

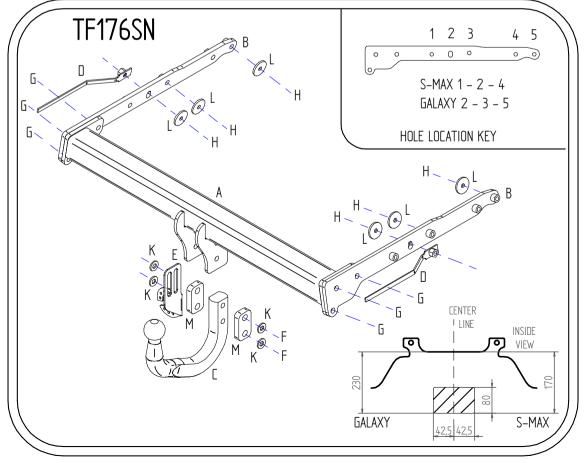
## **Tow-Trust Towbars**

Important: Please read General Notes overleaf before fitting

## Issue 1

TF1/65N FORD Galaxy 2006 > / SIVIAX 2006>						
Item	Qty	Description	ltem	Qty	Description	
А	1	Crossmember	E	1	VASP8 L/H Socket Plate	
В	2	Handed Side Arms	F	2	M12 x 110 Grade 10.9 Bolts & Nyloc Nuts	
С	1	ACS2 / 9202 Swan Neck	G	6	M12 x 40 Bolts, 4 Nuts & 6 S/P Washers	
D	2	Nuts on Straps	Н	6	M10 x 40 Grade 10.9 Bolts, & S/P Washers	
D1	3	50mm Foam Pads	К	4	12 x 25 Flat Washers	
			L	6	10 x 30 Flat Washers	
			Μ	2	15mm Spacer Plates	

- **1.** Remove rear bumper. Two fixings on lower edge, three fixings in wheel arch, two fixings on top edge. Pull bumper tips out from body clips.
- 2. Remove bumper beam. (This is not refitted with the towbar).
- 3. Lower rearmost exhaust box.
- 4. Remove heat shield.
- 5. Locate Item B into each chassis and using Item H with Item L loosely bolt into place. Locate Item D into each chassis and loosely bolt through remaining mounting point using Item H with Item L.
- 6. Using Item G bolt Item A to Item B.
- 7. Cut a section from the lower edge of the bumper, (If required trim to suit). SEE SKETCH.
- 8. Using Item F with Item K and Item M bolt Item C and Item E to Item A.
- 9. Fully tighten all nuts and bolts and ensure the Towbar is rigid, square and secure.
- **10.** Stick Items **D1** to the Top face of Item **A**
- 11. Refit heat shield, exhaust and bumper.



Note:

1. Recommended Torque Setting for M10Grade 10.9 -78 Nm M12 Grade 10.9 -139 Nm.

2. Nose load limits and vehicle manufacturers' trailer / caravan weight limits must be observed.