



2007-14 GMC SIERRA 2500/3500HD BUMPER LED LIGHT BAR MOUNT

Installation Instructions & User's Manual

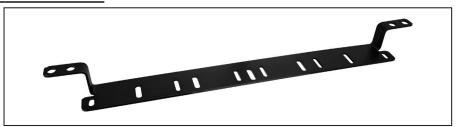




VISION X



About the GMC Sierra Bumper LED Light Bar Mount.



PACKAGE CONTENTS

- 1. (4) M8-1.25 x 30mm Hex Head Bolt.
- 2. (8) 8mm Flat Washer.
- 3. (4) 8mm Hex Head Nut.
- 4. (4) 8mm Lock Washer.
- 5. (1) XIL-OEB07GS

INSTALLATION INSTRUCTIONS

See Mounting Diagram

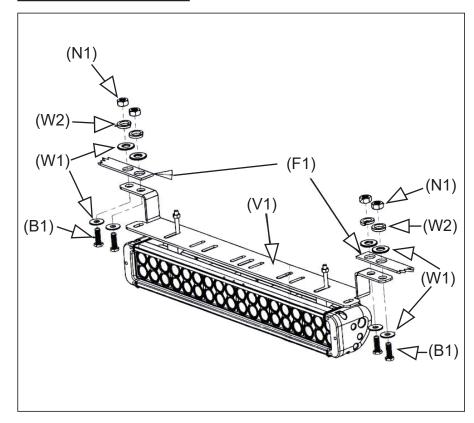
- Open hood of vehicle and disconnect the negative battery terminal.
- Remove plastic radiator cover on top of grille by removing plastic clips to reveal the space between the radiator and grille.
- 3. Mount LED light to XIL-OEB07GS.
- Locate factory mounts inside the center opening, factory mounts are just above the top edge of the opening on either side. Each factory mount has 2 holes and point inward.
- 5. With supplied hardware mount the XIL-OEB07GS with light bar through the front bumper opening, by aligning the holes on the factory mount the and Vision X bracket.
- 6. Once bracket is secure to factory mount adjust light to desired angle and tighten.
- 7. Wire LED light bar to manufacture specifications.
- 8. Reconnect negative battery cable and test light, make adjustments if needed before reinstalling radiator cover.
- 9. Reinstall radiator cover and plastic push tabs.

GMC SIERRA 2500/3500HD



WARNING: Bolts, Nuts, and Washers are Stainless Steel. <u>DO NOT USE</u> Pneumatic or Electric Tools to Tighten and Loosen. The <u>Hardware Will Permanently Lock Together</u>.

MOUNTING DIAGRAM



COMPONENTS KEY

Part (V1) XIL-OEB07GS.

Part (F1) Factory Mount.

Part (N1) 8mm Nut.

Part (W1) 8mm Flat Washer.

Part (W2) 8mm Lock Washer.

Part (B1) 8mm Hex Head Bolt.

TIP: For complete application guide see website



You May Also Be Interested In:



Item # - 98117041
Item # -XIL-PX3610
21" Xmitter Prime Xtreme Light bar, 36 5W LEDS
Available in Mix and 40°





Part # - 9891620 Item # -XPR-9M 9 10W Mix Beam LED Light Bar. Available in Halo



Part # - 9898810 Item # -PCV-XP9MBL Black Polycarbonate Cover



SECURITY NUT Available in multiple sizes