

## **Tow-Trust Towbars**

Important: Please read General Notes overleaf before fitting

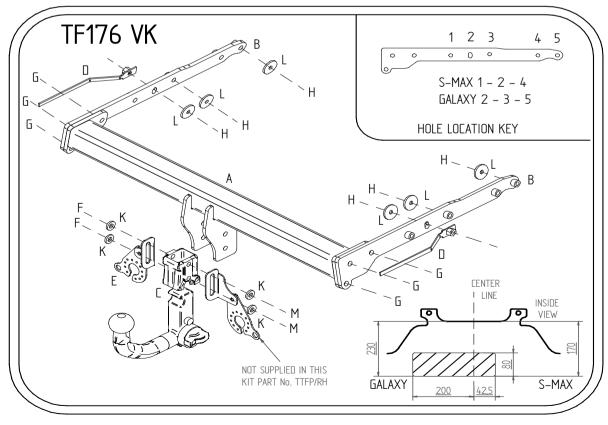


## Issue 4

## TF176VK FORD Galaxy 2006 >

Item	Qty	Description	Item	Qty	Description
А	1	Crossmember	E	1	Flip Down Socket Plate
В	2	Handed Side Arms	F	2	M12 x 25 Bolts & S/P Washers
С	1	Detachable Housing	G	6	M12 x 40 Bolts, 4 Nuts & 6 S/P Washers
D	2	Nuts on Straps	Н	6	M10 x 40 Grade 10.9 Bolts, & S/P Washers
D1	3	50mm Foam Pads	К	4	12 x 25 Flat Washers
			L	6	10 x 30 Flat Washers
			М	2	M12 x 22 Bolts & Washers

- 1. Remove rear bumper. Two fixings on lower edge, three fixings in wheel arch, two fixings on top edge. Pull bumper tips out from body clips.
- 2. Remove bumper beam. (This is not refitted with the towbar).
- 3. Lower rearmost exhaust box.
- 4. Remove heat shield.
- 5. Locate Item **B** into each chassis and using Item **H** with Item **L** loosely bolt into place. Locate Item **D** into each chassis and loosely bolt through remaining mounting point using Item **H** with Item **L**.
- 6. Using Item **G** bolt Item **A** to Item **B**.
- 7. Cut a section from the lower edge of the bumper, (If required trim to suit). SEE SKETCH.
- 8. Using Item F with Item K and Item M with Item K bolt Item E and Item C to Item A.
- 9. Fully tighten all nuts and bolts and ensure the towbar is rigid and secure.
- 10. Stick Items **D1** to the Top face of Item **A**
- 11. Refit heat shield, exhaust and bumper.



## Note:

- 1. Recommended Torque Setting for M10Grade 10.9 -78 Nm M12 Grade 10.9 -139 Nm.
- **2**. Nose load limits and vehicle manufacturers' trailer / caravan weight limits must be observed.