

**TOP ASSEMBLY LEAKS (ALUMINUM SKIN) TROUBLE SHOOTING GUIDE
1968 TO PRESENT MODEL YEAR FOLDING TRAILERS**

SYMPTOM

REPAIR ACTION

Water leaks around light fixture

Exterior center seam seal broken

Remove center seam. Clean and seal top outer skin splice. Replace center seam (with new, if necessary).

Interior paneling swells in one area and is wrinkled

Exterior center seam seal broken

Remove center seam. Clean and seal top outer skin splice. Replace center seam (with new, if necessary).

Voided or cracked caulking around top corners and side rails

Remove old caulking; recaulk damaged areas

Water Stains

Exterior center seam seal broken

Remove center seam. Clean and seal top outer skin splice. Replace center seam (with new, if necessary).

Caulking voids

Remove old caulking; recaulk damaged areas

Broken seal around end trim

Reseal

Water Leaks along Interior Coves

Exterior center seam seal broken

Remove center seam. Clean and seal top outer skin splice. Replace center seam (with new, if necessary).

Improperly installed accessories

Remove accessory and install sealer on gasket under brackets and screws

Loose screws along canopy track

Tighten as needed

Delamination of Top Skin from Styrofoam Base

Exterior center seam seal broken

Replace top assembly

Only Leaks When Top Assembly is Closed

Top seal not making contact with body rails.

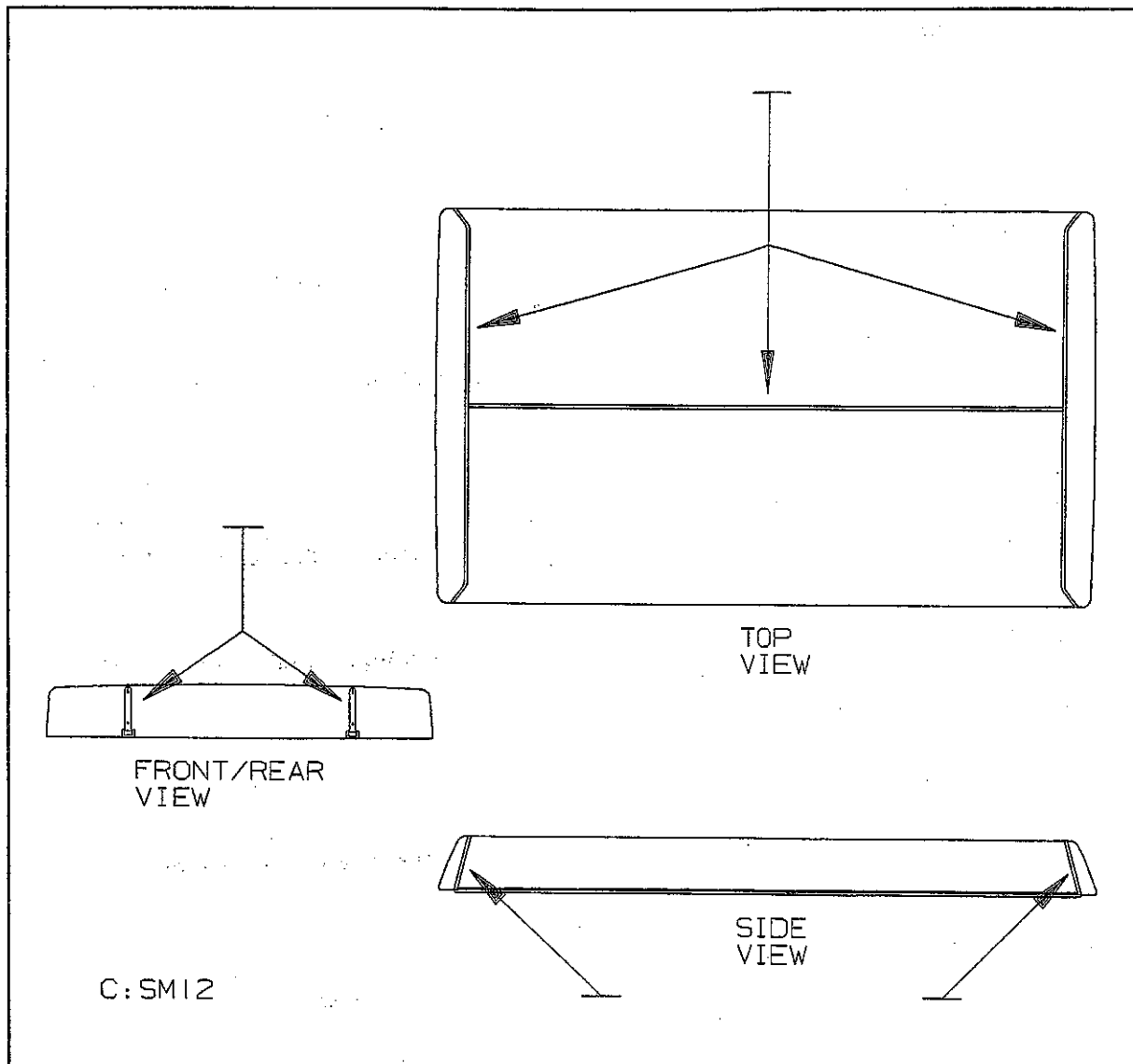
Replace seal. Adjust top for proper seal.

NOTE: When locating water leaks, it is important to isolate problem area to determine what factors (screws, seams, accessories, etc.) would contribute to top assembly developing a leak.

**TOP ASSEMBLY LEAKS (ALUMINUM SKIN) TROUBLE SHOOTING GUIDE
1968 TO PRESENT MODEL YEAR FOLDING TRAILERS**

Page 2

**AMERICANA TOP ASSEMBLY
POTENTIAL LEAK LOCATIONS**



**TOP ASSEMBLY LEAKS (ALUMINUM SKIN) TROUBLE SHOOTING GUIDE
1968 TO PRESENT MODEL YEAR FOLDING TRAILERS
Page 3**

**FOUR SEASON, PLANTATION, DESTINY, AND PIONEER TOP ASSEMBLY
POTENTIAL LEAK LOCATIONS**

