1. Raise top assembly to full height.

2. Extend rear bed assembly and support with lower bed legs to bumper or frame.

3. Extend front bed assembly approximately 2' and remove the two plastic end caps from the end of the curbside and roadside bed extensions.

   **NOTE:** Bed extensions are the arms attached to bed frame that roll in and out of the body rail on plastic rollers.

4. Once the plastic end caps are removed, push the front bed assembly as far inward as possible.

   **NOTE:** The two bed extensions will disengage from the rollers located on the body rails.

5. From inside the trailer, open the front cabinets and remove all retaining screws securing the cabinets and drawer guides to the front interior wood bulkhead of the storage box.

6. From outside the trailer, prop open the storage compartment lid.

7. Remove the two long phillips head screws or hex headed bolts from upper right and left corners of the storage box. These screws extend through the front wood bulkhead into the main trailer corner bulkheads.

8. Remove the two floor screws (inner) and two carriage bolts (outer) from along the back of the storage compartment floor. These are located on the floor along the sliding door.

9. Remove the two carriage bolts from along the floor located against the front wall of the storage box.

10. On Grand Tour and Grand Tour Elite models only: Remove the plastic shrouds along the outer perimeter of the storage box (where applicable). The plastic caps are inserted into the bottom of the exposed frame channel. Remove the plastic caps to expose the screws securing the plastic shrouds. Remove any remaining screws from around the perimeter of the frame.

11. Remove the screws from the end of the body rails where the box compartment inserts under the curbside and roadside body rails. Some models have aluminum miter caps which also must be drilled off the end of the body rail.

12. Remove the screws from along the aluminum strip across the top of storage box deck assembly. This strip is also double-stick taped down. Pull the strip up. A new strip will be required upon reinstallation.

13. Once all the retaining bolts and screws are removed, gently pull the box away from the main part of the trailer body. This will expose the 12 volt and 110 volt wiring for the trunk light.

   **NOTE:** A plastic quick disconnect plug, located inside the roadside body panel, will disconnect the 12 volt light harness to the storage box.
14. Disconnect the remaining 12 volt and 110 volt trunk wiring noting which wire is connected to the corresponding light terminal or receptacle.

15. Remove storage box assembly from the trailer and set aside.

16. Clean silicone and rust, etc. from atop the exposed trailer frame and body rails.

NOTE: Ensure all caulking and sealants are reapplied to the new storage box assembly prior to installation. (See rail sealing procedures.)