

# **Tow-Trust Towbars**

Important: Please read General Notes overleaf before fitting

## Issue 1 TAD4VK AUDI O5 2017>

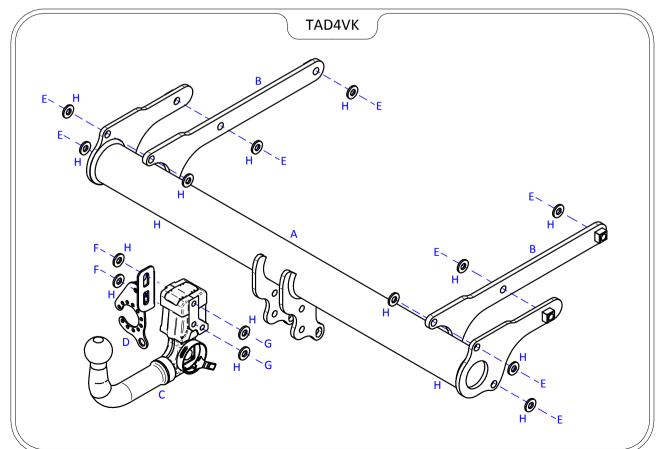
| Item | Qty | Description          | Item | Qty | Description                                  |
|------|-----|----------------------|------|-----|--|
| А    | 1   | TAD4 Crossmember     | D    | 1   | Flip Up Socket Plate (TTFP/LH)               |
| В    | 2   | Handed Side Arms     | E    | 8   | M12 x 45 Bolts, 4 Nyloc Nuts & 4 S/P Washers |
| С    | 1   | 6216 Detachable Neck | F    | 2   | M12 x 25 Bolts & S/P Washers                 |
|      |     |                      | G    | 2   | M12 x 22 Bolts & S/P Washers                 |
|      |     |                      | н    | 16  | 12 x 25 Flat Washers                         |

#### **BUMPER REMOVAL:**

- 1. Remove the boot interior trim, floor mat, luggage rails, moulded accessory tray and side panels.
- 2. Carefully remove four bumper fixings through the rear panel located inside the boot.
- 3. Unclip the wheel arch trim, remove two fixings either side securing the wheel arch liner and peel back to reveal three more fixings both sides and remove.
- 4. Remove one fixing either side of the boot opening and five fixings along the lower edge.
- 5. Staring at the bumper tips release the bumper from the vehicle body then pull rewards to remove. Unclip any necessary wiring.
- 6. Remove the rear impact beam and refit the bolts to prevent water ingress. (Impact beam is not refitted with Towbar assembly).

### TOWBAR INSTALLATION:

- 1. Insert Items B into each correct chassis member and fix in place at the forward mounting point only with Item E and Item H.
- Insert Item A into the open ends of each chassis member and fix through the rearmost mounting point and Items B with Items E and items H. Using the remaining Items E with Items H fix Items B to Item A.
- 3. Using Items F with Items H and Items G with Items H fix Item C and Item D to Item A.
- 4. Fully tighten all fixings ensuring the Towbar is rigid, square and secure.
- 5. Refit the rear bumper. (Fit wiring loom before bumper installation)



#### Note:

Recommended Torque Setting for M12 Grade 10.9 -130 Nm. (For other Torque Settings see notes overleaf.)
Nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed.