

1971



Camping Trailers



INDEX

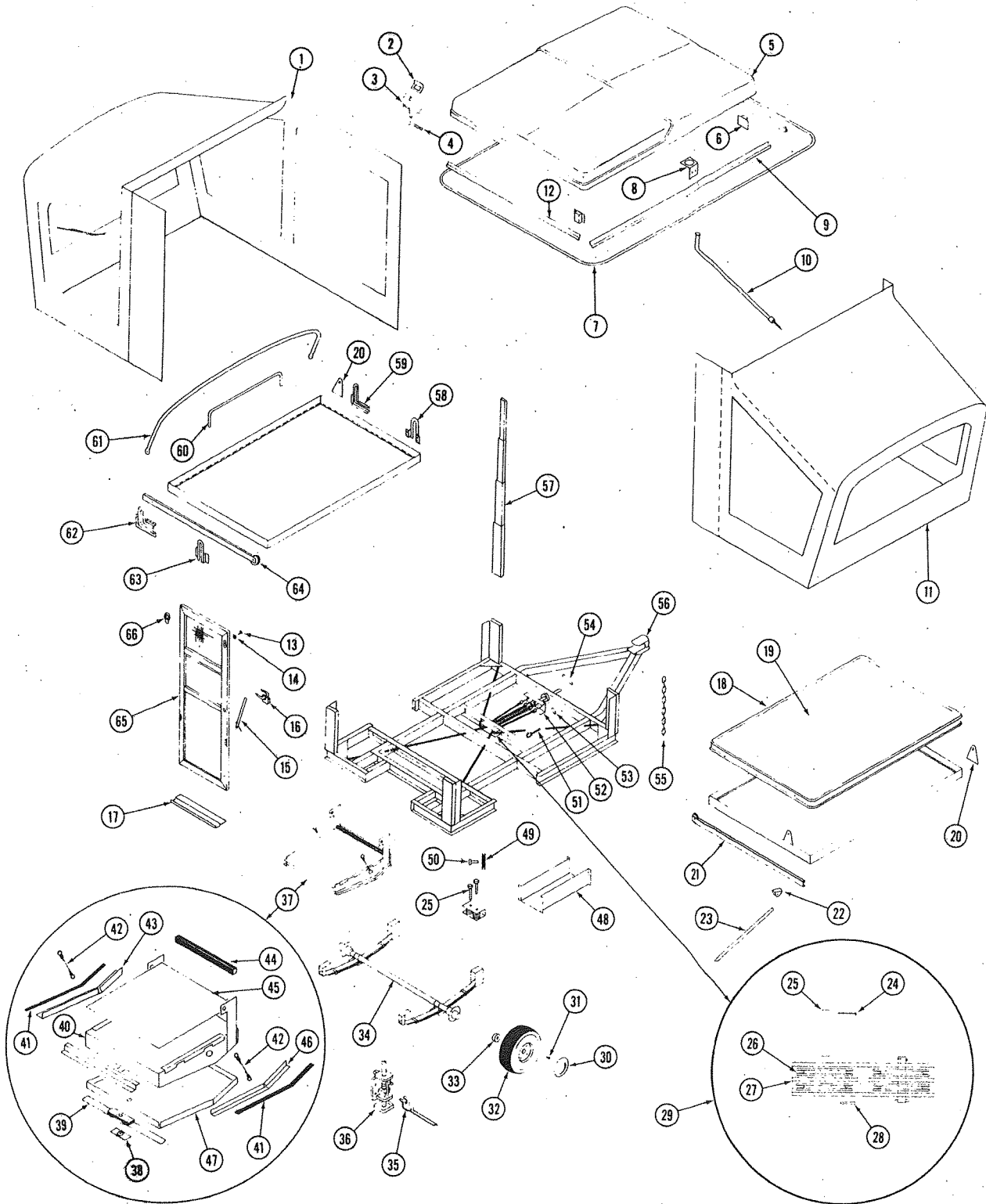
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THE COLEMAN COMPANY, INC.
Somerset, Pennsylvania 15501

1971
CT-570
LESS PANELS

PARTS LIST

Coleman
CAMPING TRAILERS





CAMPING TRAILERS

PARTS LIST

1971
CT-570
LESS PANELS

Table with 3 columns: CODE, PART NO., DESCRIPTION. Lists various parts like Roadside Canvas Ass'y, Strike, Latch Ass'y, Safety Pin, etc.

PARTS NOT SHOWN ON DIAGRAM

Table with 3 columns: PART NO., DESCRIPTION. Lists parts like Trailer Frame Black, Ridge Pole Ass'y, Upper Bed, Lower Bed, etc.

ACCESSORIES

Table with 2 columns: PART NO., DESCRIPTION. Lists accessories like Spare Tire Mount, Tongue Jack, Canopy, Add-A-Room, etc.



CAMPING TRAILERS

PARTS LIST

1971 CT-570 LESS PANELS

CODE	PART NO.	DESCRIPTION	CODE	PART NO.	DESCRIPTION	CODE	PART NO.	DESCRIPTION
1	4727B6701	Roadside Canvas Ass'y	22	4720B1211	Leg Bracket, M2	45	4731-302	Door Covering
2	4715-2091	Strike	23	4715A5181	Bed Support Ass'y	46	4715A640	Seal Strip, Right,
3	4715-5051	Latch Ass'y	24	1204B108	Cotter Pin	47	4715B2021	Access Door Skin
4	4732-479	Safety Pin	25	4720D1561	Pin, Long, M2	48	4720B2371	Guide Channel, Whiffle Tree
5	4715B5341	Top Ass'y	26	4715-537	Steel Pulley Ass'y	49	4715-528	Plastic Pulley
6	4720D5411	Lift Bracket Ass'y	27	4715A5661	Separator Ass'y	50	4720B1571	Short Pin, M4
7	4715-3271	Top Seal, Long	28	4710-3621	Roll Pin, M4	51	4720B3091	Screw Eye, M4
8	4715A519	Support Bracket	29	4715A6371	Separator Pulley Pkg.	52	4715A5201	Whiffle Tree
9	4715-165	Top Channel, Side	30	4730A3921	Hub Cap	53	4720A1481	Roll Pins, M5
10	4720C5971	Canvas Support Ass'y	31	4714-1011	Lug Nut	54	4730A3381	Roll Pin, Large
11	4727B6751	Curbside Canvas Ass'y	32	4715B3791	Tire & Rim, Red (4.80 x 4 x 8")	55	4720A3031	Safety Chain
12	4715A167	Top Channel, End	33	4730A4041	Bearing	56	4730A3561	Hitch Coupler
13	1201B695	Keys Nut for Shoulder Screw	34	4731-5661	Axle	57	4715D5141	Lift Ass'y
14	4730A378	Shoulder Screw, Screen Door	35	4732-2261	Stabilizer Handle	58	4710B157	Bed Rest, Front
15	4731-8201	Screen Door Spring	36	4731B5901	Stabilizer, Less Handle	59	4710B1631	Bed Slide, Left
16	4710-4201	Latch Ass'y, Screen Door	37	4715C5361	Access Door, Complete	60	4710A1811	Lower Bed Pull
17	4731-2731	Screen Door Support	38	4730B3111	Lock Handle, Access Door	61	4715-4251	Canvas Bed Support
18	4725A5381	Mattress	39	4730A5201	Lock Bar Ass'y	62	4710B1621	Bed Slide, Right
19	4714A5381	Mattress Cover	40	4731-5761	Door Plate Ass'y	63	4710B141	Bed Rest, Rear
20	4720B5631	Bow Bracket Ass'y, M2	41	4720B3571	Seal	64	4715C5601	Lower Bed Extensions, Less Rail Stops
21	4720C5601	Bed Extension Ass'y, Upper Bed	42	4731-5711	Cable Ass'y, Access Door	65	4715A6041	Screen Door Ass'y, Spring included
			43	4715A639	Seal Strip, Left, Access Door	66	4710-4721	Dee Ring Ass'y
			44	4731-231	Door Seal			

PARTS NOT SHOWN ON DIAGRAM

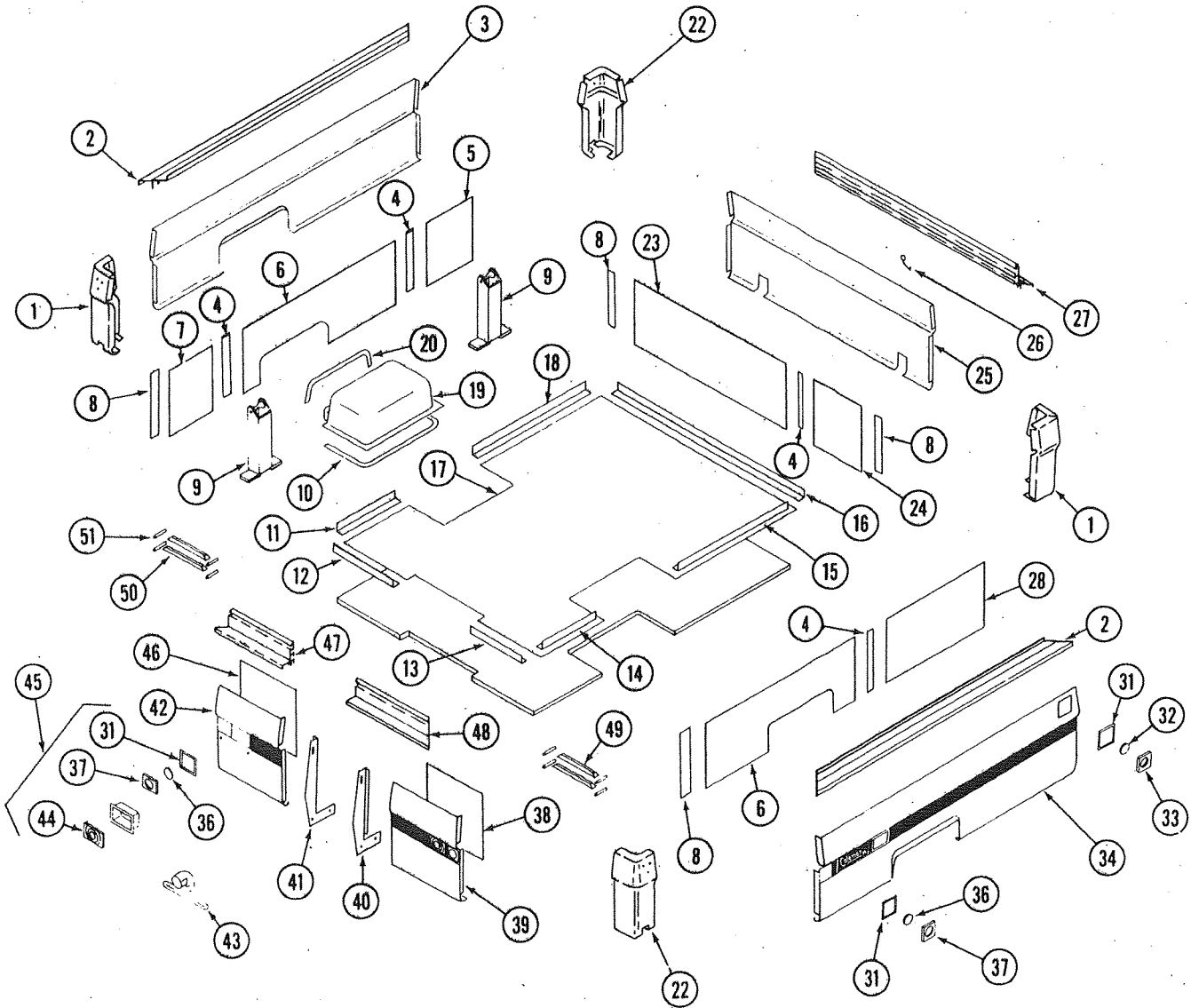
PART NO.	DESCRIPTION	PART NO.	DESCRIPTION	PART NO.	DESCRIPTION
8-114	Trailer Frame Black Paint, Spray Can	4715-5771	Ridge Pole Ass'y - for Canopy	4730A3211	Keys, M2
8-222	Flame Red, 570 Paint, Spray Can	4715B5381	Parts Package	4730A486	Pig Tail
4714-1011	Lug Nut - 570 Axle	4715B539	Upper Bed	4730A585	Wire Harness
4715-460	570 Script & Logo, Left	4715B540	Lower Bed	4730D2491	Pin & Retaining Ring (E), for Lift
4715-461	570 Script & Logo, Right	4720A5211	Crank Handle	4731-2521	Pin Ass'y, Lift
4715-5761	Eave Pole Ass'y - for Canopy	4720B0831	Bed Slide Pulley Wheel	4731-5681	Long Cable Ass'y, Lift
		4720B5271	Cable Ass'y Short (lift)	4731-5691	Cable Ass'y, Intermediate, Lift
		4727-4431	Light Blue Canvas Patch		

ACCESSORIES

PART NO.	DESCRIPTION
4715A6011	Spare Tire Mount
4720A6661	Tongue Jack
4727B6111	Canopy
4727A6121	Add-A-Room - Must be used with canopy
4727A6131	Screen Room - Must be used with canopy
4730B4841	Corner Stone Guards, White
4732-2961	Center Stone Guards, White

**1971
CT-570
PANELS**

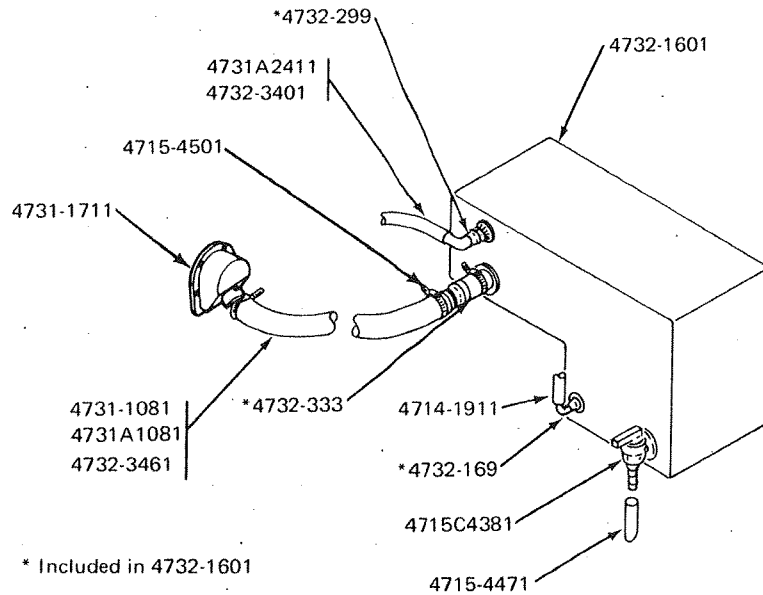
PARTS LIST



CODE	PART NO.	DESCRIPTION	CODE	PART NO.	DESCRIPTION	CODE	PART NO.	DESCRIPTION
1	4715-6511	Body Corner Panel, Right Front, Left Rear	19	4720A5191	Wheel Well Ass'y	35	Number not assigned	
2	4710-180	Side Rail	20	4730A329	Wheel Well Seal	36	4715-1411	Red Reflector
3	4715A5431	Left Side Body Panel,	21	Number not assigned		37	4735-5341	Side Marker Lamp, Red - not shown
4	4720D2111	Panel Dividers, M4	22	4715-6501	Body Corner Panel, Left Front, Right Rear	37	4715-1251	Red Reflector Holder
5	4715B239	Panel	23	4720C2091	End Panel, Long	38	4715B239	Panel
6	4715B203	Panel, Wheel Well	24	4715B240	Panel	39	4715A5461	Right Rear Panel Ass'y
7	4715B238	Panel	25	4715A5481	Front Panel Ass'y,	40	4731-581	Bulkhead, Right
8	4720D2121	Corner Dividers, M4	26	4731-3241	Safety Latch	41	4731-582	Bulkhead, Left
9	4710A522	Bed Holder Ass'y	27	4715B194	End Rail, Front	42	4715A5441	Left Rear Body Panel,
10	4730A3281	Wheel Well Seal, M2	28	4715B237	Panel	43	4720A3041	Tag Holder
11	4710-061	Floor Trim	29	Number not assigned		44	4715A1241	Tail Light Lens
12	4715-248	Floor Trim	30	Number not assigned		45	4715B5011	Tail Light Ass'y, White Trim
13	4715-245	Floor Trim	31	4715A1291	Reflector trim, White	46	4715B239	Panel
14	4715-246	Floor Trim	32	4715-1391	Amber Reflector	47	4715C195	Rail, Left Rear
15	4715-244	Floor Trim	33	4735-5331	Side Marker Lamp, Amber	48	4715C191	Rail, Right Rear
16	4715-249	Floor Trim	34	4715-1271	Amber Reflector Holder	49	4715A1371	Rail Stop, Right Rear, M2
17	4715B3101	Floor Covering		4715A5421	Right Side Body Panel, Red	50	4715A1381	Rail Stops, Left Rear, M2
18	4715-247	Floor Trim				51	4710-3621	Roll Pins, M4

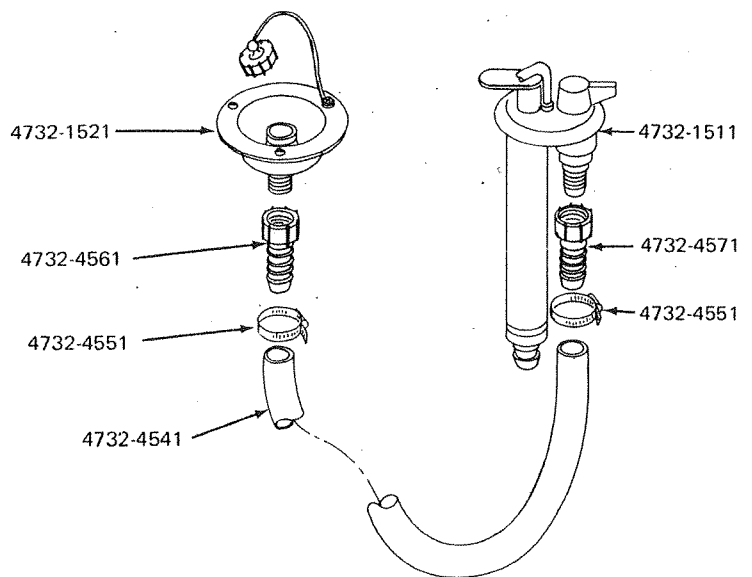
REGULAR WATER SYSTEM

PART NO.	DESCRIPTION
4714-1911	Transparent Water Line -- Sold per inch, 580 needs 90", 590 needs 130", 596 needs 150"
4715-4471	Drain Sleeve
4715-4501	Hose Clamp, used x 3
4715C4381	Spigot
4731-1081	Low Pressure Hose, 590S, 596, 596S
4731-1711	Recessed Fill Spout
4731A1081	Low Pressure Hose, 580, 580S, P-80
4731A2411	Vent Tube, 580, 580S, 596, 596S, P-80
4732-1601	Tank Complete
4732-167	Elbow, Small
4732-299	Elbow, Large
4732-333	Adapter
4732-3401	Vent Tube, 590, 590S
4732-3461	Low Pressure Hose, 590



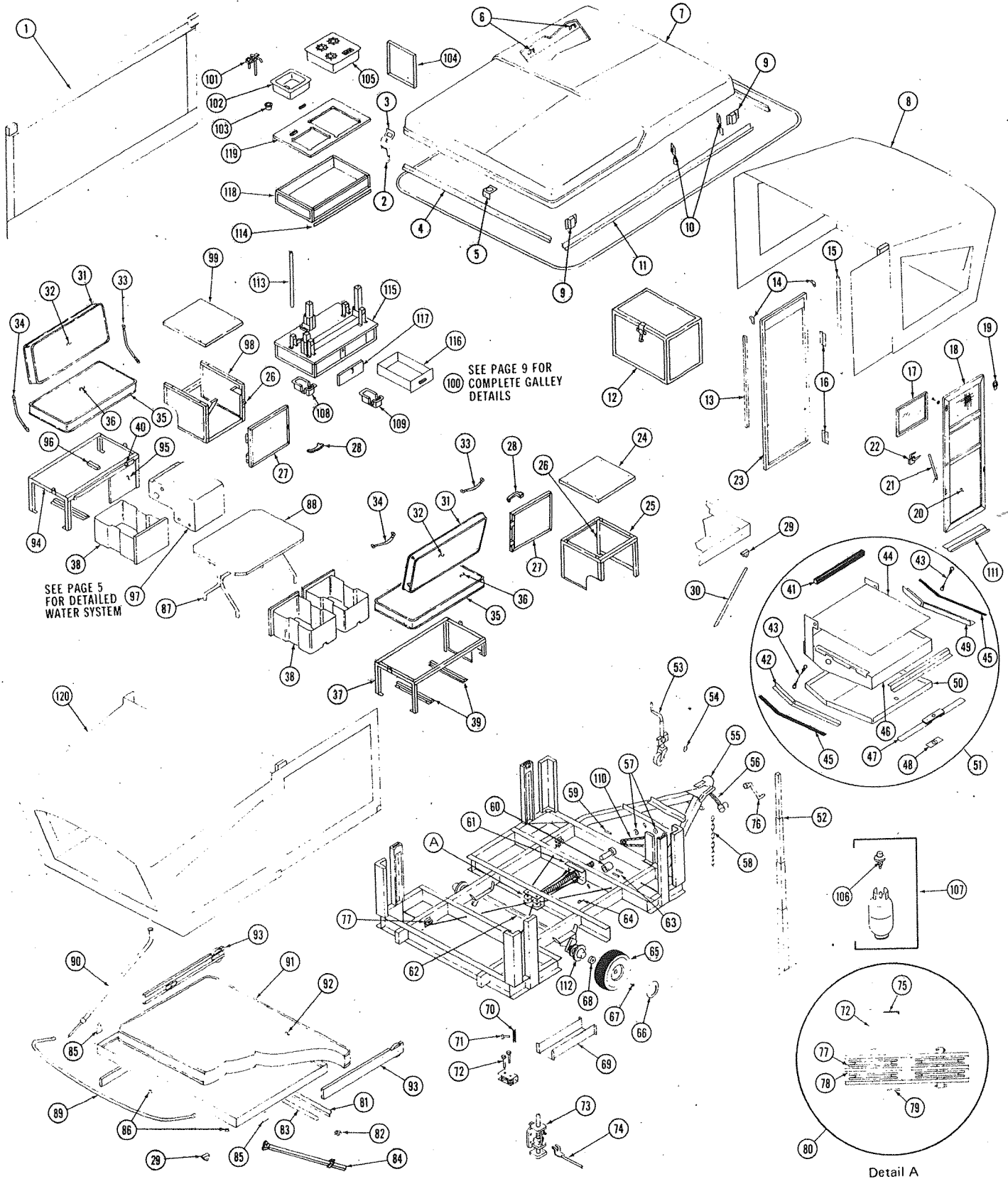
CITY WATER FILL SYSTEM

PART NO.	DESCRIPTION
4732-1511	City Water Pump
4732-1521	City Fill Spout
4732-4541	Hose
4732-4551	Clamp, used x 2
4732-4561	Plastic Barb Fitting
4732-4571	Fitting



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LESS PANELS

PARTS LIST





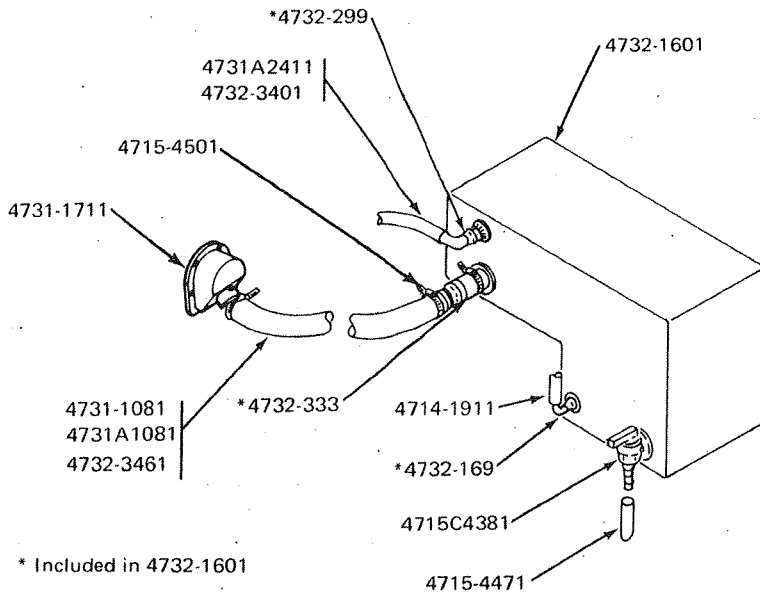
CAMPING TRAILERS

PARTS LIST

1971 WATER SYSTEM & CITY WATER FILL

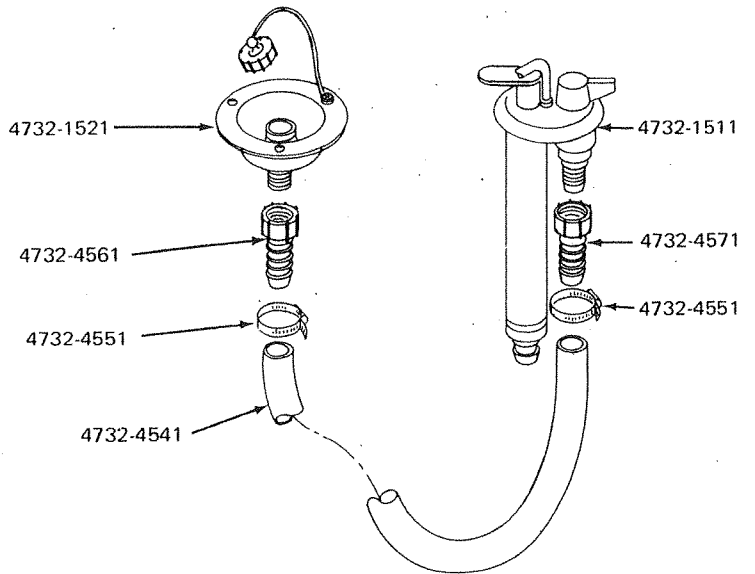
REGULAR WATER SYSTEM

PART NO.	DESCRIPTION
4714-1911	Transparent Water Line — Sold per inch, 580 needs 90", 590 needs 130", 596 needs 150"
4715-4471	Drain Sleeve
4715-4501	Hose Clamp, used x 3
4715C4381	Spigot
4731-1081	Low Pressure Hose, 590S, 596, 596S
4731-1711	Recessed Fill Spout
4731A1081	Low Pressure Hose, 580, 580S, P-80
4731A2411	Vent Tube, 580, 580S, 596, 596S, P-80
4732-1601	Tank Complete
4732-167	Elbow, Small
4732-299	Elbow, Large
4732-333	Adapter
4732-3401	Vent Tube, 590, 590S
4732-3461	Low Pressure Hose, 590



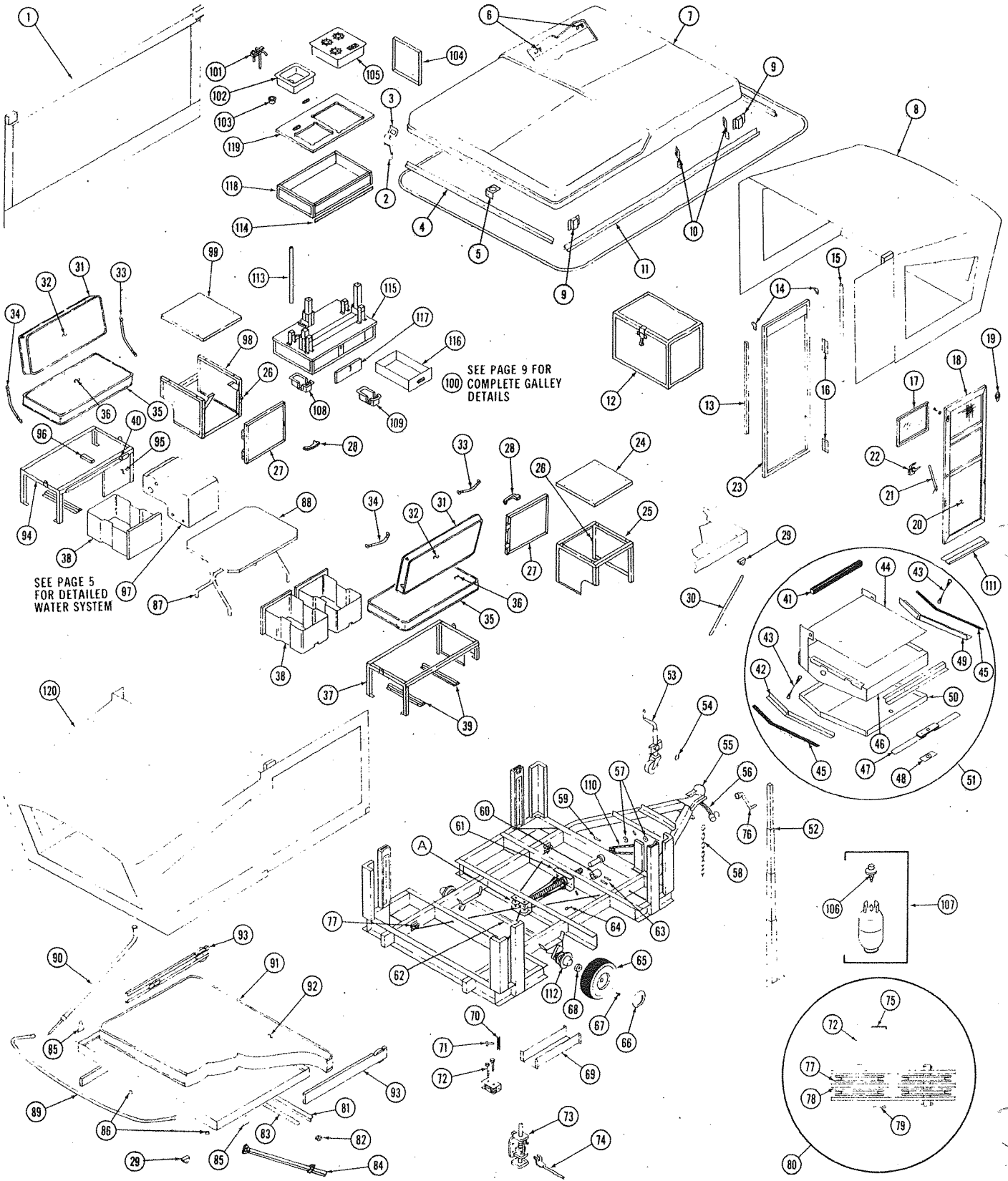
CITY WATER FILL SYSTEM

PART NO.	DESCRIPTION
4732-1511	City Water Pump
4732-1521	City Fill Spout
4732-4541	Hose
4732-4551	Clamp, used x 2
4732-4561	Plastic Barb Fitting
4732-4571	Fitting



**1971
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LESS PANELS**

PARTS LIST



Detail A



CAMPING TRAILERS

PARTS LIST

1971 CT-580 LESS PANELS

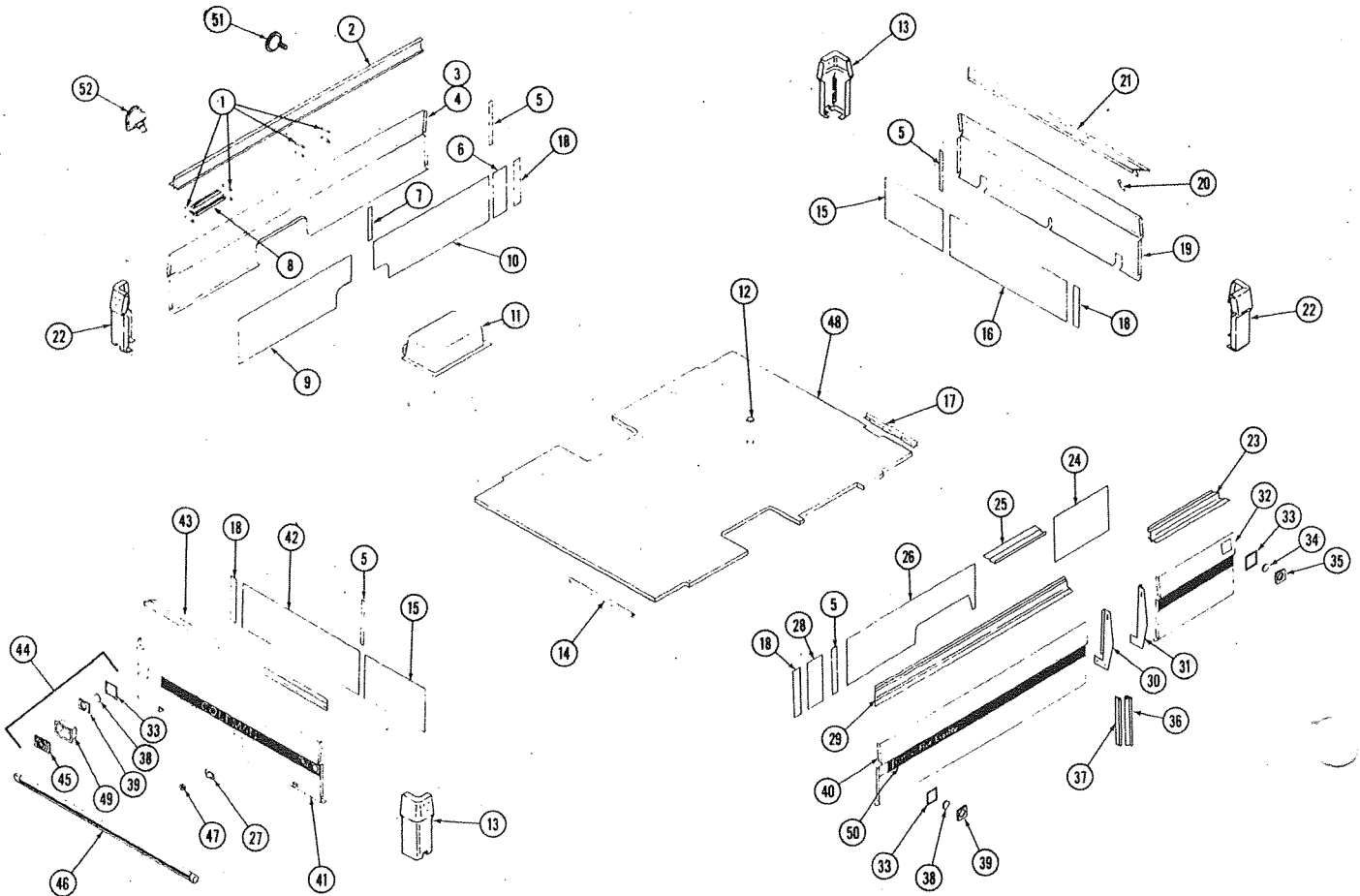
CODE	PART NO.	DESCRIPTION	CODE	PART NO.	DESCRIPTION	CODE	PART NO.	DESCRIPTION
1	4727B6801	Side Canvas Ass'y	46	4731-5761	Access Door Plate	82	4720A0771	Bed Support Clips, M4 (Front Bed)
2	4715-5051	Latch Ass'y	47	4730A5201	Lock Bar Ass'y (Access Door)	83	4730B2701	Bed Seal Angle
3	4715-2091	Strike	48	4730B3111	Lock Handle (Access Door)	84	4715A5181	Bed Support Ass'y
4	4720C167	Top Channel, End	49	4720B6991	Seal Strip, Right	85	4720B5631	Bow Bracket Ass'y, M2
5	4715A519	Canvas Support Brcket	50	4720C6391	Access Door Skin	86	4720A4021	Shock Cord Spool, M4
6	4730B4311	Screen Door Snaps, M2	51	4720E5261	Access Door Ass'y	87	4720A5461	Dinette Table Leg Ass'y
7	4720E5241	Top Ass'y	52	4720D5141	Lift Ass'y	88	4731B5101	Table
8	4727C6821	Front Canvas Ass'y	53	4720A6661	Tongue Jack Package	89	4715-4251	Canvas Support Rear Bed
9	4715A5411	Lift Bracket Ass'y		4720A3351	Jack Caster (Wheel)	90	4720C5971	Canvas Support Ass'y
10	4720B2611	Screen Door Bracket Ass'y		4714-1601	Lock Screw Ass'y for Jack Caster	91	4725A5391	Mattress
11	4720D168	Top Channel, Curbside	54	4720A3341	Snap Ring	92	4725A5351	Mattress Cover
12	4731B7081	Cooler	55	4730A3561	Hitch Coupler	93	4720C5601	Bed Extension Ass'y
13	4731-2341	Door Seal Vertical, Left	56	4730A585	Wire Harness	94	4732-584	Dinette Seat, Roadside
14	4720B2601	Top Door Hinge	57	1212-0121	Grommet	95	4732-577	Dinette Seat Front Cover Ass'y
15	4731-2351	Door Seal Vertical, Right	58	4720A3031	Safety Chain	96	4732-450	Water Tank Support
16	4720B3601	Screen Door Hinge	59	4730A3381	Long Roll Pin	97	4732-1601	Water Tank
17	4710-5061	Sliding Door Panel	60	4720A1221	Coupling	98	4731B620	Heater Cabinet
18	4710B5051	Screen Door	61	4720E5201	Whiffle Tree	99	4732-1071	Heater Cabinet Top
19	4710-4721	Dee Ring Ass'y	62	4730-4011	Axle (undercarriage)	100	4731B601	Galley, Complete
20	4710A3871	Kick Plate	63	4720A1481	Short Roll Pin	101	4732-1511	Pump
21	4731-8201	Screen Door Spring Ass'y	64	4720B3091	Screw Eye	102	4720A3491	Sink
22	4710-4201	Screen Door Latch	65	4730C6331	Tire & Rim, Green 5.30 x 4.50 x 12,	103	4730-3151	Drain Basket
23	4710A5091	Screen Door Frame	66	4730A392	Hub Cap	104	4720D5091	Stove Cover
24	4732-1001	Storage Cabinet Top	67	1201B660	Lug Nut	105	4732-260	Stove
25	4732-515	Storage Cabinet	68	4730A401	Bearing	106	4720A3631	Regulator & Fitting
26	4732-1461	Strike (Cabinet Door)	69	4720B2371	Guide Channel	107	4720B592	Gas Bottle
27	4710C6101	Cabinet Door	70	4715-528	Plastic Pulley Ass'y	108	4732-2421	Dust Cover
28	4731-3791	Handle (Cabinet Door)	71	4720B1571	Short Pin, M4	109	4732-2411	Dust Cover
29	4720B1211	Leg Bracket Ass'y	72	4720D1561	Long Pin, M2	110	4730A2691	Chain (Chassis)
30	4720A5821	Front Support Ass'y	73	4731B5901	Stabilizer	111	4732-6031	Screen Door Support Ass'y
31	4725B571	Back Rest Ass'y	74	4732-2261	Stabilizer Handle	112	4714A1021	Axle Hub
32	4725B5721	Back Rest Cover	75	1202B108	Cotter Pin	113	4720A3471	Sink Drain Tube
33	4731A2031	Pivot Arm, Left	76	4720A5201	Crank Handle	114	4732-2591	Galley Curtain Track
34	4731A2021	Pivot Arm, Right	77	4715-537	Steel Pulley Ass'y	115	4731B605	Lower Galley
35	4725B5241	Cushion	78	4715A5661	Separator Ass'y	116	4732-5741	Drawer
36	4725B5551	Cushion Cover	79	4710-3621	Roll Pin, M4, (Drive)	117	4732-5511	Door
37	4731C545	Dinette Seat, Curbside	80	4715A6371	Separator Pulley Package	118	4731B607	Upper Galley
38	4732-5171	Storage Bin	81	4730B2631	Bed Seal	119	4732-1041	Galley Top
39	4732-186	Bin Slide				120	4727C6811	Rear Canvas Ass'y

ACCESSORIES

PART NO.	DESCRIPTION	PART NO.	DESCRIPTION
4714A5101	Light Package, AC/DC	4727B6231	Screen Room - when available - must be used with Canopy
4714A5801	580 Heater	4728-620	Sleeping Bag Matches Flowered Drapes - Yellow Lining
4715A6061	Electrical Outlet	4728-640	Sleeping Bag - Quilt Cover, Flowered Ghent-Olive Print - Gold Lining
4715A6011	Spare Tire Mount	4728-6421	Pillow - Flowered - Matches drapes
4720A6661	Tongue Jack	4728A5051	Spare Tire Cover
4725-6801	Window Drapes, Flowered (comes with Trailer)	4730B6321	Tire & Rim, White (20 x 8 x 10")
4725-6811	Window Drapes, Plain Yellow	4730C6331	Tire & Rim, Green (5.30 x 4.50 x 12")
4725-6961	Privacy Curtains Yellow	4731B7081	Cooler Ass'y
4725A6611	Storage Cover	4732-2921	Corner Stone Guards
4727B6211	Canopy	4732-2941	Center Stone Guards
4727A6221	Add-A-Room - must be used with Canopy	4732-2611	Portable Toilet
4727B6221	Add-A-Room - when available - Must be used with Canopy	4732-5901	Bumper
4727A6231	Screen Room - must be used with Canopy		

**1971
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PANELS**

PARTS LIST



CODE	PART NO.	DESCRIPTION	CODE	PART NO.	DESCRIPTION	CODE	PART NO.	DESCRIPTION
1	4710-3621	Roll Pin, M4	18	4720D2121	Panel Corner Divider, M4	36	4731-265	Seal Retainer
2	4720D1361	Left Side Rail	19	4720B6351	Front Body Panel	37	4731-264	Door Seal
3	4715A413	Script Tape for 4720C6301 Panel	20	4731-3241	Safety Latch	38	4715-1411	Red Reflector
4	4720C6301	Left Body Panel Ass'y Send 4715A413 Script	21	4720B1801	Front End Rail		4735-5341	Side Marker Lamp, Red
5	4720D2111	Panel Divider, M4	22	4720-6861	Body Corner Panel Ass'y, Right Front, Left Rear	39	4715-1251	Red Reflector Holder
6	4731A390	Inside Panel, Roadside	23	4720D1331	Side Rail, Right Front	40	4720B6731	Right Rear Panel Ass'y Send 4715-458 Script
7	4730C4931	Panel Divider, Short	24	4720C2051	Inside Curbside Front Panel	41	4720B6761	Rear Body Panel Ass'y
8	4730B1211	Rail Stops, M4	25	4732-6031	Screen Door Support Ass'y	42	4731B126	Inside End Panel
9	4732-112	Inside Wheel Well Panel	26	4720C203	Wheel Well Panel	43	4720B1791	End Rail, Rear
10	4732-111	Inside Wheel Well Panel	27	4732-1551	Tag Light	44	4715B5011	Tail Light Ass'y, Complete
11	4720A5191	Wheel Well Ass'y	28	4720C2041	Inside Panel, Curbside Rear	45	4715A1241	Tail Light Lens
12	1213-1341	Button (Plug)	29	4720D1351	Side Rail, Right Rear	46	4732-5901	Bumper
13	4720-6851	Body Corner Panel, Left Front, Right Rear	30	4731-575	Door Bulkhead, Rear	47	4732-1181	Tag Grommet
14	4732-103	Floor Trim	31	4731-574	Door Bulkhead, Front	48	4730D3091	Floor Covering
15	4720C2101	End Panel, Short	32	4720B6331	Right Front Panel Ass'y	49	4715B180	Tail Light Housing
16	4720C2091	Inside Long End Panel	33	4715A1291	Reflector Trim, White	50	4715-458	Script & Logo for 4720B6731, Code 40
17	4732-161	Floor Trim	34	4715-1391	Amber Reflector			
			35	4715-1271	Amber Reflector Holder			



CAMPING TRAILERS

PARTS LIST

1971 CT-580 LESS PANELS

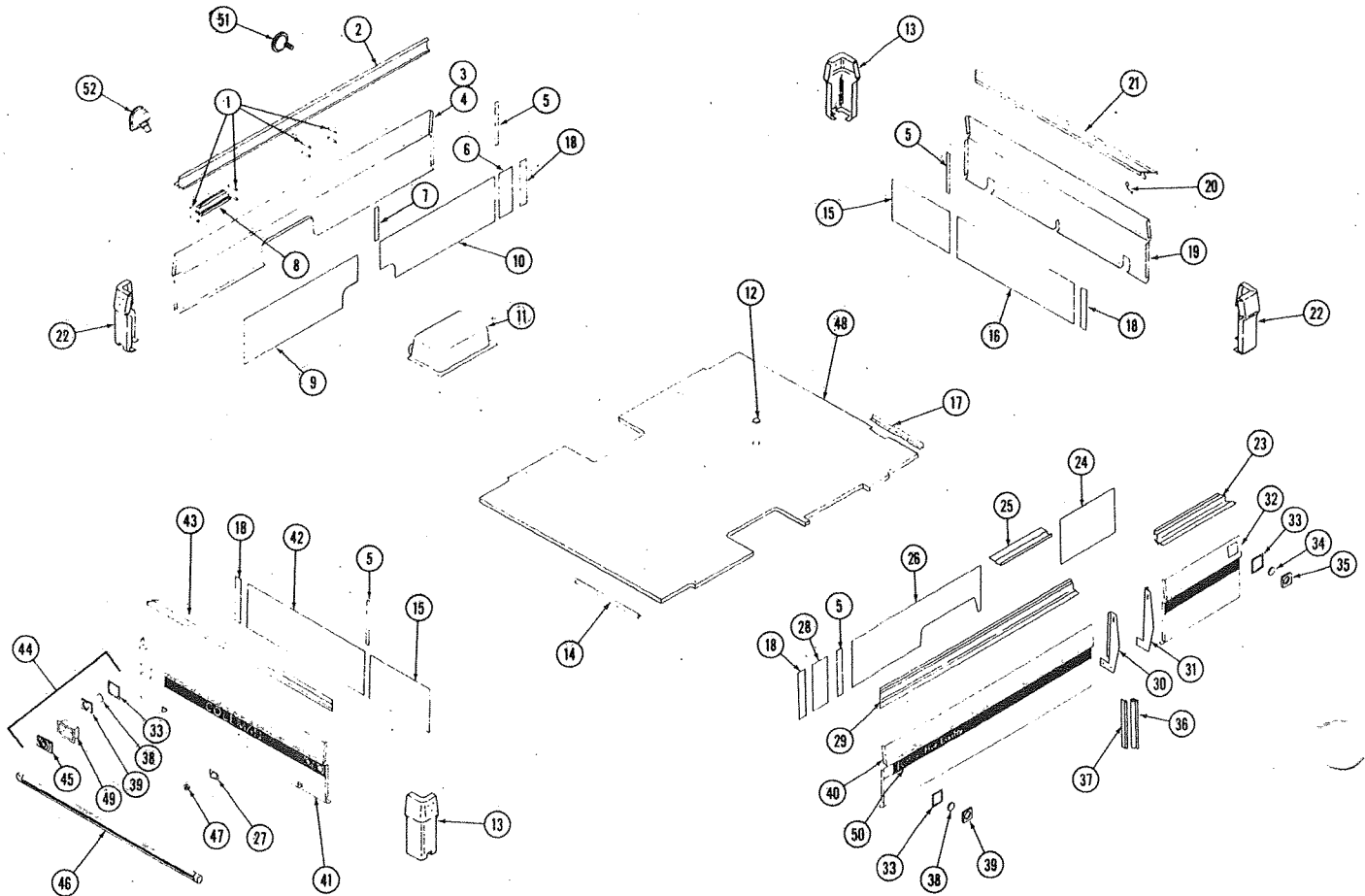
CODE	PART NO.	DESCRIPTION	CODE	PART NO.	DESCRIPTION	CODE	PART NO.	DESCRIPTION
1	4727B6801	Side Canvas Ass'y	46	4731-5761	Access Door Plate	82	4720A0771	Bed Support Clips, M4 (Front Bed)
2	4715-5051	Latch Ass'y	47	4730A5201	Lock Bar Ass'y (Access Door)	83	4730B2701	Bed Seal Angle
3	4715-2091	Strike	48	4730B3111	Lock Handle (Access Door)	84	4715A5181	Bed Support Ass'y
4	4720C167	Top Channel, End	49	4720B6991	Seal Strip, Right	85	4720B5631	Bow Bracket Ass'y, M2
5	4715A519	Canvas Support Bracket	50	4720C6391	Access Door Skin	86	4720A4021	Shock Cord Spool, M4
6	4730B4311	Screen Door Snaps, M2	51	4720E5261	Access Door Ass'y	87	4720A5461	Dinette Table Leg Ass'y
7	4720E5241	Top Ass'y	52	4720D5141	Lift Ass'y	88	4731B5101	Table
8	4727C6821	Front Canvas Ass'y	53	4720A6661	Tongue Jack Package	89	4715-4251	Canvas Support Rear Bed
9	4715A5411	Lift Bracket Ass'y		4720A3351	Jack Caster (Wheel)	90	4720C5971	Canvas Support Ass'y
10	4720B2611	Screen Door Bracket Ass'y		4714-1601	Lock Screw Ass'y for Jack Caster	91	4725A5391	Mattress
11	4720D168	Top Channel, Curbside				92	4725A5351	Mattress Cover
12	4731B7081	Cooler	54	4720A3341	Snap Ring	93	4720C5601	Bed Extension Ass'y
13	4731-2341	Door Seal Vertical, Left	55	4730A3561	Hitch Coupler	94	4732-584	Dinette Seat, Roadside
14	4720B2601	Top Door Hinge	56	4730A585	Wire Harness	95	4732-577	Dinette Seat Front Cover Ass'y
15	4731-2351	Door Seal Vertical, Right	57	1212-0121	Grommet	96	4732-450	Water Tank Support
16	4720B3601	Screen Door Hinge	58	4720A3031	Safety Chain	97	4732-1601	Water Tank
17	4710-5061	Sliding Door Panel	59	4730A3381	Long Roll Pin	98	4731B620	Heater Cabinet
18	4710B5051	Screen Door	60	4720A1221	Coupling	99	4732-1071	Heater Cabinet Top
19	4710-4721	Dee Ring Ass'y	61	4720E5201	Whiffle Tree	100	4731B601	Galley, Complete
20	4710A3871	Kick Plate	62	4730-4011	Axle (undercarriage)	101	4732-1511	Pump
21	4731-8201	Screen Door Spring Ass'y	63	4720A1481	Short Roll Pin	102	4720A3491	Sink
22	4710-4201	Screen Door Latch	64	4720B3091	Screw Eye	103	4730-3151	Drain Basket
23	4710A5091	Screen Door Frame	65	4730C6331	Tire & Rim, Green 5.30 x 4.50 x 12,	104	4720D5091	Stove Cover
24	4732-1001	Storage Cabinet Top	66	4730A392	Hub Cap	105	4732-260	Stove
25	4732-515	Storage Cabinet	67	1201B660	Lug Nut	106	4720A3631	Regulator & Fitting
26	4732-1461	Strike (Cabinet Door)	68	4730A401	Bearing	107	4720B592	Gas Bottle
27	4710C6101	Cabinet Door	69	4720B2371	Guide Channel	108	4732-2421	Dust Cover
28	4731-3791	Handle (Cabinet Door)	70	4715-528	Plastic Pulley Ass'y	109	4732-2411	Dust Cover
29	4720B1211	Leg Bracket Ass'y	71	4720B1571	Short Pin, M4	110	4730A2691	Chain (Chassis)
30	4720A5821	Front Support Ass'y	72	4720D1561	Long Pin, M2	111	4732-6031	Screen Door Support Ass'y
31	4725B571	Back Rest Ass'y	73	4731B5901	Stabilizer	112	4714A1021	Axle Hub
32	4725B5721	Back Rest Cover	74	4732-2261	Stabilizer Handle	113	4720A3471	Sink Drain Tube
33	4731A2031	Pivot Arm, Left	75	1202B108	Cotter Pin	114	4732-2591	Galley Curtain Track
34	4731A2021	Pivot Arm, Right	76	4720A5201	Crank Handle	115	4731B605	Lower Galley
35	4725B5241	Cushion	77	4715-537	Steel Pulley Ass'y	116	4732-5741	Drawer
36	4725B5551	Cushion Cover	78	4715A5661	Separator Ass'y	117	4732-5511	Door
37	4731C545	Dinette Seat, Curbside	79	4710-3621	Roll Pin, M4, (Drive)	118	4731B607	Upper Galley
38	4732-5171	Storage Bin	80	4715A6371	Separator Pulley Package	119	4732-1041	Galley Top
39	4732-186	Bin Slide	81	4730B2631	Bed Seal	120	4727C6811	Rear Canvas Ass'y

ACCESSORIES

PART NO.	DESCRIPTION	PART NO.	DESCRIPTION
4714A5101	Light Package, AC/DC	4727B6231	Screen Room - when available - must be used with Canopy
4714A5801	580 Heater	4728-620	Sleeping Bag Matches Flowered Drapes - Yellow Lining
4715A6061	Electrical Outlet	4728-640	Sleeping Bag - Quilt Cover, Flowered Ghent-Olive Print - Gold Lining
4715A6011	Spare Tire Mount	4728-6421	Pillow - Flowered - Matches drapes
4720A6661	Tongue Jack	4728A5051	Spare Tire Cover
4725-6801	Window Drapes, Flowered (comes with Trailer)	4730B6321	Tire & Rim, White (20 x 8 x 10")
4725-6811	Window Drapes, Plain Yellow	4730C6331	Tire & Rim, Green (5.30 x 4.50 x 12")
4725-6961	Privacy Curtains Yellow	4731B7081	Cooler Ass'y
4725A6611	Storage Cover	4732-2921	Corner Stone Guards
4727B6211	Canopy	4732-2941	Center Stone Guards
4727A6221	Add-A-Room - must be used with Canopy	4732-2611	Portable Toilet
4727B6221	Add-A-Room - when available - Must be used with Canopy	4732-5901	Bumper
4727A6231	Screen Room - must be used with Canopy		

**1971
CT-580
PANELS**

PARTS LIST



CODE	PART NO.	DESCRIPTION	CODE	PART NO.	DESCRIPTION	CODE	PART NO.	DESCRIPTION
1	4710-3621	Roll Pin, M4	18	4720D2121	Panel Corner Divider, M4	36	4731-265	Seal Retainer
2	4720D1361	Left Side Rail	19	4720B6351	Front Body Panel	37	4731-264	Door Seal
3	4715A413	Script Tape for 4720C6301 Panel	20	4731-3241	Safety Latch	38	4715-1411	Red Reflector
4	4720C6301	Left Body Panel Ass'y Send 4715A413 Script	21	4720B1801	Front End Rail		4735-5341	Side Marker Lamp, Red
5	4720D2111	Panel Divider, M4	22	4720-6861	Body Corner Panel Ass'y, Right Front, Left Rear	39	4715-1251	Red Reflector Holder
6	4731A390	Inside Panel, Roadside	23	4720D1331	Side Rail, Right Front	40	4720B6731	Right Rear Panel Ass'y Send 4715-458 Script
7	4730C4931	Panel Divider, Short	24	4720C2051	Inside Curbside Front Panel	41	4720B6761	Rear Body Panel Ass'y
8	4730B1211	Rail Stops, M4	25	4732-6031	Screen Door Support Ass'y	42	4731B126	Inside End Panel
9	4732-112	Inside Wheel Well Panel	26	4720C203	Wheel Well Panel	43	4720B1791	End Rail, Rear
10	4732-111	Inside Wheel Well Panel	27	4732-1551	Tag Light	44	4715B5011	Tail Light Ass'y, Complete
11	4720A5191	Wheel Well Ass'y	28	4720C2041	Inside Panel, Curbside Rear	45	4715A1241	Tail Light Lens
12	1213-1341	Button (Plug)	29	4720D1351	Side Rail, Right Rear	46	4732-5901	Bumper
13	4720-6851	Body Corner Panel, Left Front, Right Rear	30	4731-575	Door Bulkhead, Rear	47	4732-1181	Tag Grommet
14	4732-103	Floor Trim	31	4731-574	Door Bulkhead, Front	48	4730D3091	Floor Covering
15	4720C2101	End Panel, Short	32	4720B6331	Right Front Panel Ass'y	49	4715B180	Tail Light Housing
16	4720C2091	Inside Long End Panel	33	4715A1291	Reflector Trim, White	50	4715-458	Script & Logo for 4720B6731, Code 40
17	4732-161	Floor Trim	34	4715-1391	Amber Reflector			
			35	4715-5331	Side Marker Lamp, Amber			
				4715-1271	Amber Reflector Holder			

DETAIL A

CODE	PART NO.	DESCRIPTION
1	4732-1481	Knob
2	1202B043	Washer
3	1103B1008	Screw
4	4710-289	Release Bracket
5	4710-050	Spring
6	4710-3621	Roll Pin
7	4710A048	Release rod
8	4710-049	Release Clip

DETAIL B
4732A3841 Pin & Cable Ass'y

CODE	DESCRIPTION
1	Retaining Ring
2	Spring
3	Latch Plate
4	Cable Ass'y.

Parts Not Supplied Separately

DETAIL C
4732-5441 Gear Ass'y, Complete

CODE	PART NO.	DESCRIPTION
1	4732-2041	Gear
2	4732-1941	Flanged Bearing
3	4710-3621	Drive Pin
4	4732-3781	Latch Plate Ass'y, Left
5	4732-3791	Latch Plate Ass'y, Right
6	4732-5461	Cable Ass'y Right
7	4732-5471	Cable Ass'y Left
8	4710-469	Retaining Ring

DETAIL D
4732-5101 Support & Roller Ass'y

CODE	PART NO.	DESCRIPTION
1	4710-291	Cable Roller
2	4710-002	Pin
3	1201B701	Push Nut
4	4732-201	Roller Support

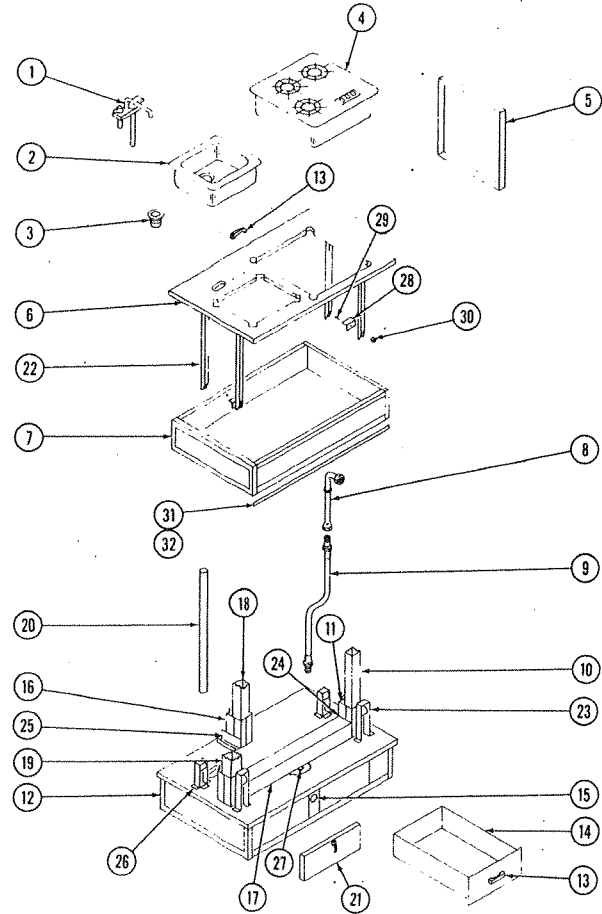
Parts Not Supplied Separately

DETAIL E
4732-5281 Spring & Housing
4732-5311 Spring & Housing

CODE	DESCRIPTION
1	Spring Housing
2	Spring
3	Push Nut
4	Spring Shaft
5	Spring Roller

4732-5281 is the Ass'y with smaller Spring & Housing

580 SERIES GALLEY (4731B601 SHOWN)

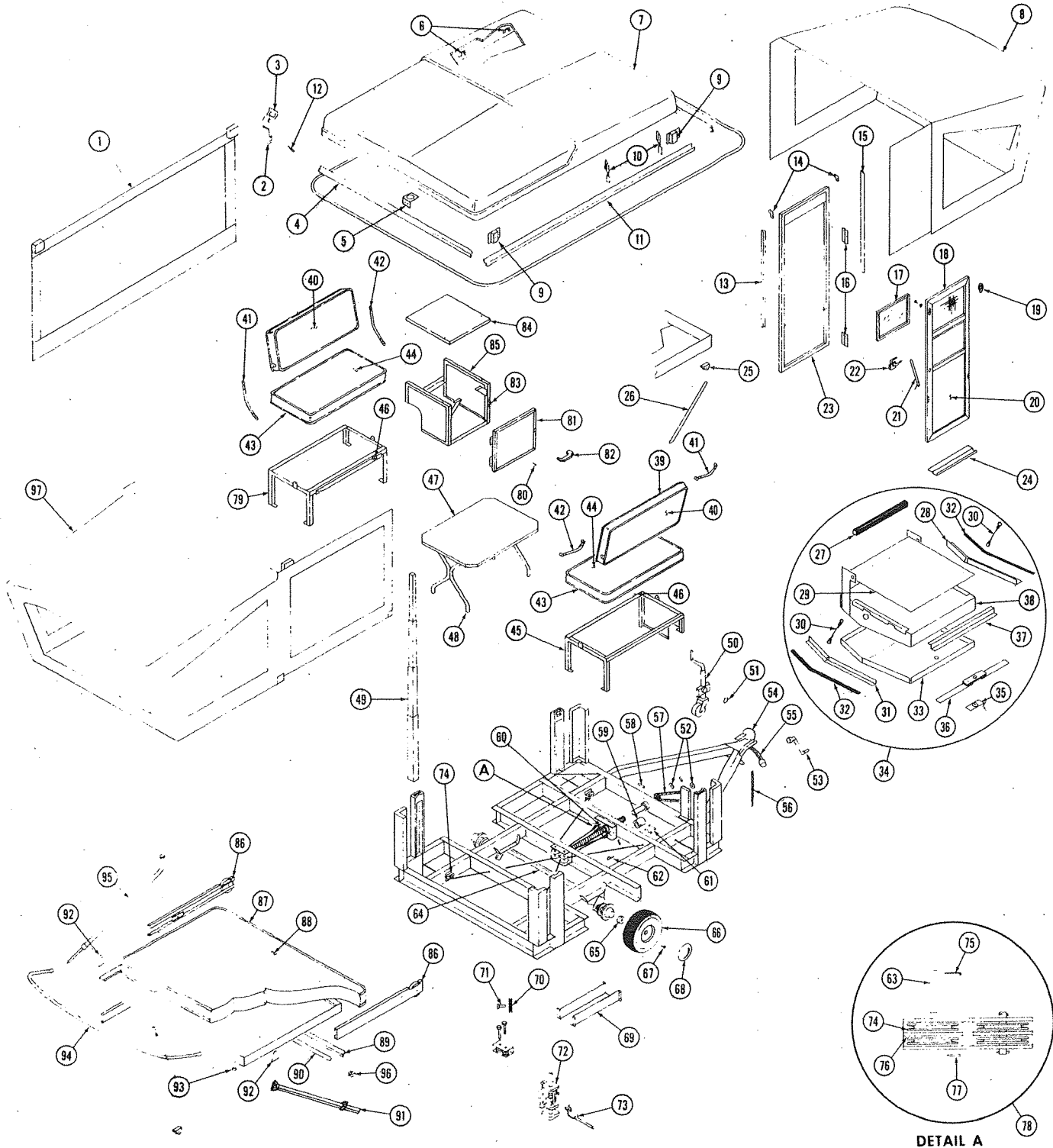


CODE	PART NO.	DESCRIPTION
1	4732-1511	City Water Pump
2	4720A3491	Sink, Avocado
3	4730-3151	Drain Basket
4	4732-2601	Stove, Avocado
5	4720D5091	Stove Cover
6	4732-1041	Galley Top
7	4731B607	Upper Galley
8	4710A6541	Gas Supply Line Ass'y
9	4730A3431	Gas Hose Ass'y
10	4732-5131	Upper Lift Ass'y, Rgt.
11	4732A602	Lift Housing Ass'y
12	4731B605	Lower Galley Ass'y
13	4732-1491	Pull
14	4732-5741	Drawer Ass'y
15	4732-1481	Galley Knob - See "A"
16	4732-583	Lift Housing Ass'y, Ctr.
17	4732-2801	Cable Cover
18	4732A5821	Upper Lift Ass'y, Rear
19	4732-5331	Upper Lift Ass'y, Left
20	4720A3471	Drain Tube
21	4732-5511	Door Ass'y
22	4732-539	Spring Bracket
23	4732-5311	Spring Ass'y, See "E"
24	4732-5441	Gear Ass'y - See "C"
25	4732A3841	Pin & Cable Ass'y - See "B"
26	4732-5281	Spring & Housing Ass'y - See "E"
27	4732-5101	Support & Roller Ass'y - See "D"
28	4732-3741	Stop Bracket
29	1014B1006	Screw
30	1201B695	Nut
31	4732-2591	Curtain Track
32	4725-6851	Galley Curtain not shown

1971
CT-581
LESS PANELS

PARTS LIST

Coleman
CAMPING TRAILERS





CAMPING TRAILERS

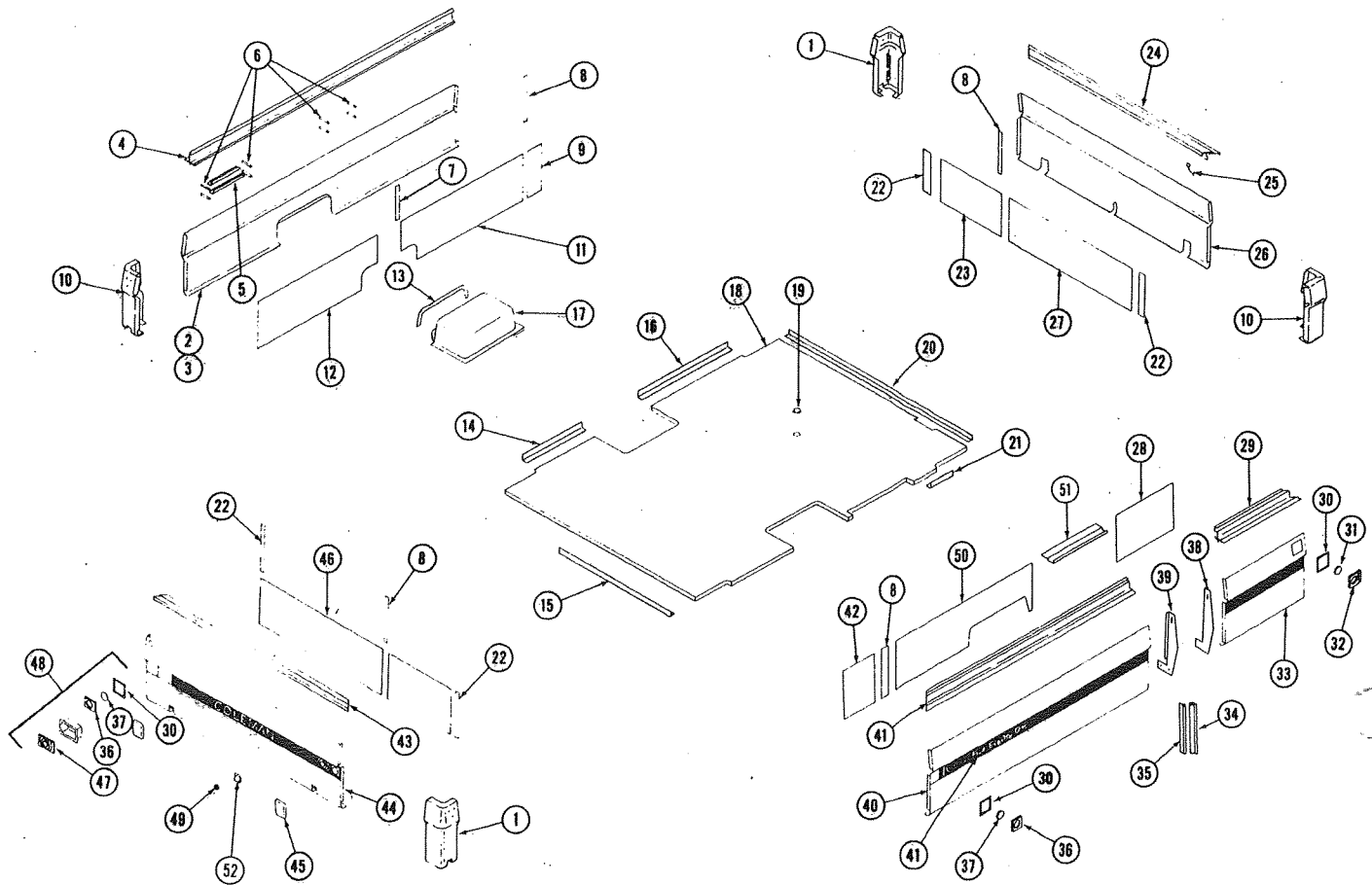
PARTS LIST

1971 CT-581 LESS PANELS

CODE	PART NO.	DESCRIPTION	CODE	PART NO.	DESCRIPTION	CODE	PART NO.	DESCRIPTION
1	4727B6801	Side Canvas Ass'y	32	4720B3571	Seal, Access Door	63	4720D1561	Long Pin, M2
2	4715-5051	Latch Ass'y	33	4731-2321	Access Door Skin	64	4730-4011	Axle (Undercarriage)
3	4715-2091	Strike	34	4710C5461	Access Door Ass'y	65	4730A4041	Bearing
4	4720C167	Top Channel, End	35	4730B3111	Lock Handle, Access Door	66	4730C6331	Tire & Rim, Green
5	4715A519	Canvas Support Bracket Ass'y	36	4730A5201	Lock Bar Ass'y, Access Door	67	1201B660	Lug Nut
6	4730B4311	Screen Door Snaps, M2	37	4731A233	Access Door Cap	68	4730A392	Hub Cap
7	4720E5241	Top Ass'y	38	4731-5761	Access Door Plate	69	4720B2371	Guide Channel
8	4727C6821	Front Canvas Ass'y	39	4725B571	Back Rest Ass'y	70	4715-528	Plastic Pulley Ass'y
9	4715A5411	Lift Bracket Ass'y	40	4725B5721	Back Rest Cover	71	4720B1571	Short Pin, M4
10	4720B2611	Screen Door Bracket Ass'y	41	4731A2031	Pivot Arm, Left	72	4731B5901	Stabilizer
11	4720D168	Top Channel, Curbside	42	4731A2021	Pivot Arm, Right	73	4732-2261	Stabilizer Handle
	4720C191	Top Channel, Roadside, not shown	43	4725B5241	Cushion	74	4715-537	Steel Pulley Ass'y
			44	4725B5551	Cushion Cover	75	1202B108	Cotter Pin
12	4732-479	Safety Pin	45	4731C545	Dinette Seat, Curbside	76	4715A5661	Separator Ass'y
13	4731-2341	Door Seal, Vertical, Left	46	4710-2681	Stop Button, Table Stop	77	4710-3621	Roll Pin, M4, Drive
14	4720B2601	Top Door Hinge	47	4731B5101	Table	78	4715A6371	Separator Pulley Package
15	4731-2351	Door Seal, Vertical, Right	48	4720A5461	Dinette Table Leg Ass'y	79	4731C546	Dinette Seat, Roadside
16	4720B3601	Screen Door Hinge	49	4720D5141	Lift Ass'y	80	4732-166	Screw
17	4710-5061	Sliding Door Panel	50	4720A6661	Tongue Jack Package	81	4710C6101	Cabinet Door
18	4710B5051	Screen Door		4720A3331	Jack Bracket	82	4731-3791	Handle, Cabinet Door
19	4710-4721	Dee Ring Ass'y		4720A3351	Jack Caster	83	4732-1461	Strike
20	4710A3871	Kick Plate		4714-1601	Lock Screw Ass'y	84	4732-1071	Heater Cabinet Top
21	4731-8201	Sc. Door Spring Ass'y	51	4720A3341	Snap Ring	85	4731B620	Heater Cabinet
22	4710-4201	Screen Door Latch	52	1212-0121	Grommet	86	4720C5601	Bed Extension Ass'y
23	4710A5091	Screen Door Frame	53	4720A5201	Crank Handle	87	4725A5391	Mattress
24	4732-3571	Screen Door Support Ass'y	54	4730A3561	Hitch Coupler	88	4725A5351	Mattress Cover
			55	4730A585	Wire Harness	89	4730B2631	Bed Seal
25	4720B1211	Leg Bracket Ass'y	56	4720A3031	Safety Chain	90	4730B2701	Bed Seal Angle
26	4720A5821	Front Support Ass'y	57	4730A3691	Chain (Chassis)	91	4715A5181	Bed Support Ass'y
27	4731-231	Door Seal	58	4730A3381	Long Roll Pin	92	4720B5631	Bow Bracket Ass'y, M2
28	4720C1311	Seal Strip, Left	59	4720A1221	Coupling	93	4720A4021	Shock Cord Spool, M4
29	4731A229	Door Covering	60	4720E5201	Whiffle Tree	94	4715-4251	Canvas Support, Rear Bed
30	4731-5711	Access Door Cable Ass'y	61	4720A1481	Short Roll Pin	95	4720C5971	Canvas Support Ass'y
31	4720C1301	Seal Strip, Right	62	4720B3091	Screw Eye	96	4720A0771	Bed Support Clips, M4
						97	4727C6811	Rear Canvas Ass'y

ACCESSORIES

PART NO.	DESCRIPTION
4714A5101	Light Package, AC/DC
4714A5801	580 Heater
4715A6061	Electrical Outlet
4715A6011	Spare Tire Mount
4720A6661	Tongue Jack
4725-6801	Window Drapes, Flowered
4725-6811	Window Drapes, Plain Yellow (Comes with trailer)
4725-6961	Privacy Curtains, Yellow
4725A6611	Storage Cover
4727B6211	Canopy
4727A6221	Add-A-Room — must be used with Canopy
4727B6221	Add-A-Room — when available — Must be used with Canopy
4727A6231	Screen Room — must be used with Canopy
4727B6231	Screen Room — When Available — must be used with Canopy
4728-620	Trailer Sleeping Bag — Matches Flowered Drapes — Yellow Lining
4728-640	Trailer Sleeping Bag — Quilt Cover, Flowered Ghent-Olive Print Gold Lining
4728-6421	Pillow — Flowered — Matches Drapes
4728A5051	Spare Tire Cover
4730B6321	Tire & Rim, White (20 x 8 x 10")
4730C6331	Tire & Rim, Green (5.30 x 4.50 x 12")
4731B7081	Cooler Ass'y
4732-2921	Corner Stone Guards
4732-2941	Center Stone Guards
4732-2611	Portable Toilet
4732-5901	Bumper



CODE	PART NO.	DESCRIPTION
1	4720-0020	Body Corner Panel, Left Front, Right Rear
2	4720D1371	Left Body Panel Ass'y, send 4731-090 Script
3	4731-090	Script & Logo, Left, for 4720D1371 Panel
4	4720D1361	Left Side Rail
5	4710-3621	Roll Pin, M4 (Drive)
6	4730B1211	Rail Stops, M4
7	4730C4931	Panel Divider, Short
8	4720D2111	Panel Divider, M4
9	4731A390	Inside Panel, Roadside
10	4720-0010	Body Corner Panel Ass'y, Right Front, Left Rear
11	4732-111	Inside Wheel Well Panel
12	4732-112	Inside Wheel Well Panel
13	4731-2371	Wheel Well, Seal, Long
14	4732-162	Floor Trim
15	4732-103	Floor Trim, Back
16	4710-415	Floor Trim, Left Front
17	4720A539	Wheel Well Ass'y
18	4731A2241	Floor Covering
19	1213-1341	Button (Plug)
20	4710-398	Floor Trim, Front
21	4732-061	Floor Trim
22	4720D2121	Panel Corner Dividers
23	4720C2101	End Panel, Short
24	4720B1801	Front End Rail

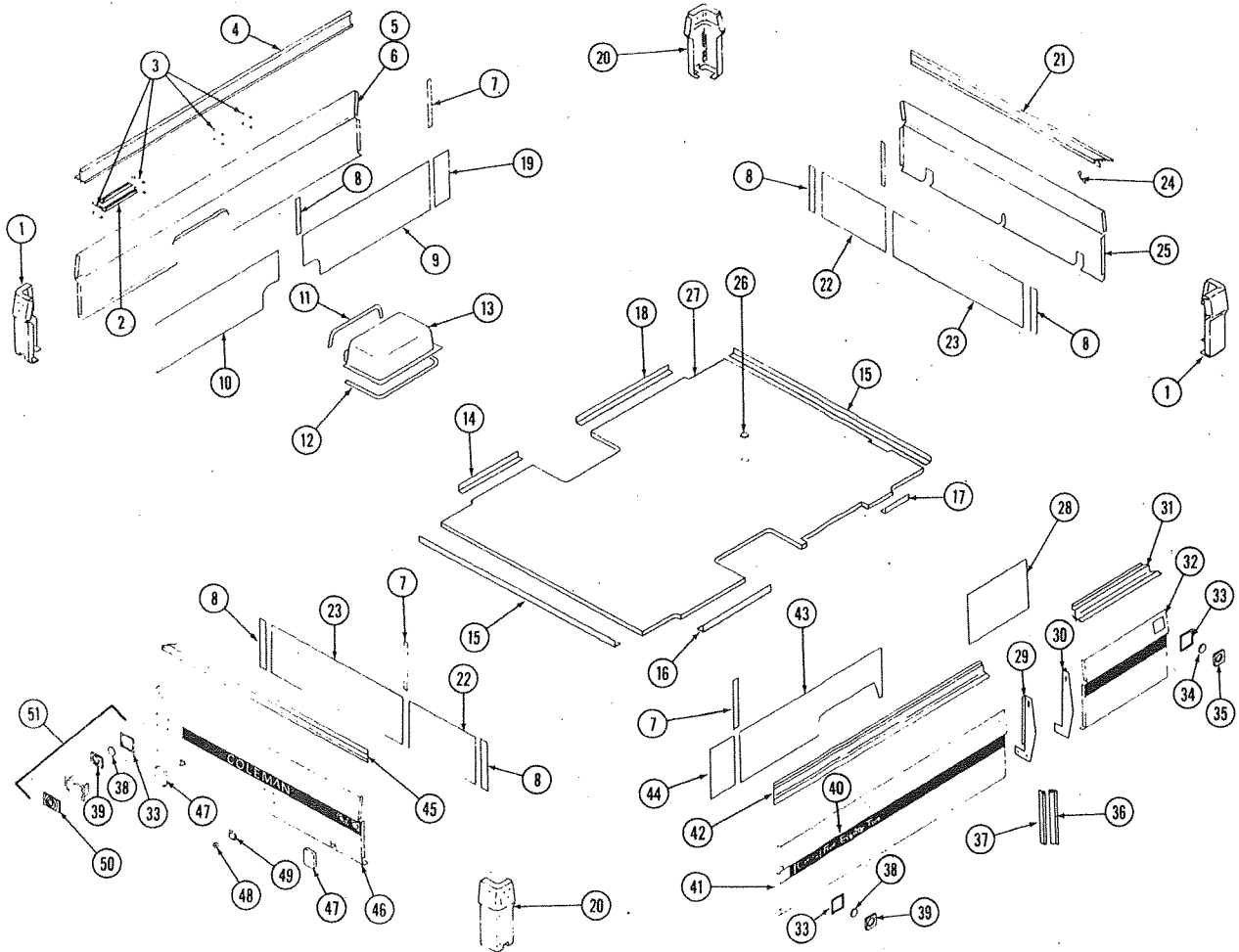
CODE	PART NO.	DESCRIPTION
25	4731-3241	Safety Latch
26	4720D1401	Front Body Panel Ass'y
27	4720C2091	Inside Long End Panel
28	4720C2051	Inside Curbside Front Panel
29	4720D1331	Side Rail, Right Front
30	4715A1291	Reflector Trim, White
31	4715-1391	Amber Reflector
32	4715-1271	Amber Reflector Holder
33	4720B6331	Right Front Panel Ass'y
34	4731-264	Door Seal
35	4731-265	Seal Retainer
36	4715-1251	Red Reflector Holder
37	4715-1411	Red Reflector
38	4731-574	Door Bulkhead, Front
39	4731-575	Door Bulkhead, Rear
40	4720D1381	Right Rear Panel Ass'y, must send 4731-089 Script
41	4731-089	581 Script & Logo, Right
42	4720C2041	Inside Panel, Curbside Rear
43	4720B1791	End Rail, Rear
44	4731A5231	Rear Body Panel Ass'y
45	4732A144	Bumper Guard
46	4715A557	End Panel, Back
47	4715A1241	Tail Light Lens
48	4715B5011	Tail Light Ass'y. Complete
49	4732-1181	Tag Grommet
50	4720C203	Wheel Well Panel
51	4732-6031	Screen Door Support
52	4732-1551	Tag Light



CAMPING TRAILERS

PARTS LIST

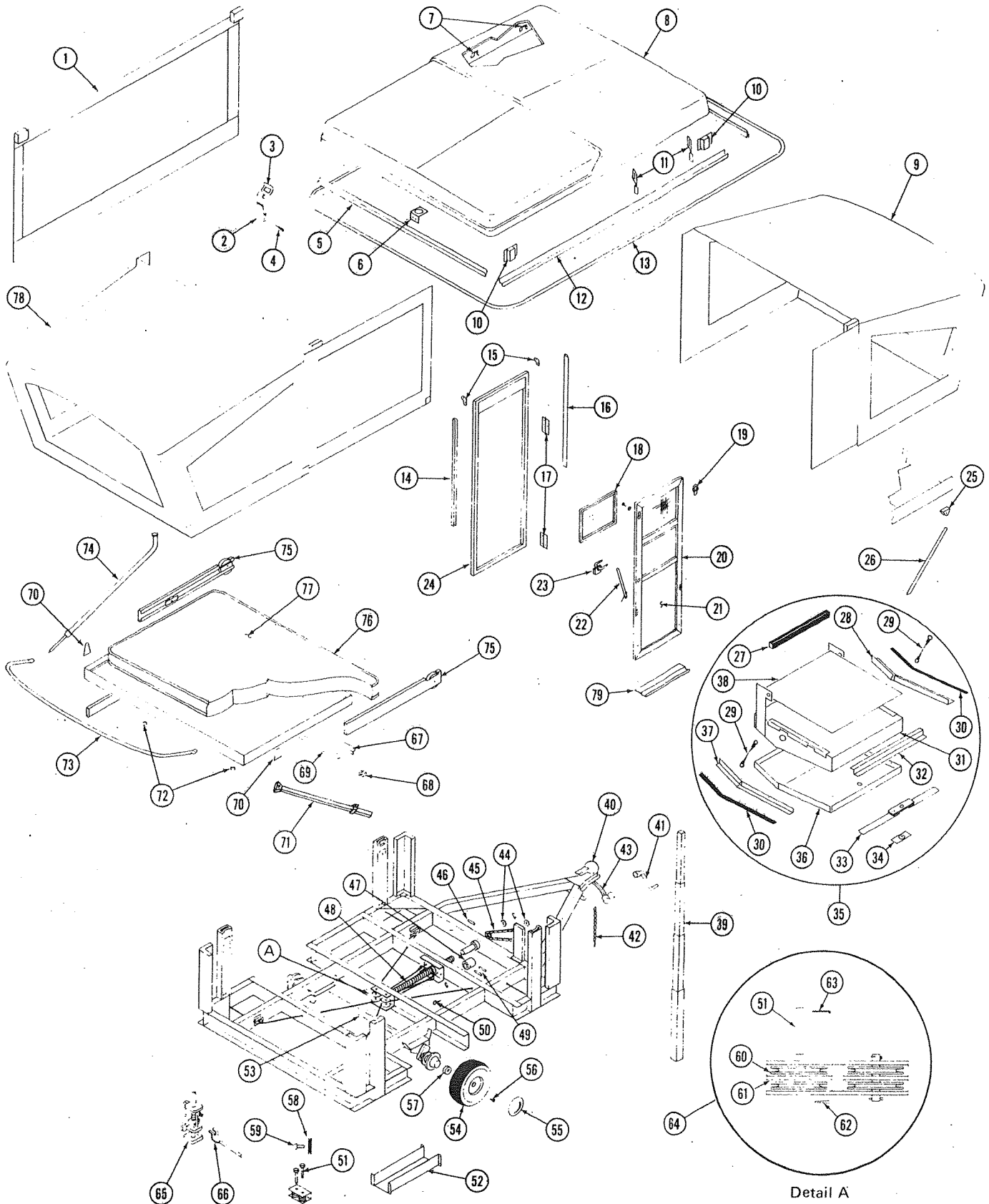
1971
CT-582
PANELS



CODE	PART NO.	DESCRIPTION	CODE	PART NO.	DESCRIPTION	CODE	PART NO.	DESCRIPTION
1	4732-0021	Body Corner Panel, Right Front, Left Rear	18	4710-415	Floor Trim, Roadside Left Front	35	4715-1271	Reflector Holder, Amber
2	4730B1211	Rail Stop, M4	19	4731A390	Panel, Short, Curbside Front	36	4731-264	Door Seal
3	4710-3621	Roll Pin, M4	20	4732-0011	Body Corner Panel, Left Front, Right Rear	37	4731-265	Seal Retainer
4	4720C1361	Side Rail, Left	21	4720B1801	End Rail Front	38	4715-1411	Red Reflector
5	4731-092	482 Script & Logo, Left - Send with Panel 4720D1371	22	4720C2101	Inside Panel, Short, RS Front, CS Rear	39	4735-5341	Back Marker Lamp, Red - not shown
6	4720D1371	Body Panel, Left Side, needs 4731-092 Script - not shown	23	4720C2091	Inside End Panel, Long, LR, RF	40	4715-1251	Reflector Holder, Red
7	4720D2111	Panel Dividers, M4	24	4731-3241	Safety Latch	41	4731-091	582 Script & Logo, Right for 4720D1381
8	4730C493	Panel Divider, Roadside Wheel Well	25	4720D1401	Body Panel, Front	42	4720D1381	Right Rear Body Panel, Send 4731-091 Script
9	4731A388	Wheel Well Panel, Roadside, Back	26	1213-1341	Button (Floor Plug)	43	4720D1351	Side Rail, Right Rear
10	4731A389	Inside Wheel Well Panel, Roadside Front	27	4720D3101	Floor Covering	44	4720C203	Inside Wheel Well Panel, Curbside
11	4730A329	Wheel Well Seal	28	4720B205	Panel, Curbside, Front	45	4720C204	Inside Panel, Curbside Rear
12	4730A3281	Wheel Well Seal	29	4731-575	Door Bulkhead Ass'y, Rear	46	4720B1791	End Rail, Rear
13	4720A519	Wheel Well Ass'y	30	4731-574	Door Bulkhead Ass'y, Front	47	4731A5231	Panel Ass'y, Rear
14	4710-399	Floor Trim, Left Rear	31	4720D1331	Side Rail, Right Front	48	4732A1441	Bumper Guard
15	4710-398	Floor Trim, Rear & Front	32	4720C1391	Right Front Body Panel	49	4732-1181	Tag Grommet
16	4710-413	Floor Trim, Right Rear	33	4715A1291	Reflector Trim, White	50	4732-1551	Tag Light
17	4710-061	Floor Trim, Roadside Front	34	4715-1391	Reflector, Amber	51	4715A1241	Tail Light Lens
				4735-5331	Front Marker Lamp, Amber - not shown		4715B5011	Tail Light Ass'y

1971
CT-582
LESS PANELS

PARTS LIST



Detail A



CAMPING TRAILERS

PARTS LIST

1971 CT-582 LESS PANELS

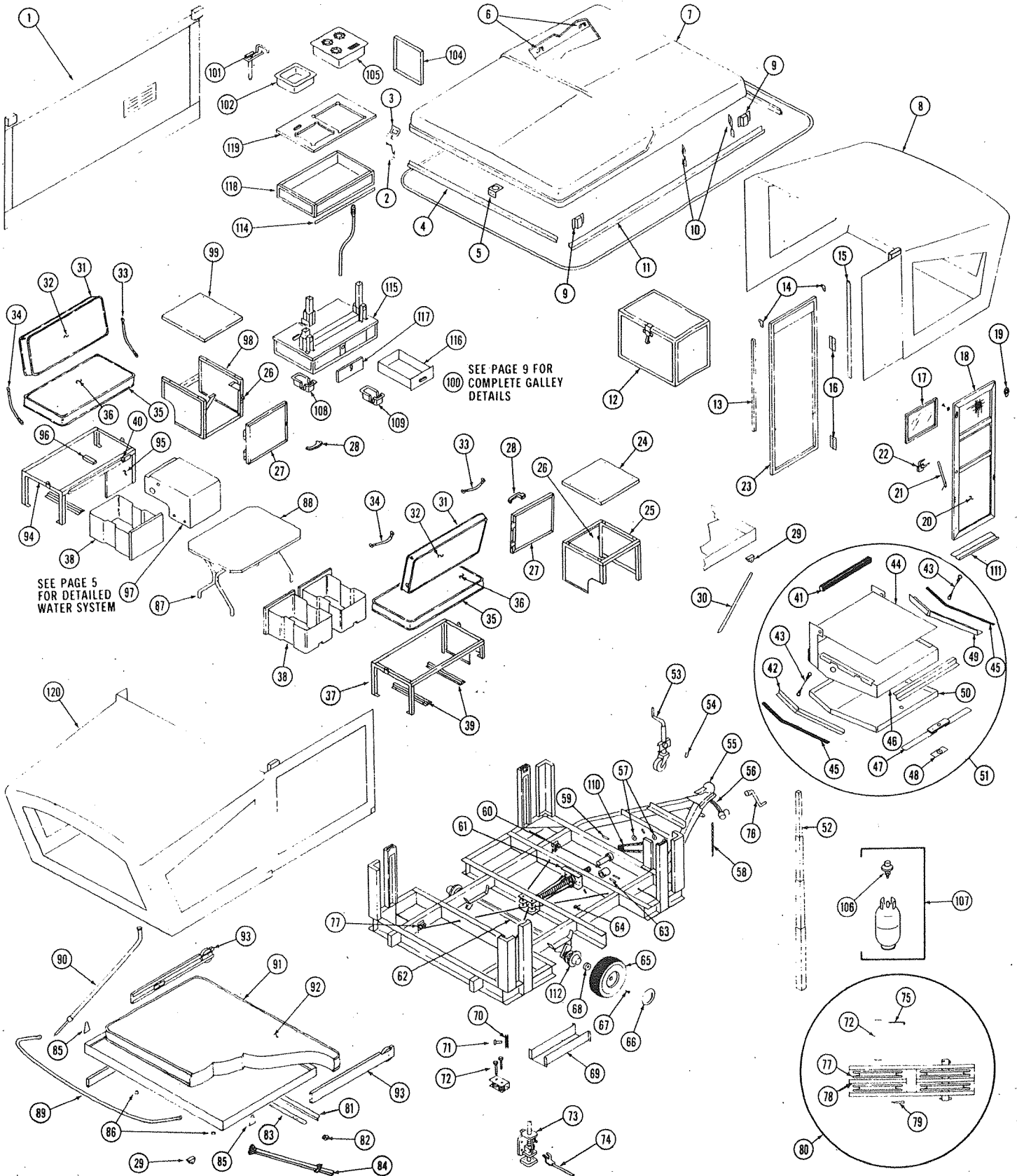
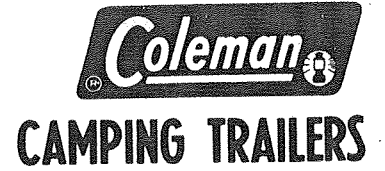
CODE	PART NO.	DESCRIPTION	CODE	PART NO.	DESCRIPTION	CODE	PART NO.	DESCRIPTION
1	4727B6801	Side Canvas Ass'y	29	4731-5711	Access Door Cable Ass'y	54	4730C6331	Tire & Rim, Green
2	4715-5051	Latch Ass'y	30	4720B3571	Seal, Access Door	55	4730A392	Hub Cap
3	4715-2091	Strike	31	4731-5761	Access Door Plate	56	1201B660	Lug Nut
4	4732-479	Safety Pin	32	4731A233	Access Door Cap	57	4730A4041	Bearing
5	4720C167	Top Channel, End	33	4730A5201	Lock Bar Ass'y	58	4715-528	Plastic Pulley Ass'y
6	4715A519	Canvas Support Brkt. Ass'y	34	4730B3111	Lock Handle	59	4720B1571	Short Pin, M4
7	4730B4311	Screen Door Snaps, M2	35	4710C5461	Access Door Ass'y	60	4715-537	Steel Pulley Ass'y
8	4720E5241	Top Ass'y	36	4731-2321	Access Door Skin	61	4715A5661	Separator Ass'y
9	4727C6821	Front Canvas Ass'y	37	4720C1301	Seal Strip, Right	62	4710-3621	Roll Pin, M4, (Drive)
10	4720D5411	Lift Bracket Ass'y	38	4731A229	Access Door Covering	63	1202B108	Cotter Pin
11	4720B2611	Sc Door Bracket Ass'y, M2	39	4720D5141	Lift Ass'y	64	4715A6371	Separator Pulley Package
12	4720D168	Top Channel, Curbside	40	4730A3561	Hitch Coupler	65	4731B5901	Stabilizer
	4730B191	Top Channel, Roadside	41	4720A5201	Crank Handle	66	4732-2261	Stabilizer Handle
13	4720B3271	Top Seal, Long	42	4720A3031	Safety Chain	67	4730B2631	Bed Seal
14	4731-2341	Door Seal Vertical, Left	43	4730A585	Wire Harness	68	4720A0771	Bed Support Clips, M4
15	4720B2601	Top Door Hinge	44	1212-0121	Grommet	69	4730B2701	Bed Seal Angle
16	4731-2351	Door Seal Vertical, Right	45	4730A3691	Chain, Chassis	70	4720B5631	Bow Bracket Ass'y, M2
17	4720B3601	Screen Door Hinge, M3	46	4730A3381	Long Roll Pin	71	4715A5181	Bed Support Ass'y
18	4710-5061	Sliding Panel (Window)	47	4720A1221	Coupling	72	4720A4021	Shock Cord Spool, M4
19	4710-4721	Dee Ring Ass'y	48	4720E5201	Whiffle Tree	73	4715-4251	Canvas Support, Rear Bed
20	4710B5051	Screen Door		4720A242	Thrust Bearing } not	74	4720C5971	Canvas Support, Ass'y
21	4710A3871	Kick Plate		4720A238	Thrust Bearing } shown	75	4720C5601	Bed Extension Ass'y
22	4731-8201	Sc. Door Spring Ass'y	49	4720A1481	Short Roll Pin	76	4725A5391	Mattress
23	4710-4201	Screen Door Latch	50	4720B3091	Screw Eye, M4	77	4725A5351	Mattress Cover
24	4710A5091	Screen Door Frame	51	4720D1561	Long Pin, M2	78	4727C6811	Rear Canvas Ass'y
25	4720B1211	Leg Bracket Ass'y	52	4720B2371	Channel, Whiffle Tree	79	4732-3571	Screen Door Support
26	4720A5821	Front Support Ass'y	53	4730-4011	Axle, Undercarriage		4725-6811	Drapes -- not shown
27	4731-231	Door Seal		4710A1021	Axle Hub } not shown			
28	4720C1311	Seal Strip, Left		4731-1351	Grease Cap } separately			

ACCESSORIES

4714A5101	Light Package, AC/DC
4715A6061	Electrical Outlet
4715A6011	Spare Tire Mount
4720A6661	Tongue Jack
4725-6801	Window Drapes, Flowered
4725-6811	Window Drapes, Plain Yellow
4725-6961	Privacy Curtains, Yellow
4725A6611	Storage Cover
4727B6211	Canopy
4727A6221	Add-A-Room -- must be used with Canopy
4727B6221	Add-A-Room -- when avail. -- must be used with Canopy
4727A6231	Screen Room -- must be used with Canopy
4727B6231	Screen Room -- when avail. -- must be used with Canopy
4728-620	Trailer Sleeping Bag -- matches Flowered Drapes -- Yellow Lining
4728-640	Trailer Sleeping Bag -- Quilt Cover, Flowered Ghent -- Olive Print, Gold Lining
4728-6421	Pillow -- Flowered -- matches Drapes
4731B7081	Cooler Ass'y
4728A5051	Spare Tire Cover
4730B6321	Tire & Rim, White (20x8x10")
4730C6331	Tire & Rim, Green (5.30 x 4.50 x 12")
4731B7081	Cooler Ass'y
4732-2921	Corner Stone Guards
4732-2941	Center Stone Guards
4732-2611	Portable Toilet
4732-5901	Bumper

**1971
CT-580S
LESS PANELS**

PARTS LIST



SEE PAGE 9 FOR COMPLETE GALLEY DETAILS

SEE PAGE 5 FOR DETAILED WATER SYSTEM



CAMPING TRAILERS

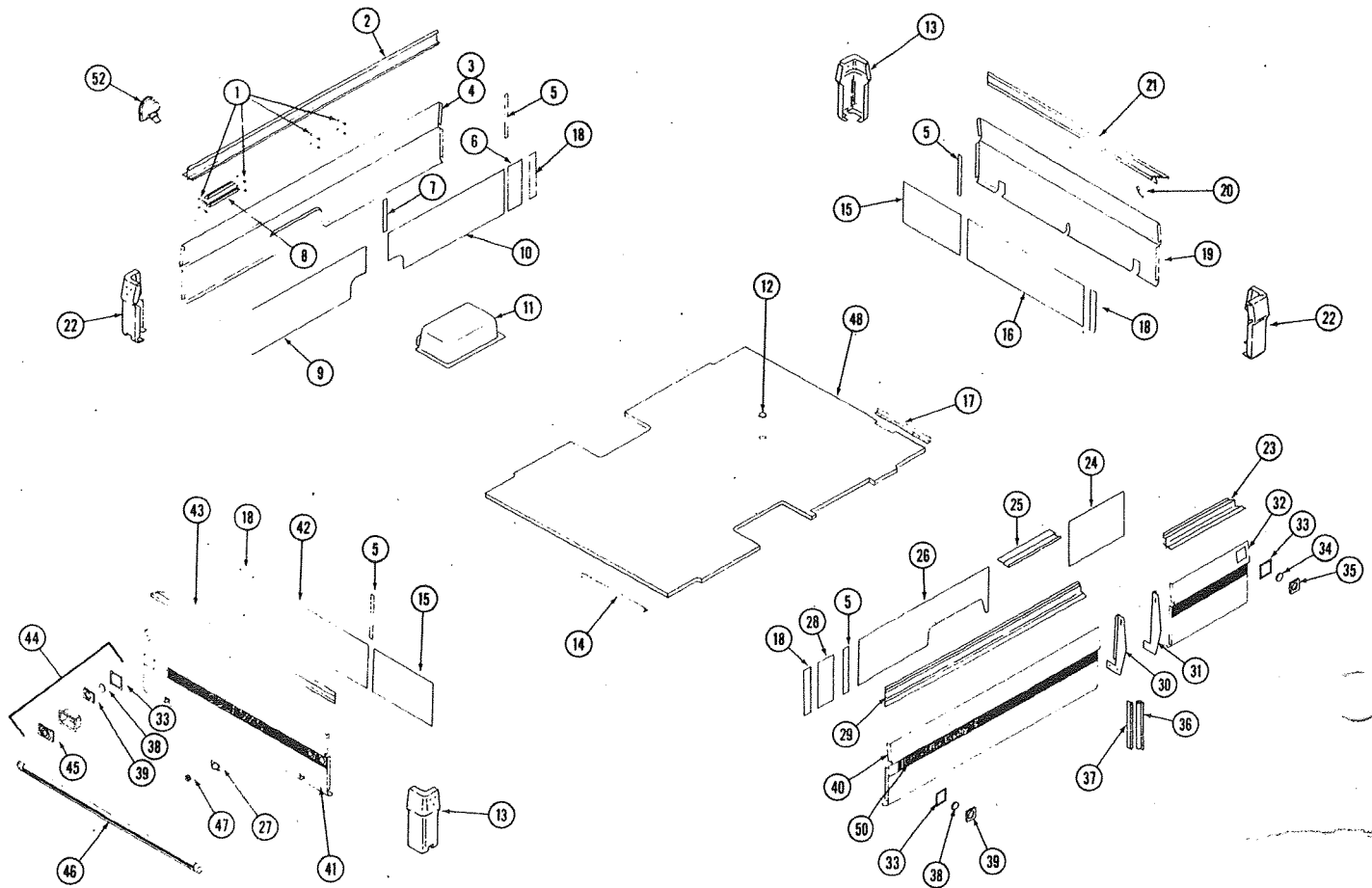
PARTS LIST

1971 CT-580S LESS PANELS

CODE	PART NO.	DESCRIPTION	CODE	PART NO.	DESCRIPTION	CODE	PART NO.	DESCRIPTION
1	4728B5311	Side Canvas Ass'y	42	4720B6491	Seal Strip, Left	81	4730B2631	Bed Seal
2	4715-5051	Latch Ass'y	43	4731-5711	Access Door Cable Ass'y	82	4720A0771	Bed Support Clips, M4
3	4715-2091	Strike	44	4731A229	Access Door Covering	83	4730B2701	Bed Seal Angle
4	4720C167	Top Channel, End	45	4720B3571	Seal, Access Door	84	4715A5181	Bed Support Ass'y
5	4715A519	Canvas Support Brkt Ass'y	46	4731-5761	Access Door Plate	85	4720B5631	Bow Bracket Ass'y, M2
6	4730B4311	Screen Door Snaps, M2	47	4730A5201	Lock Bar Ass'y	86	4720A4021	Shock Cord Spool, M4
7	4720E5241	Top Ass'y	48	4730B3111	Lock Handle	87	4720A5461	Dinette Table Leg Ass'y
8	4727C6821	Front Canvas Ass'y	49	4720B6991	Seal Strip, Right	88	4731B5101	Dining Table
9	4715A5411	Lift Bracket Ass'y	50	4720C6391	Access Door Skin	89	4715-4251	Canvas Support, Rear Bed
10	4720B2611	Screen Door Bracket Ass'y	51	4720E5261	Access Door Ass'y	90	4720C5971	Canvas Support Ass'y
11	4720D168	Top Channel, Curbside	52	4720D5141	Lift Ass'y	91	4725A5391	Mattress
	4720A191	Top Channel, Roadside, not shown	53	4720A6661	Tongue Jack	92	4725A5351	Mattress Cover
12	4731B7081	Cooler		4720A3331	Jack Bracket	93	4720C5601	Bed Extension Ass'y
13	4731-2341	Door Seal Vertical, Left		4720A3351	Jack Caster	94	4732-584	Dinette Seat, Roadside
14	4720B2601	Top Door Hinge		4714-1601	Lock Screw Ass'y for Jack Caster	95	4732-5771	Dinette Seat Front Cover Ass'y
15	4731-2351	Door Seal Vertical, Right	54	4720A3341	Snap Ring	96	4732-450	Water Tank Support
16	4720B3601	Screen Door Hinge	55	4730A3561	Hitch Coupler	97	4732-1601	Water Tank
17	4710-5061	Sliding Door Panel	56	4730A585	Wire Harness	98	4731B620	Heater Cabinet
18	4710B5051	Screen Door	57	1212-0121	Grommet	99	4732-1071	Heater Cabinet Top
19	4710-4721	Dee Ring Ass'y	58	4720A3031	Safety Chain	100	4731A604	Galley, Complete
20	4710A3871	Kick Plate	59	4730A3381	Long Roll Pin	101	4732-4761	Pump
21	4731-8201	Screen Door Spring Ass'y	60	4720A1221	Coupling	102	4730A2461	Sink
22	4710-4201	Screen Door Latch	61	4720E5201	Whiffle Tree	103	Number not assigned	
23	4710A5091	Screen Door Frame	62	4730-4011	Axle (Undercarriage)	104	4720D5091	Stove Cover
24	4732-1001	Storage Cabinet Top	63	4720A1481	Short Roll Pin	105	4732-2601	Stove
25	4732-515	Storage Cabinet	64	4720B3091	Screw Eye	106	4720A3631	Regulator & Fitting
26	4732-1461	Strike, Cabinet Door	65	4730C6331	Tire & Rim, Green	107	4720B592	Gas Bottle
27	4710C6101	Cabinet Door	66	4730A392	Hub Cap	108	4732-2421	Dust Cover
28	4731-3791	Handle, Cabinet Door	67	1201B660	Lug Nut	109	4732-2411	Dust Cover
29	4720B1211	Leg Bracket Ass'y	68	4730A4041	Bearing	110	4730A3691	Chain (Chassis)
30	4720A5821	Front Support Ass'y	69	4720B2371	Guide Channel	111	4732-6031	Screen Door Support Ass'y
31	4725B571	Back Rest Ass'y	70	4715-528	Plastic Pulley Ass'y			
32	4725B5721	Back Rest Cushion Cover	71	4720B1571	Short Pin, M4	112	4714A1021	Axle Hub
33	4731A2031	Pivot Arm, Left	72	4720D1561	Long Pin, M2	113	4720A3471	Sink Drain Tube
34	4731A2021	Pivot Arm, Right	73	4731B5901	Stabilizer	114	4732-2591	Galley Curtain Track
35	4725B5241	Cushion	74	4732-2261	Stabilizer Handle	115	4731B605	Lower Galley
36	4725B5551	Cushion Cover	75	1202B108	Cotter Pin	116	4732-5741	Drawer
37	4731C545	Dinette Seat, Curbside	76	4720A5201	Crank Handle	117	4732-5511	Door
38	4732-5171	Storage Bin	77	4715-537	Steel Pulley Ass'y	118	4731B607	Upper Galley
39	4732-186	Bin Slide	78	4715A5661	Separator Ass'y	119	4732-1041	Galley Top
40	1103B1008	Rivet for Bin Slide	79	4710-3621	Roll Pin, M4	120	4727C6811	Rear Canvas Ass'y
41	4731-2311	Door Seal	80	4715A6371	Separator Pulley Package			

ACCESSORIES

4714A5101	Light Package, AC/DC
4714A5801	580 Heater
4715A6061	Electrical Outlet
4715A6011	Spare Tire Mount
4720A6661	Tongue Jack
4725-6801	Window Drapes, Flowered (comes with Trailer)
4725-6811	Window Drapes, Plain Yellow
4725-6961	Privacy Curtains, Yellow
4725A6611	Storage Cover
4727B6211	Canopy
4727A6221	Add-A-Room — must be used with Canopy
4727A6231	Screen Room — must be used with Canopy
4728-620	Trailer Sleeping Bag — matches Flowered Drapes — Yellow Lining
4728-640	Trailer Sleeping Bag — Quilt Cover, Flowered Ghent — Olive Print, Gold Lining
4728-6421	Pillow — Flowered — matches drapes
4728A5051	Spare Tire Cover
4730B6321	Tire & Rim, White (20x8x10")
4730C6331	Tire & Rim, Green (5.30 x 4.50 x 12")
4731B7081	Cooler Ass'y
4732-2921	Corner Stone Guards
4732-2941	Center Stone Guards
4732-2611	Portable Toilet
4732-5901	Bumper



CODE	PART NO.	DESCRIPTION	CODE	PART NO.	DESCRIPTION	CODE	PART NO.	DESCRIPTION
1	4710-3621	Roll Pin, M4	19	4720B6351	Front Body Panel	35	4715-1271	Amber Reflector Holder
2	4720D1361	Left Side Rail	20	4731-3241	Safety Latch	36	4731-265	Seal Retainer
3	4715-464	Script Tape	21	4720B1801	Front End Rail	37	4731-264	Door Seal
4	4732-6091	Left Body Panel Ass'y - Send 4715-464 Script	22	4720-6861	Body Corner Panel	38	4715-1411	Red Reflector
5	4720D2111	Panel Divider, M4	23	4720D1331	Side Rail, Right Front	39	4735-5341	Side Marker Lamp, Red
6	4731A390	Inside Panel, Roadside	24	4720C2051	Inside Curbside	40	4715-1251	Red Reflector Holder
7	4730C4931	Panel Divider, Short	25	4732-6031	Screen Door Support	41	4720B6761	Rear Body Panel Ass'y
8	4730B1211	Rail Stops, M4	26	4720C203	Wheel Well Panel	42	4731B126	Inside End Panel
9	4732-112	Wheel Well Panel	27	4732-1551	Tag Light	43	4720B1791	End Rail, Rear
10	4732-111	Inside Wheel Well Panel	28	4720C2041	Inside Panel, Curbside Rear	44	4715B5011	Tail Light Ass'y.
11	4720A5191	Wheel Well Ass'y	29	4720D1351	Side Rail, Right Rear	45	4715A1241	Tail Light Lens
12	1213-1341	Button (Plug)	30	4731-575	Door Bulkhead, Rear	46	4732-5901	Bumper
13	4720-6851	Body Corner Panel, Left Front, Right Rear	31	4731-574	Door Bulkhead, Front	47	4732-1181	Tag Grommet
14	4732-103	Floor Trim	32	4720B6331	Right Front Panel	48		Number not assigned
15	4720C2101	End Panel, Short	33	4715A1291	Reflector Trim, White	49		Number not assigned
16	4720C2091	Long End Panel	34	4715-1391	Amber Reflector	50	4715-463	Script & Logo for 4720B6731, Code 40
17	4732-161	Floor Trim		4715-5331	Side Marker Lamp, Amber			
18	4720D2121	Corner Divider, M4						

PART NO.	DESCRIPTION	PART NO.	DESCRIPTION
8-114	Trailer Frame Black Paint, Spray Can	4727-4441	Canvas Patch Castilian Green
8-223	Castilian Yellow Paint, Spray Can	*4730-3151	Drain Basket
8-227	Interior Yellow-Gold Paint, Spray Can	4730A1181	Adjustable Stud Package, M2
8B3021	Silicone Lubricant (Fabriglide)	**4730A1601	Electrical Cord, 25 Feet
8C3001	Water Repellent, Rain Chek, 16 Oz. Can Caution: Spots if sprayed too heavy.	4730A3211	Keys, M2
*1201B607	Lock Nut for J-Bolt on Gas Bottle	*4730A325	Small Cable Clips for Galley Cables
1204B108	Cotter Pin	4730A3431	Gas Hose
1225-409	No. 9 Slider	4730A354	Stud (See Miscellaneous Page)
*4710-051	Sink Clips	4730A486	Pig Tail
*4714-0581	Cap for Recessed Fill Spout	4730A585	Wire Harness
*4710A6541	Supply Line Ass'y (Copper Line from Stove to Regular Gas Line) (shown on Parts Diagram)	4730B098	Retaining Ring (Sold in Pkg. 4730D2491)
4714-1611	Nylon Screen (Net)	4730B260	Canvas Clip
4714-181	No. 9 Zipper Chain — Sold by Yard — Needs 1 or 2 No. 9 1225-409 Sliders	4730D2491	Pin & Ring Package (Lift Ass'y)
4714-1851	781 Sealant for Lift Ass'y	4730E5381	Parts Package
*4714-1911	Transparent Water Line, Sold in inches, 90" for 580 Trailer	4731-1351	Grease Cap
*4714-4471	Drain Sleeve	*4731-1711	Recessed Fill Spout
*4714-4501	1 1/2" Clamp	4731-2521	Pin for Lift Ass'y
4715-528	Plastic Pulley Ass'y (Shown on Parts Diagram)	*4731-6311	J-Bolt & Pin Ass'y, Less Nut
4715-537	Steel Pulley Ass'y (Shown on Parts Diagram)	4731-5681	Cable Ass'y, Long (Lift Ass'y)
4715-5761	Eave Pole Ass'y — For Canopy	4731-5691	Cable Ass'y, Intermediate (Lift Ass'y)
4715-5771	Ridge Pole Ass'y — For Canopy	*4731A1081	Low Pressure Hose (See Water Systems, Page 5)
**4715A2741	Gas Cap & Chain Ass'y	*4731A2411	Vent Tube (See Water Systems, Page 5)
*4715A445	Tube	*4731A6311	J-Bolt & Roll Pin Ass'y, M2
*4715A4511	Cooler Tray	*4732-1041	Galley Top, 580
4715B2221	580 Series Trim Tape	**4732-1511	City Water Pump (Shown on Parts Diagram)
*4715C4381	Drain Spigot (Shown on Water Systems, Page 5)	**4732-1521	City Fill Spout
4720A344	Screw — Screen Door Support	*4732-2591	Curtain Track
*4720A3451	Holder & Tube	*4732-2841	Galley Light — Used on early models
*4720A3471	Drain Tube	**4732-4541	Hose for City Fill
4720A4021	Shock Cord Spool, M4	**4732-4551	Clamp, City Fill
4720B0831	Bed Slide Pulley Wheel	**4732-4561	Barb Fitting, City Fill
*4720B169	Cable Clip — See also 4730A325	*4732-4761	Water Pump for "S" Model Only
4720B5271	Cable Ass'y, Short, for Lift Ass'y	**4732-4571	Fitting (Metal) for City Fill
*4720C169	Cable Clip — See also 4730A325	8460-0201	Lock Adjusting Package- used on Canopy Poles.
4720C540	Bed Ass'y, Front		
4720D539	Bed Ass'y, Rear		
4720D5801	Crank & Sprocket Support		
*4725-6851	Galley Curtain		

For Galley Parts not listed above, see page 9.
For Electrical Parts, see pages 36 & 37 on Electrical Systems.
For Water System Parts, see Page 5.

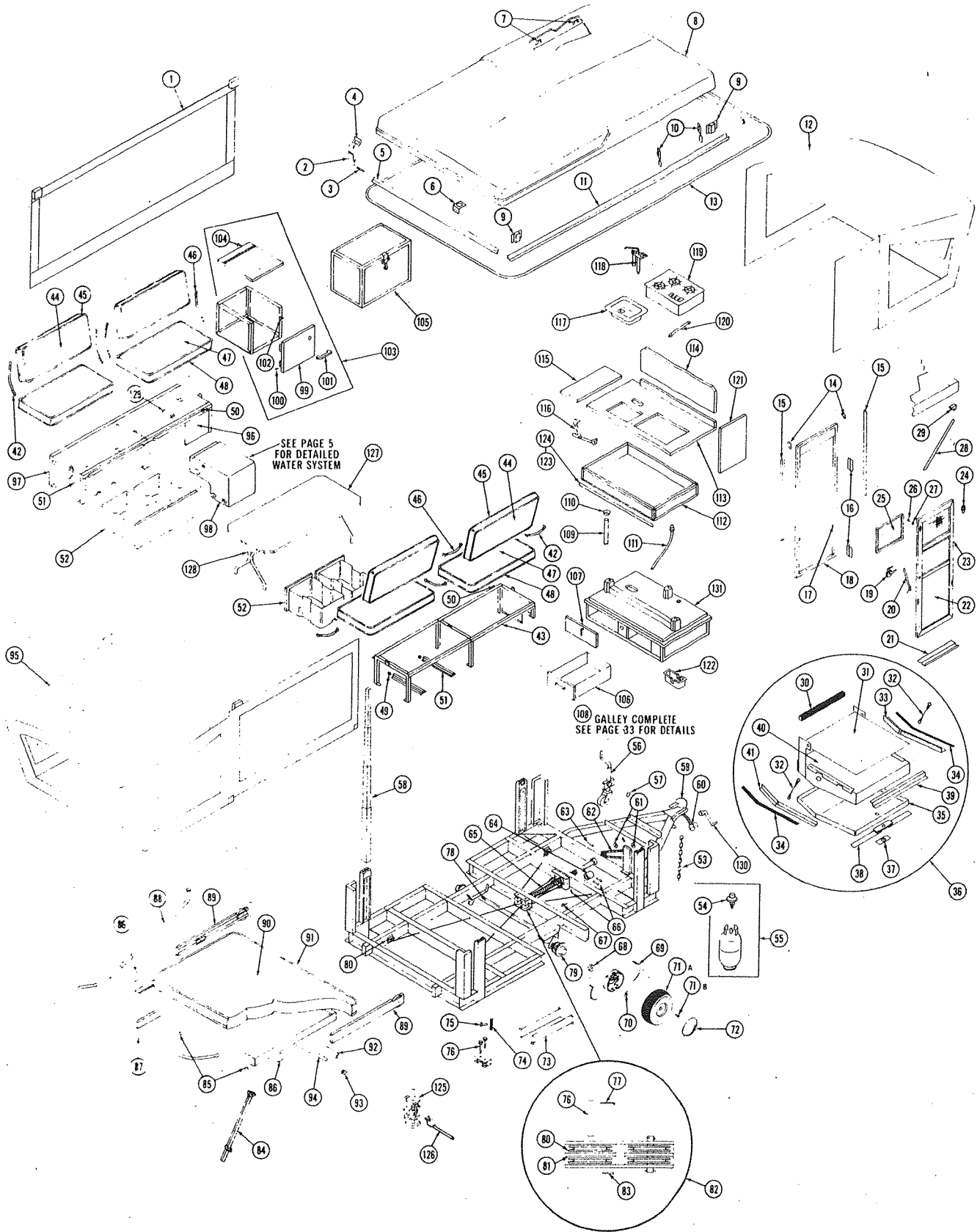
A Special Sink Package has been set up to use on the 580S. It must be used only in State Parks, Campgrounds where this installation is acceptable to existing National, State, or Local Codes, Regulations, or Law.

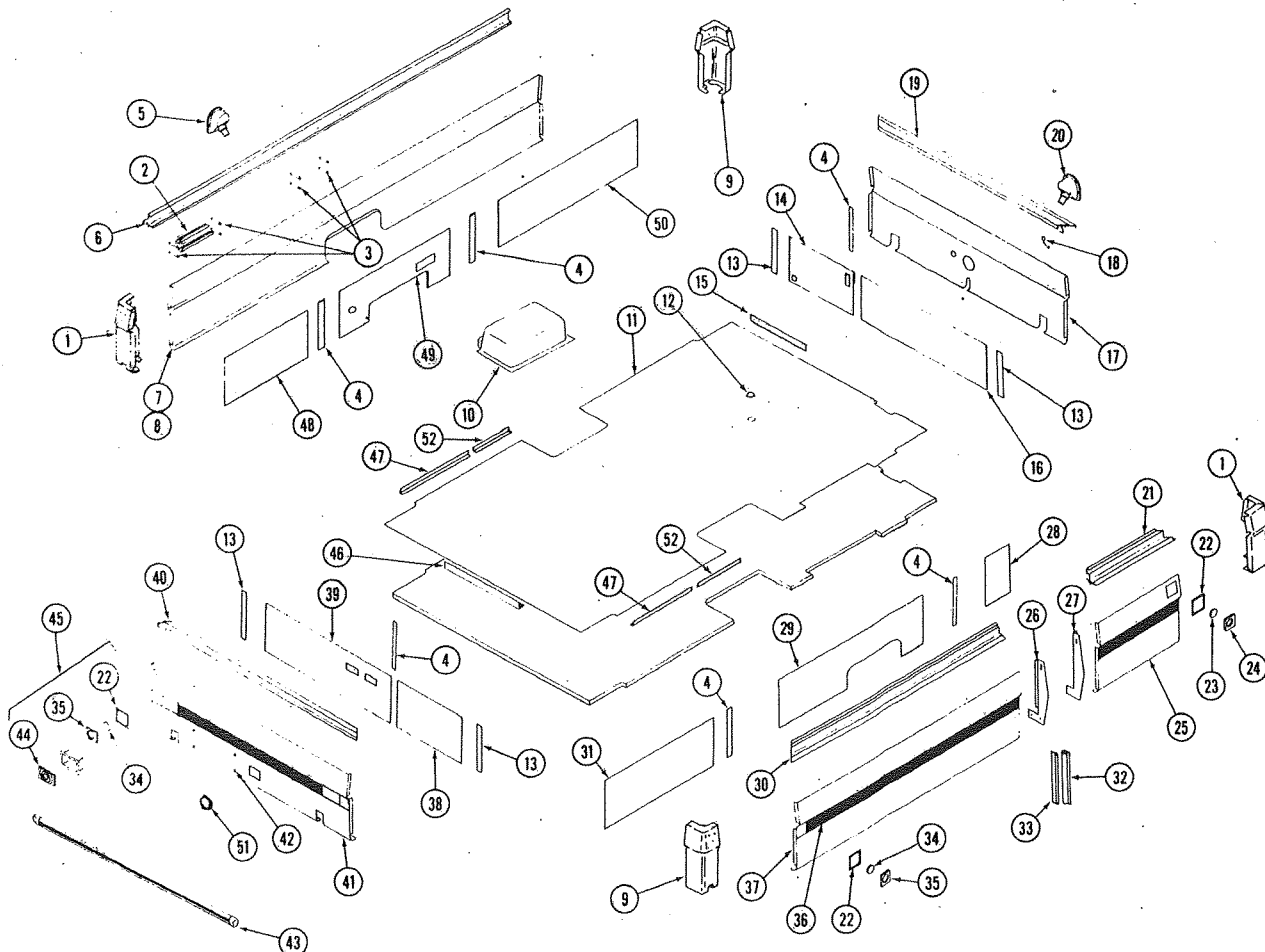
*4714-5461 Sink Package — Contains Drain Tubes, Baskets, Sink and Screws

*Used only on 580 & 580S.
**Used only on 580S.
***Used only on 580.

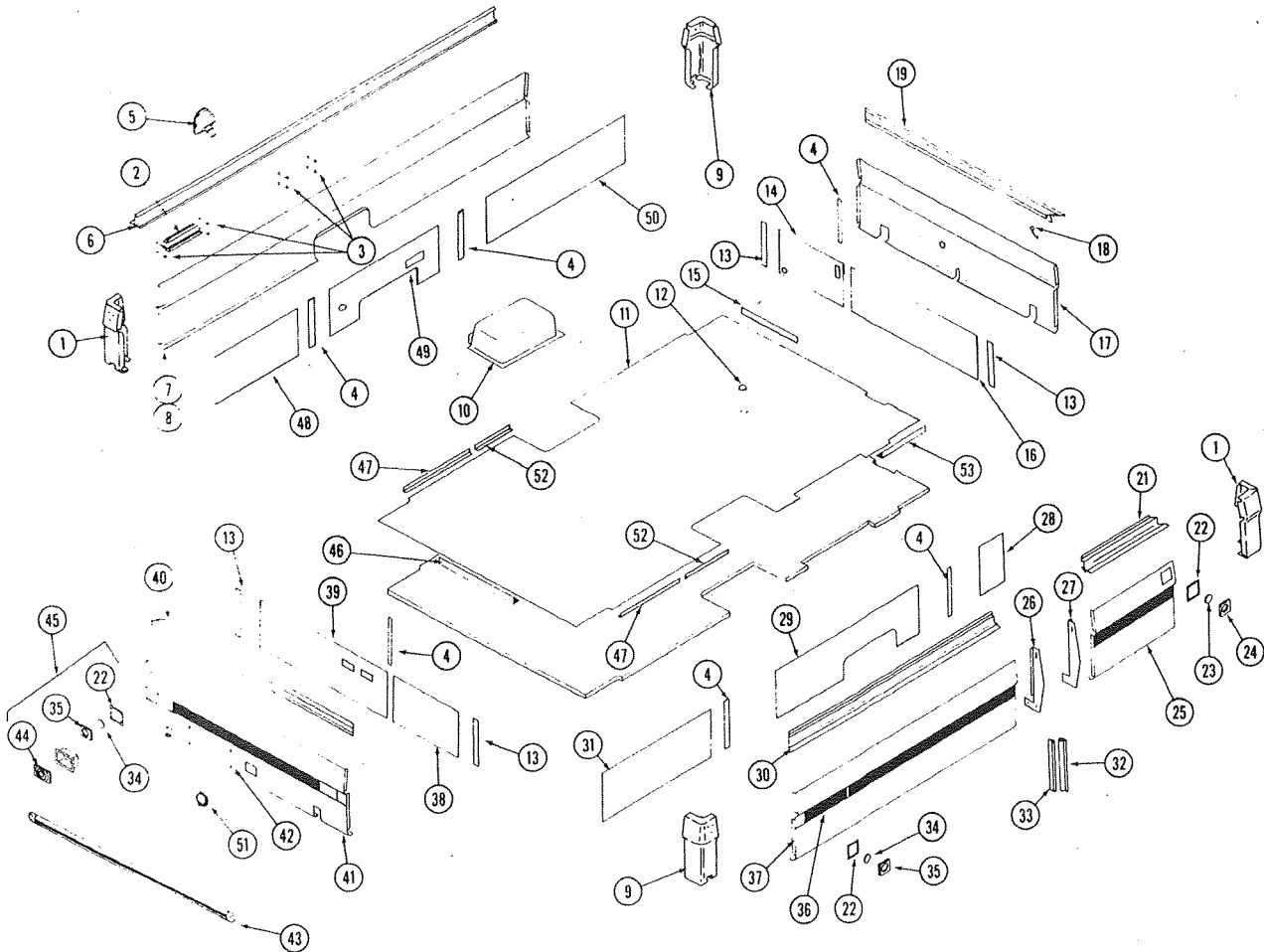
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LESS PANELS

PARTS LIST





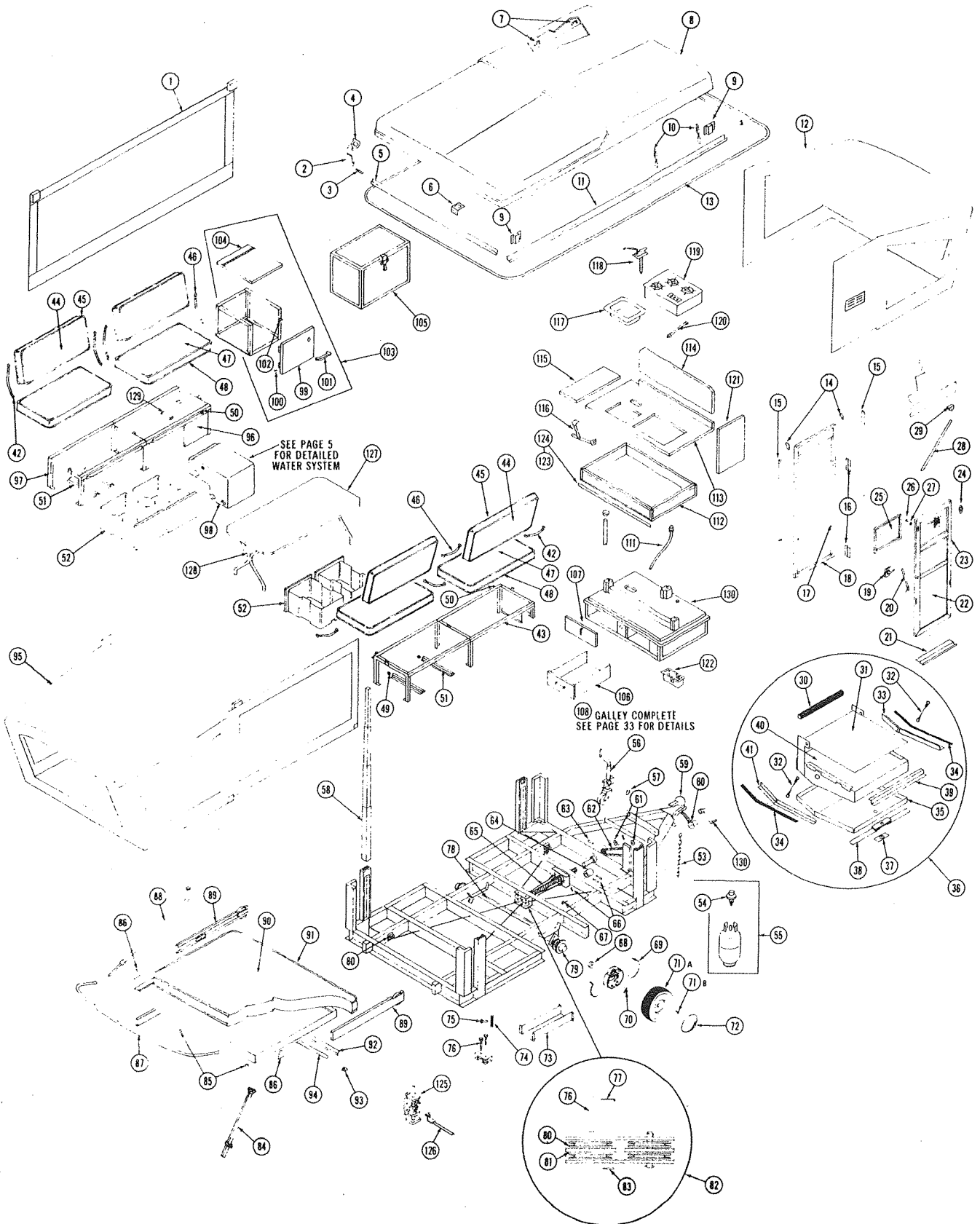
CODE	PART NO.	DESCRIPTION	CODE	PART NO.	DESCRIPTION
1	4730-6081	Body Corner Panel, Right Front, Left Rear	26	4731-575	Door Bulk Head; Ass'y, Rear
2	4730B1211	Rail Stops	27	4731-574	Door Bulk Head Ass'y, Front
3	4710-3621	Roll Pin, M4	28	4732-232	Inside Panel, Curbside Front
4	4720D2111	Panel Dividers (x 5)	29	4732-235	Panel, Curbside, Middle, Inside
5	4731-1711	Recess Fill Spout	30	4730C1351	Side Rail, Right Rear
6	4730C1361	Side Rail, Left	31	4732-234	Panel, Curbside, Rear
7	4730C5651	Left Body Panel Ass'y, Send 4731-082 Script	32	4731-264	Screen Door Seal
8	4731-082	Logo & Script for 4730C5651 Left B. Panel	33	4731-265	Seal Retainer
9	4730-6071	Body Corner Panel, Left Front, Right Rear	34	4715-1411	Reflector, Red
10	4720A519	Wheel Well Ass'y	4735-5341	Side Marker Lamp, Red - (not shown)	
11	4730E3091	Floor Covering	35	4715-1251	Reflector Holder, Red
12	1213-1341	Button	36	4731-073	Script & Logo, Right - Ship with 4730B5961
13	4720D2121	Panel Corner Dividers (x 4)	37	4730B5961	Right Rear Body Panel Ass'y - Ship 4731-073 Script & Logo
14	4732-599	End Panel Ass'y, Front Inside Left	38	4720A2101	End Panel Short
15	4732-339	Floor Trim	39	4731B126	End Panel, Long Rear Inside
16	4732-327	End Panel, Long, Front Inside	40	4720B1791	End Rail, Rear
17	4730B5761	Front Body Panel Ass'y	41	4731B5011	Rear Body Panel Ass'y
18	4731-3241	Safety Latch	42	4732-1181	Tag Grommet, M4
19	4720B1801	End Rail, Front	43	4732-5901	Rear Bumper
20	4732-1521	City Water Fill & Cap	44	4715A1241	Tail Light Lens
21	4730D1331	Right Front Side Rail	45	4715B5011	Tail Light Ass'y, White
22	4715A1291	Reflector Trim, White	46	4732-103	Floor Trim, Rear
23	4715-1391	Reflector, Amber	47	4732-337	Floor Trim
	4735-5331	Side Marker Lamp, Amber - (not shown)	48	4732-233	Inside Panel, Roadside Rear
24	4715-1271	Reflector Holder, Amber	49	4732-316	Inside Panel, Wheel Well
25	4730B5811	Right Front Body Panel	50	4732-317	Inside Panel, Roadside
			51	4732-1551	Tag Light
			52	4732-338	Floor Trim



CODE	PART NO.	DESCRIPTION	CODE	PART NO.	DESCRIPTION	CODE	PART NO.	DESCRIPTION
1	4730-6081	Body Corner Panel, Right Front, Left Rear	17	4732-6321	Front Body Panel Ass'y	37	4730B5961	Ship with 4730B5961 Right Rear Body Panel Ass'y - Ship 4715-469 Script also
2	4730B1211	Rail Stops, M4	18	4731-3241	Safety Latch			
3	4710-3621	Roll Pin, M4	19	4720B1801	End Rail, Front			
4	4720D2111	Panel Dividers, M4	20	Number Not Assigned				
5	4731-1711	Recessed Fill Spout	21	4730D1331	Right Front Side Rail	38	4720A2101	End Panel, Short
	4731-1081	Low Pressure Hose - not shown	22	4715A1291	Reflector Trim, White	39	4731-137	End Panel, Long Rear (Inside)
6	4730C1361	Side Rail, Left	23	4715-1391	Reflector Amber	40	4720B1791	End Rail, Rear
7	4732-6101	Left Body Panel Ass'y, Send 4715-470 Script	24	4715-1271	Side Marker Lamp, Amber	41	4731B5011	Rear Body Panel Ass'y
8	4715-470	Script & Logo for 4732-6101	25	4730B5811	Right Front Body Panel	42	4732-1181	Tag Grommet, M4
9	47306071	Body Corner Panel, Left Front, Right Rear	26	4731-575	Door Bulkhead Ass'y, Rear	43	4732-5901	Rear Bumper
10	4720A5191	Wheel Well Ass'y	27	4731-574	Door Bulkhead Ass'y, Front	44	4715A1241	Tail Light Lens
11	4730E3091	Floor Covering	28	4732-232	Inside Panel, Curbside Front	45	4715B5011	Tail Light Ass'y, White
12	1213-1341	Button (Floor Plug)	29	4732-235	Inside Panel, Curbside Middle	46	4732-103	Floor Trim, Rear
13	4720D2121	Panel Corner Dividers, M4	30	4730C1351	Side Rail, Right Rear	47	4732-337	Floor Trim
14	4732-599	End Panel Ass'y	31	4732-234	Inside Panel, Curbside Rear	48	4732-233	Inside Panels, Roadside Rear
15	4732-339	Floor Trim	32	4731-264	Screen Door Seal	49	4732-316	Inside Panel, Wheel Well
16	4732-329	End Panel, Long, Inside Front	33	4731-265	Seal Retainer	50	4732-317	Inside Panel, Roadside
			34	4715-1411	Reflector, Red	51	4732-1551	Tag Light
			35	4735-5341	Side Marker Lamp, Red	52	4732-338	Floor Trim
			36	4715-1251	Reflector Holder, Red			
				4715-469	Script & Logo, Right -			

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CAMPING TRAILERS

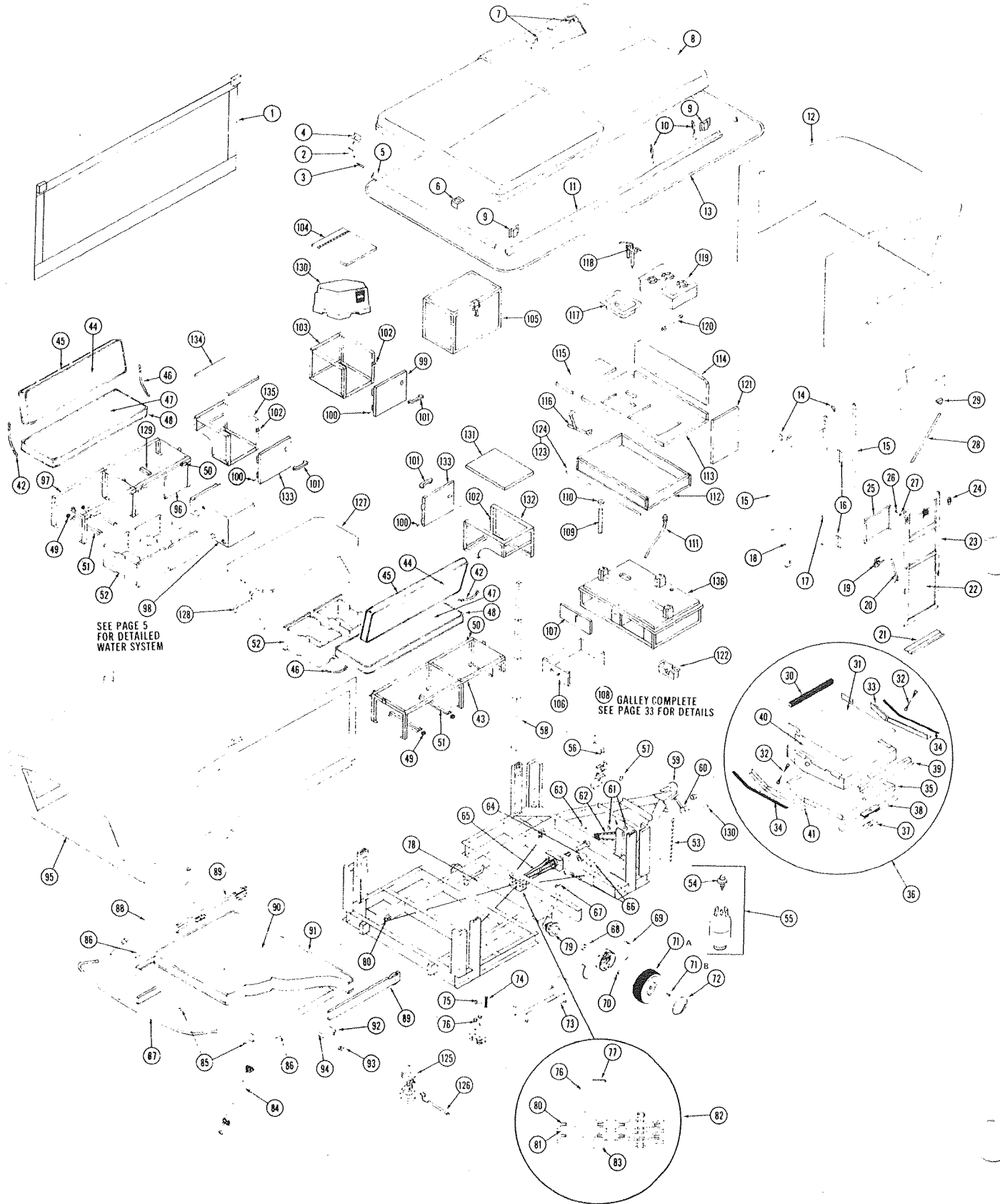
PARTS LIST

1971 CT-590S LESS PANELS

CODE	PART NO.	DESCRIPTION	CODE	PART NO.	DESCRIPTION	CODE	PART NO.	DESCRIPTION
1	4727B6901	Side Canvas Ass'y	46	4731A2031	Pivot Arm, Left	87	4715-4251	Canvas Support, Bed
2	4715-5051	Latch	47	4725B5561	Cushion Cover Ass'y	88	4720C5971	Canvas Support Ass'y
3	4732-479	Safety Pin — used with Latch Ass'y	48	4725B5281	Cushion Ass'y, Complete	89	4720C5601	Bed Extension Ass'y
4	4715-2091	Strike	49	4732-2211	Magnetic Catch (Back of Storage Bin)	90	4725A5361	Mattress Cover
5	4720B167	Top Channel, End	50	4710-2681	White Button (Table Stop on Dinette Seat)	91	4725A5401	Mattress
6	4715A519	Support Bracket	51	4732-1861	Bin Slides W/Screws	92	4730B2631	Bed Seal
7	4730B4311	Screen Door Snaps, M2	52	4732-5881	Bin Ass'y	93	4720A0771	Bed Support Clip
8	4730E5241	Top Ass'y	53	4720A3031	Safety Chain	94	4730B2701	Bed Seal Angle
9	4715A5411	Lift Bracket, Ass'y	54	4720A3631	Regulator & Fitting	95	4727C6911	Rear Canvas Ass'y
10	4720B2611	Screen Door Bracket, M2	55	4720B592	Gas Bottle	96	4732-579	Cover Ass'y, Front Side, Left
11	4730C168	Top Channel, Curbside	56	4720A6661	Tongue Jack	97	4732-563	Dinette Seat
	4730B167	Top Channel, Roadside, not shown		4720A3331	Jack Bracket			Left Side Dinette
12	4728-6961	Front Canvas Ass'y		4720A3351	Jack Caster	98	4732-1601	Seat Ass'y
13	4730B3271	Top Seal, Long		4714-1601	Lock Screw	99	4732-5531	Water Tank
14	4720B2601	Top Door Hinge	57	4720A3341	Snap Ring	100	4732-166	Door, Toilet Box
15	4710A4101	Door Seal Vertical	58	4720D5141	Lift Ass'y			Screw, Cabinet
16	4720B3601	Screen Door Hinge	59	4730A3561	Hitch Coupler	101	4731-3791	Door Hinges
17	4730A354	Stud & Screw, Screen Door	60	4730A5831	Wire Harness — Use with 4730A2801 Pig Tail — Has 6 wires and connectors.	102	4732-1461	Latch for Cabinet Doors
18	4710A5091	Screen Door Frame				103	4732-568	Strike for Cabinet Doors
19	4710-4201	Screen Door Latch & Screw Ass'y	61	1212-0121	Grommet	104	4732-5671	Toilet Cabinet, Complete
20	4731-8201	Screen Door Spring Ass'y	62	4730B3691	Chain, Chassis Front	105	4732-5671	Toilet Top Ass'y, Hinged
21	4732-6031	Screen Door Support	63	4730A3381	Roll Pin, Long	106	4731B6921	Cooler Ass'y
22	4730B1871	Kick Plate, Screen Door	64	4720A1221	Coupling, Chassis	107	4732-5741	Galley Drawer Ass'y
23	4730C5471	Screen Door Ass'y	65	4720E5201	Whiffle Tree & Screw Pkg.	108	4732-5511	Door Assembly, Galley
24	4710-4721	Free Ring Ass'y		4720A2421	Thrust Bearing	109	4731A604	Galley Ass'y, Complete
25	4710-5061	Sliding Window	66	4720A238	Thrust Nut	110		Number not assigned
26	4730A378	Shoulder Screw	67	4720A1481	Roll Pin, Short M5	111	4730A3431	Gas Hose Ass'y
27	1201B695	Keps Nut	68	4720B3091	Screw Eye, M4	112	4710C679	Upper Galley
28	4720A3991	Front Bed Support	69	4720A4041	Bearing	113	4732A1081	Galley Top
29	4720B1211	Leg Bracket	70	4720A6701	Electric Brake Shoes	114	4732-1151	Splash Guard
30	4731-231	Door Seal		4720A6671	Right Hand Brake Magnets	115	4732A1131	Galley Counter
31	4731-303	Door Covering	71A	4720A6721	Left Hand Brake Magnets	116	4732-5721	Lock Brace Ass'y for Galley Counter
32	4731-5711	Access Door Cable Ass'y	71B	4730B3871	Tire & Rim Ass'y	117	4730A2461	Sink
33	4730B6971	Seal Strip, Right	72	1200B551	Lug Nut	118	4732-4761	City Water Pump, W.S.
34	4720B3571	Seal, Access Door	73	4730A3881	Hub Cap & Spinner	119	4710A0311	Stove, Gold
35	4730C6891	Access Door Skin	74	4720A2371	Guide Channel,	120	4710A6541	Gas Line (Short Copper Line from Stove to Regular Gas Hose)
36	4730D5511	Access Door	75	4715-528	Plastic Pulley			Stove Cover
37	4730B3111	Lock Handle Ass'y	76	4720B1571	Short Pin, M4	121	4732-5491	Dust Covers, used x 3
38	4730A5201	Lock Bar Ass'y	77	4720D1561	Long Pin, M2	122	4732-2411	Curtain Track
39	4731A233	Access Door Cap	78	1204B108	Cotter Pin	123	4732-2591	Galley Curtains, not shown
40	4731-5761	Access Door Plate	79	4730A3011	Axle Complete	124	4725-6861	Stabilizer, Less Handle
41	4730B6981	Seal Strip, Left	80	4714A1021	Axle Hub	127	4732-5201	Stabilizer Handle
42	4731A2021	Pivot Arm, Right	81	4715-537	Steel Pulley	128	4732-5201	Dining Table
43	4732-564	Right Side Dinette Seat Ass'y	82	4715A5661	Separator Ass'y	129	4720A5461	Dining Table Leg Ass'y
44	4725B5691	Back Rest Cover	83	4715A6371	Separator Pulley Package	130	4732-450	Water Tank Support
45	4725B5821	Back Rest Ass'y, Less Pivot Arms	84	4710-3621	Roll Pin, M4			Lower Galley
			85	4715A5181	Bed Support Ass'y			
			86	4720A4021	Shock Cord Spool, M4			
				4720B5631	Bow Bracket Ass'y			

ACCESSORIES

PART NO.	DESCRIPTION	PART NO.	DESCRIPTION
4714A5101	Light Package AC/DC	4728-640	Sleeping Bag — Quilt Cover, Flowered Ghent — Olive Print, Gold Lining
4714A5901	590 Heater Package	4728-6421	Pillow — Flowered — Matches Drapes
4715A6011	Spare Tire Mount	4728A5101	Spare Tire Cover
4720A6661	Tongue Jack	4730B3871	Tire & Rim
4725-6901	Window Drapes, Flowered	4731B6921	Cooler Ass'y
4725-6961	Privacy Curtains	4732-2611	Portable Toilet
4725A6621	Storage Cover	4732-5901	Bumper
4727B6311	Canopy	4732-2931	Corner Stone Guard
4727B6321	Add-A-Room — must be used with canopy	4732-2951	Center Stone Guard
4727B6331	Screen Room — must be used with Canopy		
4728-620	Sleeping Bag — Matches Flowered Drapes, Yellow Lining		





CAMPING TRAILERS

PARTS LIST

1971
CT-596
LESS PANELS

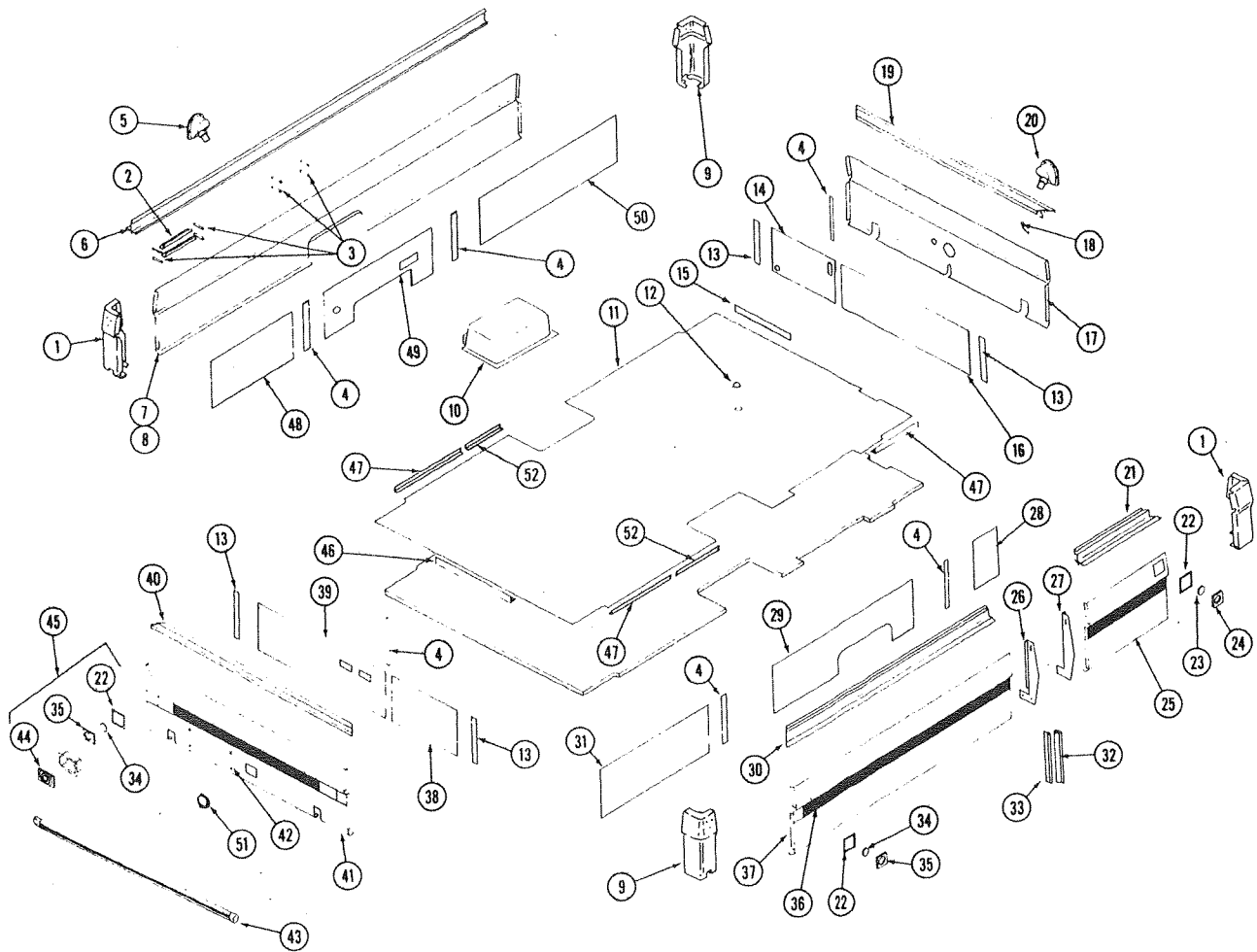
Table with 3 columns: CODE, PART NO., DESCRIPTION. Lists various parts for the trailer, including canvas components, door hardware, and interior fixtures.

ACCESSORIES

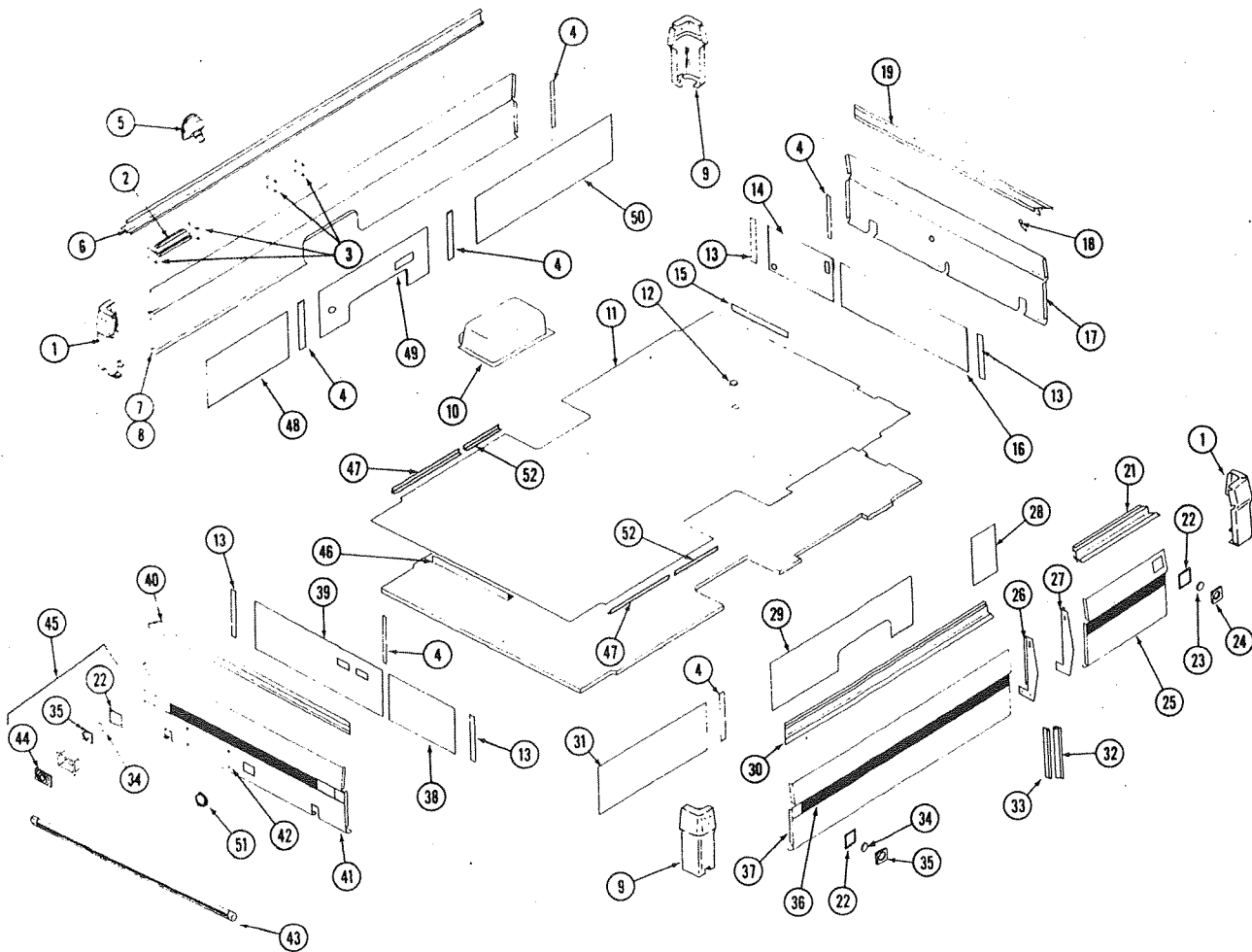
Table with 2 columns: PART NO., DESCRIPTION. Lists additional items like sleeping bags, pillows, and spare tire covers.

**1971
CT-596
PANELS**

PARTS LIST



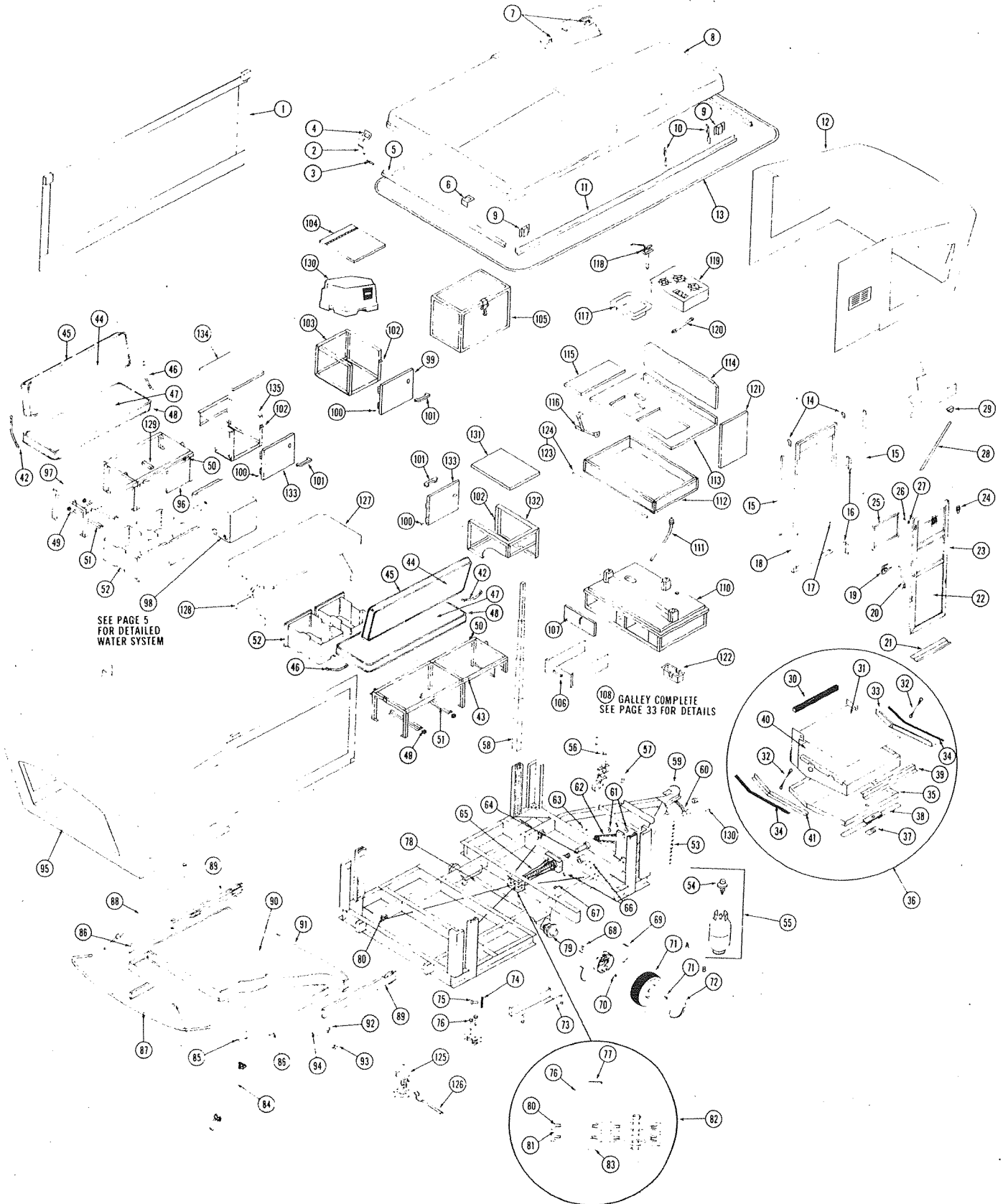
CODE	PART NO.	DESCRIPTION	CODE	PART NO.	DESCRIPTION	CODE	PART NO.	DESCRIPTION
1	4730-6081	Body Corner Panel, Right Front, Left Rear	18	4731-3241	Safety Latch	35	4715-1251	Reflector Holder, Red
2	4730B1211	Rail Stops, M4	19	4720B1801	End Rail, Front	36	4731-083	Script & Logo, Right - Ship with 4730B5961
3	4710-3621	Roll Pin, M4	20	4732-1521	City Water Fill & Cap	37	4730B5961	Right Rear Body Panel Ass'y - Ship 4731-083 Script & Logo also
4	4720D2111	Panel Dividers (x 5)	21	4730D1331	Right Front Side Rail	38	4720A2101	End Panel Short
5	4731-1711	Recess Fill Spout	22	4715A1291	Reflector Trim, White	39	4731B126	End Panel, Long Rear Inside
6	4730C1361	Side Rail, Left	23	4715-1391	Reflector, Amber	40	4720B1791	End Rail, Rear
7	4730C5651	Left Body Panel Ass'y. Send 4731-086 Script	24	4715-1271	Reflector Holder, Amber	41	4731B5011	Rear Body Panel Ass'y
8	4731-086	Logo & Script for 4730C5651 Panel	25	4730B5811	Right Front Body Panel	42	4732-1181	Tag Grommet, M4
9	4730-6071	Body Corner Panel Left Front, Rgt. Rear	26	4731-575	Door Bulk Head, Ass'y, Rear	43	4732-5901	Rear Bumper
10	4720A519	Wheel Well Ass'y	27	4731-574	Door Bulk Head Ass'y, Front	44	4715A1241	Tail Light Lens
11	4730E3091	Floor Covering	28	4732-232	Inside Panel, Curbside, Front	45	4715B5011	Tail Light Ass'y, White
12	1213-1341	Button	29	4732-235	Panel, Curbside, Middle, Inside	46	4732-103	Floor Trim, Rear
13	4720D2121	Panel Corner Dividers (x 4)	30	4730C1351	Side Rail, Right Rear	47	4732-334	Floor Trim
14	4732-599	End Panel Ass'y, Front Inside Left	31	4732-234	Panel, Curbside, Rear	48	4732-233	Inside Panel, Roadside Rear
15	4732-339	Floor Trim	32	4731-264	Screen Door Seal	49	4732-315	Inside Panel, Wheel Well
16	4732-327	End Panel, Long, Front Inside	33	4731-265	Seal Retainer	50	4732-317	Inside Panel, Roadside
17	4730B5761	Front Body Panel Ass'y	34	4715-1411	Reflector, Red	51	4732-1551	Tag Light
				4735-5341	Side Marker Lamp, Red - not shown	52	4732-345	Floor Trim



CODE	PART NO.	DESCRIPTION	CODE	PART NO.	DESCRIPTION	CODE	PART NO.	DESCRIPTION
1	4730-6081	Body Corner Panel, Right Front, Left Rear	20	Number not assigned		36	4715-472	Script & Logo, Right Ship with 4730B5961
2	4730B1211	Rail Stops, M4	21	4730D1331	Side Rail Right Front	37	4730B5961	Right Rear Body Panel Ship 4715-472 Script
3	4710-3621	Roll Pins, M4	22	4715A1291	Reflector Trim, White	38	4720A2101	End Panel, Short Long Rear
4	4720D2111	Panel Dividers, M4	23	4715-1391	Reflector, Amber	39	4731B126	End Panel, Inside
5	4731-1711	Recessed Fill Spout		4735-5331	Side Marker Lamp, Amber — not shown	40	4720B1791	End Rail, Rear
6	4730C1361	Side Rail, Left	24	4715-1271	Reflector Holder, Amber	41	4731B5011	Rear Body Panel
7	4732-6101	Left Body Panel	25	4730B5811	Body Panel Right Front	42	4732-1181	Tag Grommet, M4
8	4715-471	Send 4715-471 Script 596S Script & Logo, send 4732-6101 Panel	26	4731-575	Door Bulkhead, Ass'y, Rear	43	4732-5901	Rear Bumper
9	4730-6071	Body Corner Panel, Left Front, Right Rear	27	4731-574	Door Bulkhead Ass'y, Front	44	4715A1241	Tail Light Lens
10	4720A5191	Wheel Well Ass'y	28	4732-232	Inside Panel, Curbside Front	45	4715B5011	Tail Light Ass'y, White
11	4730E3091	Floor Covering	29	4732-235	Inside Panel, Curbside, Middle	46	4732-103	Rear Floor Trim
12	1213-1341	Button (Floor Plug)	30	4730C1351	Side Rail, Right Rear	47	4732-343	Floor Trim
13	4720D2121	Corner Dividers, M4	31	4732-234	Panel, Inside Curbside Rear	48	4732-233	Inside Panel, Roadside Rear
14	4732-599	End Panel Ass'y, Inside Front Left	32	4731-264	Door Seal	49	4732-315	Inside Panel, Wheel Well
15	4732-339	Floor Trim	33	4731-265	Seal Retainer	50	4732-317	Inside Panel, Roadside
16	4732-327	End Panel, Long, Inside Front	34	4715-1411	Red Reflector	51	4732-1551	Tag Light
17	4732-6321	Front Body Panel	35	4735-5341	Side Marker Lamp, Red — not shown	52	4732-345	Floor Trim
18	4731-3241	Safety Latch				53	4732-344	Floor Trim
19	4720B1801	End Rail, Front						

1971
CT-596S
LESS PANELS

PARTS LIST



SEE PAGE 5
FOR DETAILED
WATER SYSTEM

108 GALLEY COMPLETE
SEE PAGE 33 FOR DETAILS



CAMPING TRAILERS

PARTS LIST

1971 CT-596S LESS PANELS

CODE	PART NO.	DESCRIPTION	CODE	PART NO.	DESCRIPTION	CODE	PART NO.	DESCRIPTION
1	4727B6901	Side Canvas Ass'y	48	4725-6081	Cushion Ass'y	89	4720C5601	Bed Extension Ass'y
2	4715-5051	Latch Ass'y, M4	49	4732-2211	Magnetic Catch —	90	4725A5361	Mattress Cover
3	4732-479	Safety Pin — Used on Latch Ass'y	50	4710-2681	Back of Storage	91	4725A5401	Mattress
4	4715-2091	Strike, M4, Top	51	4732-1861	White Button — Table	92	4730B2631	Bed Seal
5	4720B167	Top Channel, End	52	4732-5881	Stop on Dinette Seat	93	4720A0771	Bed Support Clip
6	4715A519	Support Bracket	53	4720A3031	Bid Slide W/Screws	94	4730B2701	Bed Seal Angle
7	4730B4311	Screen Door Snaps, M2	54	4720A3631	Bin Ass'y	95	4727C6911	Rear Canvas Ass'y
8	4730E5241	Top Ass'y	55	4720B592	Safety Chain	96	4732-579	Cover Ass'y, Front Side, Left Side Dinette Seat
9	4715A5411	Lift Bracket Ass'y	56	4720A6661	Regulator & Fitting	97	4732-557	Lft. Din. Seat
10	4720B2611	Sc. Door Brkt., M2	57	4720A6661	Gas Bottle	98	4732-1601	Water Tank
11	4730C168	Top Channel, C.S.	58	4720A3331	Tongue Jack	99	4732-5521	Door, Toilet Cabinet
	4730A191	Top Channel, R.S., not shown	59	4720A3351	Jack Bracket } not shown	100	4732-166	Screw, Cabinet Door Hinges
12	4728-6961	Front Canvas Ass'y	60	4714-1601	Jack Caster } not shown	101	4731-3791	Latch for Cab. Doors
13	4730B3271	Top Seal, Long	61	4720A3341	Lock Screw	102	4732-1461	Strike for Cab. Doors
14	4720B2601	Top Door Hinge	62	4720D5141	Snap Ring	103	4732-569	Toilet Cabinet, Comp.
15	4710A4101	Door Seal Vertical	63	4730A3561	Lift Ass'y	104	4732-5661	Toilet Top Ass'y, Hinged
16	4720B3601	Screen Door Hinge	64	4730A5831	Hitch Coupler	105	4731B6921	Cooler Ass'y
17	4730A354	Stud & Screw, Screen Door	65	1212-0121	Wire Harness	106	4732-5741	Galley Drawer Ass'y
18	4710A5091	Screen Door Frame	66	4730B3691	Grommet	107	4732-5511	Galley Door Ass'y
19	4710-4201	Screen Door Latch & Screw Ass'y	67	4730A3381	Chain, Chassis	108	4710B692	Galley Ass'y
20	4731-8201	Sc. Door Spring, Ass'y	68	4720A1221	Roll Pin, Long	109		Number not assigned
21	4732-6031	Sc. Door Support, Ass'y	69	4720E5201	Coupling, Chassis	110		Number not assigned
22	4730B1871	Tick Plate, Screen Door	70	4720A2421	Whiffle Tree & Screw Pkg.	111	4730A3431	Gas Hose Ass'y
23	4730C5471	Screen Door Ass'y	71A	4720A238	Thrust Bearing } not shown	112	4710C679	Upper Galley
24	4710-4721	Dee Ring Ass'y	71B	4720A1481	Thrust Nut } shown	113	4732A1081	Galley Top
25	4710-5061	Sliding Window	72	4720B3091	Roll Pin, Short, M5	114	4732-1151	Splash Guard
26	4730A378	Shoulder Screw	73	4730A4041	Screw Eye, M4	115	4732A1131	Galley Counter
27	1201B695	Keps Nut	74	4720A6701	Bearing	116	4732-5721	Lock Brace Ass'y, Galley Counter
28	4720A3991	Front Bed Support	75	4720A6671	Electric Brake Shoes	117	4730A2461	Sink
29	4720B1211	Leg Bracket	76	4720A6721	Right Hand Brake Magnets	118	4732-4761	Pump, W.S.
30	4731-231	Door Seal	77	4720B3871	Left Hand Brake Magnets	119	4710A3311	Stove, Gold
31	4731-303	Door Covering	78	1200B551	Tire & Rim Ass'y	120	4710A6541	Gas Line
32	4731-5711	Access Door Cable Ass'y	79	4730A3881	Lug Nut	121	4732-5491	Stove Cover
33	4730B6971	Seal Strip, Right	80	4720A2371	Hub Cap & Spinner	122	4732-2411	Dust Covers, Used x 3
34	4720B3571	Seal, Access Door	81	4715-528	Guide Channel, Plastic Pulley	123	4732-2591	Curtain Track
35	4730C6891	Access Door Skin	82	4715-528	Short Pin, M4	124	4725-6861	Galley Curtains, not shown
36	4730D5511	Access Door, Complete	83	4720D1561	Long Pin, M2	125	4731B5901	Stabilizer, Less Handle
37	4730B3111	Lock Handle Ass'y	84	1204B108	Cotter Pin	126	4732-2261	Stabilizer Handle
38	4730A5201	Lock Bar Ass'y	85	4730A3011	Axle Complete	127	4732-5201	Dining Table
39	4731A233	Access Door Cap	86	4714A1021	Axle Hub	128	4720A5461	Din. Table Leg Ass'y
40	4731-5761	Access Door Plate	87	4715-537	Steel Pulley	129	4732-450	Water Tank Support
41	4730B6981	Seal Strip, Left	88	4715A5661	Separator Ass'y	130	4732-2611	Portable Toilet
42	4731A2021	Pivot Arm, Right	89	4715A6371	Separator Pulley Pkg.	131	4732-2811	Cabinet Top
43	4732-560	Rgt. Side Dinette Seat	90	4710-3621	Roll Pin, M4	132	4732-573	Storage Cabinet
44	4725B5681	Back Rest Cover	91	4715A5181	Bed Support Ass'y	133	4710C6111	Cabinet Door
45	4725-6071	Back Rest Ass'y Less Pivot Arms	92	4720A4021	Shock Cord Spool, M4	134	4732-1021	Cabinet Top
46	4731A2031	Pivot Arm, Left	93	4720B5631	Bow Bracket Ass'y	135	4710C665	Heater Cabinet
47	4725B5601	Cushion Cover Ass'y	94	4715-4251	Canvas Support, Bed			
			95	4720C5971	Canvas Support Ass'y			

ACCESSORIES

PART NO.	DESCRIPTION	PART NO.	DESCRIPTION
4714A5101	Light Package AC/DC	4728-640	Sleeping Bag — Quilt Cover, Flowered Ghent — Olive Print Lining
4714A5901	590 Heater Package	4728-6421	Pillow — Flowered — Matches Drapes
4715A6011	Spare Tire Mount	4728A5101	Spare Tire Cover,
4720A6661	Tongue Jack	4730B3871	Tire & Rim
4725-6901	Window Drapes, Flowered	4731B6921	Cooler Ass'y
4725-6961	Privacy Curtains	4732-2611	Portable Toilet
4725A6621	Storage Cover	4732-5901	Bumper
4727B6311	Canopy	4732-2931	Corner Stone Guard
4727B6321	Add-A-Room — must be used with Canopy	4732-2951	Center Stone Guard
4727B6331	Screen Room — must be used with Canopy		
4728-620	Sleeping Bag — Matches Flowered Drapes Yellow Lining		

1971 PARTS NOT SHOWN 590 SERIES

PARTS LIST



PART NO.	DESCRIPTION	PART NO.	DESCRIPTION
8-114	Trailer Frame Black Paint, Spray Can	**4730A1601	Electrical Cord, 25 Feet
8-224	Deep Gold Paint, Spray Can	4730A1181	Adjustable Stud Pkg., M2
1201B607	Lock Nut for J-Bolt on Gas Bottle	4730A2801	Pig Tail
1204B108	Cotter Pin	4730A3211	Keys, M2
1225-409	No. 9 Slider - used with 4714-181 Zipper Chain	4730A325	Small Cable Clips for Galley Cables
4710-051	Sink Clips	4730A3431	Gas Hose
4714-0581	Cap for Recessed Fill Spout	4730A5831	Wire Harness
4710A6541	Supply Line Ass'y	4730B098	"E" Retaining Ring in 4730D2491 Package
4714-1611	Nylon Screen, Net - Sold by yard	4730B260	Canvas Clips
4714-181	No. 9 Zipper Chain, Sold by Yard	4730D2491	Pin & Ring Pkg., M3
4714-1851	781 Sealant - for Lift Ass'y	4730D5631	Parts Package
4714-1911	Transparent Water Line, sold in Inches. 130 inches for the 590, 590S 150 inches on the 596, 596S	***4731-1081	Low Pressure Hose, 596, 596S
*4715-4471	Drain Sleeve	4731-1351	Grease Cap
4715-4501	1 1/2" Clamp	4731-1711	Recessed Fill Spout
4715-528	Plastic Pulley Ass'y (Shown on Parts Diagram)	4731-2521	Pin (Lift)
4715-537	Steel Pulley Ass'y (Shown on Parts Diagram)	4731-5681	Cable Ass'y, Long (Lift Ass'y)
4715-5761	Eave Pole Ass'y, for Canopy	4731-5691	Cable Ass'y, Intermediate (Lift Ass'y)
4715-5771	Ridge Pole Ass'y, for Canopy	4732A1131	Galley Counter
**4715A2741	Gas Cap & Chain Ass'y	4732A116	Galley Splash Guard
4715A4511	Cooler Tray	***4731A2411	Vent Tube (596, 596S Only)
4715C4381	Spigot	4731A6311	J-Bolt & Roll Pin Ass'y., M2
4720A344	Screw, Screen Door Support	**4732-4761	Pump - Western States
*4720A3451	Holder & Tube	*4732-1511	City Water Pump (590, 596)
*4720A3471	Drain Tube	*4732-1521	City Fill Spout
4720A4021	Shock Cord Spool, M4	4732-2591	Curtain Track
4720A5211	Crank Handle	4732-280	Cable Cover
4720B0831	Bed Slide Pulley Wheel	4732-2841	Galley Light
4720B169	Cable Clip	4732A1081	Galley Top
4720B5271	Cable Ass'y, Short (Lift Ass'y)	***4732-3401	Vent Tube (590, 590S)
4720C169	Cable Clip	***4732-3461	Low Pressure Hose (590, 590S)
4720C540	Bed Ass'y, Front	*4732-4541	Hose, City Water Fill
4720D539	Bed Ass'y, Rear	*4732-4551	Clamp, City Fill
4720D5801	Crank & Sprocket Support	*4732-4561	Barb Fitting, City Fill
4725-6861	Galley Curtains	*4732-4571	Fitting, Metal, City Fill
4727-4451	Golden Brown Canvas Patch	8460-0201	Lock Adj. Package - used on canopy poles
*4730-3151	Drain Basket		

For Galley Parts not listed above, see page 9.
For Electrical Parts, see pages 36 & 37 on Electrical Systems.
For Water System Parts, see Page 5.

A Special Sink Package has been set up to use on the 590S and 596S. It must be used only in State Parks, Campgrounds where this installation is acceptable to existing National, State, or Local Codes, Regulations, or Law.

** 4714-5471 Sink Package - Contains Drain
Tubes, Baskets, Sink, & Screws.

*Used only on 590, 596.
**Used only on 590S, 596S.
***Used only 596, 596S.
****Used only on 590, 590S.

DETAIL A

CODE	PART NO.	DESCRIPTION
1	4732-1481	Knob
2	1202B043	Washer
3	1103B1008	Screw
4	4710-289	Release Bracket
5	4710-050	Spring
6	4710-3621	Roll Pin
7	4710A048	Release rod
8	4710-049	Release Clip

DETAIL B

4732A3841 Pin & Cable Ass'y

CODE	PART NO.	DESCRIPTION
1	4710-469	Retaining Ring
2	4710-471	Spring
3	4732-378	Latch Plate
4	4732-601	Cable Ass'y.

Parts Not Supplied Separately

DETAIL C

4731-5441 Gear Ass'y (Complete)

CODE	PART NO.	DESCRIPTION
1	4732-2041	Gear
2	4732-1941	Flanged Bearing
3	4710-3621	Drive Pin
4	4732-3781	Latch Plate Ass'y., Left
5	4732-3791	Latch Plate Ass'y., Right
6	4732-5461	Cable Ass'y., Right
7	4732-5471	Cable Ass'y., Left
8	4710-469	Retaining Ring

DETAIL D

4732-5101 Support & Roller Ass'y

CODE	PART NO.	DESCRIPTION
1	4710-291	Cable Roller
2	4710-002	Pin
3	1201B701	Push Nut
4	4732-201	Roller Support

Parts Not Supplied Separately

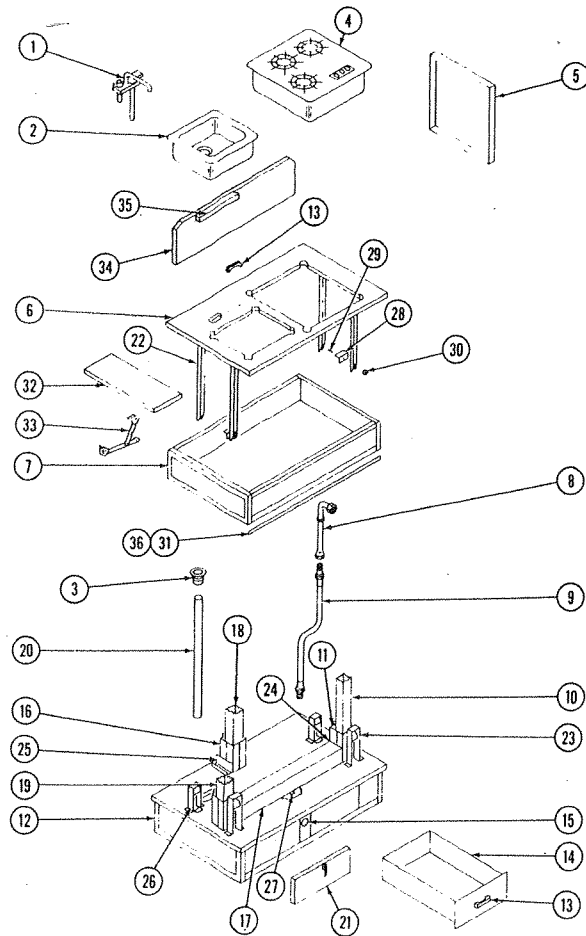
DETAIL E

4732-5281 Spring & Housing
4732-5311 Spring & Housing

CODE	DESCRIPTION
1	Spring Housing
2	Spring
3	Push Nut
4	Spring Shaft
5	Spring Roller

4732-5281 is the Ass'y with smaller Spring & Housing

590 GALLEY (4710C680 SHOWN)



CODE	PART NO.	DESCRIPTION
1	4732-1511	City Water Pump
2	4710-0301	Sink, Gold
3	4730-3151	Drain Basket
4	4710A0311	Stove, Gold
5	4732-5491	Stove Cover
6	4732-1081	Galley Top
7	4710C679	Upper Galley
8	4710A6541	Gas Supply Line Ass'y
9	4730A3431	Gas Hose Ass'y
10	4732-5131	Upper Lift Ass'y, Rgt.
11	4732A602	Lift Housing Ass'y
12	4710C678	Lower Galley
13	4732-1491	Pull
14	4732-5741	Drawer Ass'y
15	4732-1481	Galley Knob - See "A"
16	4732-583	Lift Housing Ass'y, Ctr.
17	4732-2801	Cable Cover
18	4732A5821	Upper Lift Ass'y, Rear
19	4732-5331	Upper Lift Ass'y, Left
20	4720A3471	Drain Tube
21	4732-5511	Door Ass'y
22	4732-539	Spring Bracket
23	4732-5311	Spring Ass'y, See "E"
24	4732-5441	Gear Ass'y, See "C"
25	4732A3841	Pin & Cable Ass'y - See "B"
26	4732-5281	Spg. & Housing Ass'y - See "E"
27	4732-5101	Sup. & Roller Ass'y - See "D"
28	4732-3741	Stop Bracket
29	1014B1006	Screw
30	1201B695	Keeps Nut
31	4732-2591	Curtain Track
32	4732A1131	Galley Counter
33	4732-5721	Lock Brace Ass'y
34	4732-1151	Splash Guard
35	4732-2841	Galley Light
36	4725-6861	Galley Curtain - Not Shown

1971

PARTS LIST



CAMPING TRAILERS

TOUCH-UP PAINT-LUBRICANTS & SEALANTS-SCRIPT & LOGOS

TRAILER TOUCH-UP PAINT

PART NO.	DESCRIPTION	USED ON MODELS
8-214	Trailer Frame Black	All Tongues & Frames
8-217	Trailer Body Aqua	All 360 & 460 Body & Corner Panels
8-218	Trailer Body Autumn Green	All 380 & 480 Series Body & Corner Panels
8-219	Trailer Body Harvest Brown	All 390 & 490 Series Body & Corner Panels
8-220	Body Blue	All 370 & 470 Body & Corner Panels
8-221	Butterscotch	1970 Cooler Touch-up Paint
8-222	Flame Red	570 Body & Corner Panels
8-223	Castilian Yellow	All 580, 581, 582, 580S Body & Corner Panels
8-224	Deep Gold	All 590, 596 Body & Corner Panels Also used on the interior Furniture
8-227	Interior Yellow Gold	580 Interior

LUBRICANTS & SEALANTS

PART NO.	DESCRIPTION
8C3001	Water Repellent, Rain Chek -- Used on Canvas. <u>Caution</u> : Will spot if sprayed too close or too heavy. 16 oz. can
8B3021	Silicone Lubricant, Fabriglide, 20 oz. can
4714-1851	Sealant, No. 781, One tube 1/12 gallon
4730A5771	Top Sealant, M2 -- Used only 200 Series.
	White RtV102 Silicone Rubber in 3 oz. tubes
4730A5781	Clear Sealant, Trailer Tops. (Rtu 732 Silastic) 2 oz. tubes.

SCRIPTS & LOGOS

COLEMAN LOGO & NAME TAPES

PART NO.	DESCRIPTION
4730A166	Coleman Logo (6 1/2 x 2 1/4)
4715A416	Coleman Name Tape, 580 Green Background (51" x 3 3/4")
4731-088	Coleman Name Tape, 590 Brown Background (51" x 3 3/4")

TRIM TAPE (ACCENT)

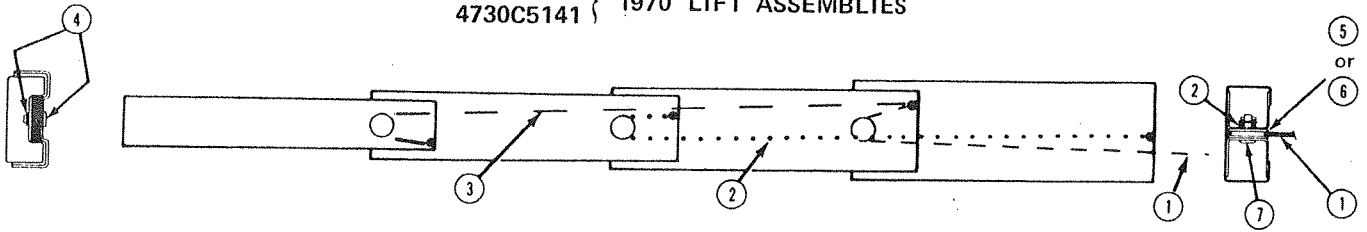
PART NO.	DESCRIPTION
4714-1771	570 Trim Tape
4715B2221	580 Trim Tape
4714-1781	590, 596 Trim Tape

PANEL SCRIPT AND LOGOS

Except for the 570, the Script must be sent with the panels because it is not put on panels in the factory because the panels (without) the script can be used on more than one model.

