

## **Tow-Trust Towbars**

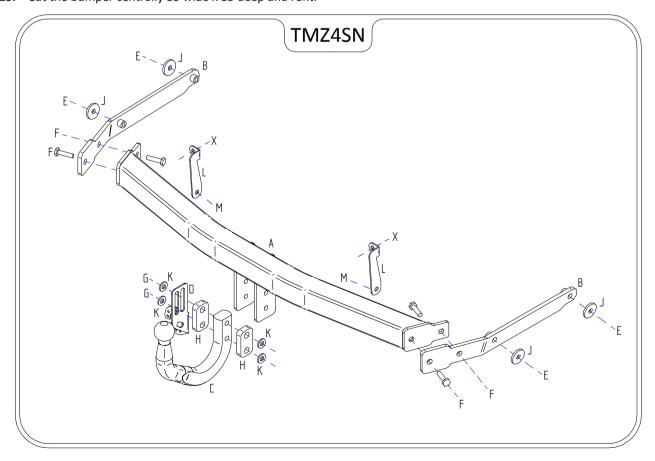
Important: Please read General Notes overleaf before fitting



## Issue 1

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Item	Qty	Description		ltem	Qty	Description
Α	1	Crossmember		D	1	VASP8 L/H Socket Plate
В	2	Handed Side Arms		E	4	M12 x 45 Bolts & 4 S/P Washers
С	1	ACS1 / 9201 Swan Neck		F	4	M12 x 35 Bolts, 2 Nuts & 4 S/P Washers
				G	2	M12 x 110 Grade 10.9 Bolts & Nyloc Nuts
				Н	2	15mm Spacer Plates
				J	4	12 x 40 Flat Washers
				K	4	12 x 25 Flat Washers
				L	2	Exhaust Straps
				M	2	M10 x 50 Bolts, Nyloc Nuts & 10 x 25 Flat Washers

- 1. Remove the rear light clusters, 3 fixings inside the boot, ease the light backward to release the clip.
- 2. Remove the rear bumper, fixings along lower edge, one fixing on lower wheel arch, one tip fixing and one fixing beneath each light cluster. (ESTATE ONLY: Four fixings on boot shut panels).
- 3. Lower the rear exhaust silencer and support to prevent any damage. (V6 MODEL Lower both silencers).
- **4.** Remove the bumper beam. (This is not refitted with the Towbar).
- 5. Locate Towbar mounting points and clear of any tape or mastic.
- **6.** Using original fixings bolt the exhaust hangers item **L** on the rear panel.
- 7. Using item **F** loosely bolt items **B** to item **A** ensuring correct bolt orientation is as shown.
- **8.** Insert complete Towbar into the chassis.
- 9. Using item E with item J fix Towbar assembly into place through existing Towbar mounting points.
- 10. Using items G with item K and items H bolt item D item C to item A.
- 11. Fully tighten all nuts and bolts and ensure Towbar is rigid, square and secure.
- 12. Re hang the exhaust silencers onto item L using item M.
- 13. Cut the bumper centrally 85 wide x 85 deep and refit.



**Note**: 1. Recommended Torque Setting for M12 Grade 10.9 -139 Nm. (For other Torque Settings see notes overleaf.) 2. Nose load limits and vehicle manufacturer's trailer / caravan weight limits must be observed.