

Tow-Trust Towbars

Important: Please read General Notes overleaf before fitting

Mercedes E-Class W211 2002 - 2009



Issue 1

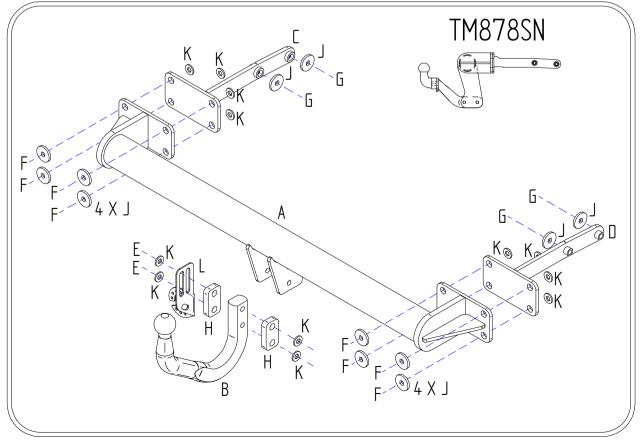
Item	Qty	Description	Item	Qty	Description
Α	1	Crossmember	Е	2	M12 x 110 Grade 10.9 Bolts & Nyloc Nuts
В	1	ACS4 / 9204 Swan Neck	F	8	M12 x 50 Bolts, Nuts & S/P Washers
С	1	Left Hand Side Arm	G	4	M12 x 40 Bolts & S/P Washers
D	1	Right Hand Side Arm	Н	2	15mm Spacer Plates
			J	12	12 x 40 Flat Washers
			K	12	12 x 25 Flat Washers
			L	1	VASP8 L/H Socket Plate

IMPORTANT: IT IS ADVISABLE TO USE A SEALANT ON MATING FACES, AND AROUND ANY MOUNTING POINTS ON REAR PANEL TO PREVENT ANY WATER DAMAGE TO CHASSIS OR BOOT.

- **1.** Remove the rear bumper. Four fixings along rear panel, two fixings on wheel arch, two fixings on lower edge and two bolts each side behind boot side panels.
- 2. Remove bumper beam (this is not refitted with the Towbar).

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- **3.** Locate item **C** and item **D** into each chassis and using item **G** with item **J** loosely bolt to existing holes. Note: to obtain access to mounting points temporarily release the battery and jack mounting brackets.
- **4.** Using item **F** with item **J** and item **K** loosely bolt item **A** through the side arms and rear panel. Note: It is advisable to use a sealant to prevent any water leaking into chassis or boot.
- 5. Using item E with item K and item H bolt item B and item L to item A.
- **6.** Fully tighten all nuts and bolts ensuring Towbar is rigid, square and secure.
- 7. Re-fit the bumper.



Note:

- 1. Recommended Torque Setting for M12 Grade 10.9 -139 Nm. (For other Torque Settings see notes overleaf.)
- 2. Nose load limits and vehicle manufacturers' trailer / caravan weight limits must be observed.