

## **Tow-Trust Towbars**

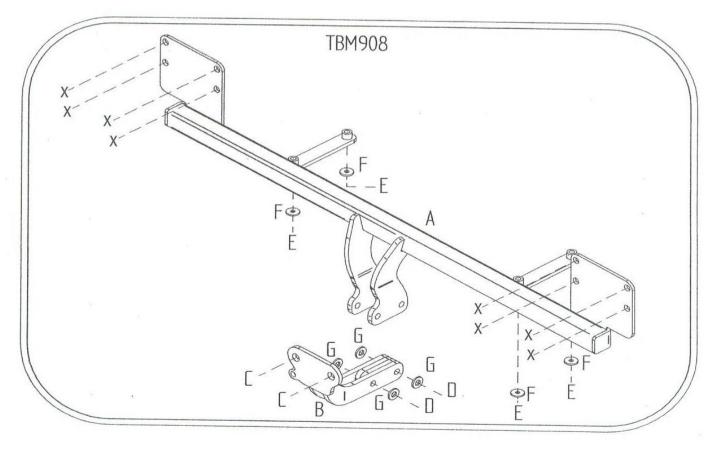
Important: Please read General Notes overleaf before fitting

## Issue 3

TBM 908 MINI HATCH (BMW) 2001-2006
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Qty	Description	Item	Qty	Description
1	Crossmember	С	2	M16 x 50 Bolts, Nuts & S/P Washers
1	Extension Bar	D	2	M12 x 85 Grade 10.9 Bolts & Nyloc Nuts
		E	4	M10 x 30 Bolts & S/P Washers
		F	4	10 x 25 Flat Washers
		G	4	12 x 25 Flat Washers
		1 Crossmember	1 Crossmember C 1 Extension Bar D E F	1CrossmemberC21Extension BarD2E4F4

- 1. Remove the rear bumper. Fixings securing mud flaps if fitted, one fixing behind wheel arch liner, two push fixings inside each wheel arch, fixings along lower edge (on some models this may be fixed to under tray) one fixing inside by light in bumper and two fixings on boot shut panel. Disconnect light in bumper.
- 2. Lower the exhaust with its hangers at the rearmost point and support to prevent damage and remove heat shield.
- 3. Remove the bumper impact beam and discard the steel back plate.
- 4. Locate all towbar mounting points and remove any mastic from mating faces.
- 5. Position Item A into chassis openings and loosely bolt in place with Item E and Item F.
- 6. Using original fixings bolt the impact beam and Item **A** to the back panel.
- 7. If fitted cut the under tray to suit towbar.
- 8. Fully tighten all nuts and bolts and ensure towbar is rigid and secure.
- 9. Refit heat shield and exhaust hangers.
- 10. Refit bumper.



## Note:

- 1. Recommended Torque Setting for M12 Grade 10.9 -139 Nm. (For other Torque Settings see notes overleaf.)
- 2. Nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed.