

ALUMITITE TOP CANOPY TRACK GLUE KIT

This kit contains:

Adhesive (See note below.)
Mixing nozzle
Instructions
Plunger

Materials not included:

Application gun (4716A2181)
Disposable gloves
Safety goggles
Putty knife
Isopropyl alcohol
Duct tape
Clean rags

IMPORTANT NOTICE

These instructions are for the use of qualified individuals specifically trained and experienced in the installation of this type equipment and related system components. Installation and service personnel are required by some states to be licensed. Persons not qualified shall not attempt to install this equipment nor interpret the instructions.

The installation/reinstallation process, beginning at the point of dispensing the adhesive and installing the canopy track, should be a two person job for ease and best results.

The person(s) performing the adhesive dispensing and the canopy track installation must read and understand the material safety data sheets and the installation instructions completely before beginning. Dispense and handle adhesive only in well ventilated area away from ignition sources. Wear safety goggles and gloves when handling adhesive.

NOTE: The adhesive is a two-part product that, once mixed, begins to cure and set-up. If the mixed adhesive sits more than five minutes, it will begin to cure and will not create a full strength bond. Do not reuse mixing nozzles. A clogged or partially clogged mixing nozzle will not properly mix the two parts. Dispose a clogged nozzle and install a new nozzle. It is recommended that surfaces be pre-prepped so that the application can be done as a continuous uninterrupted step.

The optimum temperature range for this process is 65°F to 85°F.

1. If a canopy track is partially loose from the top, you will need to peel off the entire track slowly. Carefully pull the canopy track loose, and take caution when you remove the opposite end of the track so you do not dent or crease the top.
2. Using isopropyl alcohol and a clean rag, wipe both surfaces clean. If any old adhesive remains, use a small putty knife and carefully remove.
3. Assemble the application gun. While pushing up the black locking button on the back of the application gun, slide the plunger into the front slots. The plunger will only install one way with the three ribbed edges facing up and the notches facing down. Slide in the plunger completely and release the locking button. See photo 1. Next, flip-up the black adhesive retaining latch on top of the gun. Slide the adhesive down into the slot and close the retaining latch.

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4. Snip off the tip of the mixing nozzle at the third line for the proper bead. Remove the adhesive cap and install the mixing nozzle. See photo 2.
5. Release and purge approximately one length of mixing nozzle of adhesive prior to use to ensure a good mixture. Then apply the adhesive to the canopy track. You will want to have about a 1/4" continuous bead or approximately the size of a pencil.
6. Press the canopy track firmly onto the top surface. Have your assistant duct tape the track in place every eight to twelve inches. Allow at least one hour of cure time and check the track for bond strength. Remove the tape and reinstall the canopy.

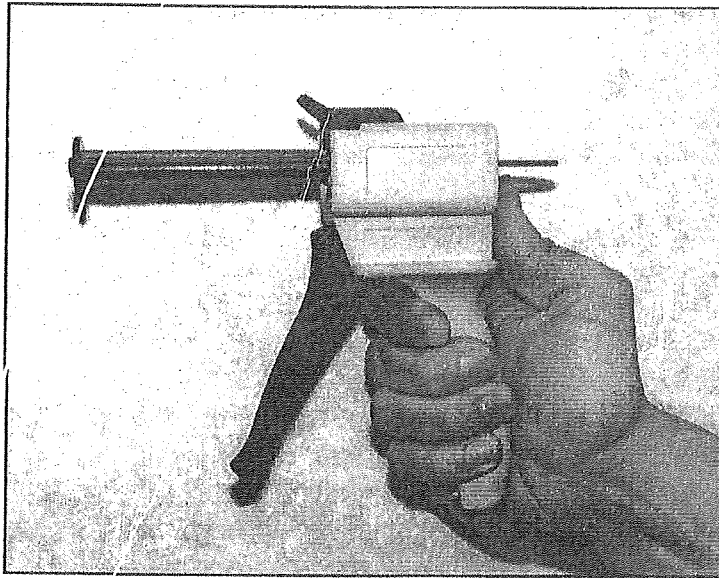


PHOTO 1

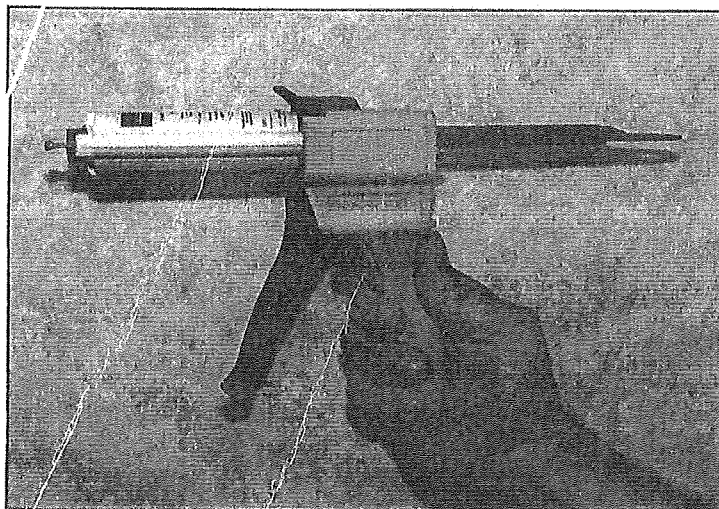


PHOTO 2