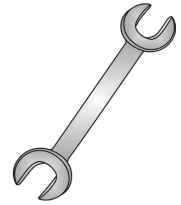




Tow-Trust Towbars

Important: Please read General Notes overleaf before fitting



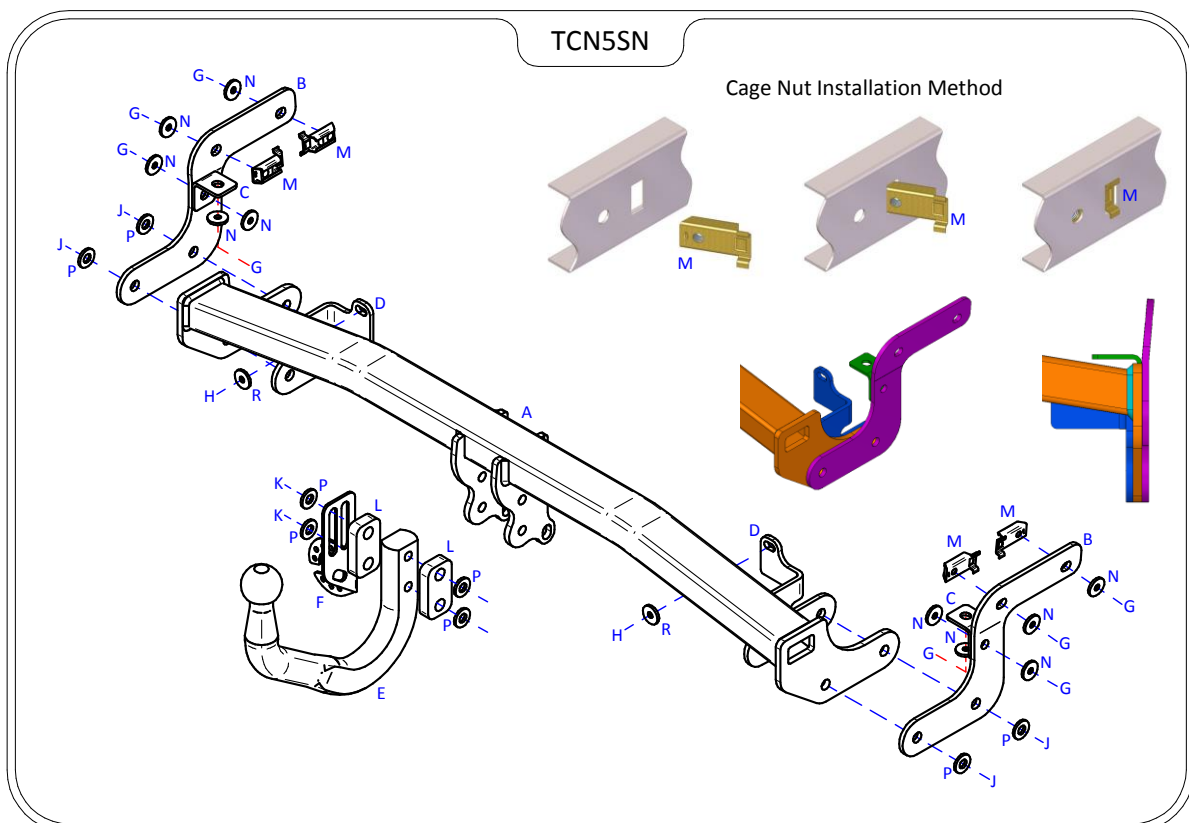
Issue 1

TCN5SN CITROEN C4 CACTUS 2014>

Item	Qty	Description	Item	Qty	Description
A	1	TCN5 Crossmember	F	1	VASP8 L/H Socket Plate
B	2	Handed Side Arms	G	8	M10 x 35 Bolts, 2 Nyloc Nuts & 6 S/P Washers
C	2	Angle Brackets	H	2	M8 x 30 (10.9) Bolts & S/P Washers
D	2	Handed Back Panel Brackets	J	4	M12 x 45 Bolts & Nyloc Nuts
E	1	ACS4 / 9204 Swan Neck	K	2	M12 x 110 Grade 10.9 Bolts & Nyloc Nuts
			L	2	15mm Spacer Plates
			M	4	M10 Small Cage Nuts
			N	10	10 x 25 Flat Washers
			P	8	12 x 25 Flat Washers
			R	2	8 x 25 H/D Washers

TOWBAR INSTALLATION:

1. Remove the Towing eye if fitted from the N/S chassis member, Vehicles with a Towing eye won't require the cage nuts to be fitted to the N/S.
2. Locate the Towbar mounting points, remove tape and clear chassis members of any mastic / underseal.
3. Remove the fixings from the bumper lower edge.
4. Remove the lowest fixing either side of the vehicle securing the rear impact beam. (these fixings can be discarded).
5. Insert Items **M** through the square access point in the side face of each chassis member and line up with the Towbar mounting points.
6. Using Item **G** with Item **N** fix Items **B** to the outside face of each chassis member.
7. Using Item **G** with Item **N** fix Items **C** to each chassis member and Items **B**.
8. Using Item **H** with Item **R** fix Items **D** to the rear panel.
9. Using Item **J** with Item **P** fix Item **A** between Items **B** and Items **D**.
10. Using Item **K** with Item **P** and Item **L** fix Item **E** and Item **F** to Item **A**.
11. Fully tighten all fixings ensuring the Towbar is rigid, square and secure.
12. Refit fixings into the bumpers lower edge.



Note:

1. Recommended Torque Setting for M12 Grade 10.9 -130 Nm. (For other Torque Settings see notes overleaf.)
2. Nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed.