

Tow-Trust Towbars



Important: Please read General Notes overleaf before fitting

Issue 5

TH255 Honda Accord Saloon 2003-2008

Item	Qty	Description	Item	Qty	Description
Α	1	Crossmember	K	2	M16 x 50 Bolts, Nuts & S/P Washers
A1	1	Extension Bar	L	4	M10 x 50 Bolts, Nuts & S/P Washers
В	1	L/H Side Arm	M	2	M10 x 100 Bolts, Nuts & S/P Washers
С	1	R/H Side Arm	N	2	M12 x 85 Grade 10.9 Bolts & Nyloc Nuts
D	1	L/H Boot Bracket	P	6	M8 x 30 Bolts & S/P Washers
E	1	R/H Boot Bracket	R	2	M10 x 70 Bolts, Nuts & S/P Washers
F	2	Spacers (Use on 2.4ltr Twin Exhaust Models Only)	S	2	M10 Nuts & S/P Washers
G	2	Clamp Plates with Captive Bolt (M10 x 25)	Т	6	8 x 25 Flat washers
Н	2	19 x 69 Spacer Bushes	V	12	10 x 25 Flat Washers
J	2	19 x 33 Spacer Bushes	W	4	12 x 25 Flat Washers

- 1. Remove rear bumper. 2 push in clips along the lower edge, 3 fasteners around each wheel arch and 1 fastener under the plastic cap below each light cluster.
- **2.** Temporarily remove the inner trim from both sides of the boot to expose the dimples in the boot floor.
- **3.** Remove bumper cross beam (this is no longer required).
- 4. Using Item P with Item T and Item L with Item V loosely bolt Item A to the rear panel.
- 5. Using the cut out in Item A as a jig, drill an 11mm diameter hole through the rear panel for bolt Item R.
- 6. Locate the dimples in the boot floor approx. 80mm forward of the rear panel and drill 20mm holes down through the top face of the chassis only.
- 7. Locate Item **H** down into each chassis and insert Item **J** through the rear panel.
- 8. Using Item **M** with Item **V** and Item **R** with Item **V** loosely bolt Item **D** and Item **E** into place. (Insert bolts from inside the boot to allow trim to be refitted).
- 9. Locate Item **G** into large holes and down through existing holes and bolt Item **B** and Item **C** into place using Item **S** and Item **V**.
 - **Note:** on 2.4ltr models with twin exhaust Item **F** are located between the side arms (Item **B** and Item **C**) and the rear panel; this allows clearance for exhaust mountings.
- **10.** Using Item **N** with Item **W** bolt Item **A1** to Item **A**.
- 11. Fully tighten all nuts and bolts and ensure the towbar is rigid and secure.
- 12. Cut a small section centrally from the lower edge of the bumper 70mm wide x 70mm deep.
- **13**. Replace the rear bumper, and boot trim.
- 14. Using Item K bolt the ball bracket (not supplied in this kit) to the mounting plate.

Note:

- 1. Recommended Torque Setting for M12 Grade 10.9 -139 Nm. (For other Torque Settings see notes overleaf.)
- 2. Nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed.

