

## **Tow-Trust Towbars**



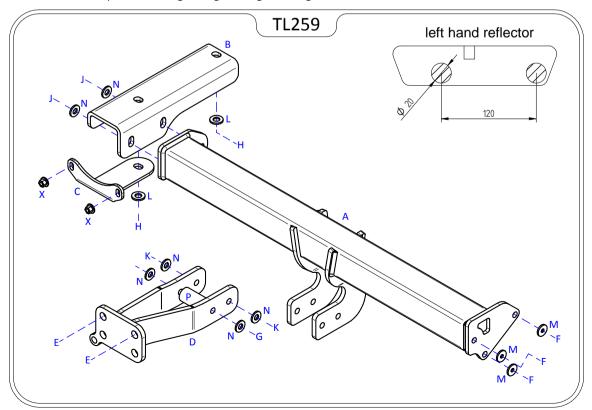
Important: Please read General Notes overleaf before fitting

## Issue 7

## TL259 LAND ROVER FREELANDER 2 2006>

Item	Qty	Description	Item	Qty	Description
Α	1	TL259 Crossmember	E	2	M16 x 50 Bolts & Nyloc Nuts
В	1	L/H Side Arm	F	3	M10 x 35 (12.9) Cap Head Bolts, 2 Nuts & 3 S/P Washers
С	1	L/H Chassis Bracket	F1	3	M10 x 35 (10.9) Bolts
D	1	Extension	G	1	M12 x 130 (10.9) Bolt & Nyloc Nut
			Н	2	M14 x 100 Bolts & S/P Washers
			J	2	M12 x 35 (10.9) Bolts, 1 Nyloc Nut & 1 S/P Washer
			K	2	M12 x 40 (10.9) Bolts & Nyloc Nuts
			L	2	14 x 27 Flat Washers
			M	3	10 x 25 Flat Washers
			N	6	12 x 25 Flat Washers
			Р	1	30mm O/D x 60mm Long Spacer Tube
			Q	6	M12 Bolt Caps

- 1. Remove the five fasteners from the lower edge of the bumper, and the left hand bumper reflector.
- **2.** Drill two 20mm holes SEE SKETCH in the reflector recess.
- 3. Using Item F or F1 (which ever you find easiest, please ensure the Nuts & S/P Washers are used from item F when using Item F1) with Item M fix Item A to the existing holes in the right hand towing eye.
- 4. Using Item **H** with Item **L** loosely fix Item **B** to the forward existing threaded hole in the left hand chassis member.
- **5.** Remove the two M8 nuts from the existing studs on the left hand side of the rear panel.
- **6.** Locate Item **C** over the studs and loosely secure using the existing nuts.
- 7. Using Item **H** with Item **L** loosely fix Item **C** and Item **B** to the existing rearmost threaded hole in the left hand chassis member.
- 8. Using Item J with Item N fix Item A to Item B.
- 9. Using Item **G** and Item **N** and Item **K** with Item **N** fix Item **D** to Item **A** ensuring Item **P** is fitted between the rearmost point.
- 10. Using Item E fix your desired ball bracket and wiring plate (not supplied in this kit) to the face plate.
- **11.** Fully tighten all nuts and bolts ensuring the Towbar is rigid, square and secure.
- **12.** Reattached the bumpers lower edge using the original fixings and refit the reflector.



## Note:

- 1. Recommended Torque Setting for M12 Grade 10.9 -130 Nm. (For other Torque Settings see notes overleaf.)
- 2. Recommended Torque Setting for M10 Grade 12.9 -70 Nm. (For other Torque Settings see notes overleaf.)
- 3. Nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed.