

# **Tow-Trust Towbars**



Important: Please read General Notes overleaf before fitting

Issue 3

## TJAG3VK-6217 JAGUAR F-PACE 2016> / RANGE ROVER VELAR 2017>

Item	Qty	Description	Item	Qty	Description
Α	1	TJAG3 Crossmember	D	1	Flip Up Socket Plate (TTFP/RH)
В	2	Handed Side Arms	E	8	M14 x 90 Bolts & S/P Washers
С	1	6217 Detachable Neck	F	8	M14 x 50 Bolts & S/P Washers
			G	2	M12 x 22 Bolts & S/P Washers
			Н	2	M12 x 25 Bolts & S/P Washers
			J	16	14 X 27 Flat Washers
			K	4	12 x 25 Flat Washers

#### **BUMPER REMOVAL:**

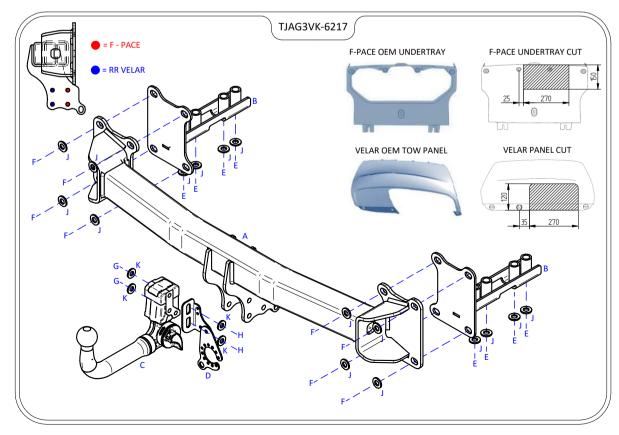
- 1. F-Pace Only: Remove four fixings securing the bumper lower edge to the undertray.
- 2. Velar: Unclip the central bumper panel to reveal two fixings securing the bumper lower edge to the undertray and remove.
- 3. Remove four fixings from each wheel arch liner, peel back and remove an additional three fixings either side.
- 4. Remove the inner trim from each light cluster around boot opening; this will reveal one bumper fixing either side to remove.
- 5. Velar: Remove the top scuff plate to reveal four fixings securing the bumper top edge.
- 6. Starting at the bumper tips release the bumper from the vehicle body and then pull rearwards.
- 7. Remove the black plastic bumper support to gain access to upper Towbar mounting points.
- **8.** Lower the exhaust silencers and support to prevent damage. Remove the heat shields.
- 9. Remove the rear impact beam. (This is Not refitted with the Towbar assembly)

#### **TOWBAR INSTALLATION:**

- 1. Insert Items **B** into each chassis and fix in place using Items **E** and Items **J**.
- 2. Fix Item A to the rear panel using Items F with Items J.
- 3. Using Items H with Items K and Item G with Items K fix Item C and Item D to Item A.
- **4.** Fully tighten all fixings ensuring the Towbar is rigid, square and secure.
- **5.** Refit the exhaust heat shields and rehang the exhaust silencers.
- **6.** Refit the rear bumper support and rear bumper.
- 7. Refit undertray (F-Pace) / panel (Velar).

Option 1: F-Pace: Cut the undertray as per the sketch below. Velar: Cut the central bumper cover as per the sketch below.

Option 2: F-Pace: Order the factory pre-cut undertray and fit. Velar: Order the factory pre-cut bumper panel and fit.



### Note:

- 1. Recommended Torque Setting for M12 Grade 10.9 -130 Nm. (For other Torque Settings see notes overleaf.)
- 2. Nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed.