

TECHNICAL SERVICES

TONGUE JACK REPAIRS

Tongue Jack Handle Replacement

- 1. Remove the damaged handle from the jack by drilling out the rivet and removing the handle. A 1/4" diameter drill bit will work well for drilling out this rivet.
- 2. Place the new handle in position on top of the jack and insert the enclosed rivet.
- 3. Position the jack so that the head of the rivet rests on an anvil or similar hard surface. Using a ballpeen hammer, flatten the end of the rivet so that the handle is secured in place.

Caution: Metal can chip or shatter. Protect eyes by wearing safety glasses or goggles.

Tongue Jack Caster Wheel Replacement

Note: Some caster wheels may not be the same width at tread, but the hub dimensions are the same as this replacement wheel.

To Remove:

- 1. File or grind staked end of axle flush with side of caster yoke.
- 2. Use hammer and punch to drive axle out of yoke.

To Replace:

- 1. Assemble wheel in yoke.
- 2. Insert bolt through yoke wheel and yoke.
- 3. Assemble lock nut to bolt and tighten until nut touches side of yoke.

Note: Overtightening nut will prevent wheel from turning freely.

