FLEETWOOD FOLDING TRAILERS PART #4756-275 TOP SEAL REPAIR KIT

TOP SEAL SUPER GLUE PROCEDURE USING INSTANT ADHESIVE (Cyanoacrylate)

REATTACHING LOOSE AREAS

APPROVED ADHESIVES:

•Trimlok 4401TL

SMALL AREA (4" OR LESS)

MAKE SURE AREA IS DRY.

TILT SEAL OUTWARD OPENING A GAP BETWEEN THE TOP SEAL AND THE TOP. DO NOT USE TOOLS THAT MIGHT KINK THE TOP SEAL.

APPLY ADHESIVE IN THIS GAP.

APPLY PRESSURE FOR APPROXIMATELY 1 MIN. OR UNTIL SEAL IS REATTACHED TO TOP.

LARGER AREA - 12"-24"

PULL TOP SEAL AWAY FROM TOP.
DO NOT USE TOOLS THAT MIGHT KINK THE TOP SEAL

CLEAN GLUE AND TAPE RESIDUE OFF OF TOP USING TRADCO BUG AND TAR REMOVER FOLLOWED BY ALCOHOL.

APPLY ADHESIVE TO BOTH INSIDE AND OUTSIDE LEG OF THE TOP SEAL. NOTE: ONLY A 6" SECTION AT A TIME TO AVOID DISPENSING TOO MUCH GLUE. ADHESIVE IS WATERY AND WILL FLOW TO A POINT AND THEN PUDDLE AND PERHAPS OVERFLOW IF TOO MUCH IS DISPENSED.

- USE SMALL NOZZLE OPENING TO ACHIEVE NEAT DISPENSING.
- DO NOT FILL THE GAP WITH ADHESIVE DISPENSE ONLY A SMALL AMOUNT SO IT DOESN'T SQUEEZE OUT WHEN THE GASKET IS PUSHED INTO PLACE.
- AVOID OVERFLOW THE ADHESIVE WILL "FROST" THE BLACK SEAL.
- KEEP ADHESIVE REFRIGERATED TO EXTEND SHELF LIFE AND IN A CLOSED CONTAINER LABELED TO PREVENT MISUSE.
- REMOVE APPLICATOR TIP FROM TUBE, CLEAN APPLICATOR WITH ACETONE TO PREVENT BLOCKAGE. RESEAL TUBE WITH CAP.

REAPPLY TOP SEAL TO TOP APPLYING PRESSURE FOR APPROXIMATELY 1 MIN. OR UNTIL SEAL IS REATTACHED TO TOP.