# Bienfang® ADHESIVES



## **BIENFANG®** Adhesives

Ease of use and versatility make BIENFANG® Adhesives the premier choice for dry mounting. Four different adhesives for various applications let you work fast and clean with most papers, fabrics and photos. Whatever your project requires, BIENFANG has the dry mounting solution.

#### Adhesive Features

- Activated at low temperatures
- Four adhesive choices for every application
- Both removable and permanent adhesives available
- Provides even, smooth, complete bonding
- Available in a variety of roll sizes and sheet packs

**RagMount**\* **Adhesive** – Ragmount Adhesive is a heat activated adhesive with a 100% cotton rag tissue carrier. This is the only adhesive on the market today that is designed for dry mounting Giclee prints. It can also be used in mounting digital prints to fine art paper and in traditional dry mounting applications.

**ColorMount® Adhesive** – is a porous tissue coated on both sides with a permanent adhesive. Its "breathability" makes it ideal for both non-porous and porous materials. Specifically developed for dry mounting resin-coated (RC) photographs, both color and black and white; also excellent for mounting slick poster material, blue prints, lithographs and other smooth artwork.

**BufferMount®** Adhesive – The safest, most versatile adhesive is an acid-free tissue coated on both sides with a low-temperature, inert adhesive that melts during heating and bonds as it cools. Specially designed for use with reproductions, photographs and thin, delicate material such as rice paper, sheepskin, tissue and silk.

**Fusion® 4000 Adhesive** – is an ultra-clear, removable, thermal-activated, 100% inert, pure adhesive film that can conform around free-form shapes. Perfect for ghosting and decorative color tinting; great for mounting lithographs, newsprint, photographs (fiber-based and RC), photostats, art papers, engravings, silks, canvas and foils; also ideal for textured surfaces and fabrics.

Adhesive	Recommended Temp.		
<b>RagMount</b> ®	180°F/ 82°C		
ColorMount®	190°F/ 88°C		
BufferMount <sup>®</sup>	175°F/ 79°C		
Fusion® 4000	175°F/ 79°C		



### **BIENFANG®** Adhesive Specifications

Product/# Roll Sizes		Product/#	Roll Sizes		
RagMount' Adhesive			ColorMount® Adhesive -con't		
25 Sheets/Pack			616	36" x 150'	(91 cm x 45.5 m)
A430	8" x 10"	(204 mm x 254 mm)	617	36" x 300'	(91 cm x 91.0 m)
A430 A431	11" x 14"	(280 mm x 356 mm)	618	40.5" x 150'	(1.03 m x 45.5 m)
A431 A432	16" x 20"	(406 mm x 509 mm)	619	40.5" x 300'	(1.03 m x 91.0 m)
A4JZ	10 X 20	(400 11111 X 303 11111)	H238	40.5" x 500'	(1.03 m x 152.4m)
Rolls			620	42" x 150'	(1.07 m x 45.5 m)
A435	24.5" x 150'	(62 cm x 45.5 m)	621	42" x 300'	(1.07 m x 91.0 m)
A435 A436	40.5" x 150	(1.03 m x 45.5 m)	622	48.5" x 150'	(1.23 m x 45.5 m)
A430	40.5 X 150	(1.05 III x 45.5 III)	623	48.5" x 300'	(1.23 m x 91.0 m)
ColorMount <sup>®</sup> Adhesive			Fusion® 4000 Adhesive		
25 Sheets/Pack			Dull		
H601	8" x 10"	(204 mm x 254 mm)	Rolls		(50 07 0 )
603	11" x 14"	(280 mm x 356 mm)	355	20.5" x 90'	(52 cm x 27.3 m)
H605	16" x 20"	(406 mm x 509 mm)	356	24.5" x 90'	(62 cm x 27.3 m)
		(,	357	32.5" x 90'	(83 cm x 27.3 m)
100 Sheets/Pac	k		358	40.5" x 90'	(1.03 m x 27.3 m)
H602	8" x 10"	(204 mm x 254 mm)	364	48.5" x 90'	(1.23 m x 27.3 m)
H210	8.5" x 11"	(216 mm x 280 mm)	Destform	A	
604	11" x 14"	(280 mm x 356 mm)	BufferMount <sup>®</sup> Adhesive		
606	16" x 20"	(406 mm x 509 mm)	100.01 . /D		
		(,	100 Sheets/Pa		(004 054 )
500 Sheets/Box			H1810	8" x 10"	(204 mm x 254 mm)
637	30" x 40"	(763 mm x 1,016 mm)	1812	11" x 14"	(280 mm x 356 mm)
		(**************************************	1814	16" x 20"	(406 mm x 509 mm)
Rolls			Delle		
608	20" x 30'	(51 cm x 9.1 m)	Rolls		/C1 am v 07 0 m)
609	20" x 150'	(51 cm x 45.5 m)	H1835	24.5" x 90'	(61 cm x 27.3 m)
613	20" x 300'	(51 cm x 91.0 m)	1963	24.5" x 300'	(62 cm x 91.0 m)
614	24" x 150'	(61 cm x 45.5 m)	1841	40.5" x 90'	(1.02 m x 27.3 m)
615	24" x 300'	(61 cm x 91.0 m)	1965	40.5" x 300"	(1.03 m x 91.0 m)
		, <u></u>	1967	48.5" x 300'	(1.23 m x 91.0 m)

#### **Bienfang Framing Products**

A division of Elmer's Products, Inc. 2020 West Front Street Statesville, NC 28677

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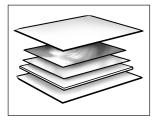
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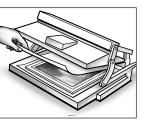
MADE IN Equipment, heat-activated Adhesives and Foam Board made in USA.

Step 1 - Preheat press to desired mounting temperature. Reduce moisture levels by placing the artwork and substrates, separately, between two sheets of kraft paper. To predry: insert into closed, not locked, press for 15 seconds.

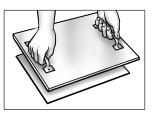
How to Mount Artwork with Dry Mounting Adhesives in a Mechanical Press



Step 2 – Place the adhesive on the back of artwork. Tack in place on the substrate with a BIENFANG® Tacking Iron. Use a piece of release paper under the iron. After tacking, place the assembled materials between two pieces of BIENFANG® Release Paper.



Step 3 – Mount artwork by placing the assembled materials between the two pieces of BIENFANG® Release Paper and inserting into the press.



**Step 4** – Cool materials by placing a BIENFANG® Weight on top. Do not bend or flex until fully cooled.