2013>

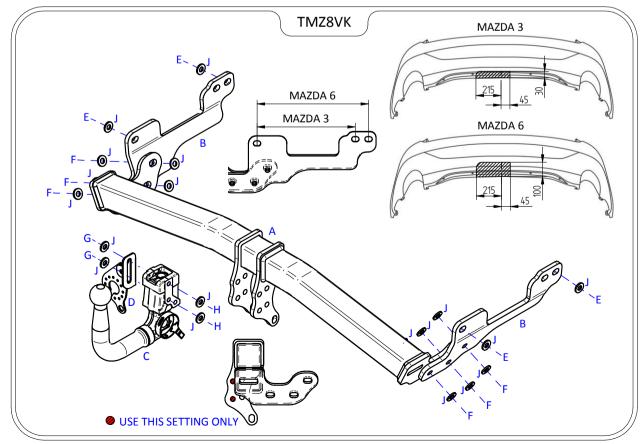
Item	Qty	Description	Item	Qty	Description
Α	1	TMZ8 Crossmember	D	1	Flip Up Socket Plate (TTFP/LH)
В	2	Handed Side Arms	E	4	M12 x 35 x 1.25 Bolts & S/P Washers
С	1	6203 Detachable Neck	F	6	M12 x 45 Bolts & Nyloc Nuts
			G	2	M12 x 25 Bolts & S/P Washers
			Н	2	M12 x 22 Bolts & S/P Washers
			j	20	12 x 25 Flat Washers

BUMPER REMOVAL:

- 1. Remove the rear light clusters (three fixings found inside the boot area).
- 2. Remove one fixing either side from beneath light clusters and one either side around boot opening.
- 3. Remove four fixings along the lower edge.
- 4. Mazda 3: Remove four fixings around each wheel arch and one tip fixing either side.
- 5. Mazda 6: Remove one fixing around each arch and one tip fixing either side.
- **6.** Pull bumper rearwards and disconnect any necessary wiring looms.
- 7. Remove the rear exhaust silencer rubbers and support to prevent damage.
- 8. Loosen the rear impact beam to aid the install of Item A but do not remove fixings or beam.

TOWBAR INSTALLTION:

- 1. Using Item E with Item J fix the N/S ONLY side arm (Item B) to the captive mounting points found on the outside face of the chassis member. Do NOT fit both side arms at the stage.
- 2. Insert Item A behind the rear impact beam and fix to the N/S side arm using Item F with Item J.
- 3. Using Item E with Item J fix the O/S side arm (Item B) to the captive mounting points found on the outside face of the chassis member.
- 4. Using Item F with Item J fix Item B to Item A.
- 5. Square the Towbar to the vehicle and push as far forward as possible giving as much clearance between Item A and rear impact beam before fully tightening ensuring the Towbar is rigid, square and secure.
- 6. Using Item G with Item J and Item H with Item J fix Item C and Item D to Item A.
- **7.** Fully tighten all remaining fixings including the rear impact beam to the rear panel.
- **8.** Rehang the exhaust silencer, Cut the rear bumper and refit along with the rear light clusters.



Note:

- 1. Recommended Torque Setting for M12 Grade 10.9 -139 Nm. (For other Torque Settings see notes overleaf.)
- 2. Nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed.