

## **Tow-Trust Towbars**

Important: Please read General Notes overleaf before fitting



## Issue 2

## TH3SN HONDA JAZZ 2008>

Item	Qty	Description	Item	Qty	Description
Α	1	Crossmember	J	2	M12 x 110 Grade 10.9 Bolts & Nyloc Nuts
В	1	L/H Side Arm	K	1	M8 x 30 Bolt & S/P Washer
С	1	L/H Bracket	L	4	M10 x 45 Bolts, 3 Nuts & 4 S/P Washers
D	1	R/H Side Arm	M	3	M8 x 35 Bolts, Nuts & S/P Washers
Ε	1	R/H Bracket	N	1	M10 x 100 Bolt, Nut & S/P Washer
F	1	ACS2 / 9202 Swan Neck	Р	1	M10 x 90 Bolt, Nut & S/P Washer
G	1	17mm O/D x 63mm Tube	R	2	15mm Spacer Plates
Н	1	17mm O/D x 58mm Tube	S	2	M10 x 40 Bolts & S/P Washers
			Т	3	10 x 40 Flat Washers
			V	10	10 x 25 Flat Washers
			W	4	8 X 25 H/D Flat Washers
			Х	4	12 x 25 Flat Washers
			Υ	1	VASP8 L/H Socket Plate

- 1. Remove the rear bumper, five fixings along lower edge, four fixings around boot opening area, one fixing in each wheel arch, release the tab at the top of wheel arch and pull bumper sideways.
- 2. Remove the boot interior.
- **3.** Remove the L/H bumper support extension and refit the M8 inner fixing to prevent water damage.
- **4.** Cut the pre marked area on the back panel to access the inside of the L/H chassis member. (Repaint the bare metal).
- 5. Drill out the spot weld shown in FIG.1 and replace with Item M and W.
- 6. Insert Item B into the L/H chassis member and loosely fix in place with Items S and T.
- 7. Locate the rear most Towbar mounting point on the R/H bumper support extension and drill one face only to 18mm ready for Item **G**.
- **8.** Carefully insert Items **G** and **H** into each correct hole in the R/H chassis member (**H** is inside the boot) and using all correct fixings illustrated loosely bolt Items **D** and **E**.
- **9.** With Item **E** now in place using the holes as drilling jigs drill two 9mm holes through the rear panel and fix in place using Items **M** and **W**.
- 10. Using items L with Items V bolt Item A and Item C to each side arm.
- **11.** Using Item **K** with Item **W** bolt Item **C** to the rear panel.
- 12. Using Items J and X and Items R bolt Items F and Y to Item A.
- **13.** Fully tighten all nuts and bolt ensuring Towbar is rigid and secure.
- 14. Cut bumper to the pre marked HONDA detail on the inside face.

## Note:

- 1. Recommended Torque Setting for M12 Grade 10.9 -139 Nm. (For other Torque Settings see notes overleaf.)
- 2. Nose load limits and vehicle manufacturer's trailer / caravan weight limits must be observed.

