

Tow-Trust Towbars

Important: Please read General Notes overleaf before fitting

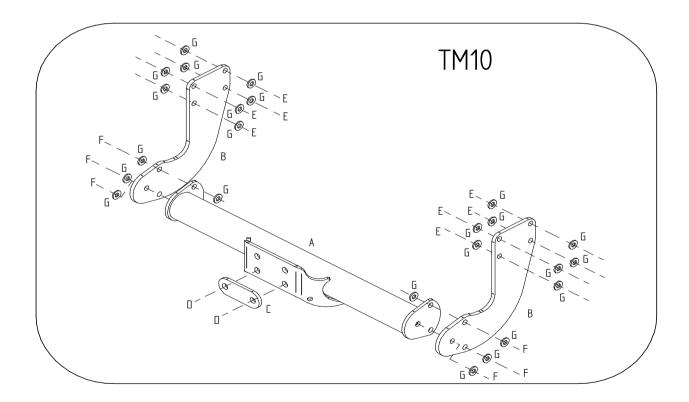


Issue 2

TM10 MERCEDES SPRINTER TWIN WHEEL NOT WITH STEP 2006> VOLKSWAGEN CRAFTER VAN TWIN WHEEL NOT WITH STEP 2006>

Item	Qty	Description	Item	Qty	Description
Α	1	Crossmember	D	2	M16 x 50 Bolts, Nuts & S/P Washers
В	2	Side Arms	E	8	M12 x 100 Bolts & Nyloc Nuts
С	1	Coupling Spacer	F	6	M12 x 40 Bolts, 4 Nuts & 6 S/P Washers
			G	26	12 x 25 Flat Washers

- 1. Remove the towing eye from the right hand chassis member. (This is not refitted with the Towbar).
- 2. Using item E with item G loosely bolt items B to the existing holes in each chassis member.
- 3. Using item F with item G bolt item A to item B.
- 4. Using item **D** bolt the ball bracket and wiring plate (not supplied in this kit) to the mounting plate.
- 5. Fully tighten all nuts and bolts and ensure Towbar is rigid and secure.



Note:

- 1. Recommended Torque Setting for M12 Grade 10.9 -139 Nm. (For other Torque Settings see notes overleaf.)
- 2. Nose load limits and vehicle manufacturer's trailer / caravan weight limits must be observed.