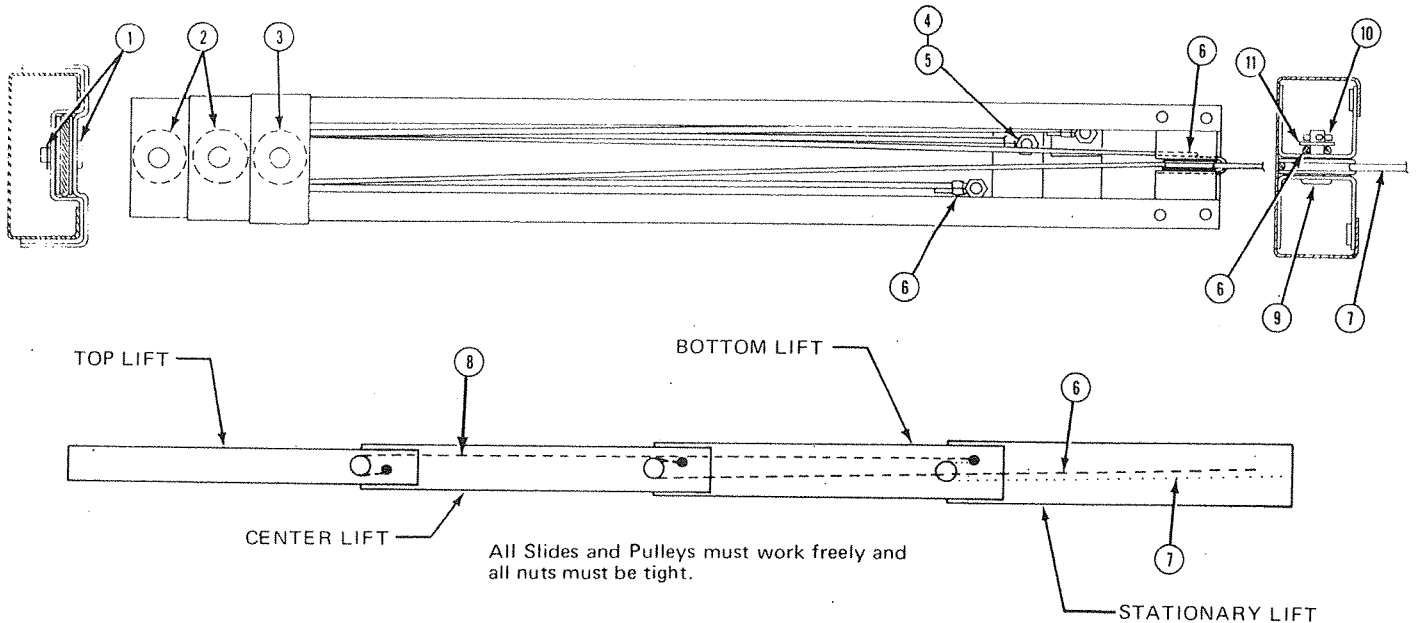
PART NO.	DESCRIPTION	PART NO.	DESCRIPTION
4715-461	570 Script & Logo, Right	4731-092	582 Script & Logo, Left
4715-460	570 Script & Logo, Left	4731-073	590 Script & Logo, Right
4715-458	580 Script & Logo, Right	4731-082	590 Script & Logo, Left
4715A413	580 Script & Logo, Left	4715-469	590S Script & Logo, Right
4715-463	580S Script & Logo, Right	4715-470	590S Script & Logo, Left
4715-464	580S Script & Logo, Left	4731-083	596 Script & Logo, Right
4731-089	581 Script & Logo, Right	4731-086	596 Script & Logo, Left
4731-090	581 Script & Logo, Left	4715-472	596S Script & Logo, Right
4731-091	582 Script & Logo, Right	4715-471	596S Script & Logo, Left

4720B5141 }
4730C5141 } 1970 LIFT ASSEMBLIES



CODE	PART NO.	DESCRIPTION	USED ON MODELS
1	4730B5271	Cable Ass'y, Long	470, 480, 490 and all 200 and 300 Series
2	4730B5161	Cable Ass'y, Intermediate	470, 480, 490 and all 200 and 300 Series
3	4720B5271	Cable Ass'y, Short	470, 480, 490 and all 200 and 300 Series
4	4730D2491	Pin & Retaining Ring Pkg. Pin 4730D249 Ring 4730B098	470, 480, 490 and all 200 and 300 Series
5	4715-528	Nylon Pulley	Used on top two sections of Lift Arm
6	4715-537	Steel Pulley	Used on Stationary or bottom section of Lift
7	4731-2521	Pin	

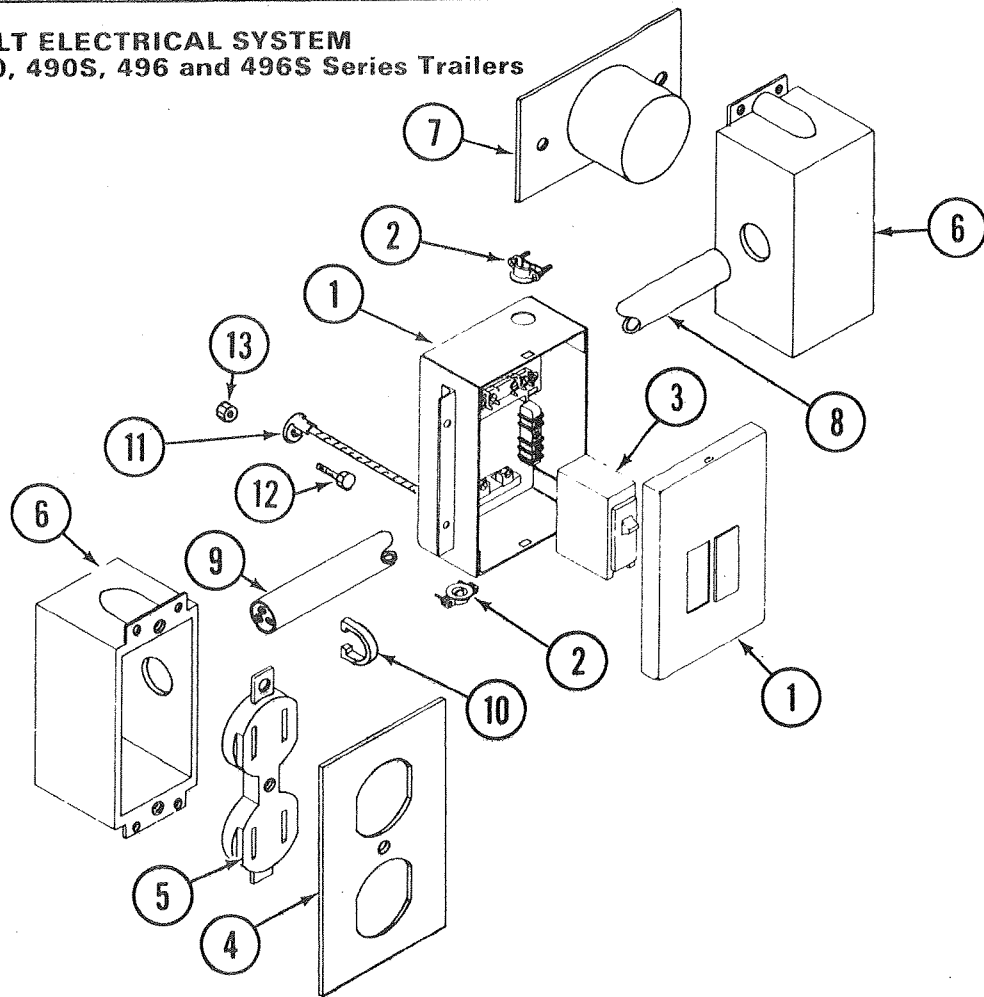
4730D5141 1971 LIFT ASS'Y



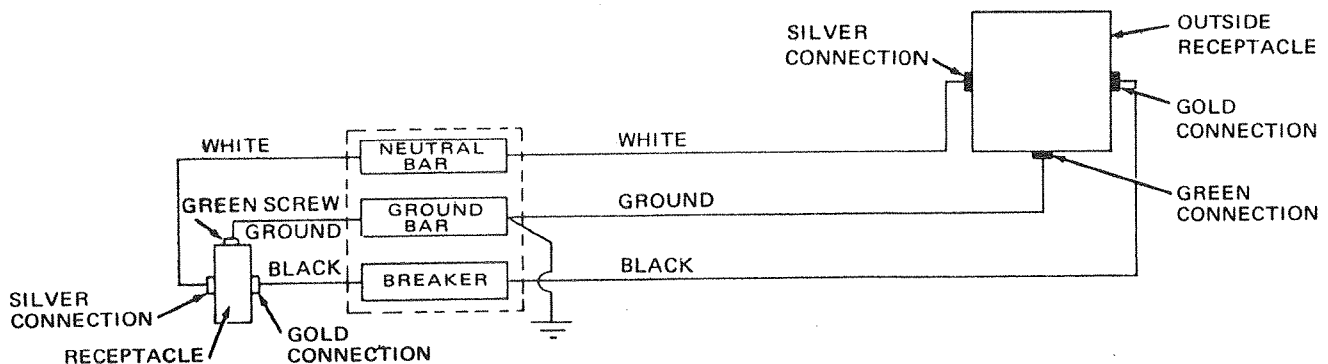
CODE	PART NUMBER	DESCRIPTION
1	4730D2491	Pin & Ring Package (4730D249 Pin, 4730B098 Retaining Ring)
2	4715-528	Plastic Pulley Ass'y
3	4715-537	Steel Pulley Ass'y
4	1202B263	Spacer
5	1201B602	Lock Nut
6	4731-5691	Cable Ass'y, Intermediate
7	4731-5681	Cable Ass'y, Long
8	4720B5271	Cable Ass'y, Short
9	4731-2521	Pin
10	1204B108	Cotter Pin
11	1202B040	Washer

All Cable Assemblies come with cable clips, 4720B169.

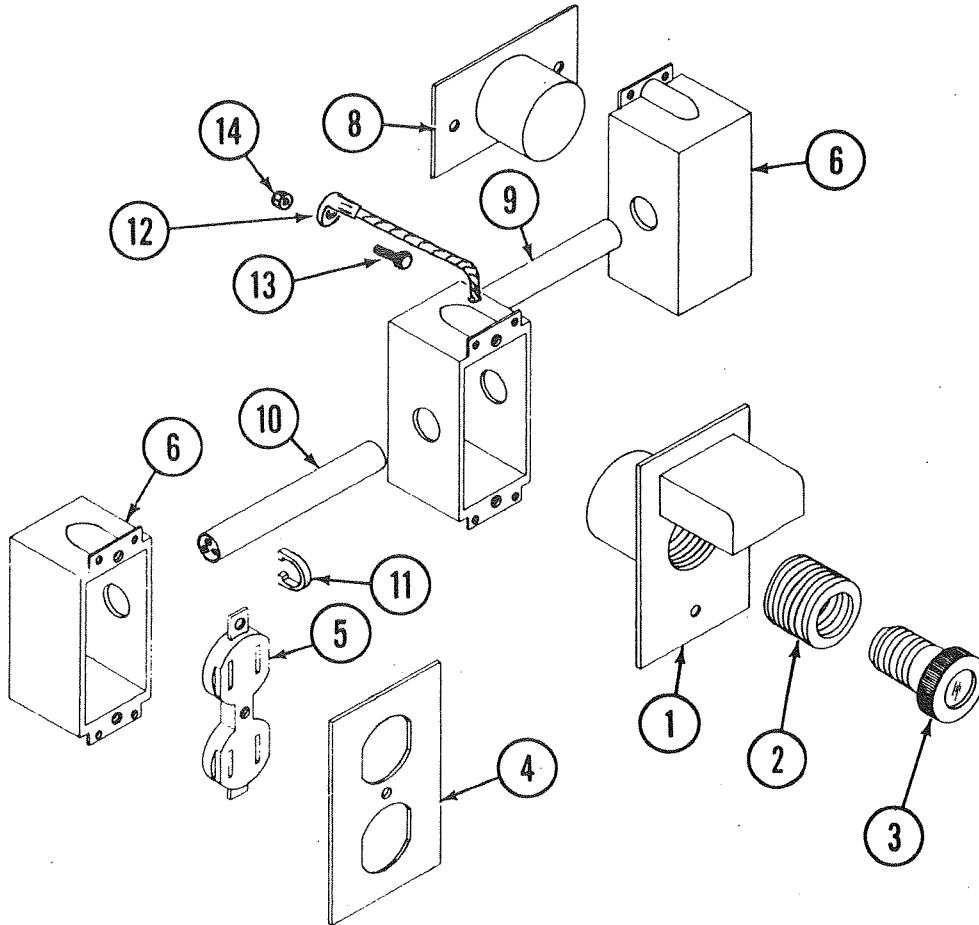
110 VOLT ELECTRICAL SYSTEM
For 480S, 580S, 490, 490S, 496 and 496S Series Trailers



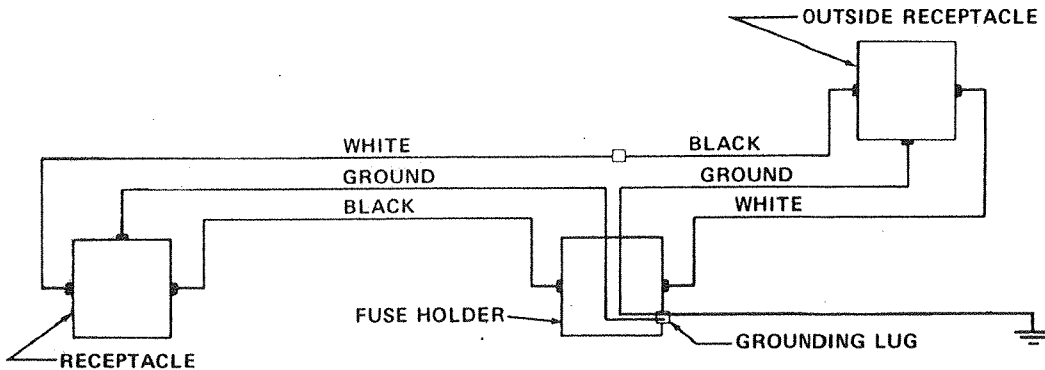
CODE	PART NO.	QTY.	PART NAME
1	4731-527	x 1	Breaker Box & Lid Ass'y
2	1216-451	x 2	St. Square Connector
3	4731-132	x 1	Breaker Switch
4	4710-355	x 1	Receptacle Cover
5	4710-354	x 1	Receptacle
6	4710A364	x 1	Switch Box
7	4710-353	x 1	Outside Receptacle
8	4731-133	x 1	Wire, Short
9	4731-134	x 1	Wire, Long
10	1216-239	x 4	Strain Relief
11	4732-434	x 1	Ground Wire
12	1006B610	x 1	Bolt
13	1210B603	x 1	Nut



110 VOLT ELECTRICAL SYSTEM
For 300, 480, 580, 490, 590 & 596 Series

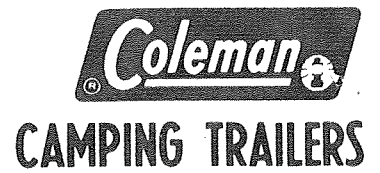


CODE	PART NO.	QTY.	PART NAME
1	4710-352	x 1	Fuse Holder
2	4710-370	x 1	Fustat Adapter
3	4710-371	x 1	Fuse
4	4710-355	x 1	Receptacle Cover
5	4710-354	x 1	Receptacle
6	4710A364	x 1	Switch Box
7	4710A365	x 1	Fuse Box
8	4710-353	x 1	Outside Receptacle
9	4710B367	x 1	Wire, Short
10	4710B368	x 1	Wire, Long
11	1216-239	x 4	Strain Relief
12	4732-434	x 1	Ground Wire
13	1006B610	x 1	Bolt
14	1201B603	x 1	Nut

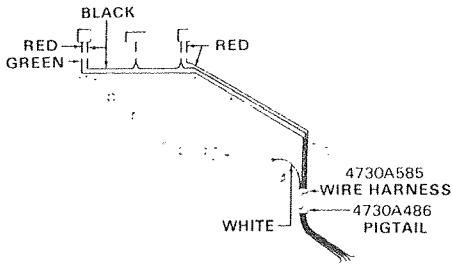


1971 WIRING DIAGRAMS

PARTS LIST

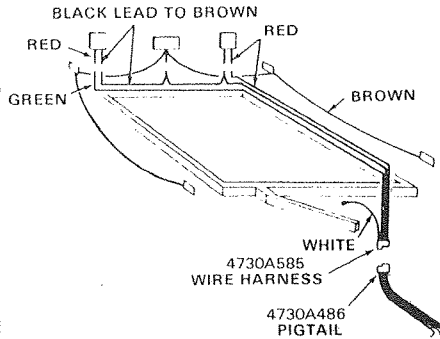


360, 460, 370, 470, 380 and 480 Series



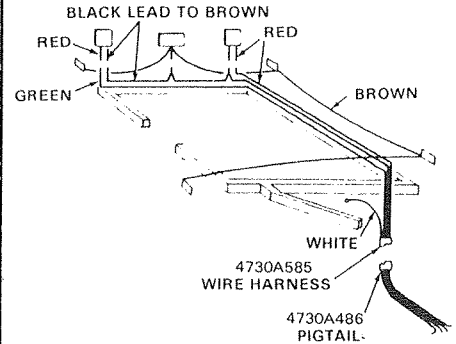
RED — LEFT DIRECTIONAL SIGNAL
AND STOP
GREEN — RIGHT DIRECTIONAL SIGNAL
AND STOP
BLACK — TAIL & TAG LIGHT
WHITE — GROUND

570 Series



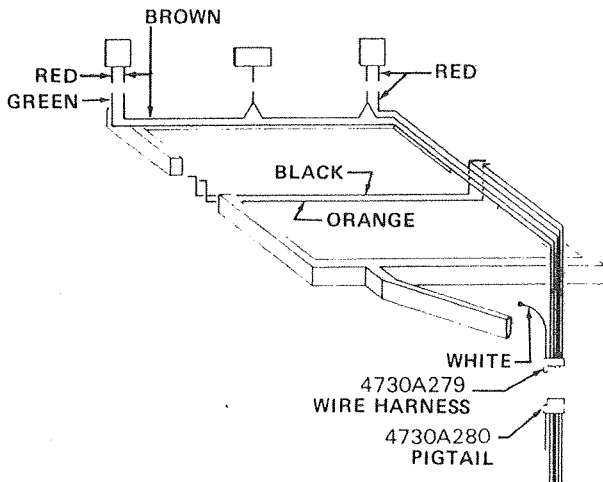
RED — LEFT DIRECTIONAL SIGNAL
AND STOP
GREEN — RIGHT DIRECTIONAL SIGNAL
AND STOP
WHITE — GROUND
BROWN — SIDE MARKER LAMPS
TAIL & TAG LIGHT

580 Series



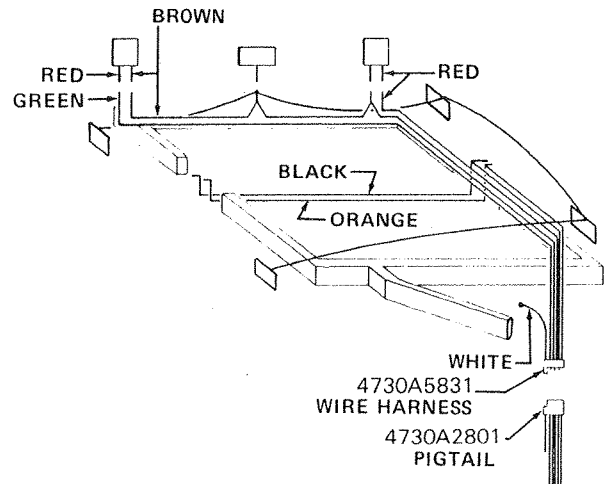
RED — LEFT DIRECTIONAL SIGNAL
AND STOP
GREEN — RIGHT DIRECTIONAL SIGNAL
AND STOP
WHITE — GROUND
BROWN — SIDE MARKER LAMPS
TAIL & TAG LIGHT

390 Series

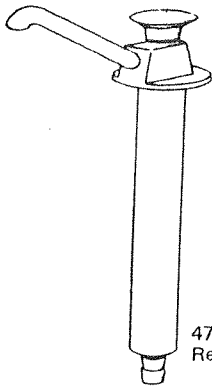


RED — LEFT DIRECTIONAL SIGNAL
AND STOP
GREEN — RIGHT DIRECTIONAL
SIGNAL AND STOP
BROWN — TAIL & TAG LIGHT
BLACK — ELECTRIC BRAKE
ORANGE — ELECTRIC BRAKE
WHITE — GROUND

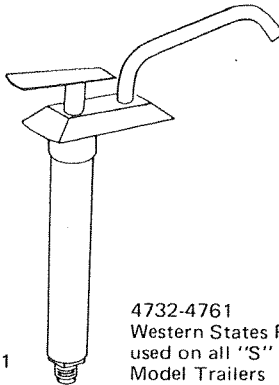
590 and 596 Series



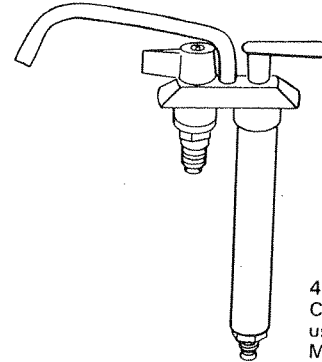
RED — LEFT DIRECTIONAL SIGNAL
AND STOP
GREEN — RIGHT DIRECTIONAL SIGNAL
AND STOP
WHITE — GROUND
BROWN — SIDE MARKER LAMPS
& TAIL & TAG LIGHT
BLACK — ELECTRIC BRAKE
ORANGE — ELECTRIC BRAKE



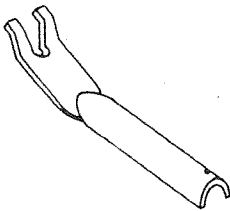
4730A3101
Replaces 4730A3141, 4730-3101



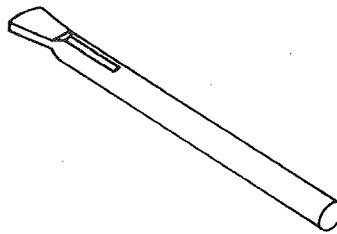
4732-4761
Western States Pump
used on all "S"
Model Trailers



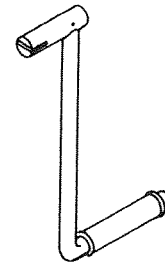
4732-1511
City Water Pump
used on all 1971
Model Trailers
Except "S" Models



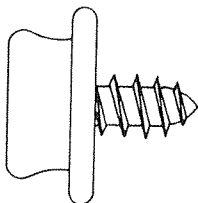
4732-2261 Stabilizer Handle
for 1971 4731A5901 Stabilizer



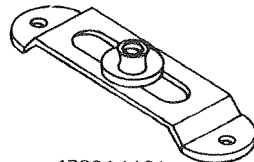
4730A4191 Stabilizer Handle
for 4710-5191, 4710-5181 and
4720A0731 Stabilizers. 1970
Model Stabilizers



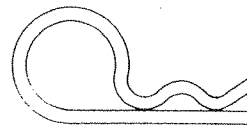
4720A5211 Crank
Handle



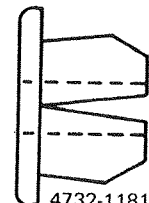
4730A354 Stud



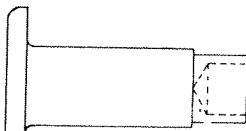
4730A1181
Adjustable
Stud



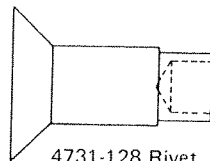
4732-479
Safety Pin
(Top Latch)



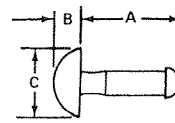
4732-1181
Tag Grommet



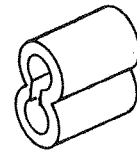
4731-130 Rivet
(Steel) Bed Ext.
on two Small
Rollers



4731-128 Rivet
On Large Plastic
on Bed Extension

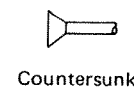
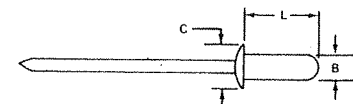


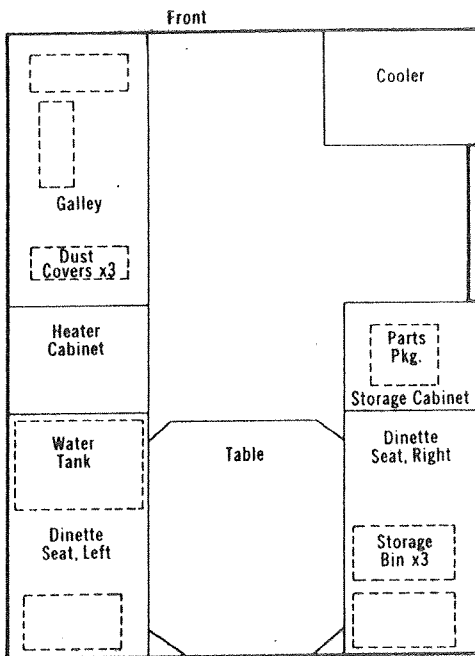
1203-925 Accordion Rivet
Used Stone Guards



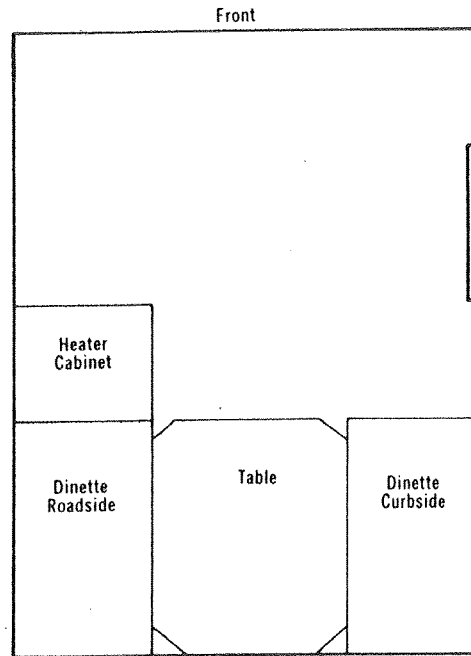
Cable Clip
4720C169 (for 1/16" Dia)
4730A325 (for 1/8" Dia)

Rivet No.	Body Dia. "B"	Head Dia. "C"	Head Type	Length "L"	Grip Range	Hole Req'd.	Type	Used on Information
1203-863	5/32	.255	Dome	.470	.046 - .250	.166	Alum.	Screen Door, Beds
1203-864	3/16	.336	Dome	.530	.062 - .250	.199	Alum.	Body Rails, Beds, Corners
1203-865	3/16	.342	Dome	.720	.187 - .437	.199	Alum.	Top Latch, Lights panels to Bulkheads Under Wheel Wells Galleys, Beds
1203-867	1/8	.205	C. S.	15/32	.093 - .250	.136	Alum.	Adjustable Studs some panels
1203-870	1/8	.215	Dome	.400	.031 - .187	.136	Alum.	Furniture
1203C872	3/16	.625	Truss	11/16	.375 - .500	.199	Steel	Corner Rails

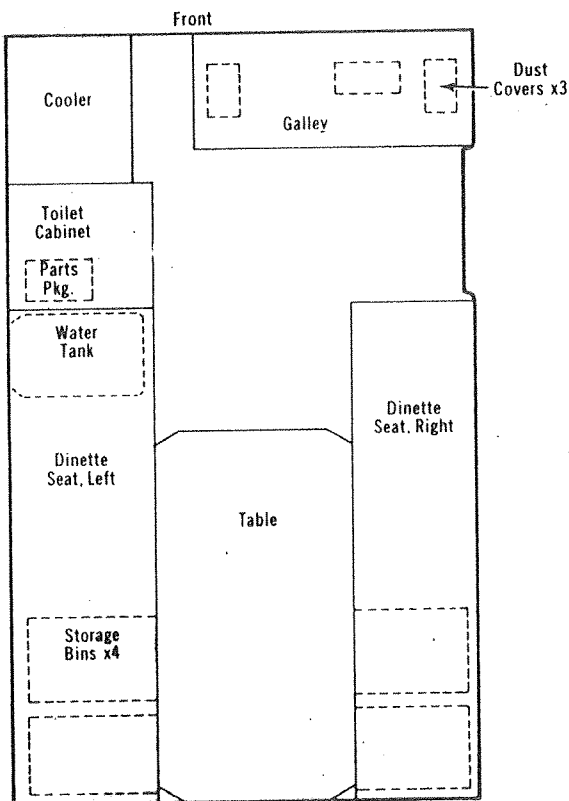




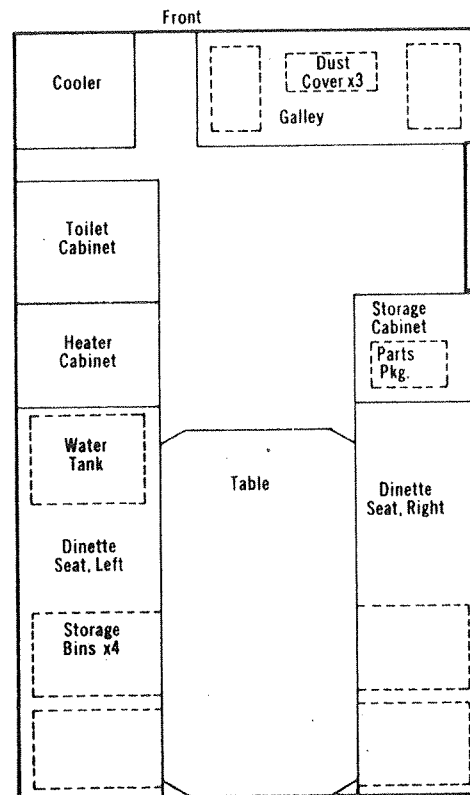
Models 580 and 580S



Model 581



Models 590 and 590S



Models 596 and 596S