

## **Tow-Trust Towbars**



Important: Please read General Notes overleaf before fitting

Issue 2

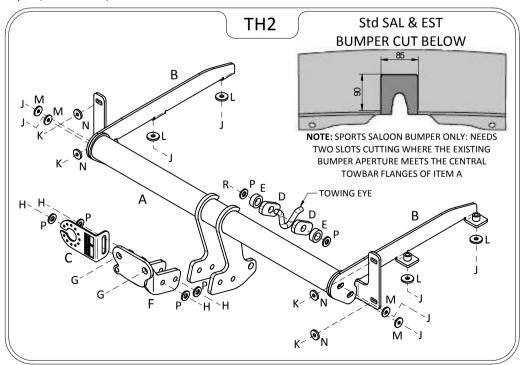
TH2 HONDA ACCORD Sal & Est. 2008>					
Item	Qty	Description	Item	Qty	Description
Α	1	Crossmember	G	2	M16 x 50 Bolts, Nuts & S/P Washers
В	2	Handed Side Arms	Н	4	M12 x 40 Bolts & Nyloc Nuts
С	1	Socket Plate 1	J	8	M10 x 35 Bolts, 2 Nuts & 8 S/P Washers
D	2	10mm Clamp Plates	K	4	M8 x 30 Bolts, & S/P Washers
Ε	2	32mm tube x 12mm Long	L	4	10 x 30 Flat Washers
F	1	Extension	М	4	10 x 25 Flat Washers
			N	4	HD 8 x 25 Flat Washers
			Р	6	12 x 25 Flat Washers
			R	1	M12 x 110 & Nyloc Nut
			S	6	M12 Bolt Caps

## **BUMPER REMOVAL:**

1. Remove the rear bumper: two fixings found around each wheel arch, One tip fixing each side, one fixing either side of the boot opening found under caps on the saloon and two fixings under caps on the estate and 7 fixings along the lower edge.

## **TOWBAR INSTALLATION:**

- 1. Remove the rear crash beam. (This is not refitted with the Towbar assembly).
- 2. Lower the rear exhaust silencer and remove the heat shield.
- 3. Insert Items B into each correct chassis member and loosely bolt in place using Items J and Items L.
- 4. Hold Item A up to the rear panel, mark under tray and cut to allow clearance for the Towbar central flanges.
- 5. Using Items K with Items N bolt Item A to the rear panel.
- 6. Using Items J and Items M bolt Items B to Item A.
- 7. Using Item R with Items E and D in the correct order (SEE SKETCH) bolt Item A to the towing eyelet on the vehicle.
- 8. Using Items H with Items P bolt Item F and Item C to Item A.
- 9. Using Item G bolt your desired ball bracket (not supplied in this kit) to the Item F.
- **10.** Drill two 20mm holes in the heat shield at the marked points to clear the bolt heads and refit, re hang the exhaust silencer.
- 11. Cut bumper (SEE SKETCH) and refit.



## Note

- 1. Recommended Torque Setting for M12 Grade 10.9 -139 Nm. (For other Torque Settings see notes overleaf.)
- 2. Nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed.