

Tow-Trust Towbars

Important: Please read General Notes overleaf before fitting

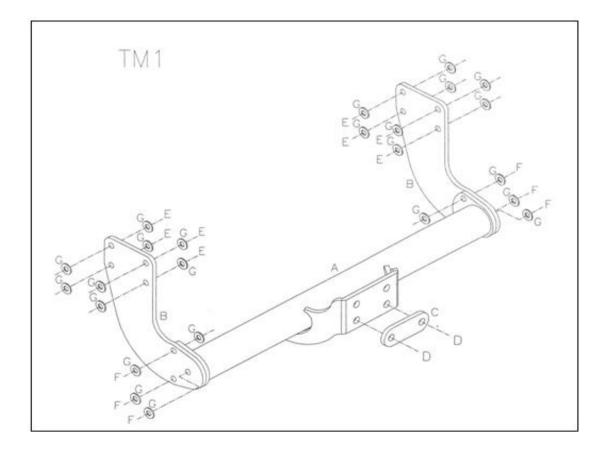


Issue 2

TM1-4x4 Mercedes Sprinter Chassis Cab 4x4 VW Crafter Chassis Cab 4x4 2006>

Item	Qty	Description	Item	Qty	Description
А	1	Crossmember	D	2	M16 x 60 Bolts & Nyloc Nuts
В	2	Side Arms	Е	8	M12 x 110 Bolts & Nyloc Nuts
С	1	Coupling Spacer	F	6	M12 x 45 Bolts, 4 Nyloc Nuts & 2 S/P Washers
			G	26	12 x 25 Flat Washers

- **1.** Remove the towing eye from the right hand chassis member. (This is not refitted with the Towbar.)
- 2. Using Item E with Item G loosely bolt Item B to the existing holes in each chassis member.
- 3. Using Item F with Item G bolt Item A to Item B.
- **4.** Using Item **D** bolt the ball bracket and wiring plate (not supplied in this kit) to the mounting plate.
- 5. Fully tighten all nuts and bolts and ensure the Towbar is rigid and secure.



Note:

Recommended Torque Setting for M12 Grade 10.9 -139 Nm. (For other Torque Settings see notes overleaf.)
Nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed.