

# **Tow-Trust Towbars**

Important: Please read General Notes overleaf before fitting

### Issue 3

## TKIA3SN Hyundai Tucson / Kia Sportage (QLE) 2018>

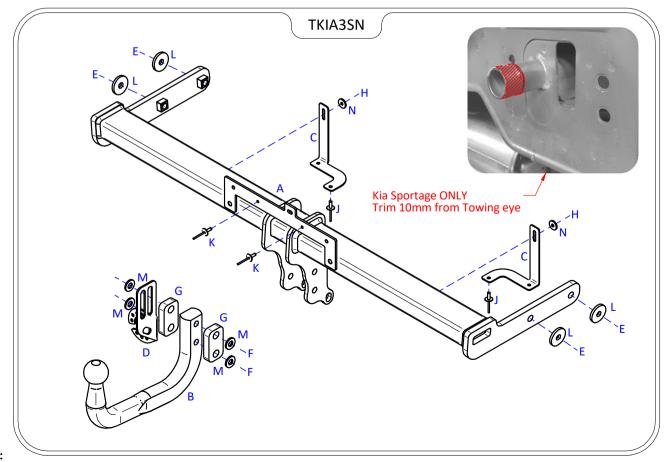
Item	Qty	Description	Item	Qty	Description
А	1	TKIA3 Crossmember	D	1	VASP8 L/H Socket Plate
В	1	ACS5 / 9205 Swan Neck	E	4	M12 x 40 Bolts & S/P Washers
С	2	Handed Bumper Brackets	F	2	M12 x 110 Grade 10.9 Bolts & Nyloc Nuts
			G	2	15mm Spacer Plates
			Н	2	M6 X 25 Bolts & Nyloc Nuts
			J	2	Large Black Plastic Rivets (Bumper)
			К	2	Small Black Plastic Rivets (Sensor)
			L	4	12 x 40 Flat Washers
			М	4	12 x 25 Flat Washers
			Ν	2	6 x 20 Flat Washers

#### **BUMPER REMOVAL:**

- 1. Remove the rear light clusters to reveal two bumper fixings beneath each light, remove three fixings along the lower edge, four fixings in each wheel arch. Remove the under trays from either side of the vehicle (four fixings securing each tray). Remove the fixings through the rear panel securing the rear impact beam. Unplug the wiring loom from the bumper, starting at the bumper tips release the bumper from the vehicle bodywork.
- 2. Remove the rear impact beam from inside the bumper. (This is not refitted with the Towbar assembly)
- 3. Remove the wiring loom and sensor from the rear beam and refit to item A using Item K clipping the loom to the dedicated points along the top of Item A.

#### TOWBAR INSTALLATION:

- 1. Locate the Towbar mounting points on the outside face of each chassis member and remove any under seal or mastic.
- 2. Insert Item A into the open ends of the chassis and secure in place using Item E and Item L.
- 3. Using Item H with Item N loosely fix Items C to Item A. (leave loose until fitment of the rear bumper then fully tighten)
- 4. Using Item F with Item M and Item G fix Item B and Item D to Item A.
- 5. Fully tighten all fixings ensuring the Towbar is rigid, square and secure.
- 6. Refit the rear bumper (using Item J to secure the lower edge) and refit rear light clusters.



#### Note:

1. Torque Settings see notes overleaf.

2. Nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed.