Tow-Trust Towbars

Important: Please read General Notes overleaf before fitting

Issue 2

THON6 Honda Civic Tourer 2014>
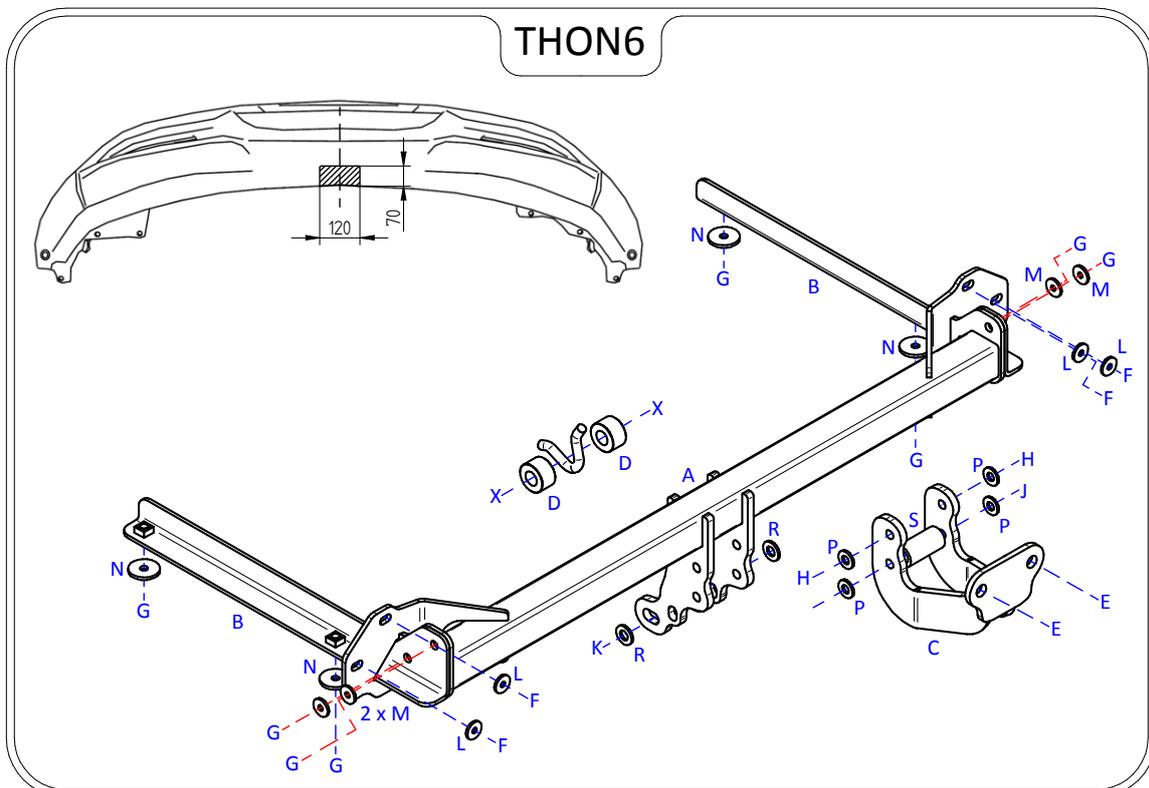
Item	Qty	Description	Item	Qty	Description
A	1	Crossmember	E	2	M16 x 50 Bolts, Nuts & S/P Washers
B	2	Handed Side Arms	F	4	M8 x 30 Bolts & S/P Washers
C	1	Extension	G	8	M10 x 35 Bolts, 4 Nuts & 8 S/P Washers
D	2	40mm O/D Tube x 23mm Long	H	2	M12 x 40 Bolts & Nyloc Nuts
X	2	M16 Black Bolt Caps	J	1	M12 x 130 Bolt & Nyloc Nut
			K	1	M16 x 110 Bolt & Nyloc Nut
			L	4	8 x 25 Flat Washers
			M	4	10 x 25 Flat Washers
			N	4	10 x 40 Flat Washers
			P	4	12 x 25 Flat Washers
			R	2	16 x 27 Flat Washers
			S	1	30mm O/D Tube x 60mm Long

BUMPER REMOVAL:
1. Remove the rear bumper, six fixings along the lower edge, four fixings under plastic covers in boot opening. Remove wheel arch trims and remove the remaining two fixings. Pull out the bumper tips outward and slide bumper rearward.
2. Remove the impact beam (six fixings). Pull upwards to remove. (Impact Beam is not refitted with the Towbar)

TOWBAR INSTALLATION:
1. Using Item **F** with Item **L** loosely fit Item **A** to the rear panel.
2. Using Item **K** with Items **R** fix Item **A** to the Towing eye using Items **D**.
3. Insert Items **B** through the Towbar end plates and the rear panel and fix to the vertical mounting points found on the lower face of each chassis member using Item **G** and Item **N**.
4. Using Items **G** with Items **M** fix Items **B** to Item **A**.
5. Using Item **H** with Item **R** and Item **J** with Item **R** fix Item **C** to Item **A** ensuring Item **S** is fitted between the lower mounting point.
6. Using Item **E** fit your desired ball bracket and wiring plate (not supplied in this kit) to the Towbar faceplate.
7. Fully tighten all fixings ensuring the Towbar is rigid, square, central and secure.
8. Cut the rear bumper as per the sketch below and refit to the vehicle.

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Note:
1. Recommended Torque Setting for M12 Grade 10.9 -139 Nm. (For other Torque Settings see notes overleaf.)
2. Nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed.