

Tow-Trust Towbars



Important: Please read General Notes overleaf before fitting

Issue 2

TFD12 FORD GALAXY 2015>

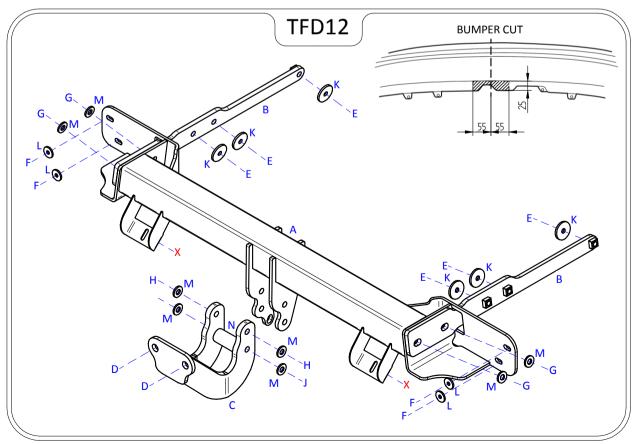
Item	Qty	Description	Item	Qty	Description
Α	1	Crossmember	D	2	M16 x 50 Bolts, Nuts & S/P Washers
В	2	Handed Side Arms	E	6	M10 x 45 (10.9) Bolts & S/P Washers
С	1	Extension	F	4	M8 x 30 Bolts (10.9) & S/P Washers
			G	4	M12 x 40 Bolts, 2 Nyloc Nuts & 2 S/P Washers
			Н	2	M12 x 45 Bolts & Nyloc Nuts
			J	1	M12 x 130 Bolt & Nyloc Nut
			K	6	10 x 40 Flat Washers
			L	4	8 x 25 Flat Washers
			M	8	12 x 25 Flat Washers
			N	1	30mm O/D x 60mm Long Spacer Tube

BUMPER REMOVAL:

- 1. If fitted lower the spare wheel and remove five fixings to temporarily lower the spare wheel surround.
- 2. Open the tailgate; remove the black side covers on each light cluster. Remove the light clusters two fixings per light, this will expose one bumper fixing below to remove.
- 3. Remove five fixings per wheel arch and remove two fixings attaching the bumper to the internal bumper impact beam.
- **4.** Release bumper tips from the vehicles body then pull rearward.
- 5. Remove the bumper impact beam. (This is NOT refitted with the Towbar assembly and must be handed back to the customer)
- **6.** Lower the exhaust silencer and support to prevent damage.

TOWBAR INSTALLATION:

- 1. Using Item F with Item L loosely fix Item A to the rear panel.
- 2. Insert Items B through the Towbar end plates and into each chassis member fixing in place using Item E with Item K.
- 3. Using Item G with Item M fix Items B to Item A.
- 4. Using Item J with Item M and Item H with Item M fix Item C to Item A ensuring Item N is between the lower mounting point.
- 5. Using Item D fix your desired ball bracket and wiring plate (not supplied in this kit) to Item C.
- **6.** Refit spare wheel surround and rehang the exhaust silencers.
- 7. Cut the rear bumpers lower edge as per the sketch below and refit.



Note:

- 1. Recommended Torque Setting for M12 Grade 10.9 -139 Nm. (For other Torque Settings see notes overleaf.)
- 2. Nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed.