

Tow-Trust Towbars



Important: Please read General Notes overleaf before fitting

Issue 3

TJAG3 JAGUAR F-PACE 2016> / RANGE ROVER VELAR 2017>

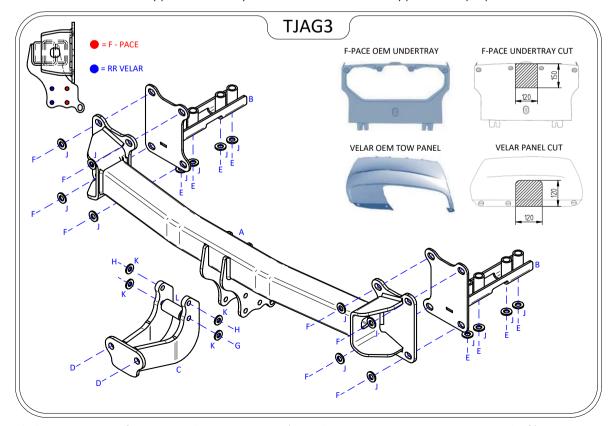
| Item | Qty | Description | Item | Qty | Description |
|------|-----|-------------------|------|-----|----------------------------------|
| Α | 1 | TJAG3 Crossmember | D | 2 | M16 x 50 Bolts & Nyloc Nuts |
| В | 2 | Handed Side Arms | Е | 8 | M14 x 90 Bolts & S/P Washers |
| С | 1 | Extension | F | 8 | M14 x 50 Bolts & S/P Washers |
| | | | G | 1 | M12 x 130 Bolt & Nyloc Nut |
| | | | Н | 2 | M12 x 40 Bolts & Nyloc Nuts |
| | | | J | 16 | 14 X 27 Flat Washers |
| | | | K | 4 | 12 x 25 Flat Washers |
| | | | L | 1 | 30mm O/D x 60mm Long Spacer Tube |

BUMPER REMOVAL:

- 1. F-Pace Only: Remove four fixings securing the bumper lower edge to the undertray.
- 2. Velar: Unclip the central bumper panel to reveal two fixings securing the bumper lower edge to the undertray and remove.
- 3. Remove four fixings from each wheel arch liner, peel back and remove an additional three fixings either side.
- 4. Remove the inner trim from each light cluster around boot opening; this will reveal one bumper fixing either side to remove.
- 5. Velar: Remove the top scuff plate to reveal four fixings securing the bumper top edge.
- 6. Starting at the bumper tips release the bumper from the vehicle body and then pull rearwards.
- 7. Remove the black plastic bumper support to gain access to upper Towbar mounting points.
- 8. Lower the exhaust silencers and support to prevent damage. Remove the heat shields.
- 9. Remove the rear impact beam. (This is Not refitted with the Towbar assembly)

TOWBAR INSTALLATION:

- 1. Insert Items B into each chassis and fix in place using Items E and Items J.
- 2. Fix Item A to the rear panel using Items F with Items J.
- 3. Using Items H with Items K and Item G with Items K fix Item C to Item A ensuring Item L is fitted between the lower point.
- 4. Using Item D fix your desired ball bracket and wiring plate (Not supplied in this kit) to Item C.
- **5.** Fully tighten all fixings ensuring the Towbar is rigid, square and secure.
- 6. Refit the exhaust heat shields and rehang the exhaust silencers.
- 7. Refit the rear bumper support and rear bumper.
- 8. Refit undertray (F-Pace) / panel (Velar).
- Option 1: F-Pace: Cut the undertray as per the sketch below. Velar: Cut the central bumper cover as per the sketch below.
- Option 2: F-Pace: Order the factory pre-cut undertray and fit. Velar: Order the factory pre-cut bumper panel and fit.



Note:

- 1. Recommended Torque Setting for M12 Grade 10.9 -130 Nm. (For other Torque Settings see notes overleaf.)
- 2. Nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed.