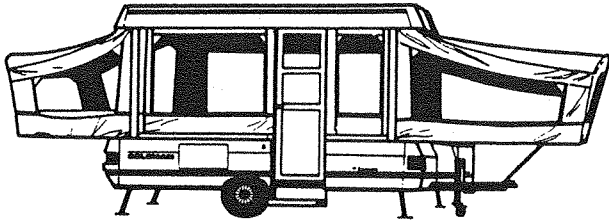
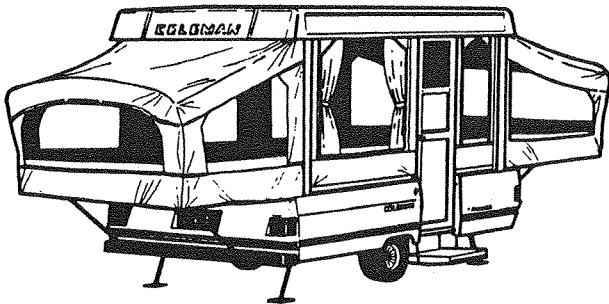


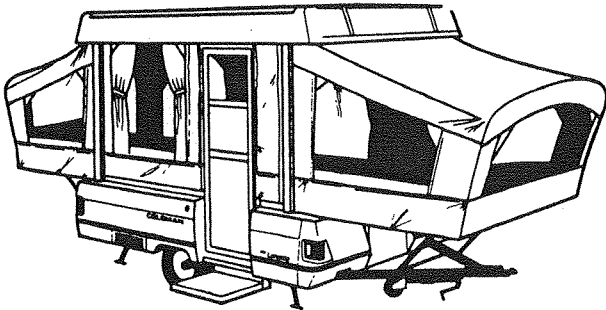
WILLIAMSBURG® 2595



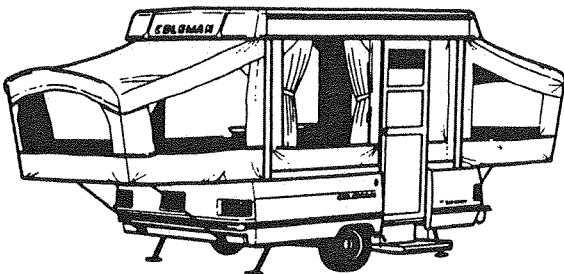
SEQUOIA® 2510



SHENANDOAH® 2590



LARAMIE® 2582



SUN VALLEY® 2580

FLEETWOOD

FOLDING TRAILERS

1991 AMERICANA SERIES

Repair Parts List





Americana 1991 REPAIR PARTS



1991 MODELS AMERICANA SERIES

<u>Model</u>	<u>B/M (Blind)</u>	<u>Size</u>
2580 Sun Valley	4735G780	9'
2582 Laramie	4735G782	9'
2590 Shenandoah	4735G790	11'
2510 Sequoia	4735G791	11'
2595 Williamsburg	4735G795	11'

When ordering repair parts, please note:

To expedite your repair orders, please order by Fleetwood part number and the description shown in this parts catalog. If unable to find the part in this catalog, please state the model number and serial number (if known) of the trailer; describe the part; state where it is used; and, if necessary, state if on curbside, roadside, front or rear of trailer.

Note:

Body color Colonial white (Krystal Kote)
 Top color Colonial white
 Wood grain Classic Oak
 Counter top Brown Granite

Symbols used in this catalog:

"x2" - Items showing "x2", etc., indicate they are used times two on the assembly. They are sold one to a package.

"M4" - Items marked "M4", etc., indicate they are packed four to a package and are shipped only in packages of four. They are priced per unit. When ordering, please specify the total quantity you require - not the number of packages.

Note: All seven digit numbers are not necessarily sales stock items and may take slightly longer to obtain from the factory.

Note: Cushion/Backrest and Mattress assemblies are not a stock item. May take slightly longer to receive.

Tent Sections

Canvas Tan
 White Vinyl - Outside
 White Vinyl - Inside

Evolution Grey
 III
 Pewter Vinyl - Outside
 White Vinyl - Inside

Minimum Order Requirements

HYDRO-FLAME FURNACE - 12,000 BTU

4741A6571 - HydroFlame Furnace
 Vendor # HF8012DF

Minimum order requirements for parts and/or accessories is \$25. Orders for less than \$25 will be assessed a \$5 handling charge.

HYDRO-FLAME FURNACE - 20,000 BTU

4737A9661 - HydroFlame Furnace
 Vendor # FA7920DF

WATER HEATER - QUICK RECOVERY

4741-5531 - Water Heater

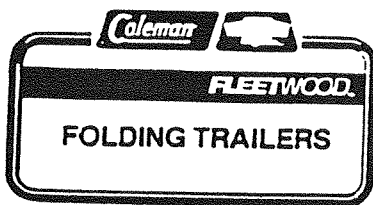
All warranty service and parts procurement for this item will be handled directly by:

Hydro-Flame Corporation
 1874 Pioneer Road
 Salt Lake City, Utah 84014
 Phone: 800/825-4328

All warranty service and parts procurement for this item will be handled directly by:

Atwood Mobile Products
 4750 Hiawatha Drive
 Rockford, Illinois 61101
 Phone: 815/877-7461

Note: Refer to Model G6-SM.



Americana 1991 REPAIR PARTS

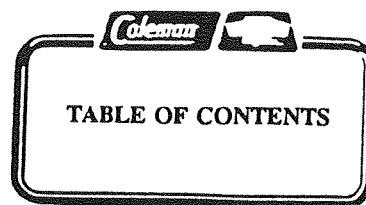
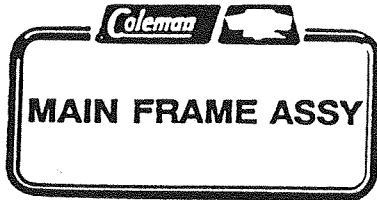


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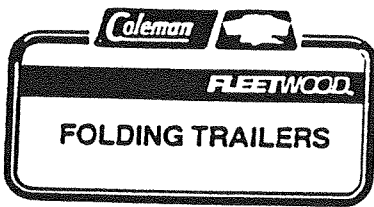
MAIN FRAME ASSEMBLY

See Page 4 for drawing details

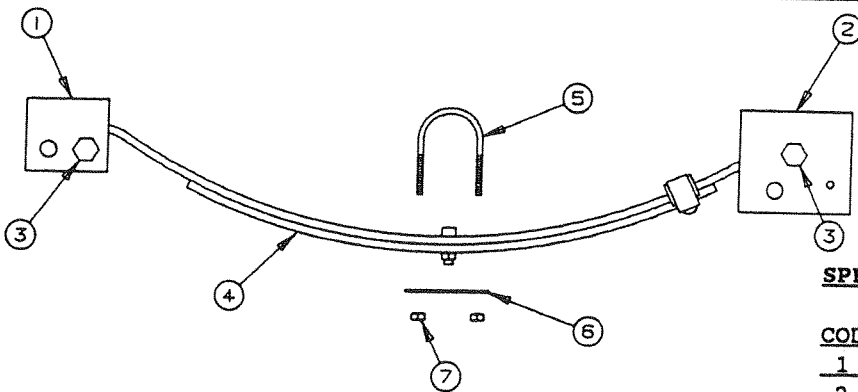
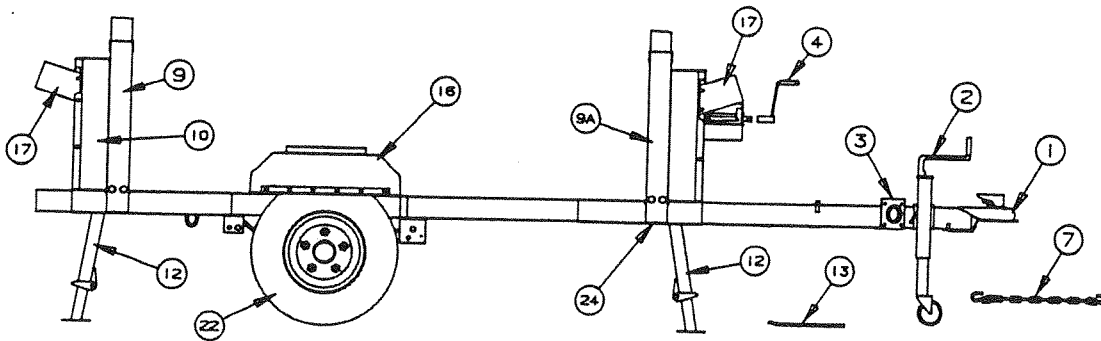
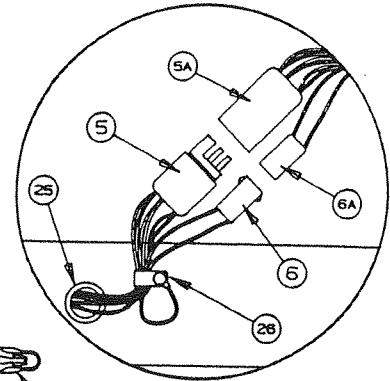
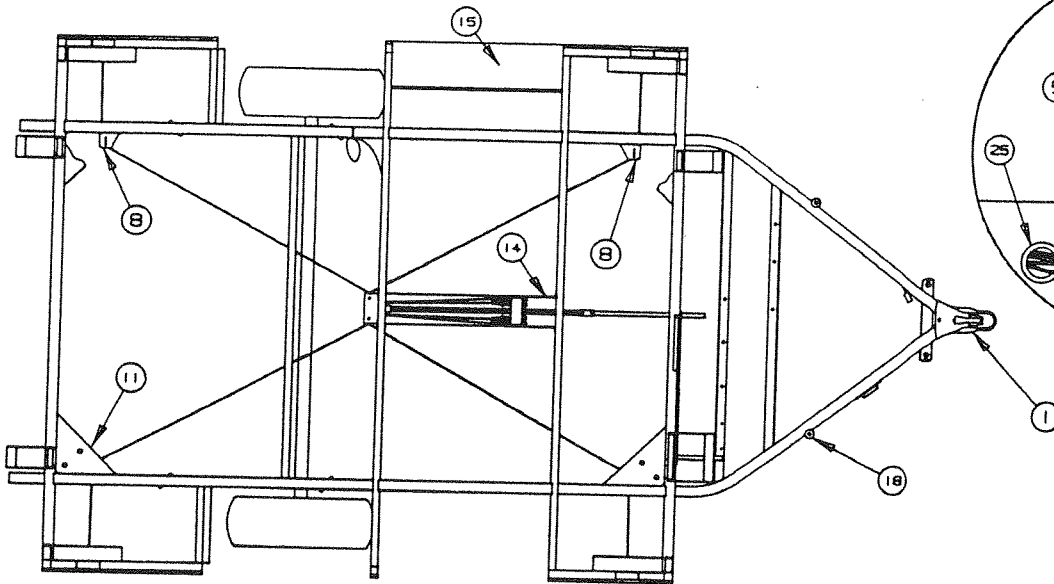
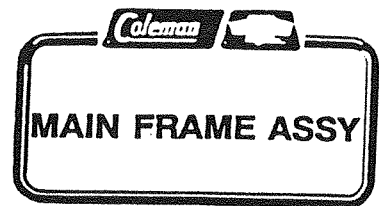
<u>CODE</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
1	4730A3561	Coupler assy
	4742-200	Coupler assy, 2595 only
	4714-2211	Coupler repair kit (release)
	4771-2631	Hitch pin, M5
	4732A4791	Safety pin, M10
2	4720B6661	Tongue jack assy
	4716-6661	Tongue jack, wheel and nut
	4714-2818	Locking plunger kit
	4714-2821	Tongue jack handle kit, M2
	4720A3341	Snap ring
3	4720A3331	Jack bracket
4	4747B4141	Crank handle
5	4735C6751	Wire harness, 6 pin - CT End
	4714-1991	Wire harness repair kit, M4
5A	4735C6741	Pigtail, M4 - Car End
6	4735A6871	Power harness, 2 pin - CT End
6A	4735A6721	Extension harness - Car End
7	4720D3031	Safety chain M2
	4749-9601	Safety chain, 2595 only
8	4732C3678	Adjustable pulley bracket
	4720C1578	Short pin
	4715A5371	Pulley and bearing assy, M10
	1204B1081	Cotter pin, M10
9	4739B6801	Lift assy LF/RR
9A	4733E5801	Lift assy RF/LR
<u>Refer to page 5 for the component parts of the lift assy.</u>		
10	4733C1541	Corner bulkhead
	1203C8751	Rivet, M25
	4739-1258	Bushing x1 (plastic)
11	4744-668	Corner gusset assy
12	4720D0731	Stabilizer assy (complete)
	4739-2298	Nut (stabilizer assy to gusset)
13	4749-1861	Stabilizer handle
14	4720D2371	Guide channel
	4731-3878	Hex-head bolt
	1201B6038	Nut
15	4744A9331	Reefer pan
16	4741A3311	Wheel well
17	4741A4001	Latch bulkhead x3
	4749-159	Latch bracket, short x3
	1203C8751	Rivet, x4, M25
18	4747-8941	Pin cover, plastic, M2
19	4749-5221	Refrigerator wire harness (not shown)
20	4749-5231	Refrigerator pigtail wire
21	4749-158	Latch bracket, long x1 (used on upper crank assy)
22	4749-2358	Tire & rim 10" GoodYear Load B Range (except 2595)
	4749-8648	Tire & rim 10" GoodYear Load C Range (2595 only)
23	4737E0821	Hub cap (package of 1) (not shown)
24	4738A0898	Hex head bolt x4
25	4741A9548	Plastic bushing (gas line runs through)
26	1201-8738	Clamp x1
	4744-050	Hex head tex screw

Items 19 - 21 not shown

Items 23 - not shown

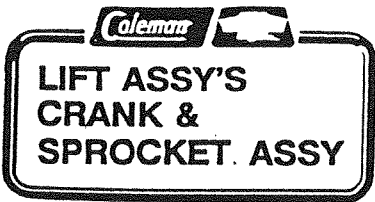


Americana 1991 REPAIR PARTS

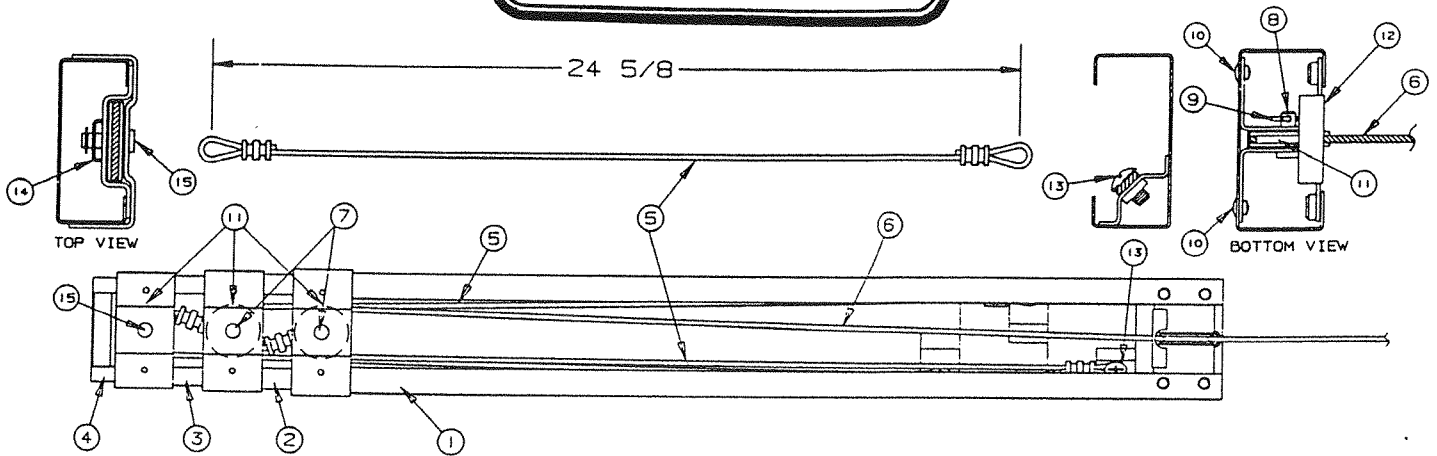
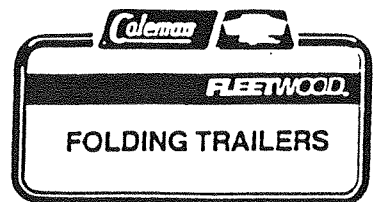


SPRING ATTACHMENTS

CODE	PART NO.	DESCRIPTION
1	4741A3398	Rear spring shackle
2	4741B3398	Front spring shackle
3	4737A1318	Shackle bolt
	4741-9498	Shackle bolt nut
4	4741B3381	2 Leaf spring, 750# 2580, 2582
	4735C2201	3 Leaf spring, 1000# 2590, 2510, 2595
5	4741A8438	"U" bolt
6	4741-8458	"U" bolt plate
7	4741-9358	"U" bolt nut



Americana 1991 REPAIR PARTS



LIFT ASSEMBLIES

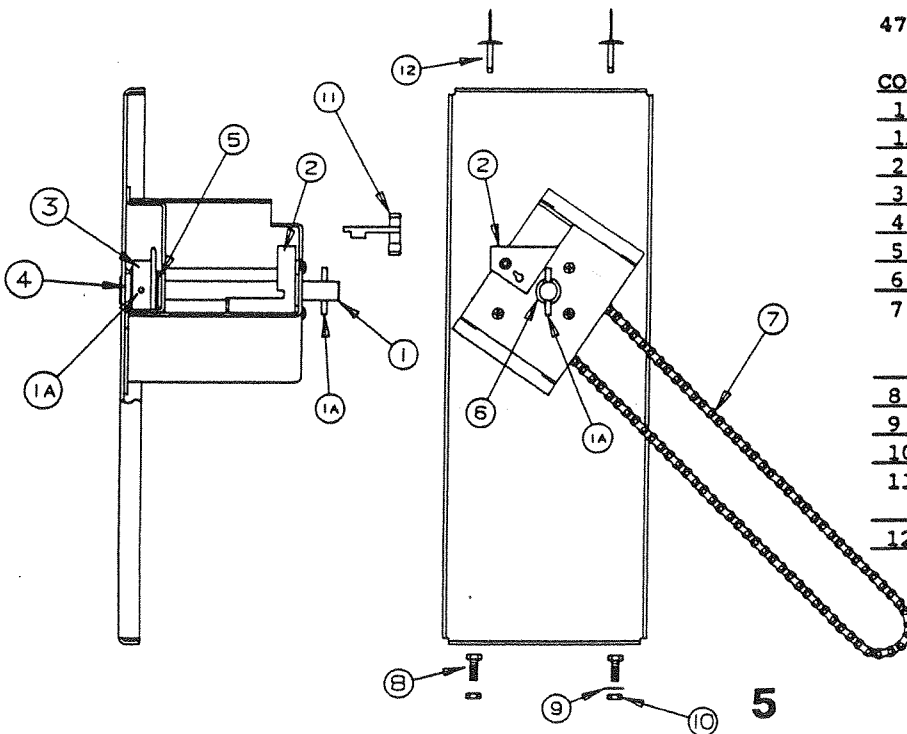
4739B6801 - Lift assembly, Left Front/Right Rear
 4733E5801 - Lift assembly, Right Front/Left Rear

CODE	PART NO.	DESCRIPTION
1	4720H5151	Stationary lift assy (all)
2	4720F5161	Bottom lift assy (4733E5801)
	4739B6751	Bottom lift assy (4739B6801)
3	4720E5171	Center lift assy (4733E5801)
	4739B6731	Center lift assy (4739B6801)
4	4720E5181	Top lift assy (4733E5801)
	4739B6741	Top lift assy (4739B6801)
5	4720C5271	Cable assy x2, M2 (all)
	4720C1691	Steel cable crimp, M20

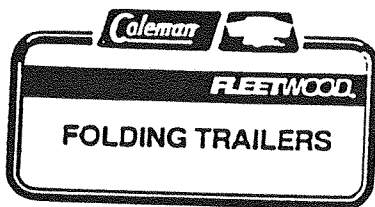
6	4747-6741	Stainless steel cable assy x1 (156" long, M2)
	4744-1318	Stainless steel cable crimp, M10
7	4747-8931	Long pin, x2,
	4730B0981	Retaining ring, M12
8	4720C1578	Lift pin x1
9	1204B1081	Cotter pin, M10
10	1203-8641	Rivet x4, M50
11	4715A5371	Steel pulley & bearing x4, M10
12	4731C5801	Butterfly bracket assy
13	4749-2081	Bolt, 1/4 - 20 x 1/2", (x3), M6
14	4749A2028	Retaining clip x2
15	4749-4061	Pin short x1, M4
	4730B0981	Retaining ring, M12

CRANK AND SPROCKET ASSEMBLIES

4720H5801 Crank and sprocket assembly



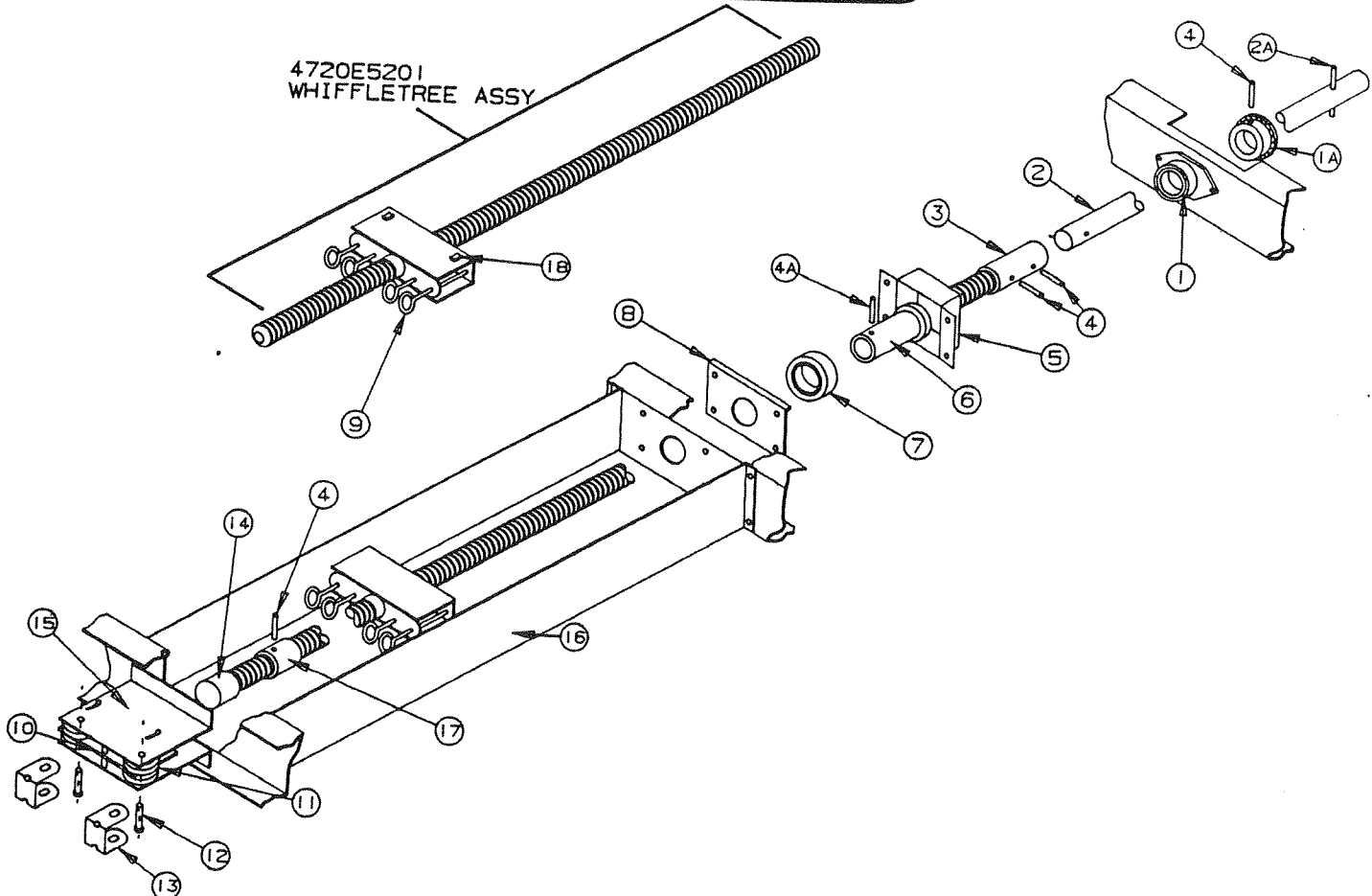
CODE	PART NO.	DESCRIPTION
1	4730D340	Shaft
1A	4720B1481	Roll pin, M10
2	4746-0198	Ratchet bracket
3	4730B3858	Sprocket x2
4	4730B3828	Bronze bearing x1
5	1202-2828	Washer x4
6	4737-4688	Bushing x1
7	4745A0691	Chain
	4730A3811	Connecting link
	4714-0351	Offset connecting link
8	4731-3878	Hex-head bolt x2
9	1202B0438	Washer x1
10	1201B6038	Hex-nut x2
11	4737A4671	Butterfly switch (w/cap)
	4737-4698	Black cap x2
12	1203C8721	Rivet x2, M25



Americana 1991 REPAIR PARTS



4720E5201
WHIFFLETREE ASSY

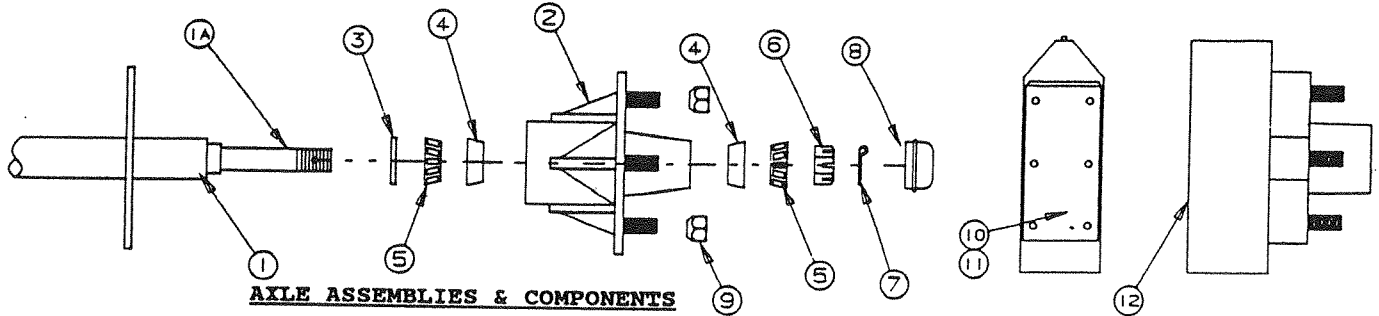
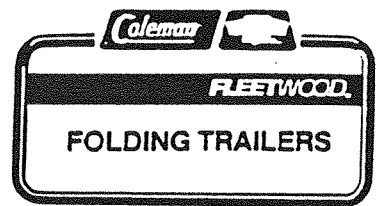
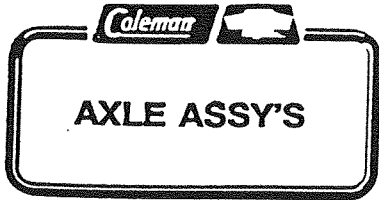


WHIFFLETREE AND RELATED PARTS

4720E5201 Whiffletree assembly, Americana

CODE	PART NO.	DESCRIPTION
1	4741B8408	Race bearing, front cross channel
	1200B3048	Bolt x2
	1202B0468	Washer x2
	1201B6068	Nut x2
1A	4737-1778	Sprocket
2	4720E1201	Whiffletree extension 9' model
	4739B0011	Whiffletree extension 11' model
2A	4747-9451	Roll pin x1 1 3/8" long
3	4720D1221	Coupling
4	4720B1481	Roll pin, M10 1" long
4A	4744A1301	Shear pin, M10
5	4720B2408	Retainer
	4731-3878	Hex-head bolt x4
	1201B6038	Hex nut x4

CODE	PART NO.	DESCRIPTION
6	4720B2388	Thrust nut
7	4720A2421	Bearing
8	4720B2418	Plate
9	4744-4451	Screw eye x4, M4
	1201B6078	Locknut x8 (2 per screw eye)
10	4715C5661	Pulley spacer
11	4715A5371	Pulley and bearing, M10
12	4720H1561	Long pin, M5
13	4744A1748	Cable retainer
14	4730D129	Screw socket x1 (welded on cross channel)
15	4720-155	Pulley plate x2 (welded on cross channel)
16	4720D2371	Guide channel
	4731-3878	Hex-head bolt x4
	1201B6038	Hex nut x4
17	4710A424	Bushing x1
18	4720A123	Nylon pin x2

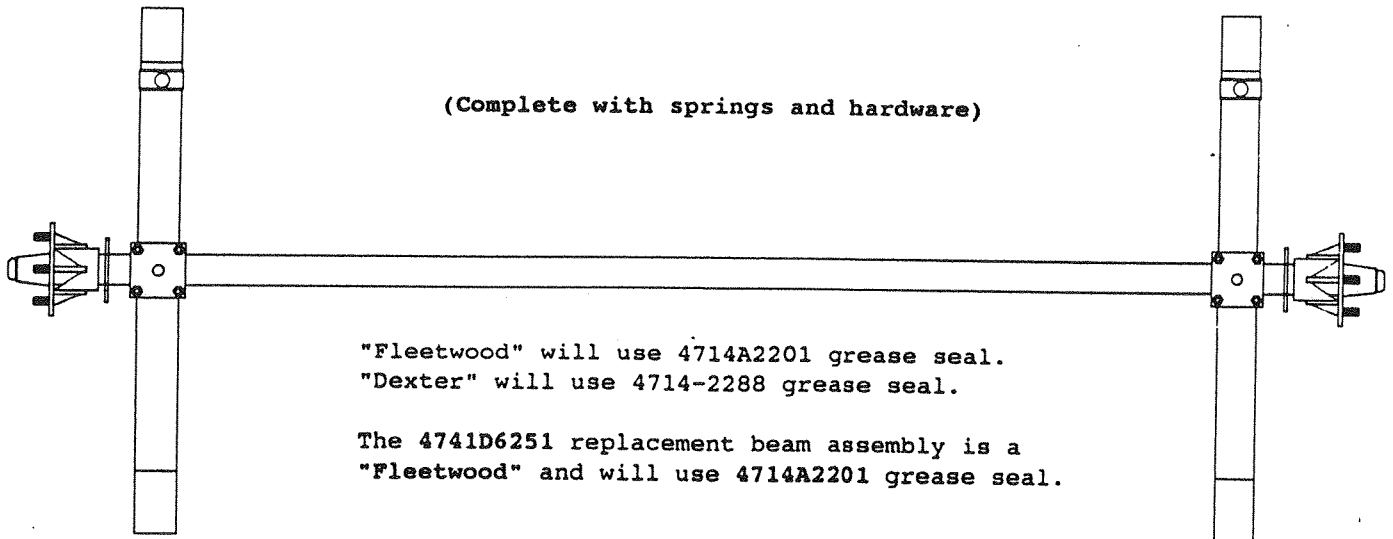


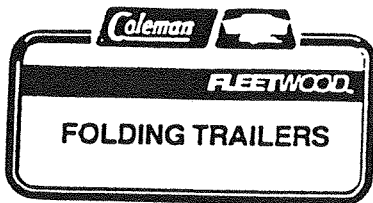
AXLE ASSEMBLIES & COMPONENTS

CODE	PART NO.	DESCRIPTION
1	4741D6251	Axle beam (all) (includes spindles)
1A	4741B849	Spindle (both ends)
2	4738D0451	Hub assy (all, except 2595)
3	4714A2201	Grease seal, M4
	4714-2288	Grease seal (2595 only)
4	4716-1101	Bearing & race pkg (L44610 & L44649)
5	4716-1101	Bearing & race pkg (L44610 & L44649)
6	4714-3068	Spindle nut, slotted x2
7	1204-1268	Cotter pin x2
8	4714-0621	Grease cap x2, M4
9	4747-9528	Lug nut
10	4733A3521	Righthand electric brake assy, 7"
11	4733A3531	Lefthand electric brake assy, 7"
12	4716A1071	Hub & drum assy (complete)

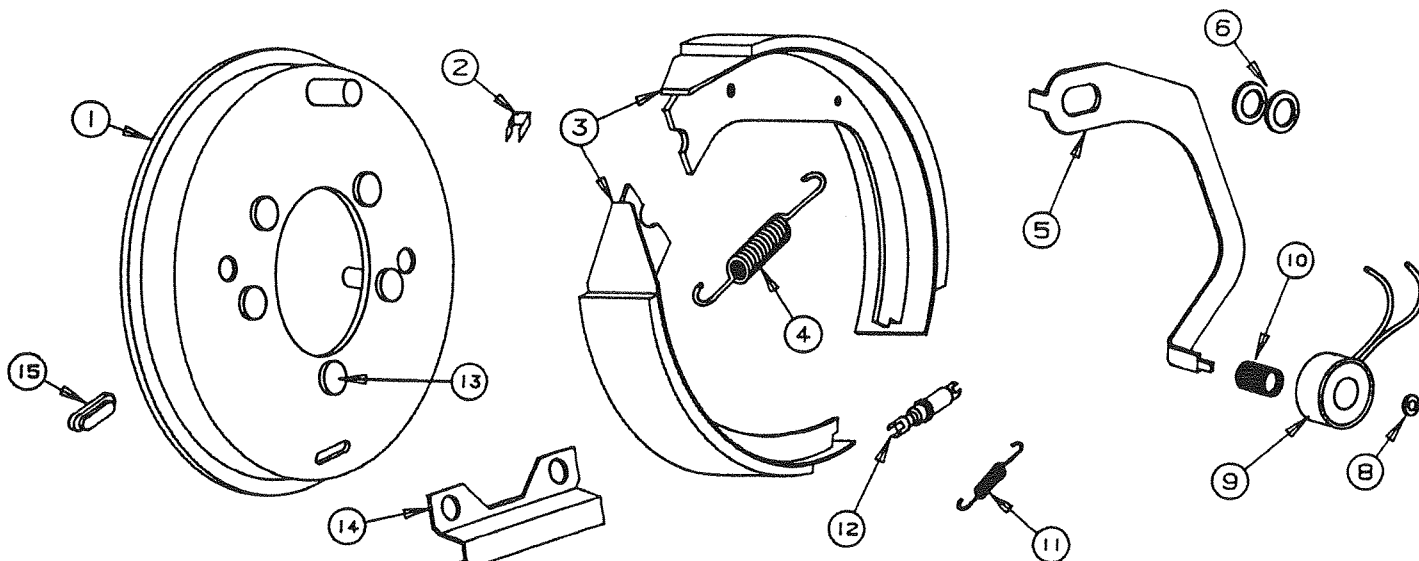
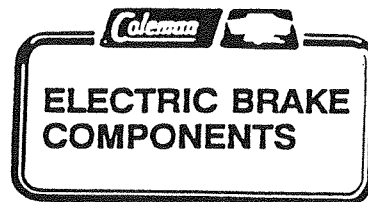
Axle Assemblies Complete (special order only)

- 4741G576 Axle assembly - 2580, 2582
- 4741E630 Axle assembly - 2590, 2510
- 4730K3011 Axle assembly - 2595 (Electric Brakes)
- 4714B6458 Axle assembly - (with electric brakes less springs and hardware)





Americana 1991 REPAIR PARTS



ELECTRIC BRAKE PACKAGE (COMPLETE)

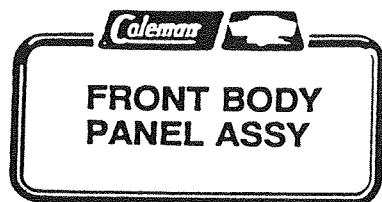
4714H2011 for 1 1/16" diameter straight spindle

Item	Fleetwood Part NO.	Dexter Part No.	Qty/ Brake	Description
1	Note	36-36-4	1	Backing plate assy
2	Note	46-23	2	Shoe hold-down spring
3	4714B2071	40-125	1	Primary shoe and lining assy and
		40-49	1	Secondary shoe and lining assy
4	4714A2411	46-24	1	Retractor spring
5	4714-2841	47-30-4	1	RH actuating lever arm and
		47-29-4	1	LH actuating lever arm
6	4714A2461	46-30	2	Anchor post clip, M2
7	*Note	27-5	1	Wire clip
8	4714A2471	46-39	1	Magnet retainer clip, M2
9	4714C2451	42-44	1	Magnet assy kit; includes 1 magnet, 1 spring and 1 retainer clip
10	4714A2421	46-25	1	Magnet housing spring
11	4714A2101	46-22	1	Adjustable screw spring
12	4714A2041	43-11	1	Adjusting screw
13	Note	7-41	4	Backing plate bolt
14	Note	64-1	1	Stabilizer bracket
15	Note	46-7	1	Plug

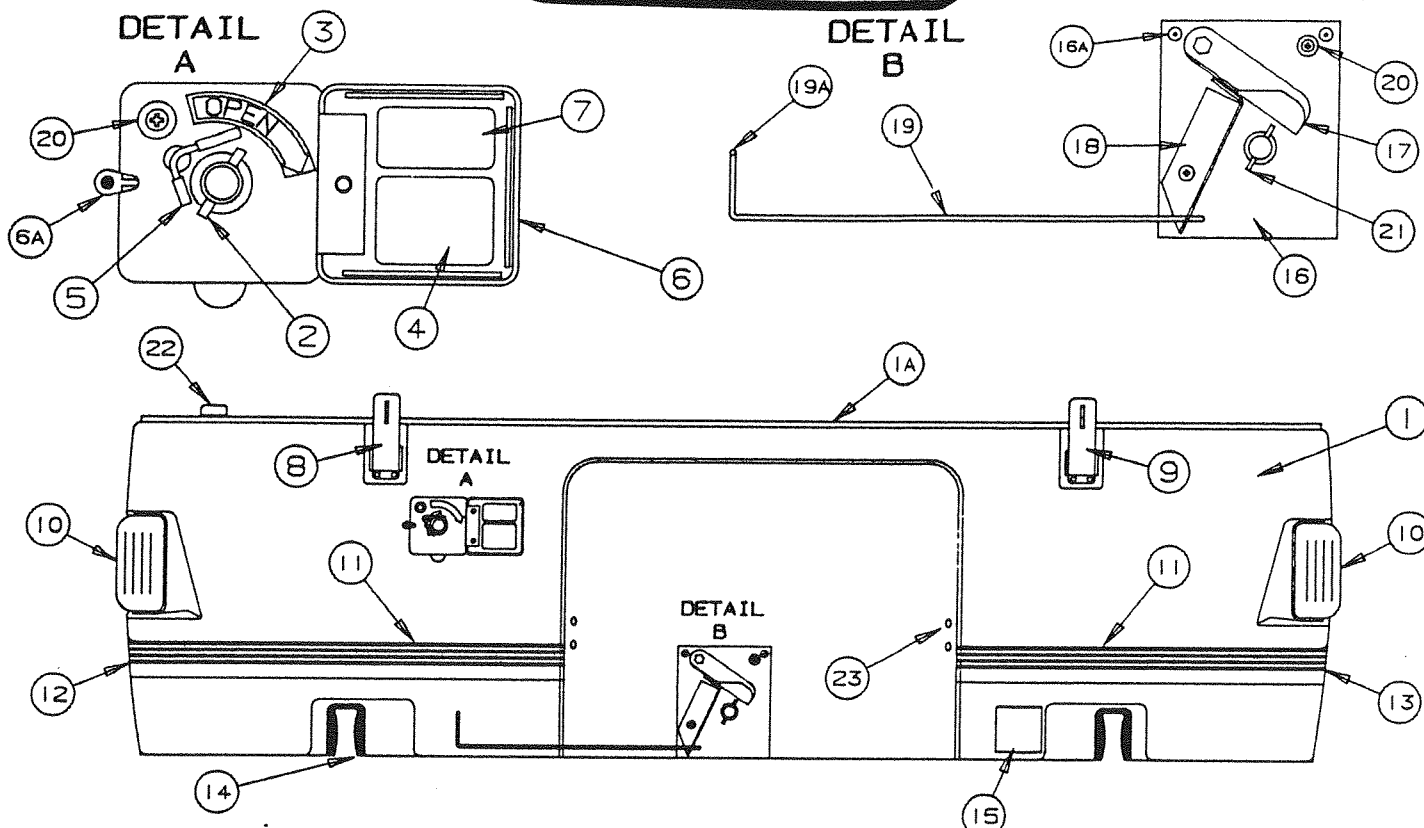
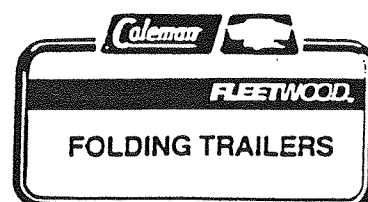
4733A3521 23-48 RH complete brake assy only
 4733A3531 23-47 LH complete brake assy only

NOTE: Must be ordered through Dexter.
 When ordering with Dexter please
 supply their vendor number.

Phillips Industries/Dexter Axle Division
 1-219-295-1900 Customer Service Department



Americana 1991 REPAIR PARTS



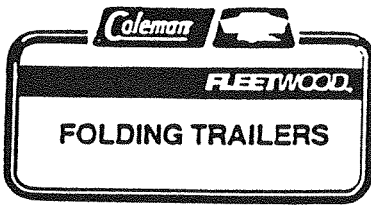
FRONT BODY PANEL ASSY COMPONENTS

CODE	PART NO.	DESCRIPTION
1	4733R1001	Body panel (all)
1A	4720J180	Body rail
2	4720B1481	Roll pin x1, M10
3	4730H3188	Open decal
4	4739C1178	Switching decal
5	4737A4671	Butterfly switch (w/cap)
	4737-4698	Black cap x2
6	4747A2351	Shaft cover pkg (complete w/hinge)
	4747-2558	Expansion rivet (rivet hinge to panel)
6A	4747-9411	Shaft cover strike
	4716-081	Screw
7	4737E3638	Caution decal
8	4715E5051	Top latch w/lock x1
	4741-9108	Screw
	4749-484	Foam pad, 1 5/8" x 2"
9	4741B6041	Top latch w/o lock
	4741-9108	Screw
	4749-484	Foam pad, 1 5/8" x 2"
10	4714F0841	Side marker light x2
	4716-1001	Lens, amber
	4716-064	Screw (screw lens to base)
	4747-2558	Expansion rivet x8

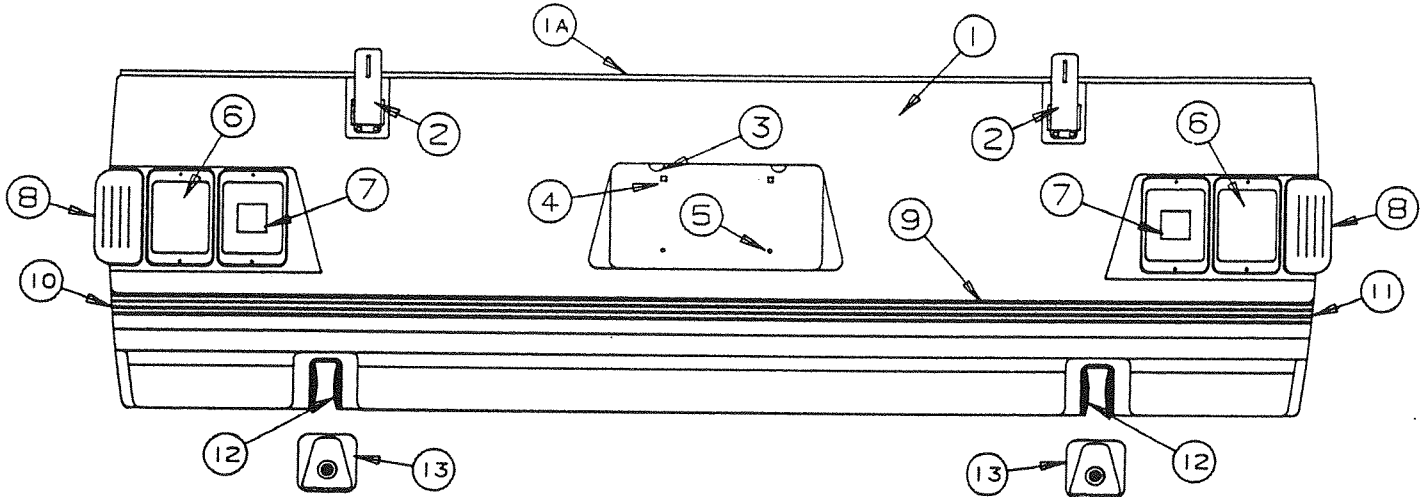
FRONT BODY PANEL ASSY COMPONENTS

CODE	PART NO.	DESCRIPTION
11	4716D512	Trim tape (5 ft required)
12	4744E3538	Corner die cut trim tape
13	4744E3548	Corner die cut trim tape
14	4737B4458	Gasket
15	4730J2138	Gas supply ID plate
16	4747A934	Latch angle
16A	4747-2558	Expansion rivet
17	4747-9291	Safety latch
	4720B3448	Shoulder bolt
18	4747-9301	Safety latch bracket
19	4747A2091	Safety latch rod
19A	4749-2071	Black cap x1
NOTE: Code 18 & 19 comes with molded gas bottle cover assy (accessory)		
20	4724-2608	Stop button
	4716-077	Screw
21	4747-9451	Roll pin x1
22	4734C1538	Bed stop bracket x1
23	4747-918	Hole plug, x8 (white)

4716C2151 Front/Rear Body Panel Trim Tape Kit



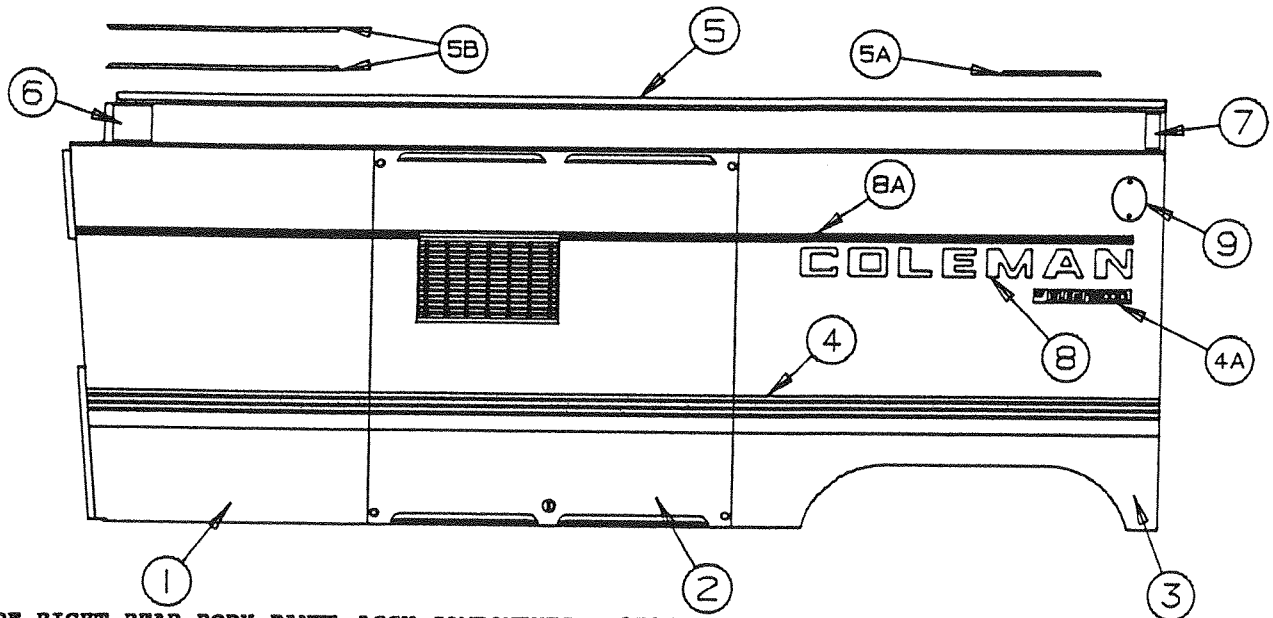
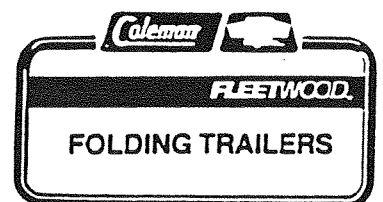
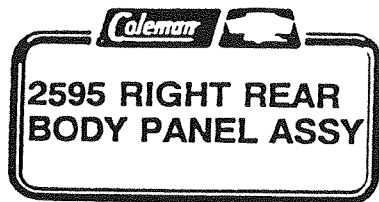
Americana 1991 REPAIR PARTS



REAR BODY PANEL ASSY COMPONENTS

CODE	PART NO.	DESCRIPTION
1	4733R1011	Rear body panel (all)
1A	4720J179	Body rail
2	4741B6041	Top latch w/o lock x2
	4741-8218	Screw
	4749-484	Foam pad, 1 5/8" x 2"
3	4739B4311	License plate light x2
4	4732-1181	Plastic grommet, M4
5	4737A0728	Rubber bumper x2
6	4734D3921	Taillight x2
	4716-1021	Taillight lens (only)
	4716-064	Screw x4 (screw lens to base)
	4747-2558	Expansion rivet x4
7	4734D3911	Backup light x2
	4716-1031	Backup light lens (only)
8	4714F0851	Corner light x2
	4716-1011	Corner light lens red (only)
	4716-064	Screw x4 (screw lens to base)
	4747-2558	Expansion rivet
9	4716D512	Trim tape (6 ft required)
10	4744E3538	Corner die cut trim tape (left rear)
11	4744E3548	Corner die cut trim tape (right rear)
12	4737B4458	Gasket x2
13	4744A5571	Bumper pad
	1200B3038	Bolt x2 (bolt pad to frame)

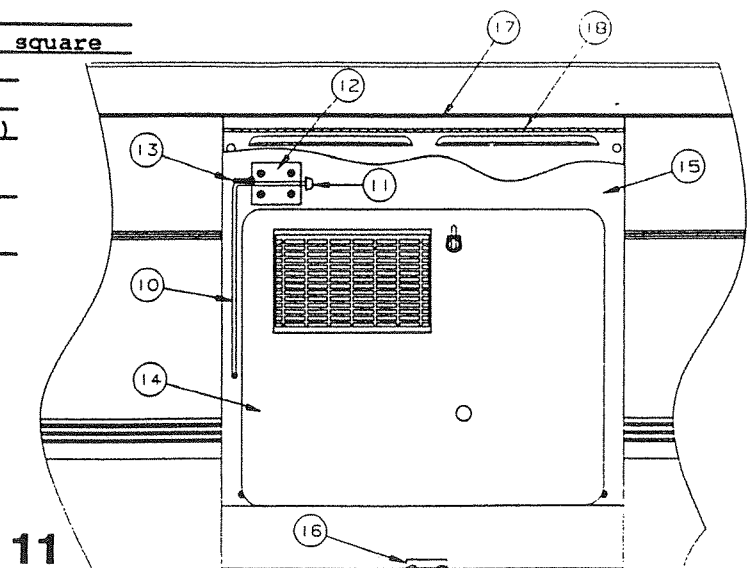
4716C2151 Front/Rear Body
Panel Trim Tape Kit

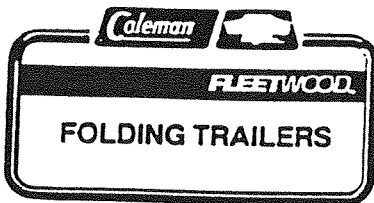


CURBSIDE RIGHT REAR BODY PANEL ASSY COMPONENTS - 2595

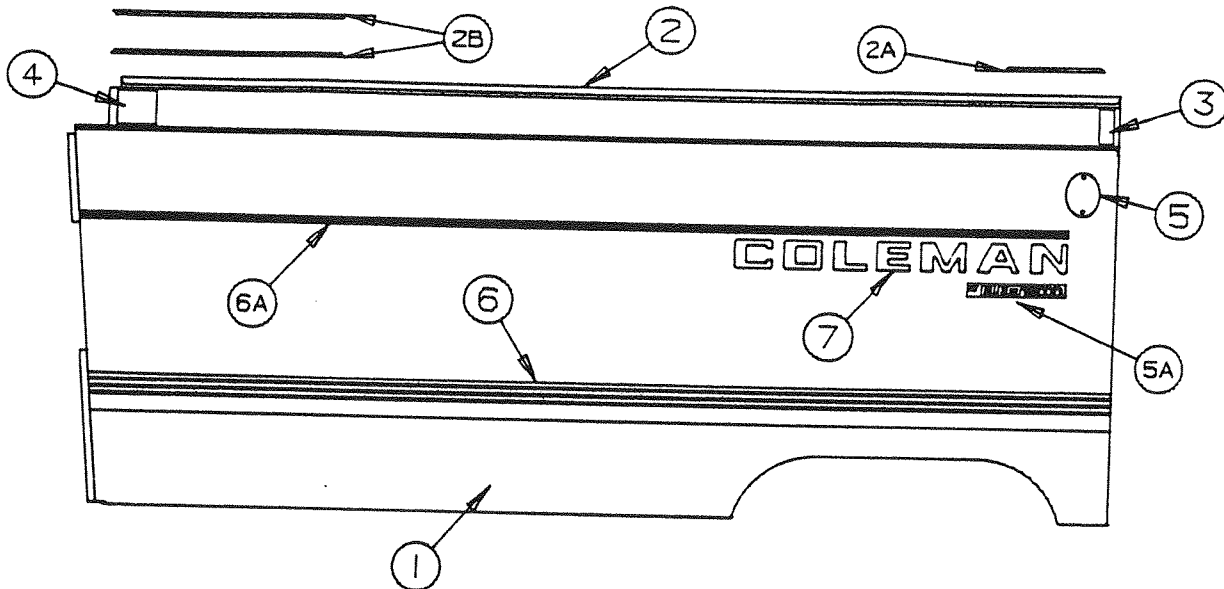
CODE	PART NO.	DESCRIPTION
1	4747B8621	Curbside rear body panel
2	4747B8231	Hot water vent hatch
	4744-2571	Lock
	4747-924	Grill
3	4747B8611	Curbside center body panel
4	4716D512	Trim tape (6 ft. required)
4A	4749A8708	Fleetwood decal x1
5	4734J179	Side body rail
	4350000094	Grey foam tape, 1/4" wide
	4733C0601	Rivet, M25
5A	4733-0731	Rail stop vinyl, 6"
	4350000093	Double stick tape 6"
	4733-4118	Tek screw
5B	4730B1211	Rail stop vinyl, 16 3/16", M4
	4350000093	Double stick tape, 16 3/16"
6	4723B8071	Velcro hook 2-1/2" x 2-1/2" square
7	4724G2631	Velcro hook 3/4 wide
8	4745A1908	Coleman logo
8A	4716A250	Pin stripe, (6 ft. required)
9	4733-2818	RVIA registration tag
	1203-8678	Rivets x2
10	4747-2401	Prop rod x1
	4749-2071	Black vinyl cap x1
11	4747-932	Black pushnut cap x1
12	4747-241	Prop rod bracket x1
	4733-4118	Tek screw x4
13	1017B1018	Screw x1
	1201B6928	Nut x1
	4749-2071	Black vinyl cap x1
14	4714G3391	Hot water heater door
	4747-924	Grill
15	4747A189	Water heater plate
16	4747-252	Latch angle x1
	4733-4118	Tek screw x2
17	4747B9381	Hinge bracket
18	4747A9391	Hinge painted

4716C2131 Right Rear (Curbside)
Body Panel Trim Tape Kit





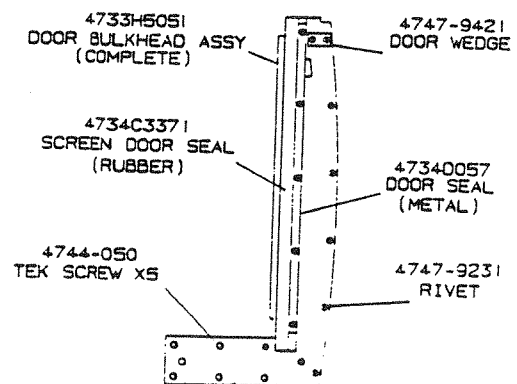
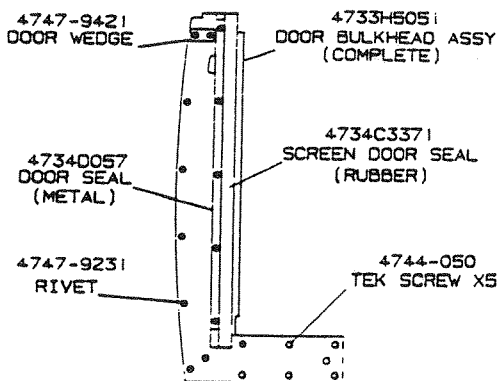
Americana 1991 REPAIR PARTS

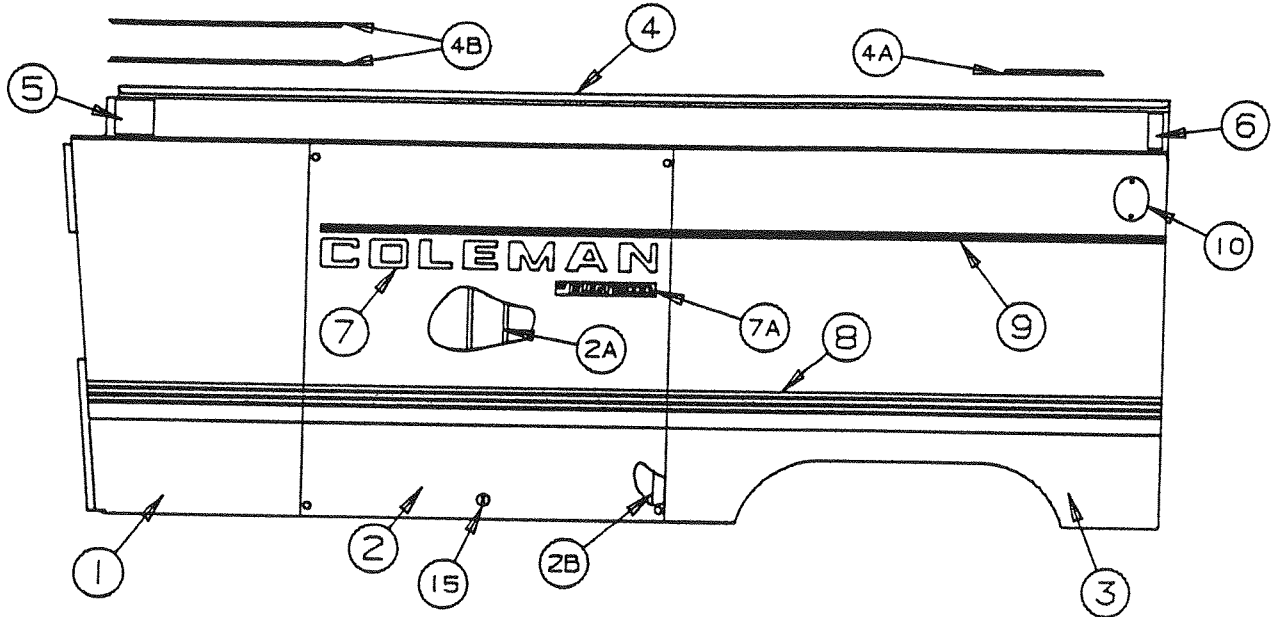
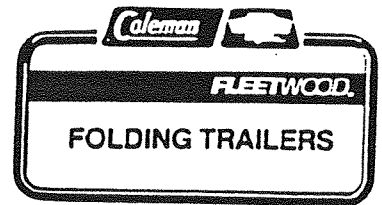
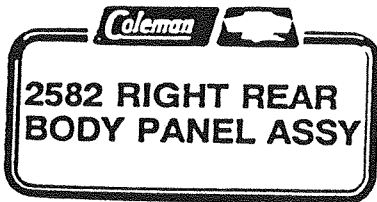


CURBSIDE RIGHT REAR BODY PANEL ASSY COMPONENTS - 2580, 2590

CODE	PART NO.	DESCRIPTION
1	4733J1091	Curbside right rear body panel, 2580
	4741E3001	Curbside right rear body panel, 2590
2	4720M135	Curbside body rail, 2580
	4734J179	Curbside body rail, 2590
	4350000094	Grey foam tape, 1/4" wide
	4733C0601	Rivet, M25
2A	4733-0731	Rail stop vinyl, 6"
	4350000093	Double stick tape, 6"
	4733-4118	Tek screw
2B	4730B1211	Rail stop vinyl, 16 3/16", M4
	4350000093	Double stick tape, 16 3/16"
3	4724G2631	Velcro hook, 3/4" wide
	4723B8071	Velcro hook, 2-1/2" x 2-1/2" square
4	4723B8071	Velcro hook, 2-1/2" x 2-1/2" square
	4723B8071	Velcro hook, 2-1/2" x 2-1/2" square
5	4733-2818	RVIA registration tag
	1203-8678	Rivet, x2
5A	4749A8708	Fleetwood decal
6	4716D512	Trim tape, (6 ft. required) 2580, 2590
6A	4716A250	Pin stripe, (6 ft. required) 2580, 2590
7	4745B1908	Coleman logo, 2580, 2590

4716C2131 Right Rear (Curbside) Body Panel Trim Tape Kit

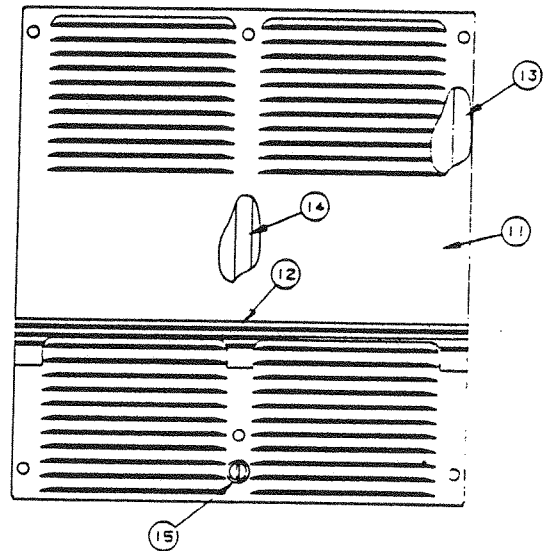




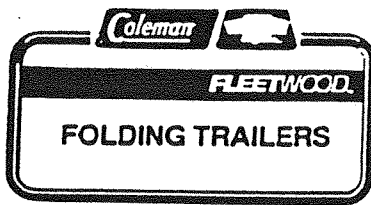
CURBSIDE RIGHT REAR BODY PANEL ASSY COMPONENTS - 2582

CODE	PART NO.	DESCRIPTION
1	4744D4151	Curbside right rear body panel
2	4747B8961	Access hatch
	4744-2571	Outside lock
	4747B9381	Hinge bracket
	4747A9391	Hinge, painted
	4744-4488	Rivet (hinge to hinge bracket)
2A	4746A4928	Hatch stiffener
	4749-407	Luan insert
2B	4747A2361	Hatch stiffener angle x2
3	4747A8991	Curbside right rear body panel
4	4720M135	Side body rail
	4350000094	Grey foam tape, 1/4" wide
	4733C0601	Rivet, M25
4A	4733-0731	Rail stop vinyl, 6"
	4350000093	Double stick tape, 6"
	4733-4118	Tek screw
4B	4730B1211	Rail stop vinyl, 16 3/16", M4
	4350000093	Double stick tape, 16 3/16"
5	4723B8071	Velcro hook 2-1/2" x 2-1/2"
6	4724G2631	Velcro hook 3/4" wide
7	4745B1908	Coleman logo
7A	4749A8708	Fleetwood decal
8	4716D512	Trim tape (5 ft required)
9	4716A250	Pin stripe (4 ft required)
10	4733-2818	RVIA tag
	1203-8678	Rivet
11	4747C8251	Refrigerator hatch door assy (complete) (used on all Americana with refrigerators)
12	4747B248	Die cut decal
13	4747-236	Stiffener angle x2
14	4747-249	Stiffener angle x1
15	4744-2571	Lock assembly

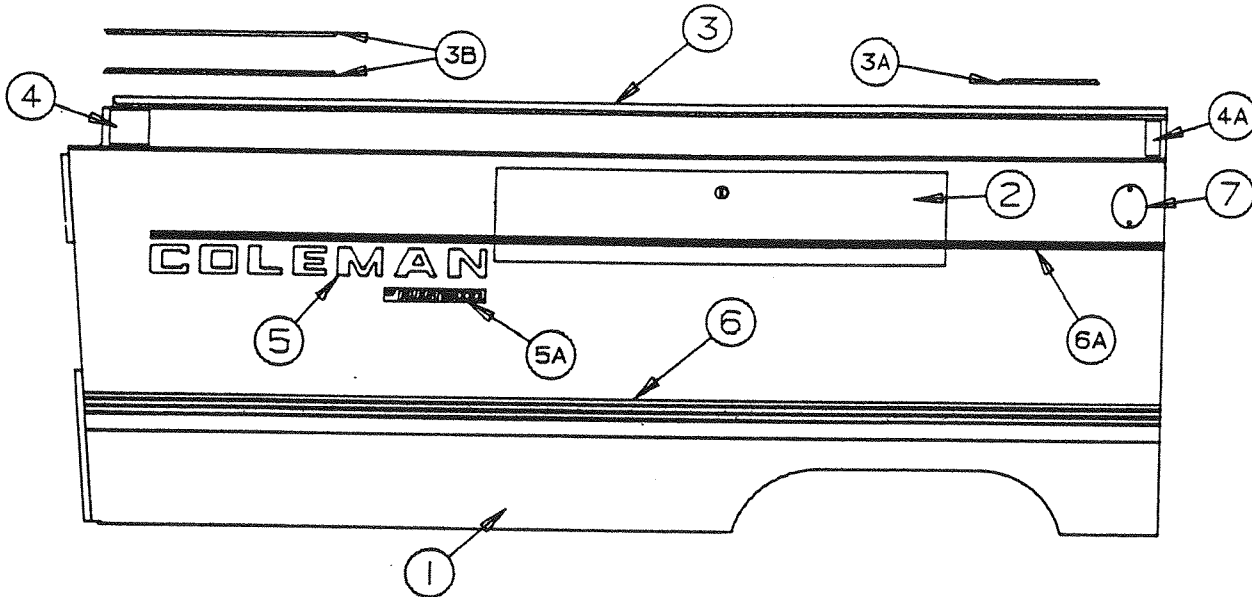
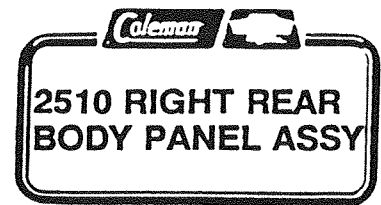
Refrigerator Hatch Door Assembly 4747C8251



4716C2131 Right Side (Curbside) Body Panel Trim Tape Kit



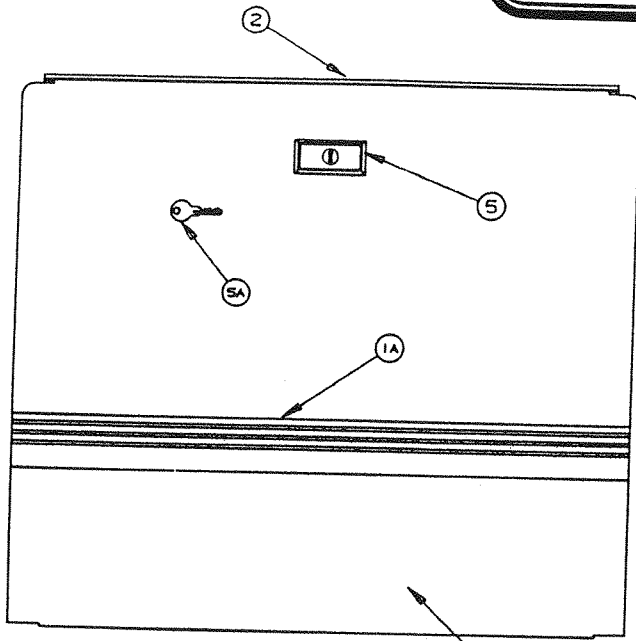
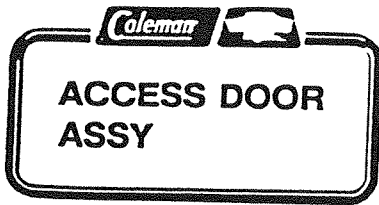
Americana 1991 REPAIR PARTS



CURBSIDE RIGHT REAR BODY PANEL ASSY COMPONENTS - 2510

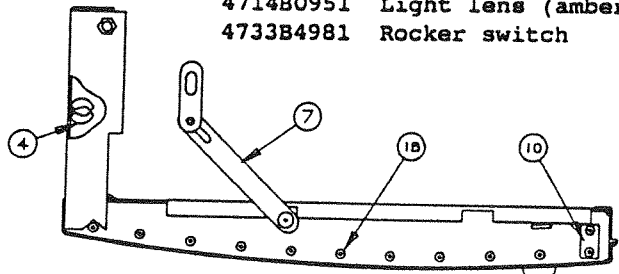
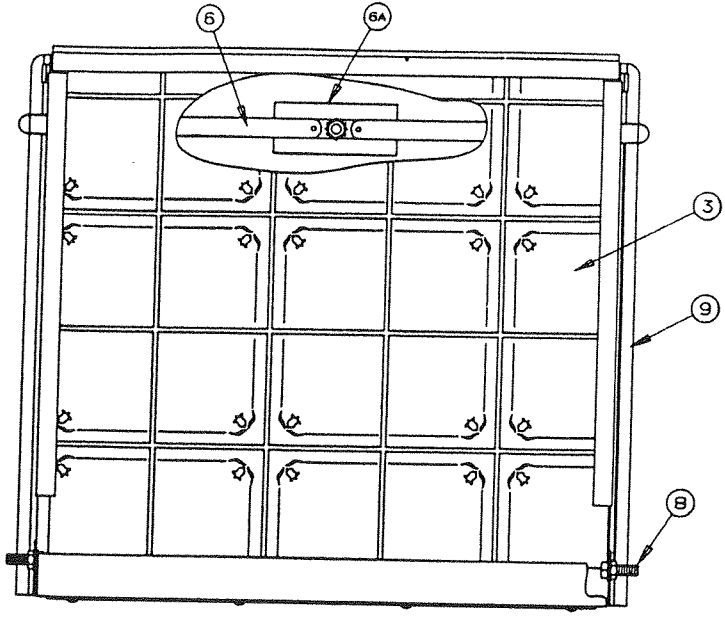
CODE	PART NO.	DESCRIPTION
1	4744C1991	Curbside right rear body panel
2	4744B5541	Stove hatch door assembly, complete
	4744B2131	Hatch door only
	4350000019	Foam tape, 6 ft
	4744-2571	Lock
	4742A126	Hinge
	4733C0601	Rivet, M25
	4350000019	Foam tape 6', 1/4" wide
	4744-259	Hatch door support (not shown)
3	4734J179	Side body rail
	4350000094	Grey foam tape
	4733C0601	Rivet, M25
3A	4733-0731	Rail stop vinyl, 6"
	4350000093	Double stick tape, 6"
	4733-4118	Tek screw
3B	4730B1211	Rail stop vinyl, 16 3/16", M4
	4350000093	Double stick tape, 16 3/16"
4	4723B8071	Velcro hook 2-1/2" x 2-1/2" square
4A	4724G2631	Velcro hook 3/4" wide
5	4745B1908	Coleman logo
5A	4749A8708	Fleetwood decal
6	4716D512	Trim tape (6 ft required)
6A	4716A250	Pin stripe (6 ft required)
7	4733-2818	RVIA registration tag
	1203-8678	Rivets x2

4716C2131 Right Side (Curbside)
Body Panel Trim Tape Kit

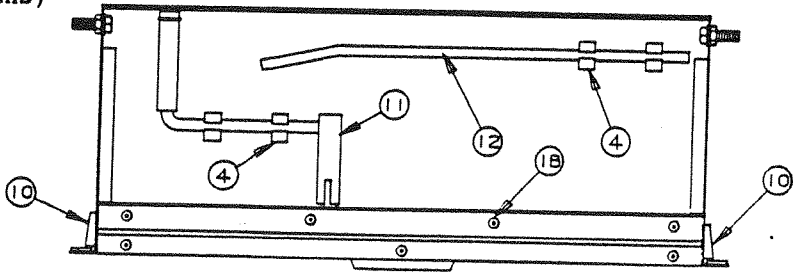


ACCESS DOOR LIGHT

- 4737B5901 Light assembly (complete)
- 4714B0951 Light lens (amber lens)
- 4733B4981 Rocker switch



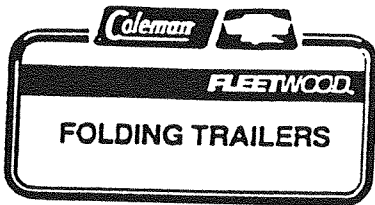
ACCESS DOOR ASSEMBLY



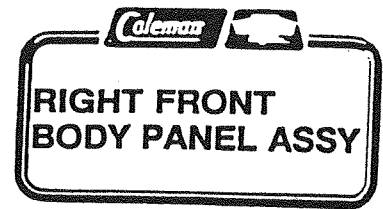
4733Z5161 2580, 2582, 2590, 2510, 2595
AMERICANA SERIES

CODE	PART NO.	DESCRIPTION
1	4741E0321	Access door skin
1A	4716D512	Trim tape, 3 feet
1B	4733A0601	Rivet, x22, M25
2	4731J2331	Access door cap
	4733C0601	Rivet, x4, M25
3	4731N2291	Access door floor covering
4	4734-2431	Snap clip, M4
	4733-4118	Tek screw
5	4730B3111	Lock handle
	4716-056	Screw x2
	1201B6958	Keps nut x2
5A	4730A3211	Access door keys, M10
6	4741-6551	Lock bar assembly
6A	4741-1438	Reinforcement plate
	1202B8528	Lock washer x1

CODE	PART NO.	DESCRIPTION
7	4744-6981	Swing arm assembly x2
	1203C8721	Rivet, x2, M25
	1202B0468	Washer x2
Note:		Rivet and washer included in swing arm package
8	1006B2428	Bolt 3/8-16 x 1-1/4, x2
	1202B0468	Washer x2
	1201B5188	Nut, 3/8-16, x2
9	4060025006	1/8 x 1/2 adhesive-backed foam tape inside door flanges
10	4747-9421	Access door wedge x2, M2
	4747-9221	Rivet, x4 (to hold wedges on)
NOTE:		Rivet included in wedge package
11	4747B4141	Crank handle
12	4749-1861	Stabilizer handle, M4

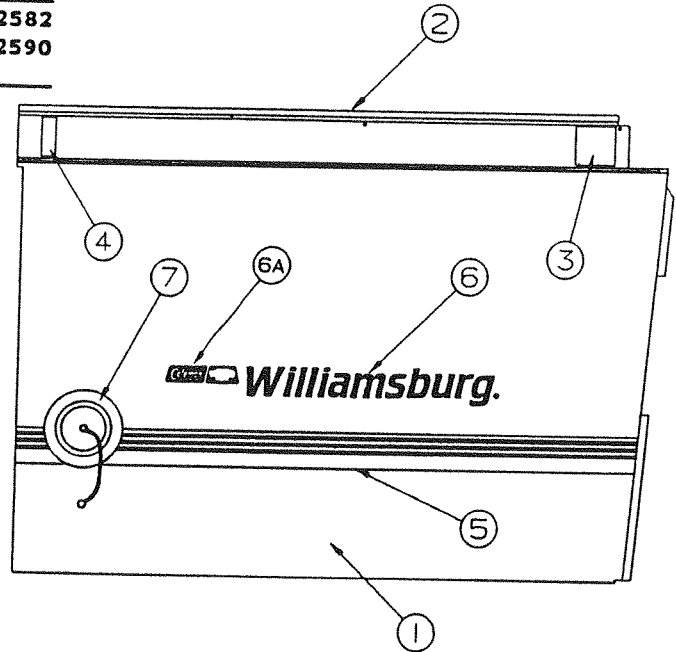


Americana 1991 REPAIR PARTS

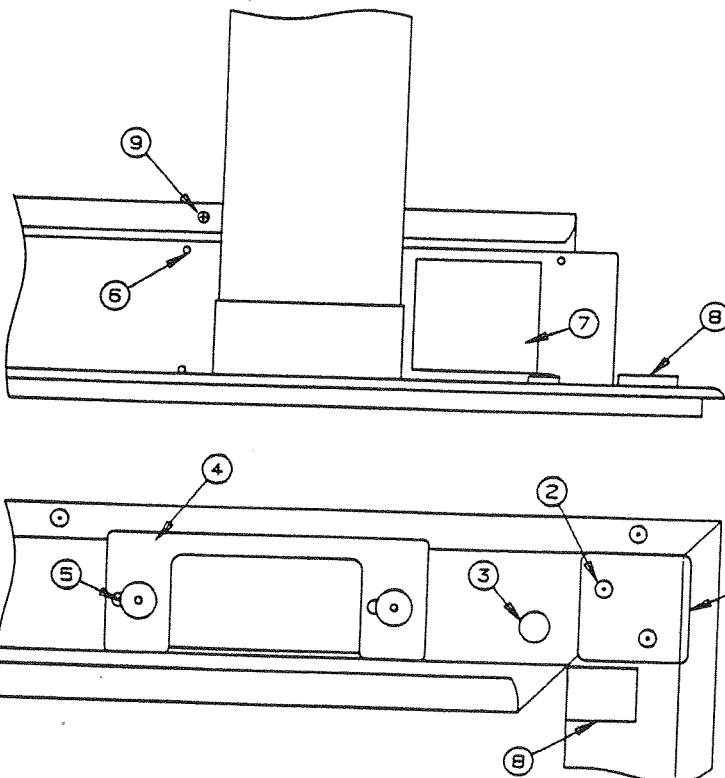


CURBSIDE RIGHT FRONT BODY PANEL ASSY COMPONENTS

CODE	PART NO.	DESCRIPTION
1	4733H1101	Curbside rt frt body panel, 2580, 2582
	4741E3011	Curbside rt frt body panel, 2510, 2590
	4739J0191	Curbside rt frt body panel, 2595
2	4720L133	Body rail, 2580
	4739C269	Body rail, 2582
	4739G003	Body rail, 2510, 2590, 2595
	4350000094	Grey foam tape
	4733C0601	Rivet, M25
3	4723B8071	Velcro hook 2-1/2" x 2-1/2" (all)
4	4724G2631	Velcro hook 3/4" wide (all)
5	4716D512	Trim tape (3 ft required)
5A	4716A250	Pin stripe
6	4733N0518	Name decal, 2580
	4744C3388	Name decal, 2582
	4739K0228	Name decal, 2510
	4733P4078	Name decal, 2590
	4739J0408	Name decal, 2595
6A	4749-9408	Coleman logo with camper
7	4714-2861	Cap & strap (2595) only
	4741-8218	Screw (2595) only
	4741-9301	Vent system (2595) only
	4749-4131	Tub drain gasket

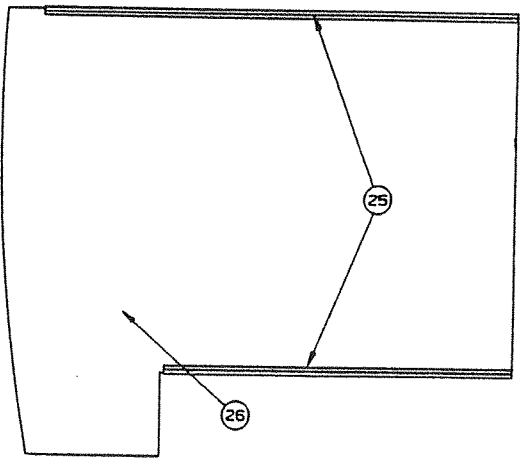
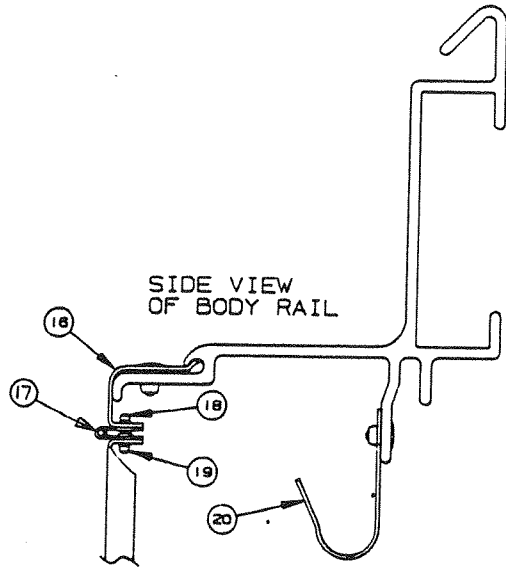
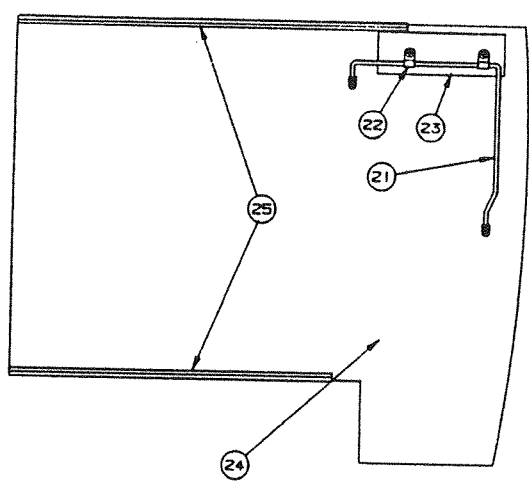
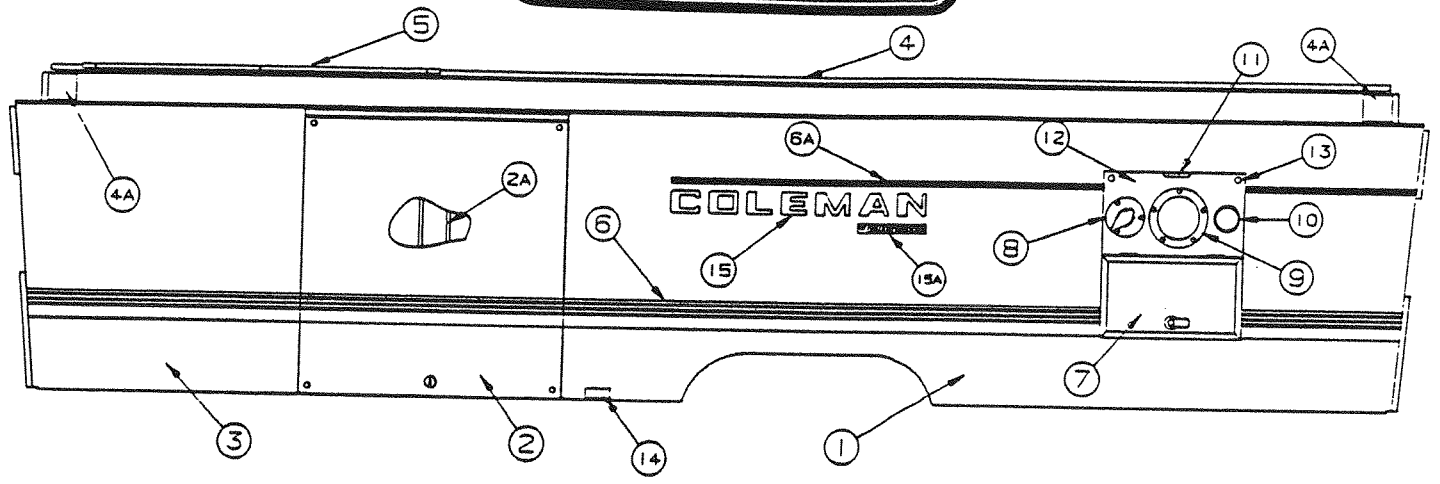
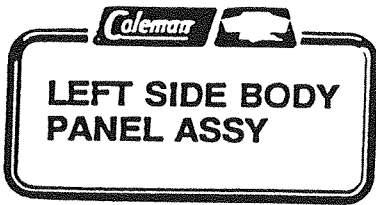


4716C2131 Right Side (Curbside) Body Panel Trim Tape Kit



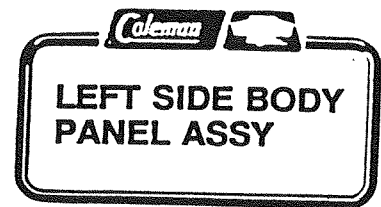
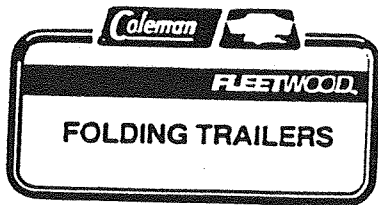
MITER COVERS & LIFT TRIM - AMERICANA SERIES

CODE	PART NO.	DESCRIPTION
1	4737B9111	Miter cover, M4 curbside rear/roadside front
	4737C9101	Miter cover, M4 curbside front/roadside rear
2	4733C0601	Rivet, M25
3	4739A2908	Screw snap cap x1
	4739-2918	Washer x1
	4741-9108	Screw x1
4	4734D4111	Lift trim x1
	4733-3398	Plastic washer x2
5	4744A3301	Rivet x2, M25
	4744A958	Foam gasket x1
6	4710-3621	Roll pin x4, M10
7	4723B8071	Velcro hook, 2-1/2" x 2-1/2"
8	4747-2171	Bug hole patch (furry tape)
9	1103E0608	Screw (to hold tent section in place)



ROADSIDE LEFT BODY PANEL ASSY COMPONENTS

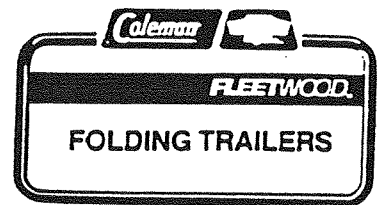
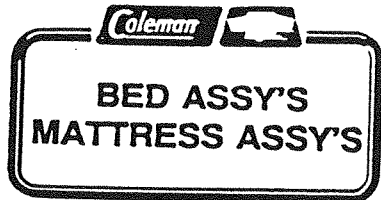
CODE	PART NO.	DESCRIPTION
1	4733W1081	Roadside rear body panel, 2580
	4744D4261	Roadside body panel, 2582
	4734U0241	Roadside rear body panel, 2590
	4749B1701	Roadside rear body panel, 2510
	4716V0241	Roadside rear body panel, 2595
2	4747B8961	Access hatch door, (all)
	4744-2571	Lock
	4747-2421	Access hatch door stay
	4747-2461	Nylon clamp
	4737-8478	Screw
2A	4746A4928	Hatch stiffener
3	4747A8951	Roadside front body panel, 2580
	4747A8981	Roadside front body panel, 2590
	4716A8981	Roadside front body panel, 2595
	4744G1981	Roadside front body panel, 2510
4	4734F177	Left side body rail, 2580, 2582
	4734H176	Left side body rail, 2590, 2510, 2595
17	4350000094	Grey foam tape
	4733C0601	Rivet, M25



ROADSIDE LEFT BODY PANEL ASSY COMPONENTS

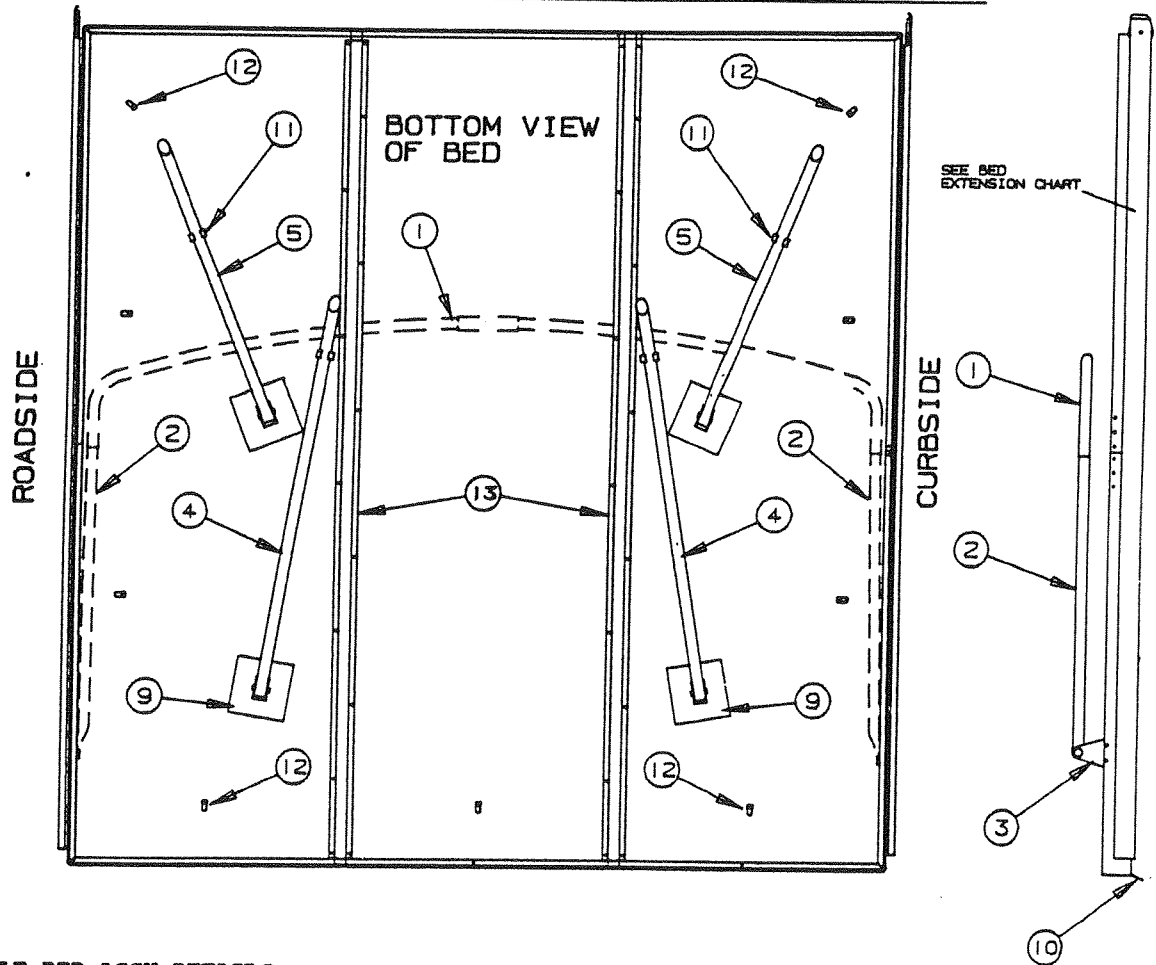
CODE	PART NO.	DESCRIPTION
4A	4723B8071	Velcro hook 2-1/2 x 2-1/2 square (all)
5	4737C2231	Curtain track, all except 2510, (27" long)
	4737A221	Curtain track, 2510, (36" long)
6	4716D512	Trim tape (11 ft. required) (all)
6A	4716A250	Pin stripe (11 ft. required) (all)
7	4744A6991	Utility hatch door assembly, complete, (all)
	4742A126	Hinge x2
	4744-4488	Rivet x4
	4744-2571	Lock x1
8	4732E1521	City fill
	4741-9568	Female adaptor
	4741-3508	Screw x3
9	4731C1711	Water tank spout
	4741-3508	Screw x5
	4735C0988	Water decal
10	4733-2748	Bushing
	4745-994	30 AMP decal
11	4747-1921	Latch angle
	4744-4488	Rivet
12	4749B1661	Utility rate plate 2580, 2595, 2590
	4747B1911	Utility rate plate 2582, 2510
13	4737-3211	Button x2, M8 (rubber)
	4724-2608	Stop button x2
	4733-4138	Tek screw x2
14	4744B2668	Drain decal
15	4745B1908	Coleman logo, (all)
15A	4749A8708	Fleetwood decal
16	4747B9381	Hinge bracket x1
	4733C0601	Rivet x3, M25
17	4747A9391	Painted hinge
18	4744-4488	Rivet x3
19	1203-8951	Rivet (black) x3, M25
20	1201-8708	Clamp (to hold wiring in place)
	1203-8641	Rivet, M50
21	4747-2421	Access door stay
	4749-2071	Black cap x2
22	4747-2461	Nylon clamp x2
	4737-8478	Screw x2
23	4747-247	Wood block
24	4747A227	Access wall (right)
25	4714C2931	Toe molding (48" lengths) M2
26	4747B187	Access wall (left)

4716C2141 Left Side (Roadside)
Body Panel Trim Tape Kit



MATTRESS ASSEMBLIES

	Front Bed		Rear Bed	
	Assembly	Cover	Assembly	Cover
2580 Sun Valley	4724B8071	4716B8071	4724B8071	4716B8071
2582 Laramie	4724-8151	4716-8151	4724-8151	4716-8151
2590 Shenandoah	4724K5491	4724L5471	4725V5391	4716V5391
2510 Sequoia	4723F7071	4716F7071	4724B8081	4716B8081
2595 Williamsburg	4724L6121	4723L5011	4725T6201	4725T6191

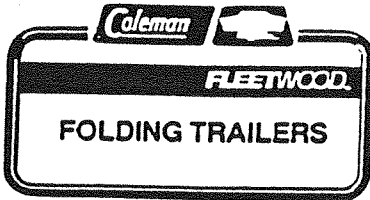


QUEEN AND DOUBLE BED ASSY DETAILS:

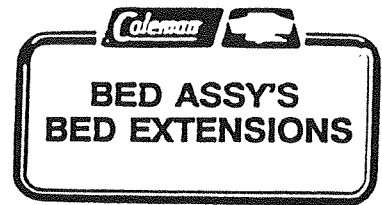
NOTE: Refer to Page 20 for Double Bed Details

CODE	PART NO.	DESCRIPTION
1	4737E2631	Upper tent bow assy (all)
	4714-1901	Tent bow/leg set, col white
	4714-6081	Bed bow repair kit, col white
2	4737E2641	Lower tent support x2 (all)
	4733-4118	Tex screw x2
3	4720F5631	Bed bow bracket x2 (all)
	4716-078	Screw x2
4	4733E6351	Bed leg x2
5	4720F5821	Bed leg x2
5A	4734D5881	Bed leg double bed x2
6	4734A5141	Bed leg bracket (all)
7	4720A2361	Rod & pal nut assy

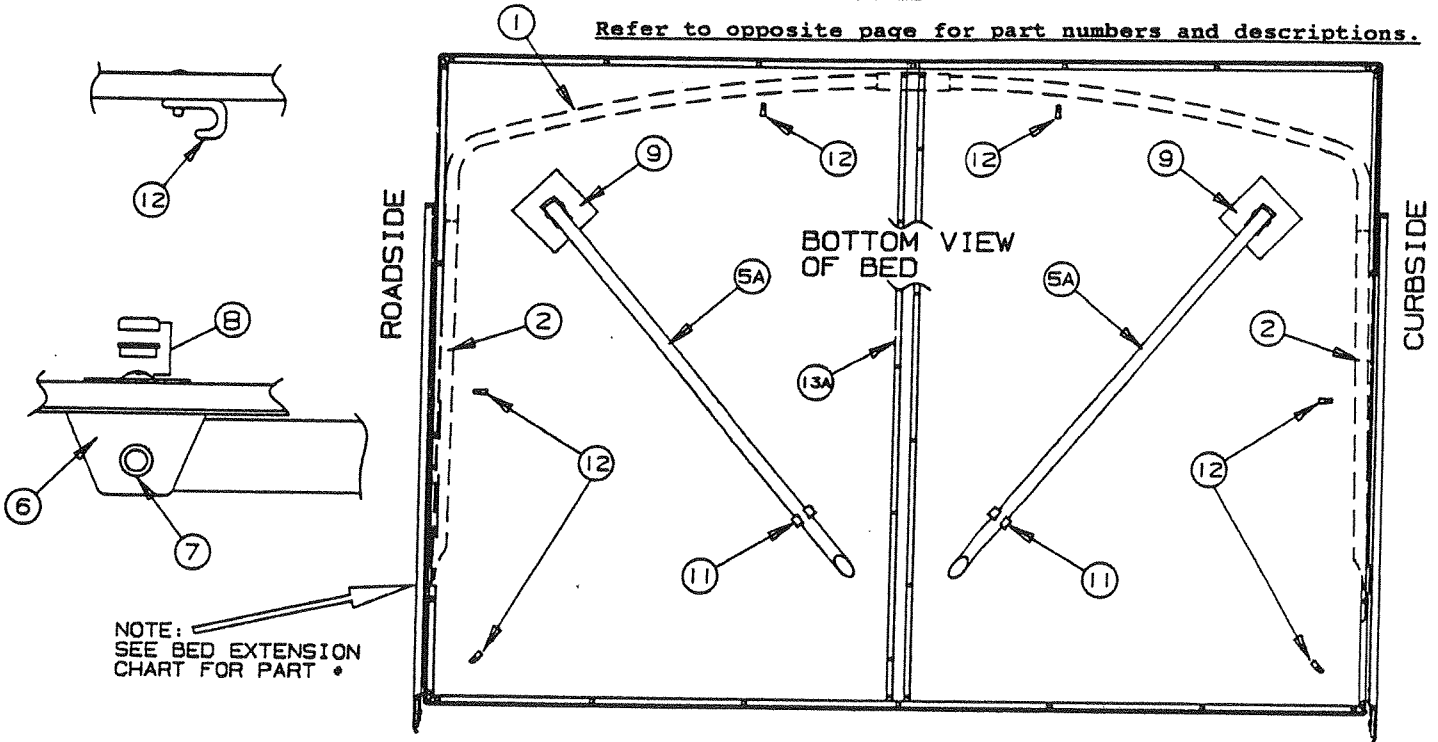
CODE	PART NO.	DESCRIPTION
8	1040B1614	Screw x1
	1202B2528	Washer x1
	4739-2918	Screw cap washer x1
	4739A2908	Screw cap x1
9	4737A4178	Support plate (6 x 6) (all)
10	4060000339	Bed seal (Sold per foot) (all)
11	4720C0771	Bed leg clip, M4 (all)
	1203-8831	Rivet, M25
12	4720D4021	Lashing hook, M6 (all)
	1203-8741	Rivet, M25
13	4733-085	Bed channel x2 (queen bed)
13A	4720A124	Bed channel x1 (double bed)
	1203C8721	Rivet, M25



Americana 1991 REPAIR PARTS



Refer to opposite page for part numbers and descriptions.

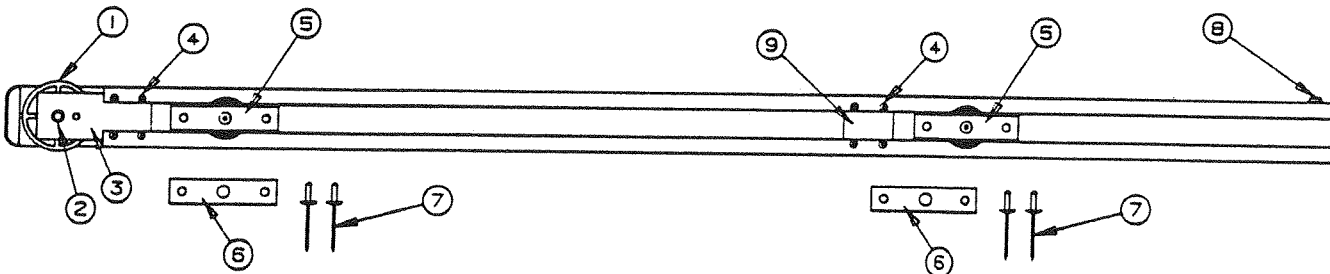


Bed Extensions Rear Bed

Bed Extensions Front Bed

Americana Series	Curbside	Roadside
2580 Sun Valley	4714-6191	4714-6191
2582 Laramie	4714-6191	4714-6191
2590 Shenandoah	4731-6291	4731-6291
2510 Sequoia	4731A6291	4731-6291
2595 Williamsburg	4731-6291	4731-6291

Americana Series	Curbside	Roadside
2580 Sun Valley	4731A6291	4714-6191
2582 Laramie	4731A6291	4714-6191
2590 Shenandoah	4744A5671	4733D6291
2510 Sequoia	4744A5671	4733D6291
2595 Williamsburg	4744A5671	4733D6291



BED EXTENSION ASSY AND RELATED PARTS

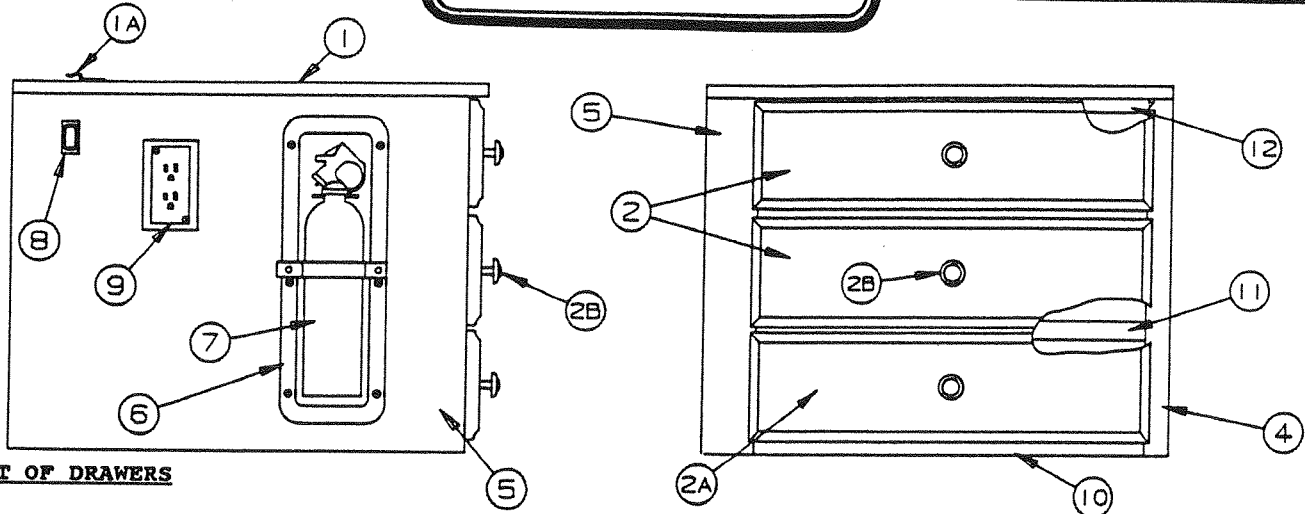
CODE	PART NO.	DESCRIPTION
1	4720B0831	Large plastic wheel x1
2	4731A1288	Shoulder rivet x1
3	4741-919	Rivet plate x1
4	4749-457	Rivet x4
5	4720B5621	Roller assy x2
	4731A1308	Rivet (wheel to roller support)

CODE	PART NO.	DESCRIPTION
6	4731-471	Roller spacer x2
7	1203-8651	Rivet, M50 (rivet extension to bed frame)
8	4733-4118	Tek screw x1
	1202B0268	Washer x1
9	4731A129	Rail stop x1

Coleman
**CHEST OF
 DRAWERS
 STORAGE CABINET**

**Americana
 1991
 REPAIR PARTS**

Coleman
**FLEETWOOD
 FOLDING TRAILERS**



CHEST OF DRAWERS

4741G594 - Chest of drawers assembly - 2595

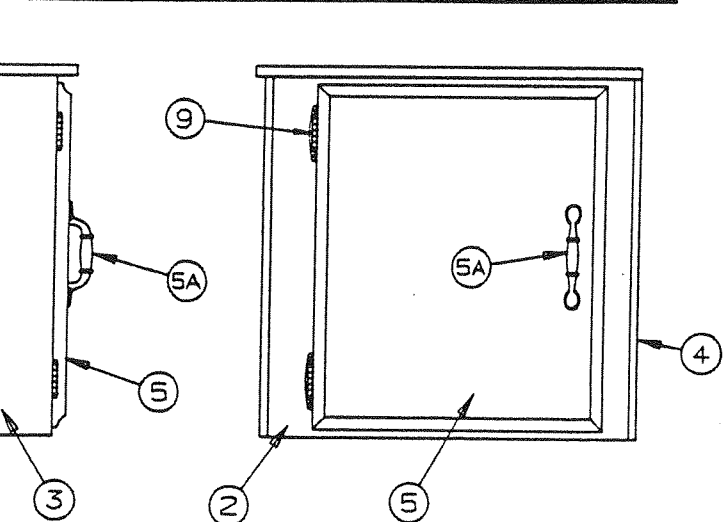
CODE	PART NO.	DESCRIPTION
1	4741F4211	Cabinet top
	4737-8478	Screw, top to cabinet
1A	4720A0721	Cooler clip, M2
	4716-059	Screw, clip to top
2	4744G5361	Drawer assy, top and center
2A	4744G5371	Drawer assy, bottom
2B	4749-2308	Drawer pull
	1022B0818	Screw
3	1203-9258	Accordion rivet (plastic)
	1202E0408	Washer

4	4744D155	Chest side, right x1
5	4744C1548	Chest side, left x1
6	4737B4198	Recessed fire mount
	4734-1861	Rivet x6, M25
7	4737A5558	Fire extinguisher
8	4733B4981	Rocker switch (access door, light)
9	4710B3551	15 AMP Receptacle cover
	4744-3081	Receptacle box
10	4744C168	Lower trim x1
11	4747-182	Spacer x2
12	4744C167	Upper trim x1

STORAGE CABINET

4741J523 - Storage cabinet assembly, 2580

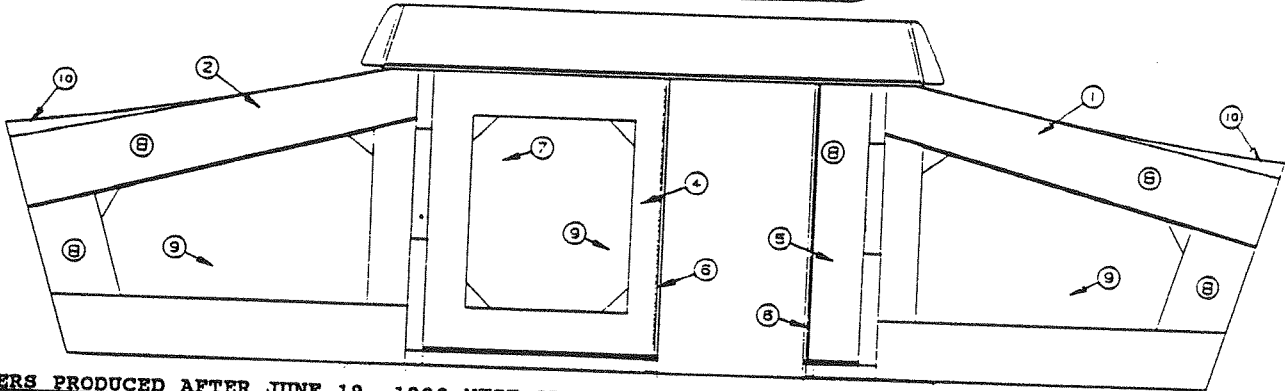
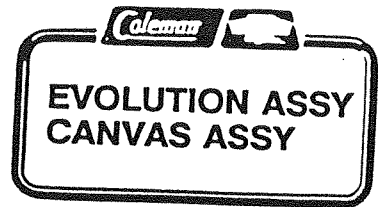
CODE	PART NO.	DESCRIPTION
1	4741E0621	Cabinet top
	4716-075	Screw, top to cabinet
2	4741D0631	Cabinet front
3	4741F0641	Cabinet side (left)
4	4741F0651	Cabinet side (right)
	4716-059	Screw
5	4744E2801	Door panel
5A	4739B0508	Door pull
	4716-055	Screw
6	4737B4198	Recessed fire mount
	4734-1861	Rivet, M25, mount to cabinet side



7	4737A5558	Fire extinguisher
8	4733B4981	Rocker switch (access door light)
9	4739A0518	Hinge x2
	4749-4118	Screw x3 (screw hinge to door panel)
	1203-8951	Rivet x4, M25 (rivet hinge to cabinet front)



Americana 1991 REPAIR PARTS



TRAILERS PRODUCED AFTER JUNE 19, 1990 MUST ORDER THE FOLLOWING EVOLUTION III TENT SECTIONS:

EVOLUTION III ASSEMBLIES (PRODUCED AFTER JUNE 19, 1990)

CODE	PART NO.	DESCRIPTION
1	4724G7461	Front boot, 2580, 2582
	4724G7471	Front boot, 2590, 2510, 2595
2	4724G7461	Rear boot, (all)
3	4724E7701	Large window, 2580, 2582
	4724F7491	Large window, 2590, 2510, 2595
4	4724E7711	Small window, 2580, 2582
	4724F7681	Small window, 2590, 2510, 2595
5	4724E7721	Door seal, 2580, 2582
	4716E7481	Door seal, 2590, 2510
	4724F7481	Door seal, 2595

TRAILERS PRODUCED PRIOR TO JUNE 20, 1990 MUST ORDER THE FOLLOWING EVOLUTION III TENT SECTIONS:

EVOLUTION III ASSEMBLIES

CODE	PART NO.	DESCRIPTION
1	4724F7461	Front boot, 2580, 2582
	4724F7471	Front boot, 2590, 2510, 2595
2	4724F7461	Rear boot, (all)
3	4724D7701	Large window, 2580, 2582
	4724E7491	Large window, 2590, 2510, 2595
4	4724D7711	Small window, 2580, 2582
	4724E7681	Small window, 2590, 2510, 2595
5	4724D7721	Door seal, 2580, 2582
	4716D7481	Door seal, 2590, 2510
	4724E7481	Door seal, 2595
6	4060100056	Door seal extrusion 46" (rubber)
7	3758400001	Screen
8	8115400017	"Evolution III" - 7 oz.
9	4064101201	Clear vinyl 41" - 12 mil.
10	8118001428	Top Vinyl, pewter back - 80"
11	4060000024	Top seal rubber arrowhead (sewn on tent sections)
12	4060000055	Tubing 5/16" (slide evolution into body rail)
13	8160000320	Bias binding (gray)
14	6650500128	Talon chain zipper, white (used around windows)
15	4716-0851	Evolution III patch pkg 12"x14"
16	1225G3468	Zipper slider half, grey
17	1225G3478	Zipper pin half, grey
18	1225-4441	Zipper pull, M5

Items 3, 11 - 18 not shown in drawing

Evolution III - Grey
Pewter Vinyl - Outside
White Vinyl - Inside

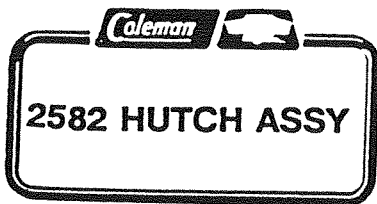
CODE	PART NO.	DESCRIPTION
1	4727V6821	Front boot, 2580, 2582
	4724F6741	Front boot, 2590, 2510, 2595
2	4727V6821	Rear boot, (all)
3	4727V6801	Large window, 2580, 2582
	4724D6771	Large window, 2590, 2510, 2595
4	4728F6871	Small window, 2580, 2582
	4724D5681	Small window, 2590, 2510, 2595
5	4728F6851	Door seal, 2580, 2582
	4716E5691	Door seal, 2590, 2510
	4724E5691	Door seal, 2595

Item 3 not shown in drawing.

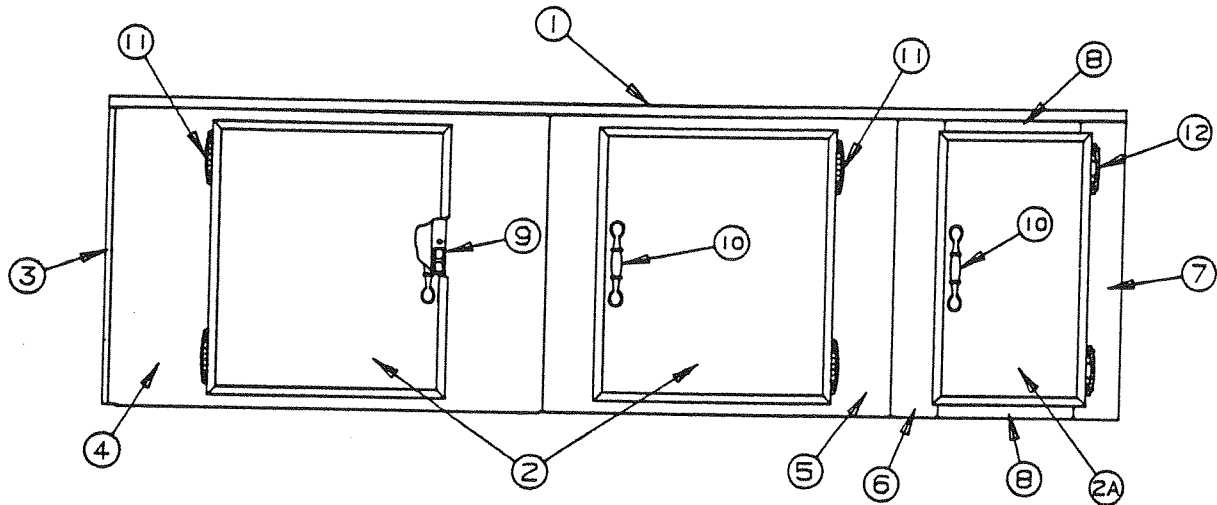
Canvas - Tan
White Vinyl - Outside
White Vinyl - Inside

Note:

1225U3518	- Zipper pin half
1225U3508	- Zipper slider half
1225-4191	- Zipper pull, M5
6650500027	- No. 5 Ziplon chain zipper, suntan (used around window)
4727-4471	- Canvas patch pkg, 12" x 14
4714D1611	- 54" x 3 yds screen pkg
4714-0361	- 54" x 13 yds screen pkg
4714-2171	- Dry clean pad M5
4714B6021	- 14' Shock cord pkg M2
4744-4578	- Zipper pull tag
4724-2011	- Shock cord clamp, M10
8114210114	- 42" 10/10 Army duck canvas
8118001420	- 80" Vinyl coated polyester
4064101201	- 41" 12 mil. clear vinyl
8160000311	- Bias binding
4743-1588	- K Kote seam sealer



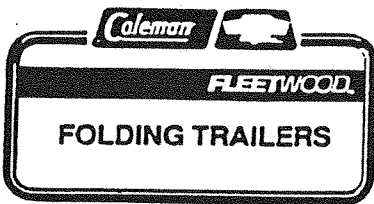
Americana 1991 REPAIR PARTS



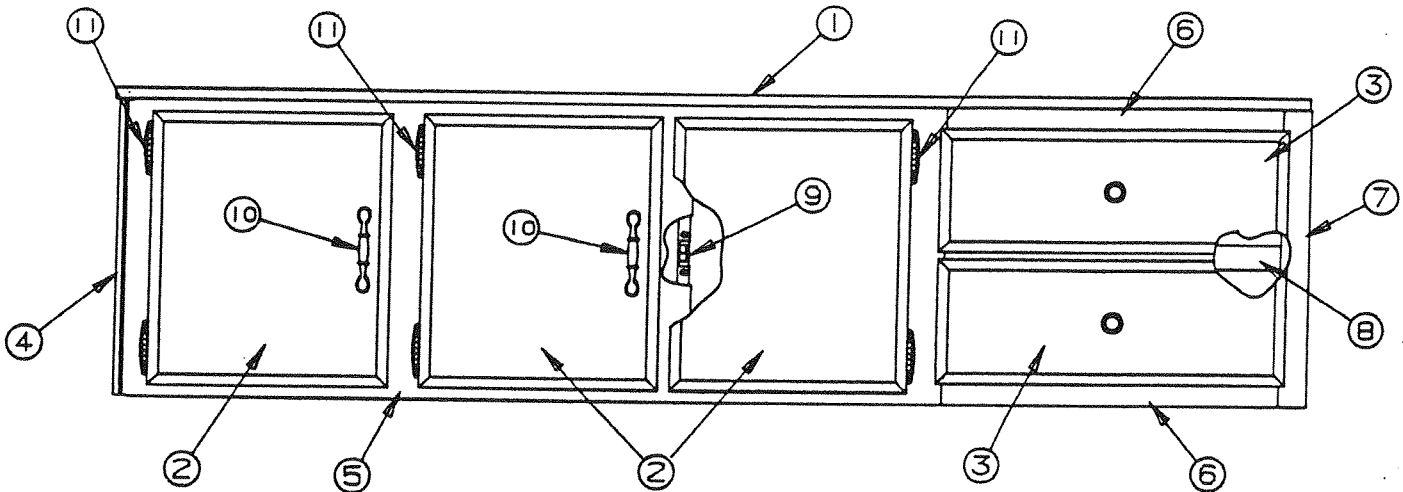
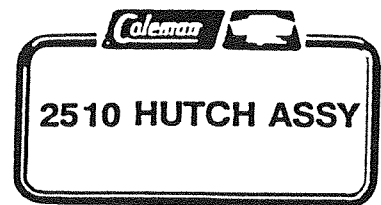
HUTCH ASSEMBLY - 2582, LARAMIE

4744D597 2582 Hutch Assembly, complete

CODE	PART NO.	DESCRIPTION
1	4749A1721	Hutch top
	4737-8478	Screw, (top to hutch assy)
2	4744E2801	Door panel x2
2A	4747C8081	Door panel x1 (Door panels are shipped less handle & hinge)
	1203-8951	Rivet x4, M25 (rivet door to hutch front)
3	4749-088	Hutch side
4	4749-085	Hutch front x1
5	4744B977	Hutch front
6	4749A087	Trim (left)
7	4749A086	Trim (right)
8	4747A800	Trim top & bottom
9	4744-568	Latch support assy x2
	4733A0601	Rivet, M25
10	4739B0508	Door pull x3
	4716-055	Screw x2
11	4739A0518	Hinge x2, on door panel
	4749-4118	Screw x3 (screw hinge to door panel)
12	4745A2618	Hinge, spring loaded x2
	4749-4118	Screw x3 (screw hinge to door panel)



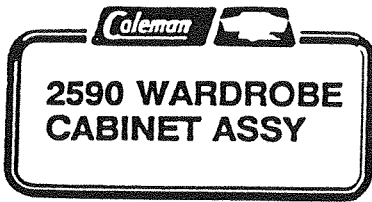
Americana 1991 REPAIR PARTS



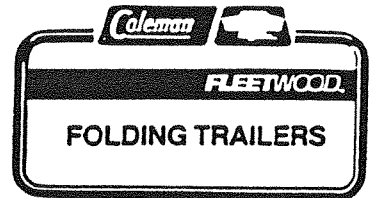
HUTCH ASSEMBLY - 2510, SEQUOIA

4744E549 2510 Hutch Assembly, complete

<u>CODE</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
1	4744D1831	Hutch top
	4737-8478	Screw, (top to hutch assy)
	4720A0721	Cooler clip x2, M2
	4716-059	Screw (clip to hutch top)
2	4744E2801	Door panel x3 (Door panels are shipped less handle & hinge)
	1203-8951	Rivet x4, M25 (rivet door to hutch front)
3	4744G5381	Drawer assy, x2
	4749-2308	Drawer pull x2
	4716-055	Screw x1
4	4744C190	Hutch side
	4733B4981	Rocker switch
5	4744D186	Hutch front
6	4744C188	Spacer (top & bottom)
7	4744C187	Side trim
8	4744-190	Spacer (middle)
9	4744-568	Latch support assy x3
	4733A0601	Rivet, M25
10	4739B0508	Door pull x3
	4716-055	Screw x2
11	4739A0518	Hinge x2 (on door panel)
	4749-4118	Screw x3 (screw hinge to door panel)



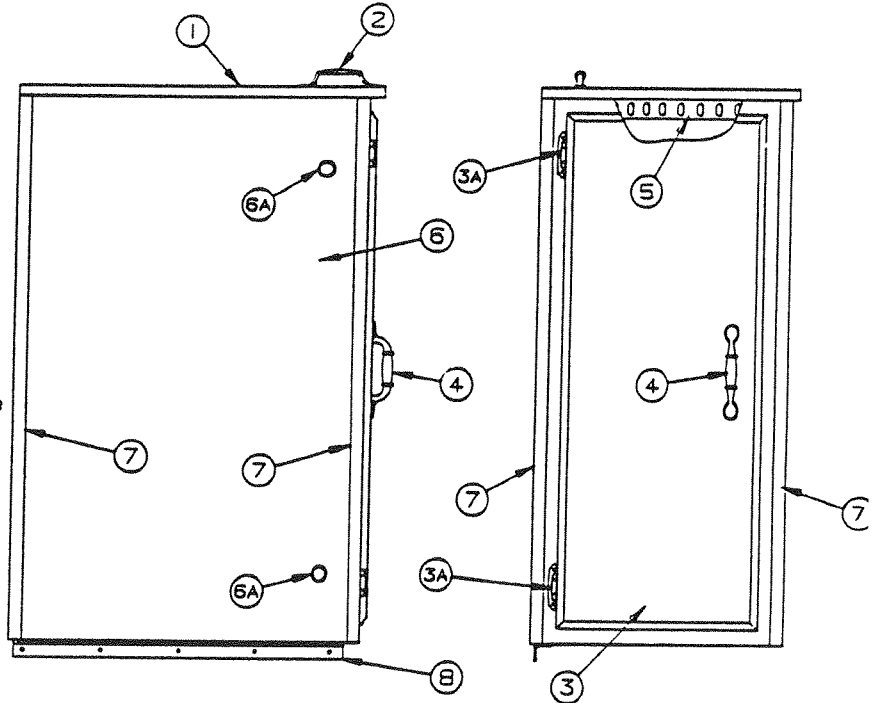
Americana 1991 REPAIR PARTS



WARDROBE CABINET ASSEMBLY - 2590

4744C6351 - Wardrobe cabinet assembly

CODE	PART NO.	DESCRIPTION
1	4745C1931	Cabinet top
	4716-178	T molding 3/4"
2	4739A0508	Handle
	4716-055	Screw
3	4745E1791	Door panel
	4738-3088	Screw x2 (screw door panel to cabinet front)
3A	4745A2618	Hinge, spring loaded
	4749-4118	Screw x3 (screw hinge to door panel)
4	4739B0508	Door pull
	4716-055	Screw
5	4745-1851	Wardrobe hanger
	1103B0808	Screw x3
6	4747A091	Cabinet side
6A	4746-1418	Bushing x2
7	4745C2211	Outside corner x4
8	4744-4511	Hinge x1
	4716-076	Screw x5
	4744-467	Hinge spacer



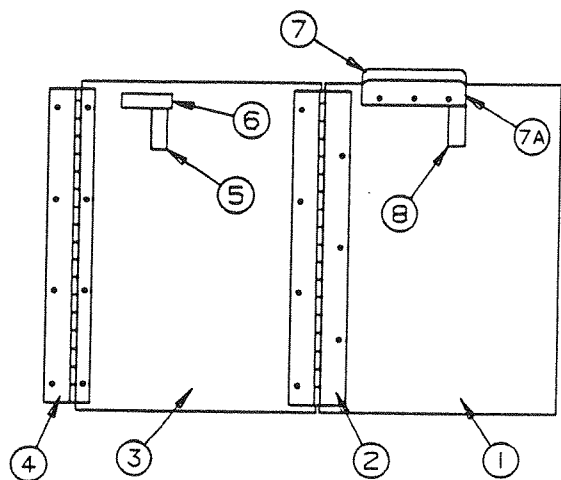
4723D7811 Wardrobe backrest assy, 2590
4716B7811 Wardrobe backrest cvr, 2590

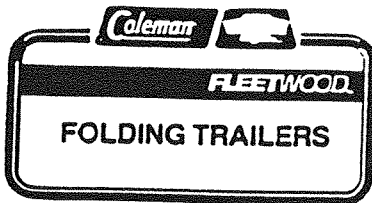
4723D7821 Wardrobe cushion assy, 2590
4716B7821 Wardrobe cushion cvr, 2590

WARDROBE CABINET ASSEMBLY - LOWER

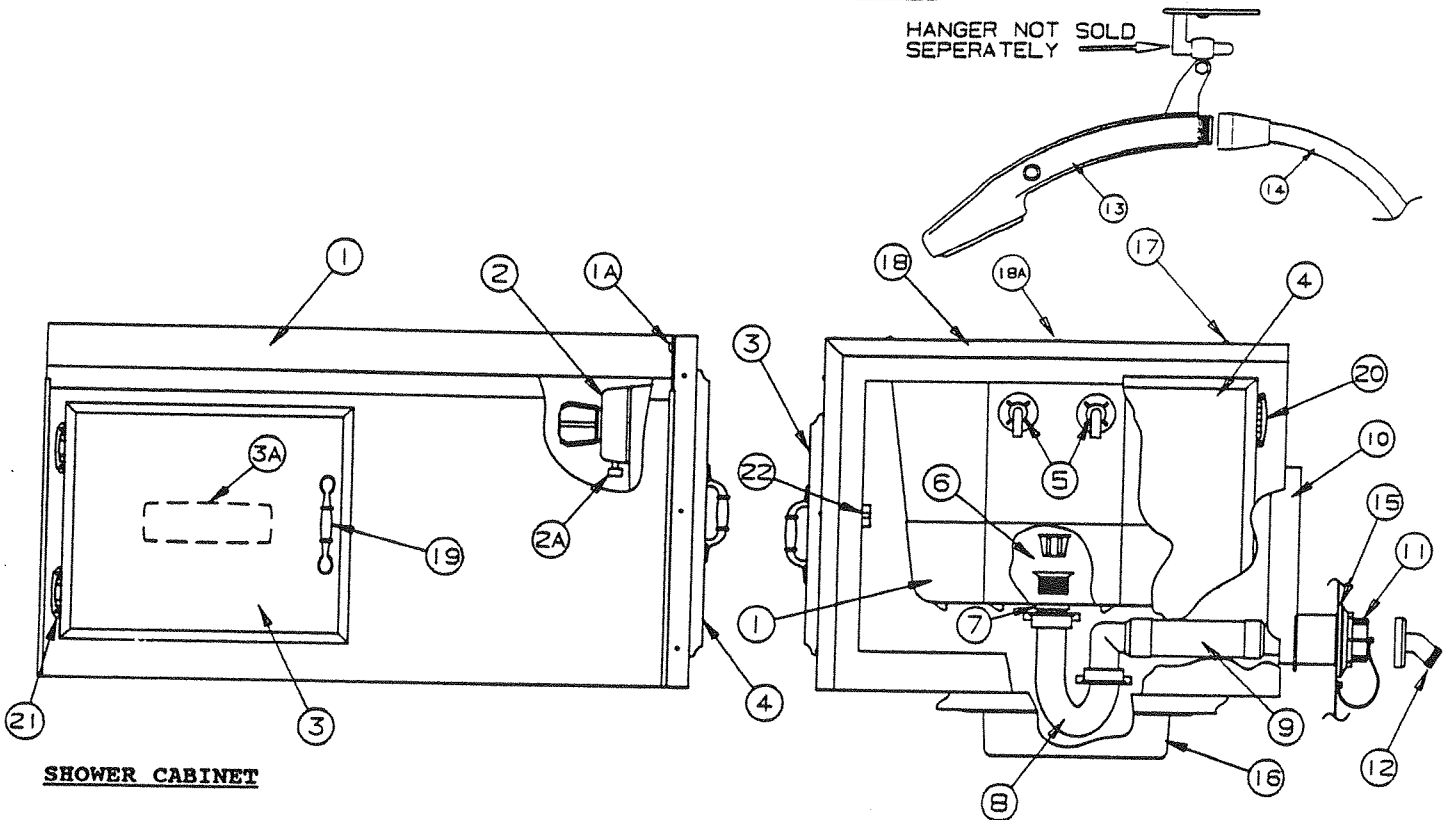
4744B633 - Wardrobe cabinet assembly lower

CODE	PART NO.	DESCRIPTION
1	4744A456	Cabinet front
2	4745-4091	Hinge
3	4744A455	Cabinet front
4	4745-4101	Hinge
	4716-076	Screw
5	4723-835	Velcro hook
6	4744-483	Wardrobe decal
7	4744A476	Catch plate
7A	4744-476	Catch plate
8	4724D2631	Velcro loop





Americana 1991 REPAIR PARTS

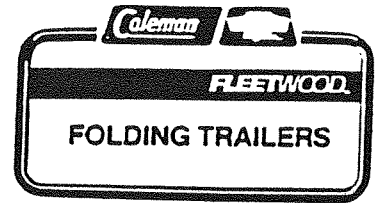


SHOWER CABINET

4741J547 - Shower cabinet assembly, 2595

CODE	PART NO.	DESCRIPTION
1	4741-2221	Bathtub
	4733-4138	Tek screw
1A	4739A2908	Screw cap, white x14
	4716-077	Screw x14
	4739-2918	Screw cap washer x14
2	4741A2071	Faucet assy
2A	4716-0848	Shower hose connector
3	4744E2811	Door panel x1
	4738-3088	Screw x4 (screw door panel to cabinet front)
3A	4741-4241	Toilet tissue holder
	4738-3088	Screw x2
4	4744G1511	Door panel
5	4741-2351	Swivel street elbow x2
6	4746-1821	Basket strainer
7	4737A8328	Plastic nut 1-1/2" x1
8	4741B9328	"P" trap
9	4741-9318	Sleeve
10	4741-9301	Vent system
11	4714-2861	Cap & strap package
	4741-8218	Screw (strap to panel)

CODE	PART NO.	DESCRIPTION
12	4737-9138	Tub drain adapter x1 (Reduces 1- 1/2" drain outlet to a 3/4" garden hose connection)
13	4746-3761	Shower head
14	4741A2051	Shower hose
15	4749-4131	Tub drain gasket x1
16	4737-9258	Plastic base x1
	4737-8488	Screw x2
17	4724C264	Velcro
	4738-3088	Screw x1
18	4741C180	Edge cap
18A	4738-3088	Screw
19	4739B0508	Door pull
	4716-055	Screw x2
20	4739A0518	Hinge x1
	4749-4118	Screw x3 (screw hinge to door panel)
21	4745A2618	Hinge, spring loaded
	4749-4118	Screw x3 (screw hinge to door panel)
22	4733-6391	Latch & strike pkg.

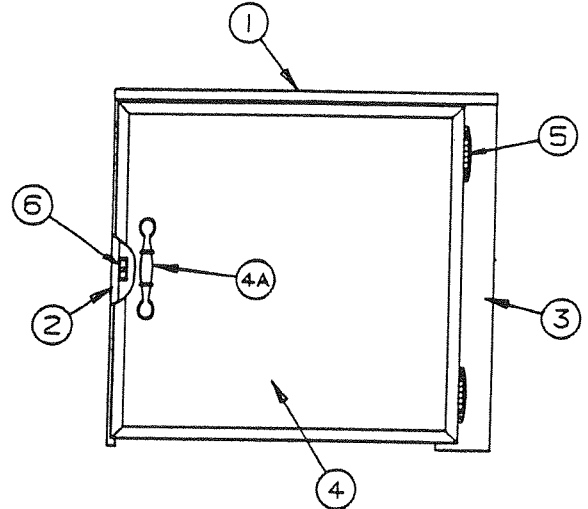


POTTI CABINET

4741F6371 - Potti cabinet assembly, 2590

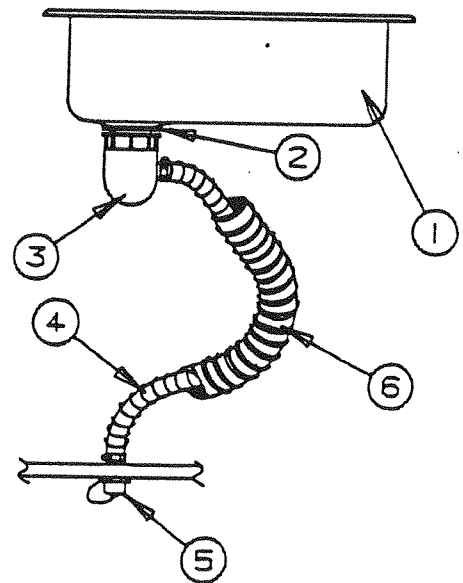
CODE	PART NO.	DESCRIPTION
1	4741E9001	Cabinet top
	4720A0721	Cooler clip, M2
	4716-059	Screw, clip to top
2	4741C9011	Cabinet side, small
3	4741D9021	Cabinet front
	4737-8478	Screw, cabinet sides to top
4	4741G9971	Door panel
4A	4739B0508	Door pull
	4716-055	Screw
5	4739A0518	Hinge x2
	4749-4118	Screw
6	4733-6391	Latch and strike pkg.

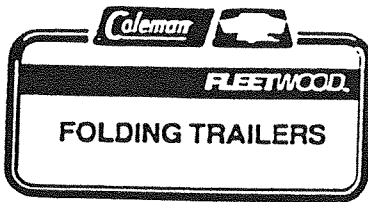
NOTE: 4741C2858 Porti Potti - Optional
2595 - Standard Equipment



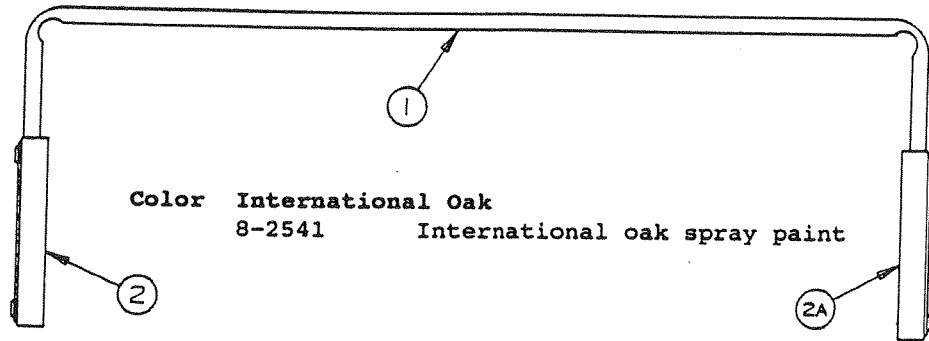
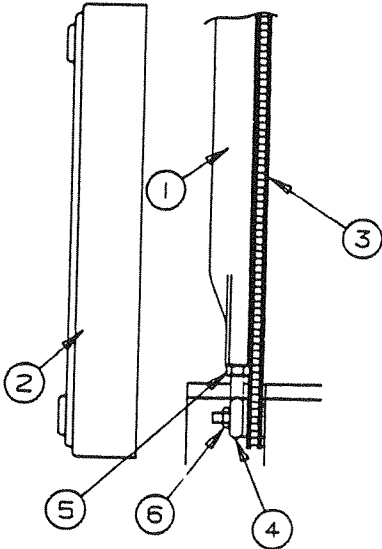
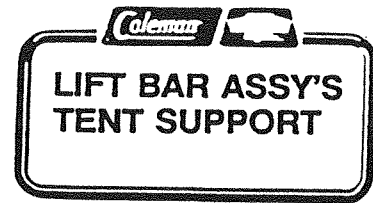
SINK AND DRAIN SYSTEM

CODE	PART NO.	DESCRIPTION
1	4710D0301	Sink, all models except 2595
	4745-2801	Sink, 2595
	4730D3151	Basket and strainer
	4714B0661	Crumb cup
2	4350000076	Thread sealant
3	4734A0671	Drain P trap, M2
	4739-1088	Hose clamp
4	4714A277	Drain hose, 3/4" ID brown forged loop (sold/foot)
5	4734C0681	Drain spout, M2
	4744-2678	Hose clamp
	4714-0021	Cap and strap, M2
6	4060017501	1 3/4" ID Polyethylene hose 18" long (Encases drain, gas and 2 high pressure hoses)





Americana 1991 REPAIR PARTS



Color International Oak
8-2541 International oak spray paint

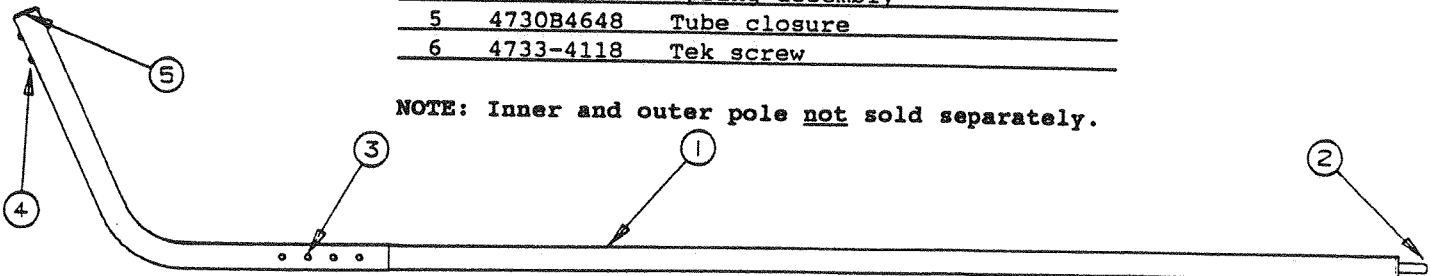
UPPER GALLEY LIFT BAR ASSEMBLY

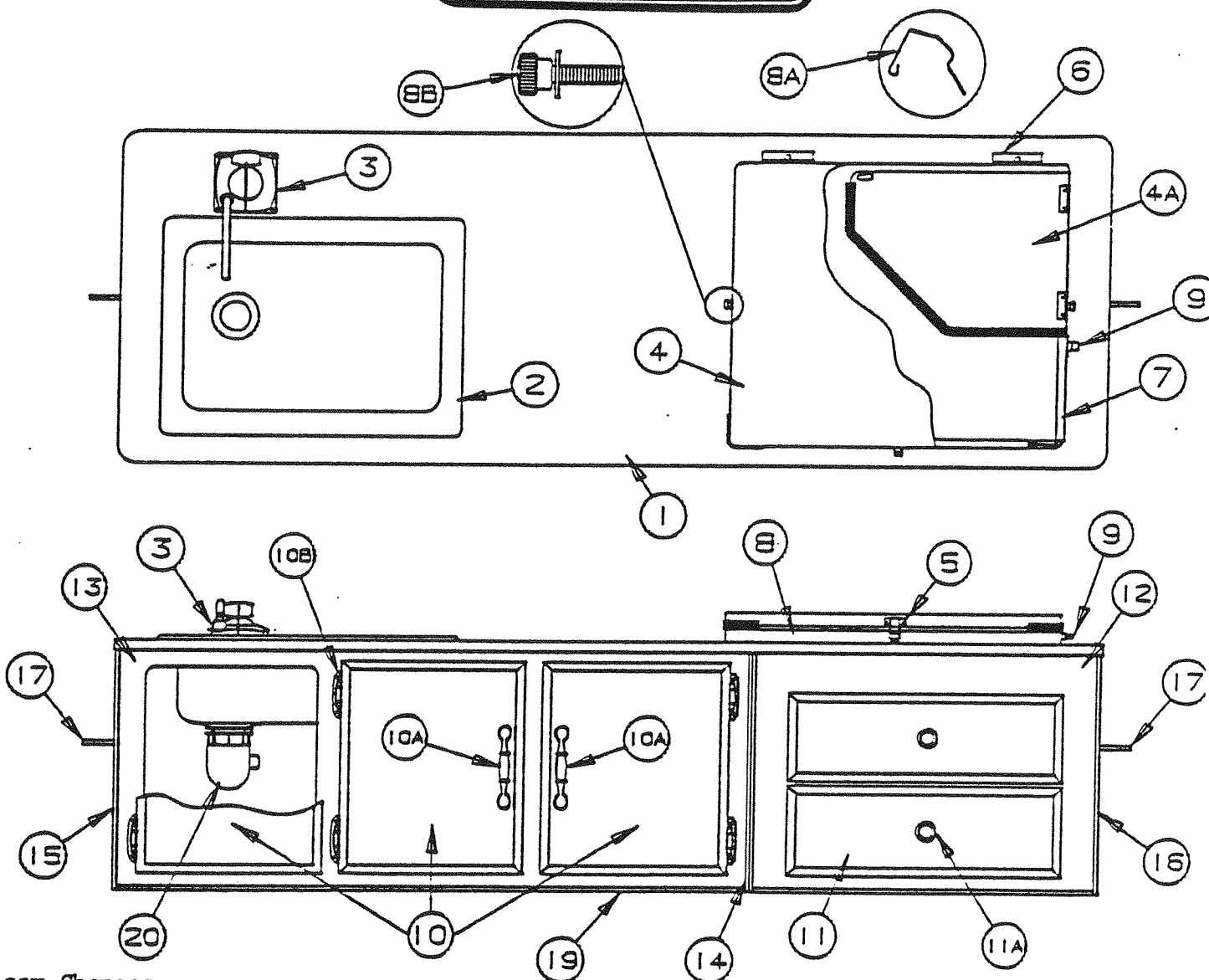
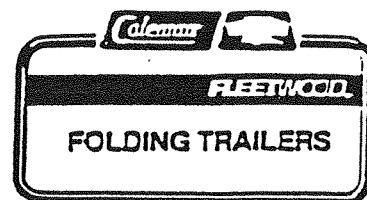
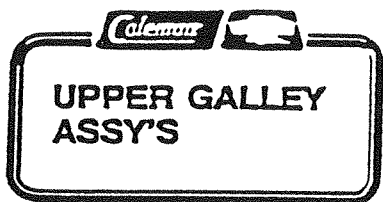
CODE	PART NO.	DESCRIPTION	CODE	PART NO.	DESCRIPTION
1	4744C088	Lift bar 2580	3	4744-6321	Chain assembly
	4744D4198	Lift bar 2582		4744A0681	Chain assembly
	4744D419	Lift bar 2590		4714-0351	Half link
	4744C087	Lift bar 2510		4730A3811	Connecting link
	4749-918	Lift bar small, 2595	4	4744-4451	Eye bolt, M4 (less bushing)
	4749-919	Lift bar large, 2595		4744-9211	Bushing, M2
2	4744B0811	Chain cover (left)	5	1201B6028	Adjusting nut x2
	4741B9368	Screw x2	6	1201B6378	Nut x4
2A	4744B1471	Chain cover (right)	7	4737-9238	Sprocket x2
	4741B9368	Screw x2		4744-9211	Bushing, M2
				1201B6378	Nut

TENT SUPPORT ASSEMBLIES

CODE	PART NO.	DESCRIPTION
1	4741C5591	Tent support, <u>double bed</u> 2590, 2510, 2595, (rear) 2582, 2580, (front and rear)
		Tent support, <u>queen bed</u> 2590, 2510, 2595 (front)
2	8470-1728	Pole pin, blue
3	4734-6708	Spring assembly
4	4734A6708	Spring assembly
5	4730B4648	Tube closure
6	4733-4118	Tek screw

NOTE: Inner and outer pole not sold separately.





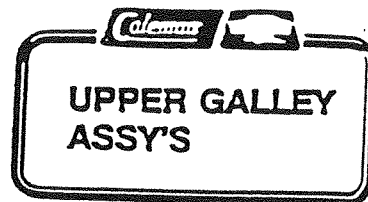
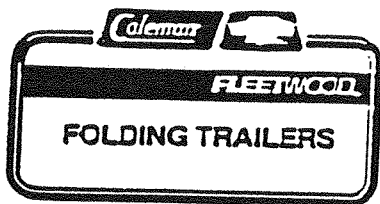
Stove Assy Changes

Starting with
Serial Number
2580-1206
2582-1126
2590-1181
2510-1401

UPPER GALLEY ASSEMBLIES - AMERICANA SERIES

CODE	PART NO.	DESCRIPTION
1	4744F1111	Upper galley top 2580
	4749A1671	Upper galley top 2582
	4716C3711	Upper galley top 2590
	4744E1941	Upper galley top 2510
	4716-179	5/8" T molding, (sold/foot)
2	4710D0301	Sink (all)
	435000029	Putty tape (sold per foot)
	4730D3151	Basket & strainer
	4714B0561	Crumb cup
3	4734A0161	Water Pump
	4716-059	Screw x4
		4714-3711 Pump Repair Kit
4	4741C5031	Stove cover assy 2580, 2590, 2510
	4741A6261	Stove cover assy 2582

4741D6031 Stove cover
4741B6261 Stove cover



Stove Assy Changes

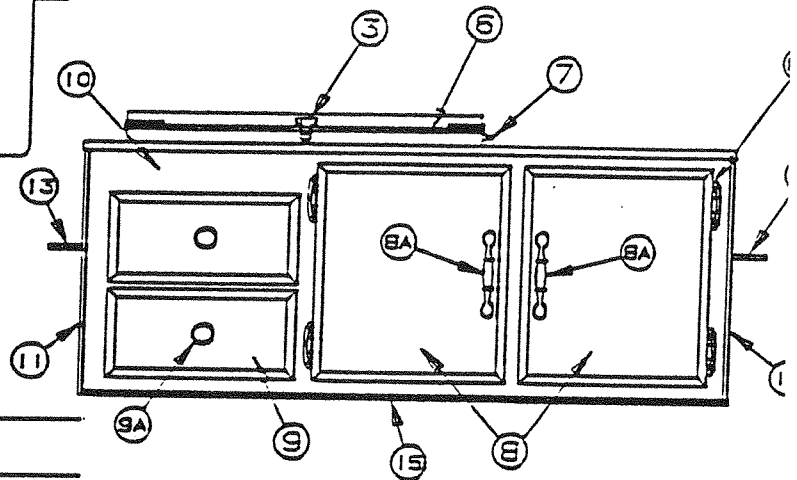
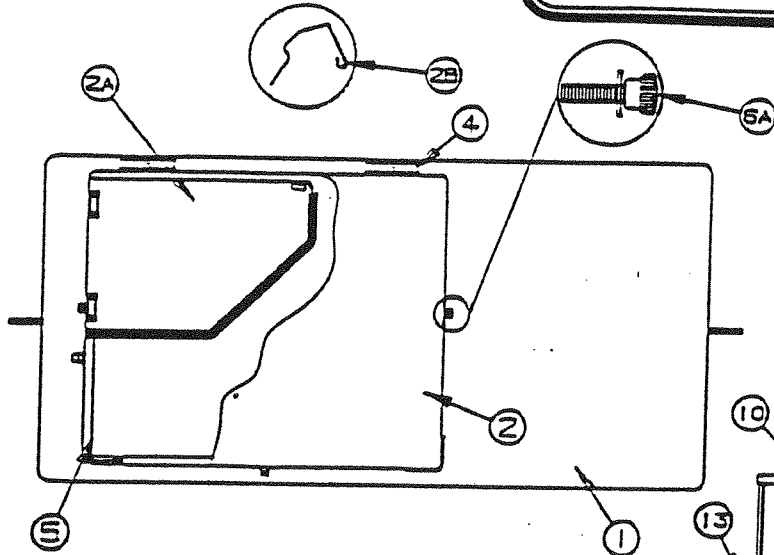
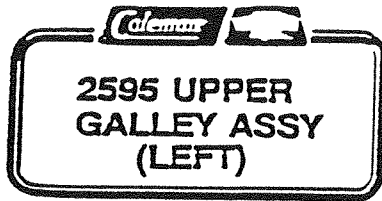
Starting with
Serial Numbers

- 2580-1206
- 2590-1181
- 2510-1401
- 2582-1126

UPPER GALLEY ASSEMBLIES - AMERICANA SERIES

- 4739G2931 Stove box
- 4739E2871 Stove box
- 4744C2401 Cook top
- 4744C2381 Cook top

CODE	PART NO.	DESCRIPTION
4A	4741E413	Stove fin
	4060000253	Edge molding, 17" in length
	4741A440	Hinge x2
5	4733-4018	Stove cover latch x1
	1203E248	Machine rivet x2
	4733-4028	Strike x1 (screwed to galley top)
	4737-8478	Screw x1
6	4739A282	Hinge x2
	4716-052	Screw x2
	1201B6958	Nut x2
	1203E248	Machine rivet x4
7	4739F2931	Stove box 3 burner 2580, 2590, 2510
	4739C2871	Stove box 2 burner 2582
	4738-3088	Screw x4
8	4744B2401	Cook top stove 3 burner 2580, 2590, 2510
	4744B2381	Cook top stove 2 burner 2582
8A	4716-9721	Grate clip pkg, M8
8B	4716-0881	Thumb screw and washer x2, M6
9	1226D1538	Stove fin latch
	1203-8678	Rivet x2
10	4749A2481	Door panel 2580, 2582, 2590, 2510
	4749-4118	Screw (screw door panel to cabinet front)
	(Door panels are shipped less handle & hinge)	
10A	4739B0508	Door pull x2
	4716-055	Screw x2
10B	4745A2618	Hinge, spring loaded
	4749-4118	Screw x3
11	4744E5891	Drawer assy, 2580 x2
	4749A5611	Drawer assy, 2582, 2590 x2
	4744E5741	Drawer assy, 2510 x2
11A	4749-2308	Drawer pull
	1022B0818	Screw x1
12	4749-244	Upper galley front, 2580 (short)
	4749-263	Upper galley front, 2590 (short)
13	4749-242	Upper galley front, 2580, 2590 (long)
	4749A1638	Upper galley front, 2582 (long)
	4744D139	Upper galley front, 2510 (long)
14	4749-243	Galley trim upper x2 2580, 2590
	1203-8641	Rivet x3, M50
	4749-4108	Screw x6
15	4744D0708	Upper galley side left (all)
16	4749-223	Upper galley side right (all)
17	4744A509	Upper galley angle assy x2
18	4064700189	PVC extrusion 3' (on bottom of galley)
19	4749-260	Galley trim angle (all) (must cut to size)
20	4734A0671	Drain trap, M2



UPPER GALLEY ASSY (LEFT) 2595

CODE	PART NO.	DESCRIPTION
1	4741J1591	Upper galley top, 2595
	4716-178	5/8" T molding (sold/foot)
2	4716-6301	Stove cover assy
2A	4741E413	Stove fin
	4060000253	Edge molding, 17" length
	4741A940	Hinge x2 4741A440
2B	4716-9721	Grate clip pkg. M8
3	4733-4018	Stove cover latch x1
	1203E306	Machine rivet
	4733-4028	Strike x1 (screwed to galley top)
	4737-8478	Screw x1
4	4739A282	Hinge x2
	1203E306	Machine rivet x2
	4716-052	Screw x2
	1201B6958	Nut x2
5	4739F2931	Stove box, 3 burner, 2595
	4738-3088	Screw x4
6	4744B2401	Cook top stove, 3 burner, 2595
6A	4716-0881	Thumb screw and washer x2, M6
7	1226D1538	Stove fin latch
	1203-8678	Rivet x2
8	4749A2481	Door panel x2
	4749-4118	Screw (x4 in each door)
		(Door panels are shipped less handle & hinges.)

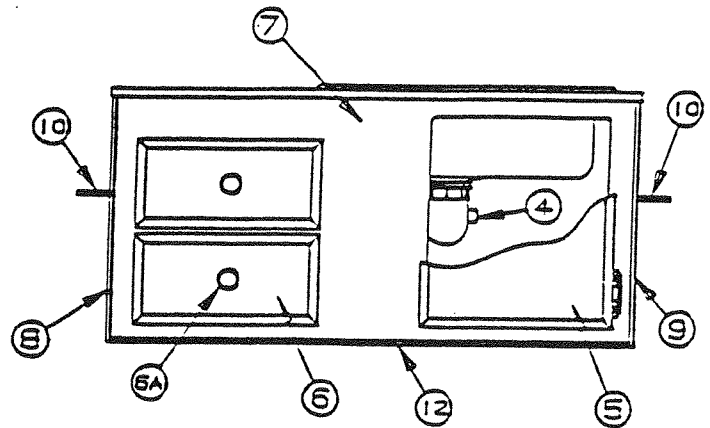
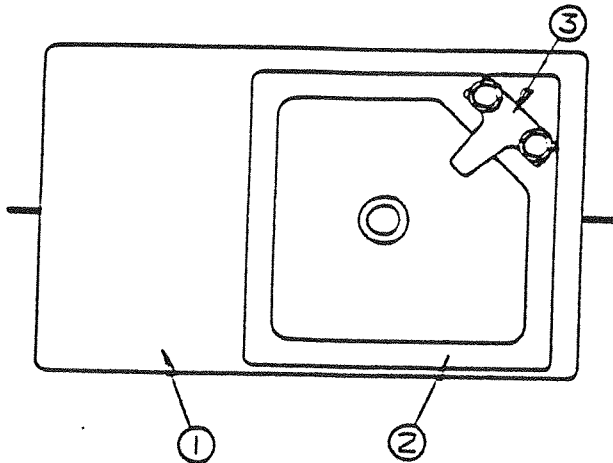
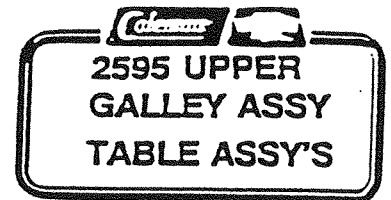
CODE	PART NO.	DESCRIPTION
8A	4739B0508	Door pull x2
	4716-055	Screw x2
8B	4745A2618	Hinge, spring loaded
	4749-4118	Screw x3
9	4749A5611	Drawer assy x2
9A	4749-2308	Drawer pull x1
	1022B0818	Screw x1
10	4749-370	Galley front x1
11	4744D0708	Galley side (left)
12	4749-223	Galley side (right)
13	4744A509	Upper galley angle assy x1
14	4064700089	PVC extrusion 3'
		(on bottom of galley assy)
15	4749-260	Galley trim angle
		(must cut to length)

STOVE ASSY CHANGES: Starting with Serial Number 2595-1185

- 4741D60381 Stove Cover Assy
- 4739G2931 Stove Box, 3 Burner
- 4744C2401 Cook Top Stove



Americana 1991 REPAIR PARTS



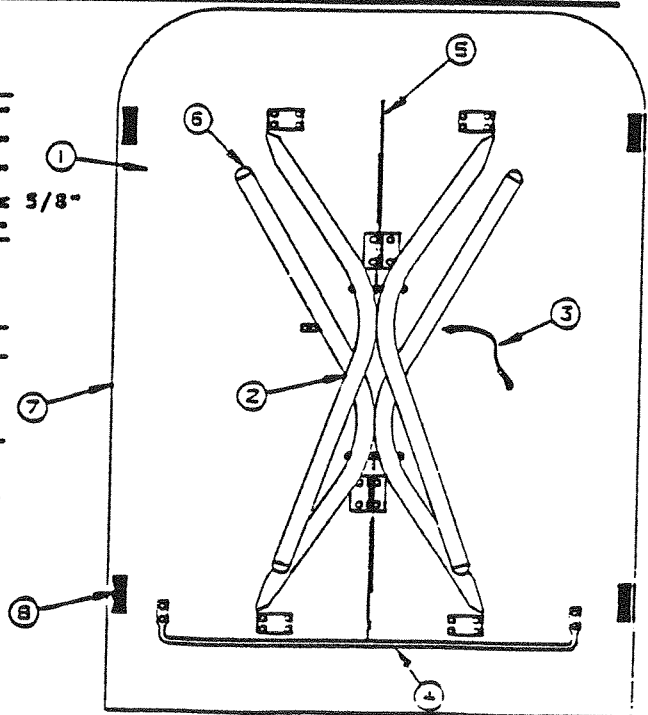
UPPER GALLEY ASSY (RIGHT) 2595

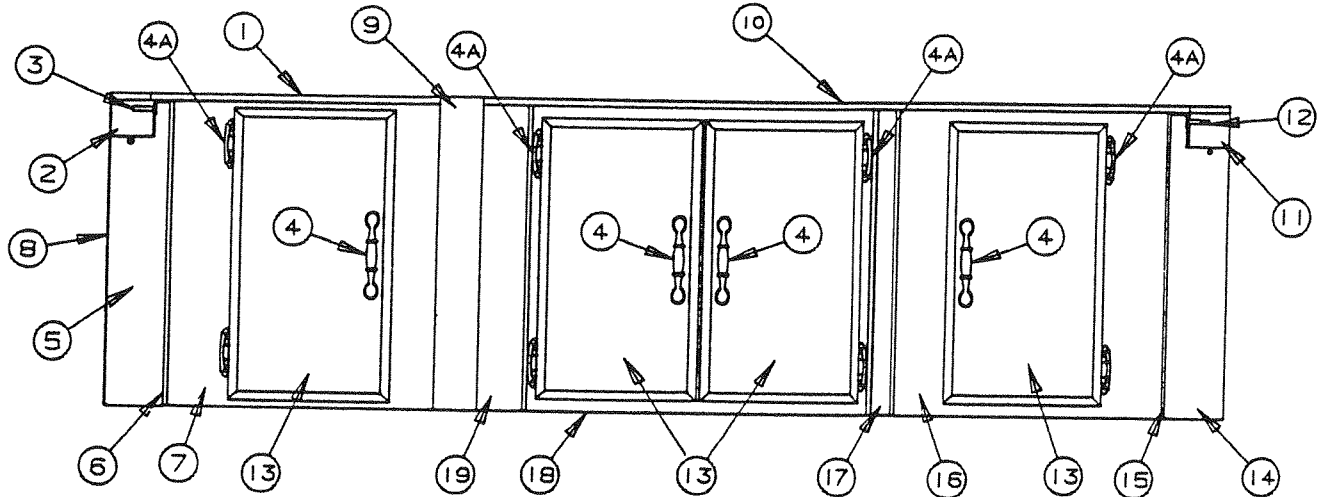
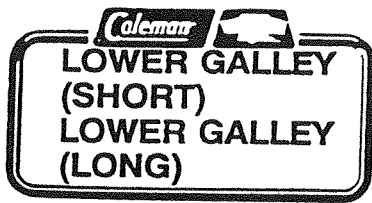
CODE	PART NO.	DESCRIPTION
1	4749-018	Upper galley top
	4716-179	5/8" T molding, (sold/foot)
2	4745-2801	Sink
	4350000029	Putty tape (sold per foot)
	4730D3151	Basket & strainer
	4714B0661	Crumb cup
3	4745B2741	Faucet
	4744-2348	Barbed coupler x2
4	4734A0671	Drain P trap, M2
	4714A277	Drain hose (brown) (sold by foot)
5	4749A2481	Door panel x1
	4739-0528	Screw (4 in each door)
		(Door panels are shipped less handle & hinges.) (See Page 23 for hardware.)

CODE	PART NO.	DESCRIPTION
6	4749A5611	Drawer assy x2
6A	4749-2308	Drawer pull x1
	1Q22B0818	Screw x1
7	4749-376	Upper galley front
8	4744D0708	Galley side (left)
9	4749-223	Galley side (right)
10	4744A509	Upper galley angle assy x2
11	4064700089	PVC extrusion 3' (on bottom of galley assv)
12	4749-260	Galley trim angle (must cut to length)

DINETTE TABLE ASSEMBLY

CODE	PART NO.	DESCRIPTION
1	4741G0451	Table top 2580 30 x 39 3/8" x 1/2"
	4739H1031	Table top 2590 30 x 48 1/8" x 5/8"
	4744A4521	Table top 2510 30 x 39 3/8" x 5/8"
	4749A1011	Table top 2582 23 1/2 x 39 5/8" x 5/8"
	4716H1031	Table top 2595 30 x 48 1/8" x 5/8"
2	4745-5271	Dinette table leg assy, M2 (includes hardware to install legs to table top)
3	4720B5951	Table strap assy, 8" length, M4
4	4734C0841	Towel rack, 22 1/4"
	4734C0991	Towel rack, 2582
	4737-8488	Screw, rack to top
5	4720A1501	Lock brace package
	4737-8488	Screw, brace to top
6	4720C1928	Table leg cap
7	4716-178	T molding, 3/4" (sold/foot)
8	4724D2631	Velcro hook
	4724E263	Velcro loop (located on the seat frame assy)



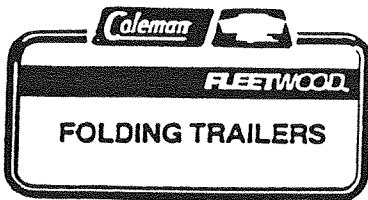


LOWER GALLEY ASSEMBLY (SHORT) - AMERICANA SERIES

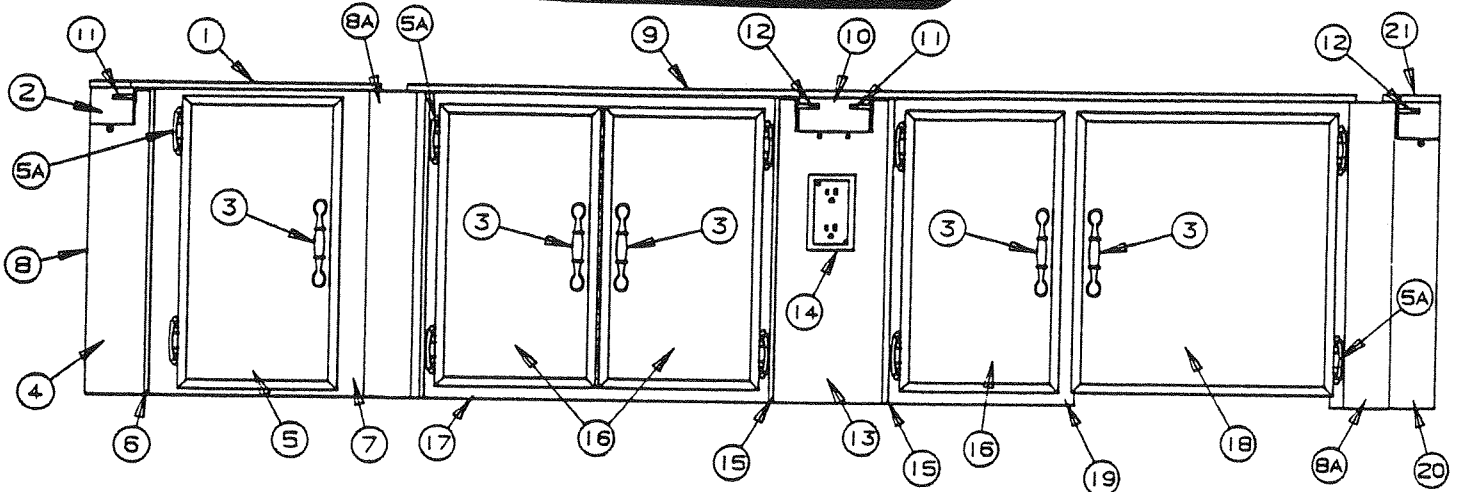
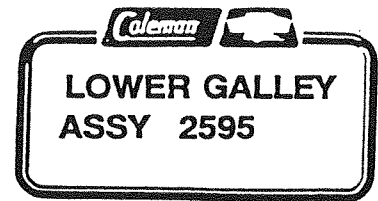
CODE	PART NO.	DESCRIPTION
1	4749-9121	Lower galley top (2580, 2590)
	4744D1461	Lower galley top (2510, 2582)
	4741-221	Angle x2
	1103B0806	Screw
2	4744C0851	Filler (all)
	1203-8951	Rivet, M25
3	4744C5331	Galley bracket (left)
	4744-4608	Rivet x2
4	4739B0508	Door pull
	4716-055	Screw x2
4A	4745A2618	Hinge, spring loaded
	4749-4118	Screw x3
5	4744D1121	Spacer left (all)
6	4749-238	Galley trim x2 (all)
7	4749-239	Galley front, 2580, 2590
	4749-269	Galley front, 2582, 2510
8	4744C2421	Galley side, 2580, 2590
	4734-4358	Bushing x3
9	4744E5561	Galley filler assy xl. (all)

LOWER GALLEY ASSEMBLY - LONG

CODE	PART NO.	DESCRIPTION
10	4744G052	Lower galley top, 2580
	4747-9211	Lower galley top, 2582
	4744D1451	Lower galley top, 2590
	4744E1921	Lower galley top, 2510
	4741-221	Angle
	1103B0806	Screw
11	4744C0851	Filler (all)
	1203-8951	Rivet, M25
12	4744C5321	Galley bracket (right)
	4744-4608	Rivet x2
13	4747C8081	Door panel, 2580, 2582, 2590, 2510
	4749A2541	Door panel, small 2582
	4749-4118	Screw x4
	(Door panels are shipped less handle & hinges)	
14	4744D1131	Spacer right (all)
15	4749-238	Spacer trim (all)
16	4749-241	Lower galley front, 2580
	4749-276	Lower galley front, 2582
	4749-266	Lower galley front, 2590
	4749-255	Lower galley front, 2510
17	4744B987	Lower galley spacer, 2580, 2590
18	4749-240	Lower galley front, 2580, 2590, 2510
19	4744B915	Lower galley front small, 2580, 2510
	4744B987	Lower galley spacer, 2590



Americana 1991 REPAIR PARTS



LOWER GALLEY ASSY (SHORT) 2595

CODE	PART NO.	DESCRIPTION
1	4749-3821	Lower galley top
	4741-221	Angle x2
	1103B0806	Screw
2	4744C0851	Filler
	1203-8951	Rivet, M25
3	4739B0508	Door pull
	4716-055	Screw x2
4	4744D1121	Spacer, left
5	4747C8081	Door panel
	4749-4118	Screw x4
5A	4745A2618	Hinge, spring loaded
	4749-4118	Screw x3
6	4749-238	Galley trim x2
7	4749-377	Lower galley front
8	4744C2421	Cabinet side left
8A	4744E5561	Galley filler assy x1

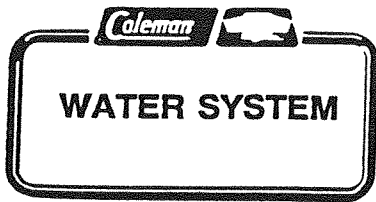
LOWER GALLEY ASSY, LONG - 2595

CODE	PART NO.	DESCRIPTION
9	4749-3841	Lower galley top, 2595
	4741-221	Angle
	1103B0806	Screw
	4734-385	Bracket
10	1103B0806	Screw
	4749-380	Center filler
	4733A0601	Rivet x2, M25
11	4744C5331	Galley bracket (left)
	4744-4608	Rivet x2
12	4744C5321	Galley bracket (right)
	4744-4608	Rivet x2
13	4749-3811	Spacer
14	4710B3551	15 AMP Receptacle cover
	4744-3081	Receptacle box
15	4749-238	Galley trim
16	4747C8081	Door panel x3
	4739-0528	Screw x4
17	4749-240	Lower galley front
18	4749-4091	Door panel
19	4749-378	Lower galley front
20	4744D1131	Spacer, right
21	4749-383	Lower galley top, 2595

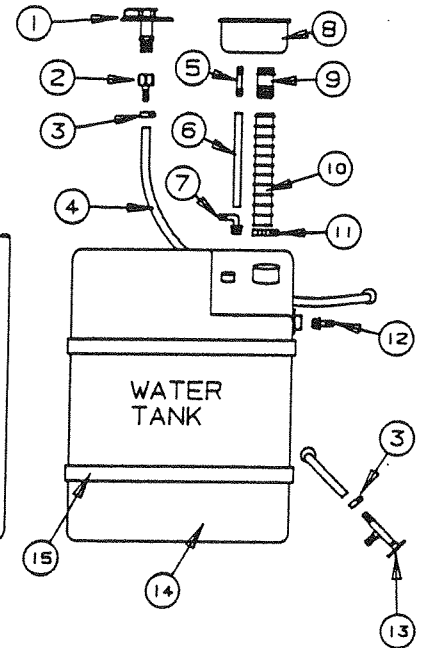
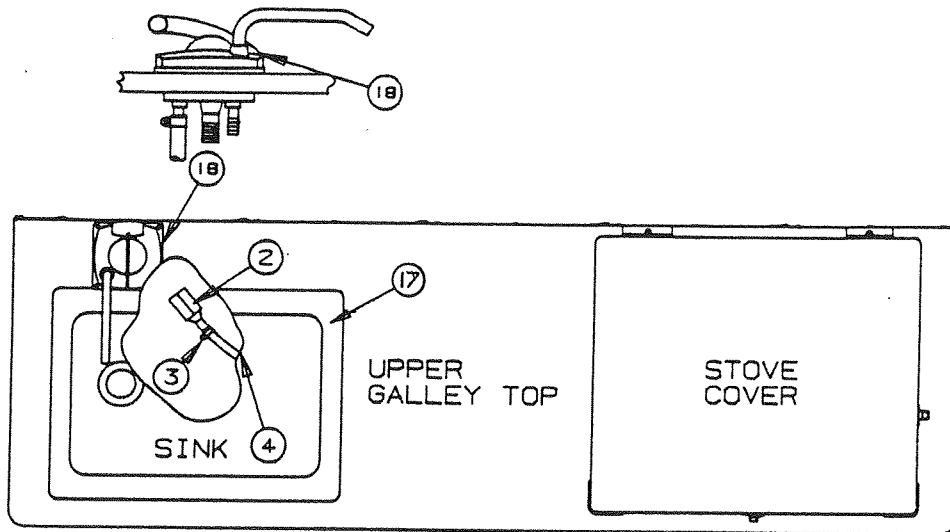
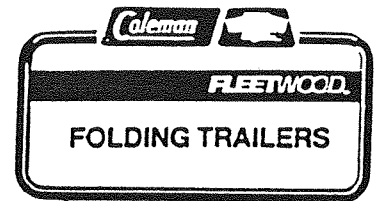
PANELING AND TRIM

4714D4501	Universal wall panel (48" x 18 1/8") Classic Oak
4714C2911	Corner divider (17 5/8" lengths) M5
4714C2921	Panel divider (17 5/8" lengths) M5
4714C2931	Toe molding (48" lengths) M2

Note: 4741C2858 Porti Potti
2595 - Standard Equipment



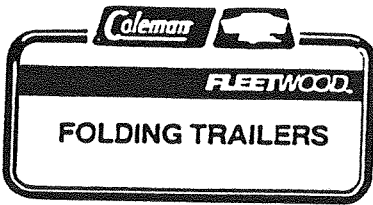
Americana 1991 REPAIR PARTS



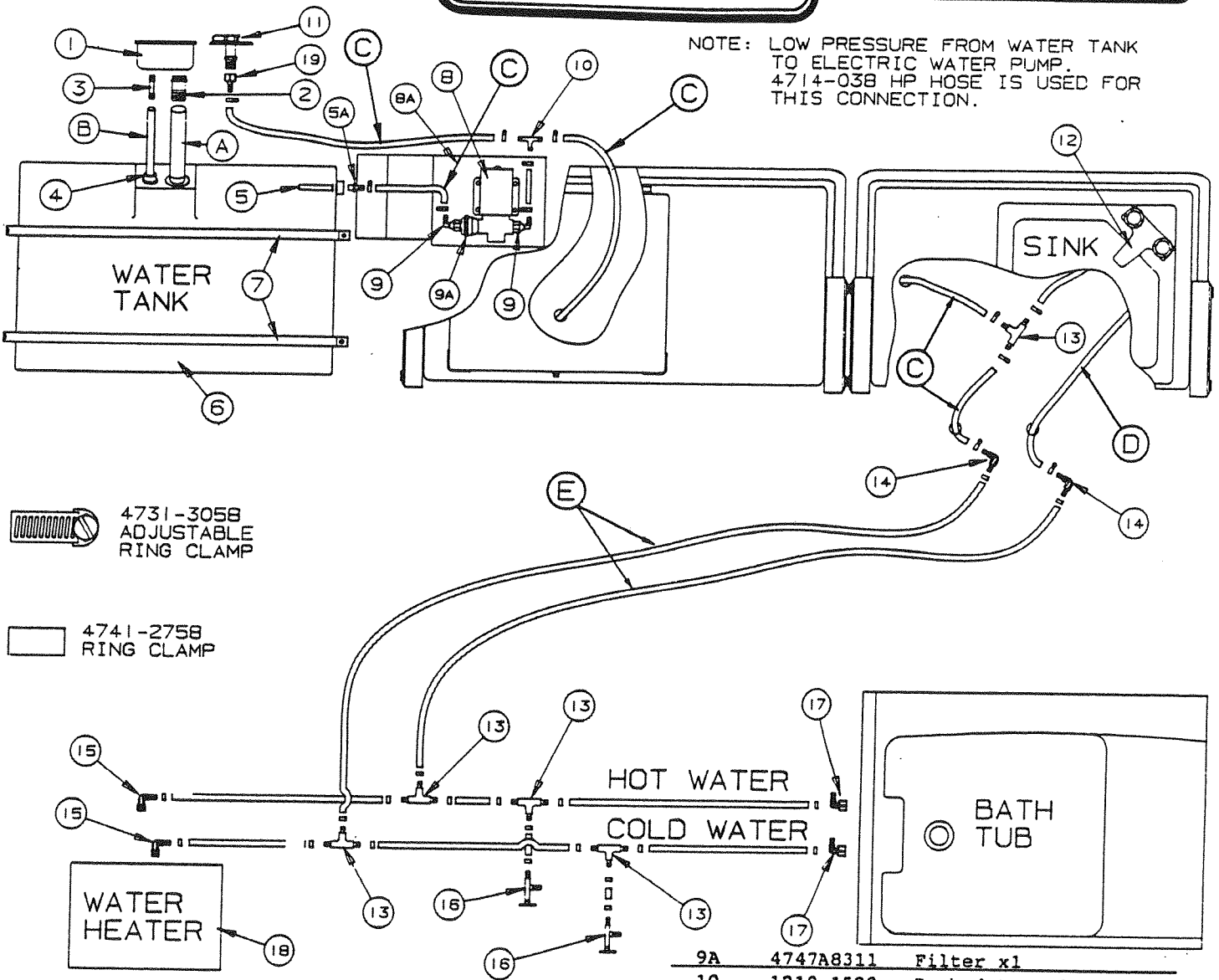
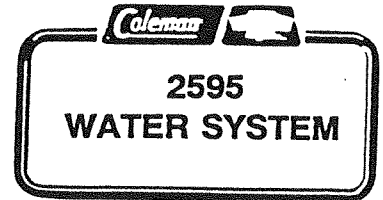
WATER SYSTEM - ALL (EXCEPT 2595)

Models 2580, 2582, 2590, 2510


CODE	PART NO.	DESCRIPTION
1	4732E1521	City water fill (built-in check valve)
2	4741-9568 1202-5828	Female adaptor Washer
3	4731-3058	Adjustable hose clamp, 5/8"
4	4714-038	High pressure hose cold water 3/8" (sold per foot)
5	4744-1298	Barbed connector (3/8" barb)
6	4733B1201	Vent hose, clear
7	1218-3518	Elbow 3/8" I.D.
8	4731C1711	Recessed fill spout
9	4744-1288	Barbed nipple (1 3/8" barb)
10	4731F1081	Water fill hose (green 1" I.D.)
11	4715-4501	Adjustable hose clamp, 1 1/4"
12	4732A4561 4737-4641	Adaptor fitting Tank filter
13	4741A2368	Drain tee
14	4733G1411 4747-9101	Water tank (2590, 2580, 2510) Water tank (2582)
15	4400075001 4737-8488	Tank strap, x2 (all) Screw x4
16	4715E4381	Spigot (drain)
17	4710D0301	Sink (all)
18	4734A0161 1103E0608 4714-3711	Water pump Screw x4 Pump repair kit, M2




Americana 1991 REPAIR PARTS



NOTE: LOW PRESSURE FROM WATER TANK TO ELECTRIC WATER PUMP. 4714-038 HP HOSE IS USED FOR THIS CONNECTION.

 4731-3058 ADJUSTABLE RING CLAMP

 4741-2758 RING CLAMP

PLUMBING SYSTEM - 2595

CODE	PART NO.	DESCRIPTION
1	4731C1711	Fill spout
	4741-3508	Screw
2	4744-1288	Barbed nipple 1 3/8" barb 1 1/4" MPT
3	4744-1298	Barbed connector, 3/8" - 3/8"
4	1218-3518	Elbow adapter x2
5	4737-4641	Tank filter
5A	4732A4561	Barbed nipple 3/8 barb
6	4741-3451	Water tank, 18 gallon
	4715E4381	Spigot (Bottom of tank)
7	4400075001	Strap x2
	4737-8488	Screw x4
8	4741B5571	Electric water pump
8A	4749-615	Pump shelf assy
9	4741-9068	Swivel elbow x2

9A	4747A8311	Filter x1
10	1218-1508	Barbed tee x1
11	4732E1521	City water fill
12	4745B2741	Faucet
13	4741-2388	Barbed tee 3/8" - 3/8" 3/8" x 4"
14	4741-2398	Barbed elbow x2
15	4741-2378	Elbow x2
16	4741A2368	Drain tee
17	4741-2351	Swivel street elbow x2
18	4741-5531	Water heater
19	4741-9568	Female adaptor

NOTE: ALL TUBING SOLD PER FOOT

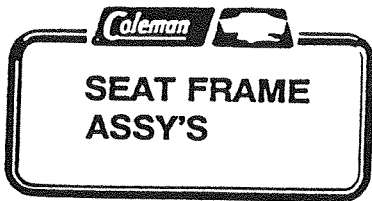
A 4060025003 1 3/8" ID Flexible non-toxic green hose

B 4060000050 3/8" ID transparent hose

C 4714-038 High Pressure hose (cold water) 3/8"

D 4714-338 High Pressure hose (hot water) 3/8"

E 4060050001 3/8" ID rigid tubing (gray)



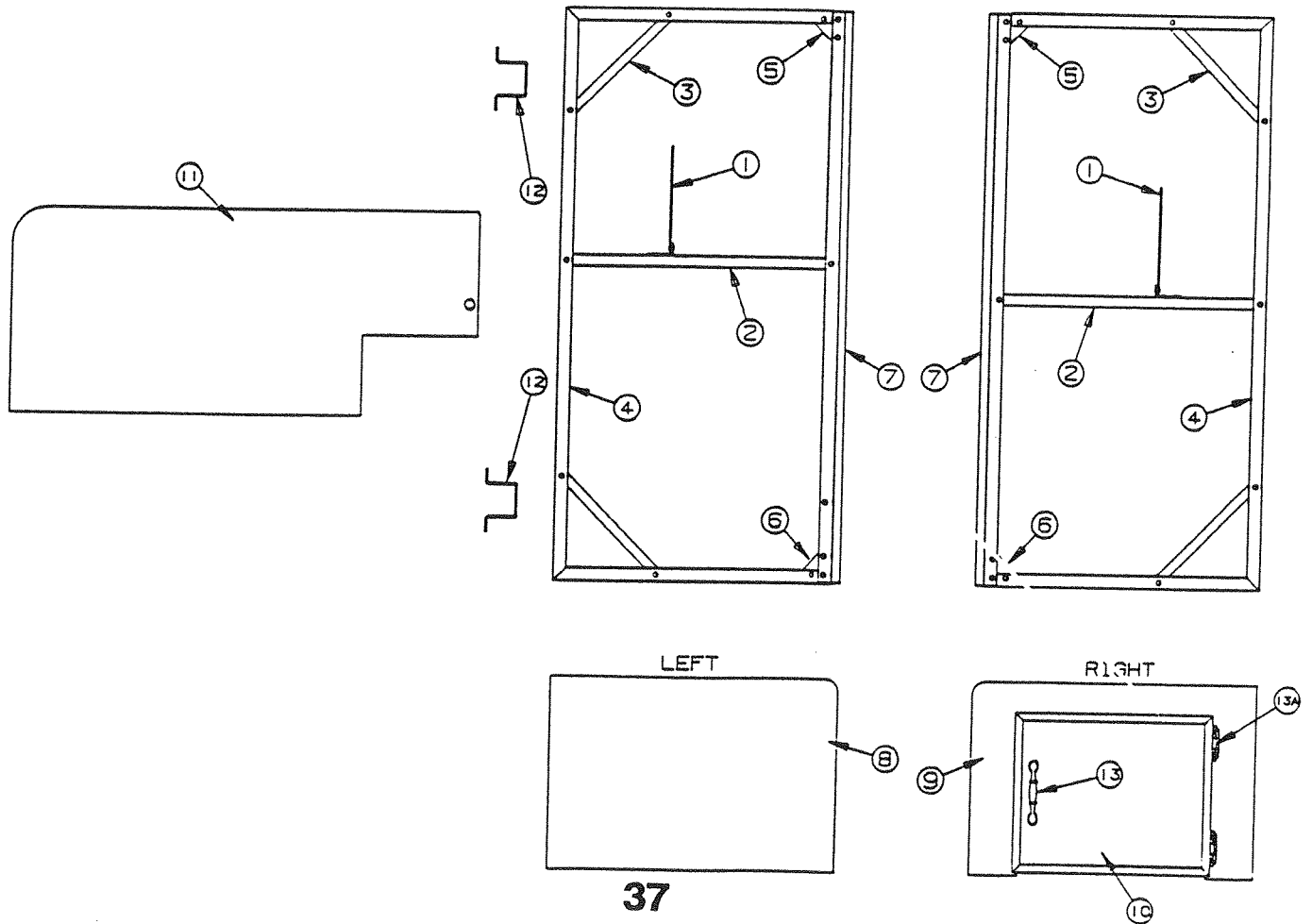
SEAT FRAME ASSEMBLIES

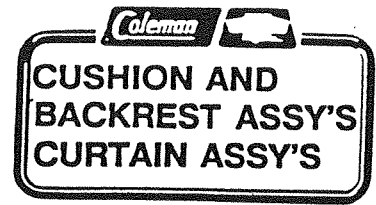
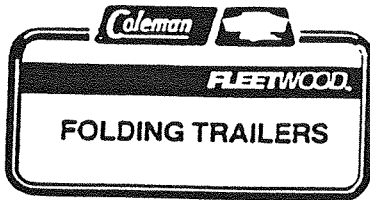
	LEFT	RIGHT
2580	4741F512	4741F511
2582	4749-5418	4744B664
2590	4733K551	4733K582
2510	4744E547	4744F546
2595	4733K551	4733K582

NOTE: (Seat Frame Assemblies are special orders)

CODE	PART NO.	DESCRIPTION
1	4744-6961	Support arm assembly
	4733A0601	Rivet x2, M25
2	4745-296	Cushion support 2580, 2590, 2510, 2595
	4749-093	Cushion support, 2582
3	4745-299	Seat cushion support (all)
4	4733G032	Seat support 2580, 2510
	4749-092	Seat support, 2582
	4733H032	Seat support, 2590, 2595
5	4745-298	Seat bracket (left) (all)
6	4745-297	Seat bracket (right) (all)

CODE	PART NO.	DESCRIPTION
7	4741C044	Table rest, curbside, 2580
	4741C043	Table rest, roadside, 2580
	4744-971	Table rest, 2582, 2510
	4741D044	Table rest, curbside 2590, 2595
	4741D043	Table rest, roadside 2590, 2595
8	4749A0961	Seat end (left), 2582
	4744A9701	Seat end (left) 2510
	4745-295	Bracket x2
	4737-8478	Screw
9	4749-0971	Seat end (right), 2582
	4747A8431	Seat end (right), 2510
10	4747D8411	Door panel, 2582, 2510
11	4744E1931	Seat gazoodi, 2582, 2510
12	4746-024	Cushion bumper
13	4739B0508	Door pull
	4716-055	Screw x2
13A	4745A2618	Hinge, spring loaded
	4749-4118	Screw x5





CUSHION AND BACKREST ASSEMBLIES

	CUSHION ASSEMBLY	CUSHION COVER	BACKREST ASSEMBLY	BACKREST COVER
2580 Sun Valley	4733N6631	4728R6251	4733N6641	N/A
2582 Laramie	4744D6651	4716D6651	4744F6191	N/A
2590 Shenandoah	4725Y5281	4725Y5561	4725Y5821	N/A
Wardrobe	4723D7821	4716B7821	4723D7811	4716B7811
2510 Sequoia	4724M6411	4723K0161	4724M6421	N/A
2595 Williamsburg	4744E6001	4723M6021	4744E6031	N/A
Tub cushion	4724P5441	4724P2351		

4710-2681 Stop button, M5 (all cushion assemblies only)
 1034B0828 Screw

NOTE: All Backrest Covers on the Americana Series Trailers are not available due to the button attachment.

REFERENCE DIMENSIONS

	Cushion	Backrest
2580	39 x 19 1/2 x 3	39 x 16 3/4 x 3
2582	36 x 17 1/2 x 3	36 x 17 1/2 x 3
2590	49 x 19 1/2 x 3	49 x 16 3/4 x 3
2590	34 x 19 1/2 x 3	34 x 19 1/2 x 3
2510	39 x 19 1/2 x 3	39 x 16 3/4 x 3
2595	49 x 19 1/2 x 3	49 x 16 3/4 x 3
2595	31 x 23 x 3	

PRIVACY CURTAIN PACKAGES AND COMPONENTS

4723C7831	Privacy curtain 2580, 2595 mauve
4723D7841	Privacy curtain 2582, 2590 2510 green
4725A1981	Curtain tab, M100
4723K6781	Bathroom curtain, mauve
4724-7111	Shower curtain
4739-0678	I-beam stop
4739-1191	Carrier and hook, M6

DRAPES

	Drape Package	Color
2580 Sun Valley	4724F7951	Mauve
2582 Laramie	4744E6271	Green
2590 Shenandoah	4724F7971	Green
2510 Sequoia	4724F7981	Green
2595 Williamsburg	4724F7991	Mauve

NOTE: Valance not included in Drape Package

SINGLE DRAPE PANEL W/SAFETY STRAP

4716A0461	Drape panel w/safety strap, 2580, 2595
4716B0431	Drape panel w/safety strap, 2582, 2590, 2510

VALANCE PACKAGE ONLY

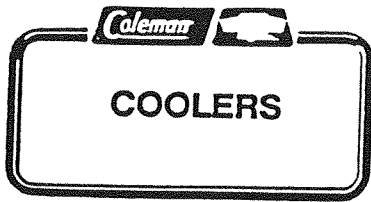
4716A4501	Valance, 2595
4716A4511	Valance, 2590
4716A4551	Valance, 2582
4716A4531	Valance, 2510
4716A4541	Valance, 2580

Note: Bathroom and shower curtains standard in 2595. Privacy curtains optional in all trailers.

Curtain Tie (package of 1)

4714D2971	Curtain tie 2582, 2590, 2510
4714C3461	Curtain tie 2580, 2595

4725A1981 Curtain tab M100

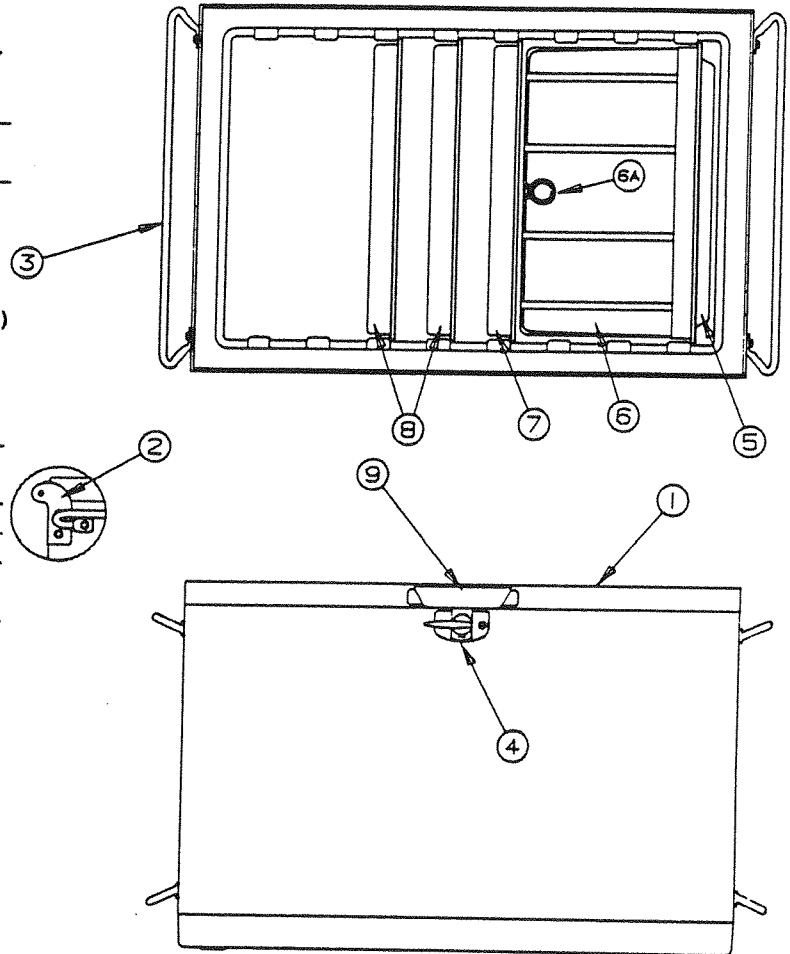


Americana 1991 REPAIR PARTS

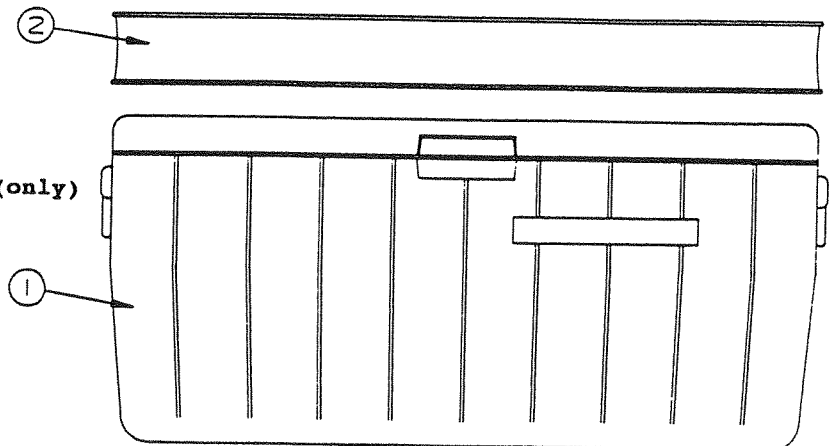


4744C9001 Convertible Cooler
Models 2510, 2590, 2595 Only

CODE	PART NO.	DESCRIPTION
1	4744B9081	Door assembly
	4744-815	Decal
2	4744-8281	Hinge plate (left)
	4741-8218	Screw x2
	4744-8291	Hinge plate (right)
	4741-8218	Screw x2
	4744-9098	Right pivot (not shown)
	4744-9108	Left pivot (not shown)
	(Pivots are screwed to door assy.)	
	4744-830	Plastic spacer
	1107B0818	Screw x2
3	4744-8321	Leg x4
	4741-8218	Screw x8
4	4744A8181	Latch
5	4744-8331	Ice tub lid
6	4744-9051	Ice tub (includes faucet, grommet & nut)
6A	4744-9071	Faucet assembly
	1212-0128	Grommet
	4744-8261	Nut
7	4744-8171	Drip tray
8	4744-8031	Half tray x2
9	4744-8051	Latch cover
	4716-062	Screw x2

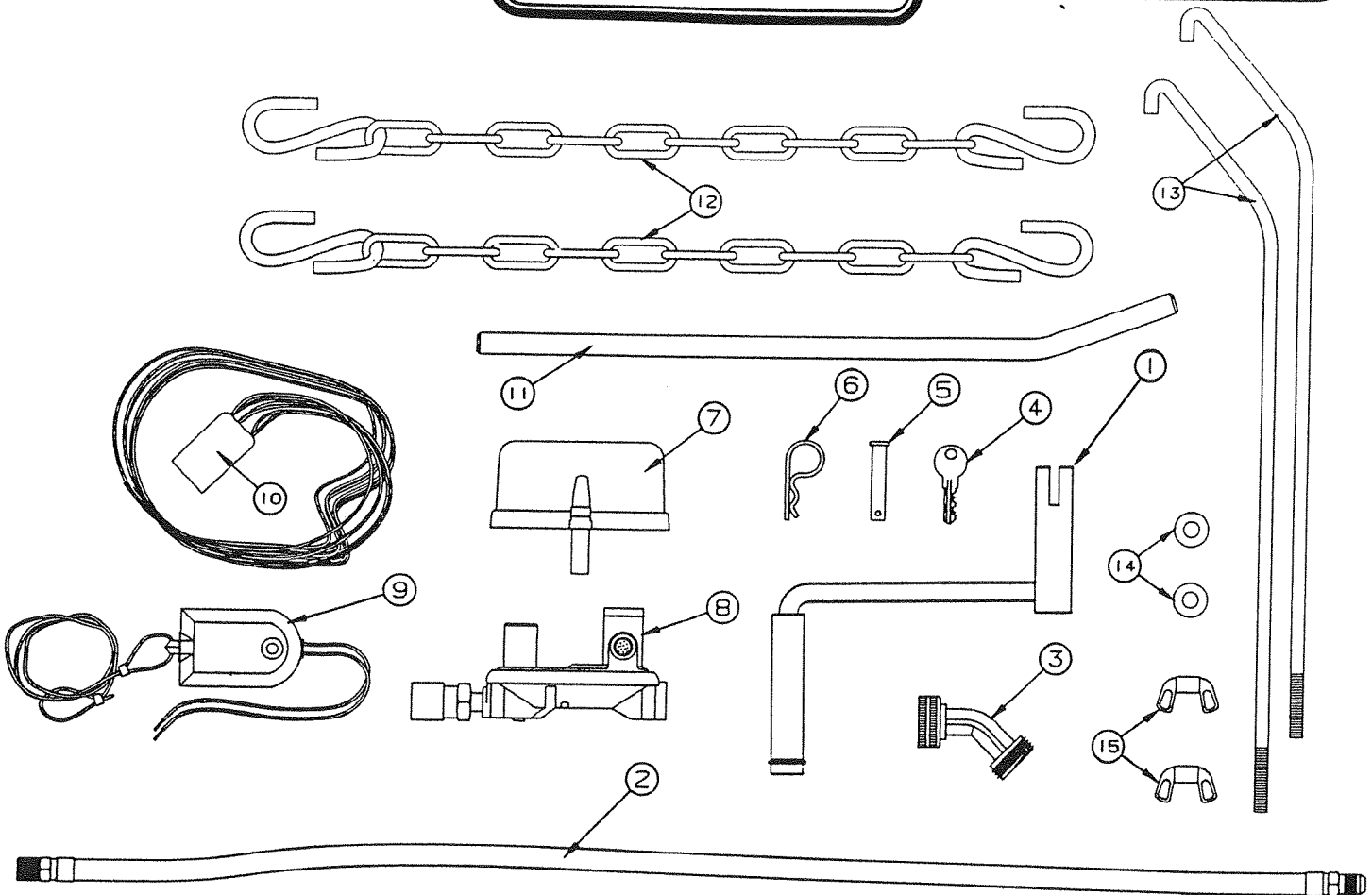


- 1. 5294B806 Cooler Assembly,
Models 2582, 2580 Only
68 Quart, Cushion Cooler
- 2. 4749-5921 Cooler Cushion Assembly (only)





Americana 1991 REPAIR PARTS

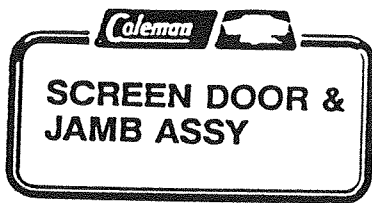


PARTS PACKAGE HARDWARE

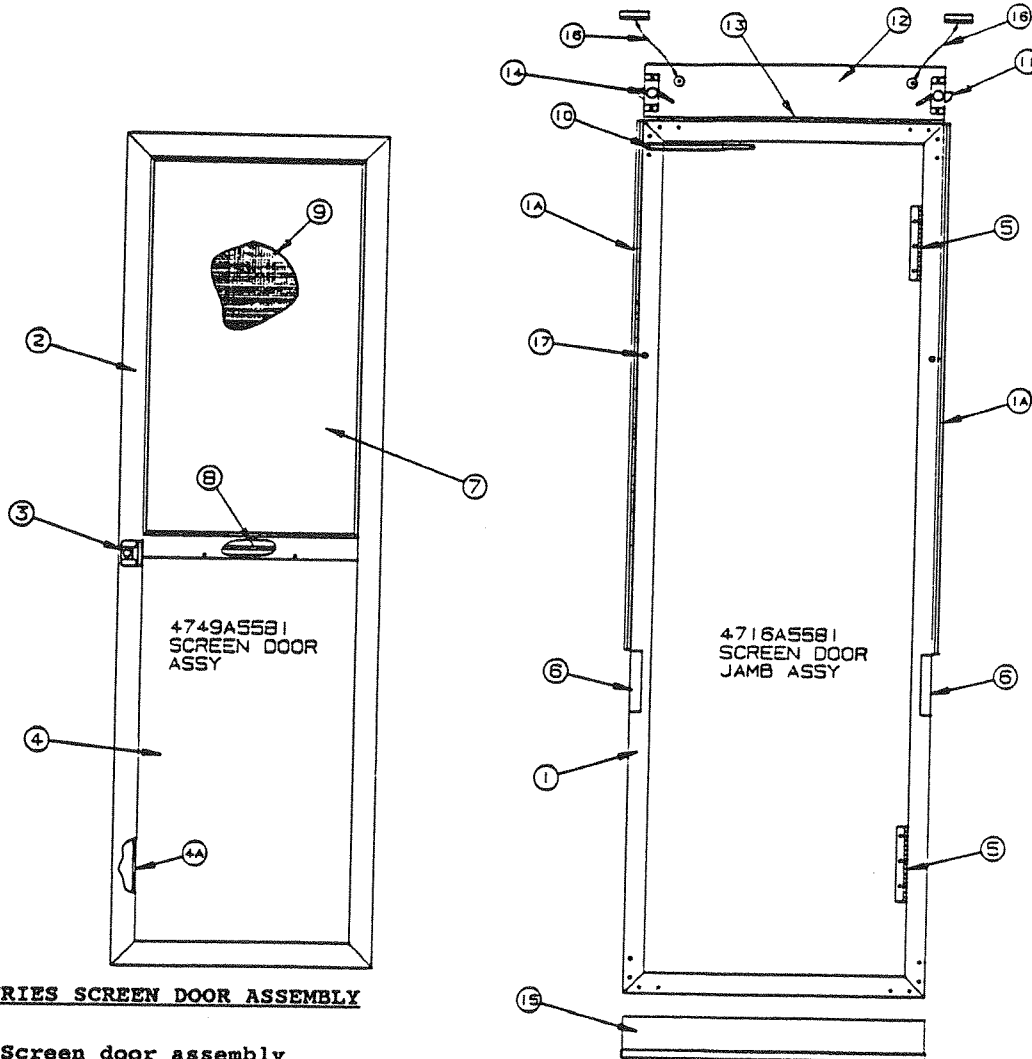
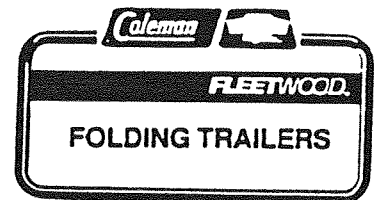
4744B6401 2510 Parts Pkg
 4741E5411 2595 Parts Pkg
 4739F6591 All Models except 2510 and 2595

CODE	PART NO.	DESCRIPTION
8	4739A1291	Regulator & fitting (all except 2510)
(Refer to Page 44 for regulator & fittings for Model 2510)		
9	4746-0401	Breakaway Switch (2595 only)
10	4735C6741	Pigtail x1, M4 (all)
11	4749-1861	Stabilizer handle x1, M4 (all)
12	4720D3031	Safety chain x2, M2
	4749-9601	Safety chain, (2595 only)
13	4733F6281	Gas bottle mounting bracket pkg x2, (includes wing nuts and washers)
14	1202B0468	Washer x2
15	1201-6258	Wingnut x2

CODE	PART NO.	DESCRIPTION
1	4747B4141	Crank handle (all)
2	4733A3991	Gas hose (all except 2595) 3/4 x 3/8 x 32"
	4737-8871	Gas hose (2595 only) 3/8 x 3/8 x 32"
3	4744-265	Gooseneck (2595, 2510 only)
4	4730A3211	Key x2, M10 (all)
5	4771-2631	Hitch pin x1, M5 (all)
6	4732A4791	Safety pin x1, M10 (all)
7	4734B3781	Regulator cover x1 (all)



Americana 1991 REPAIR PARTS

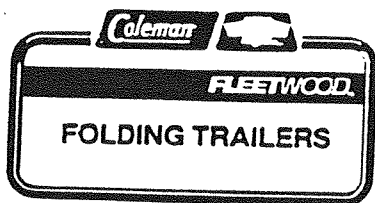


AMERICANA SERIES SCREEN DOOR ASSEMBLY

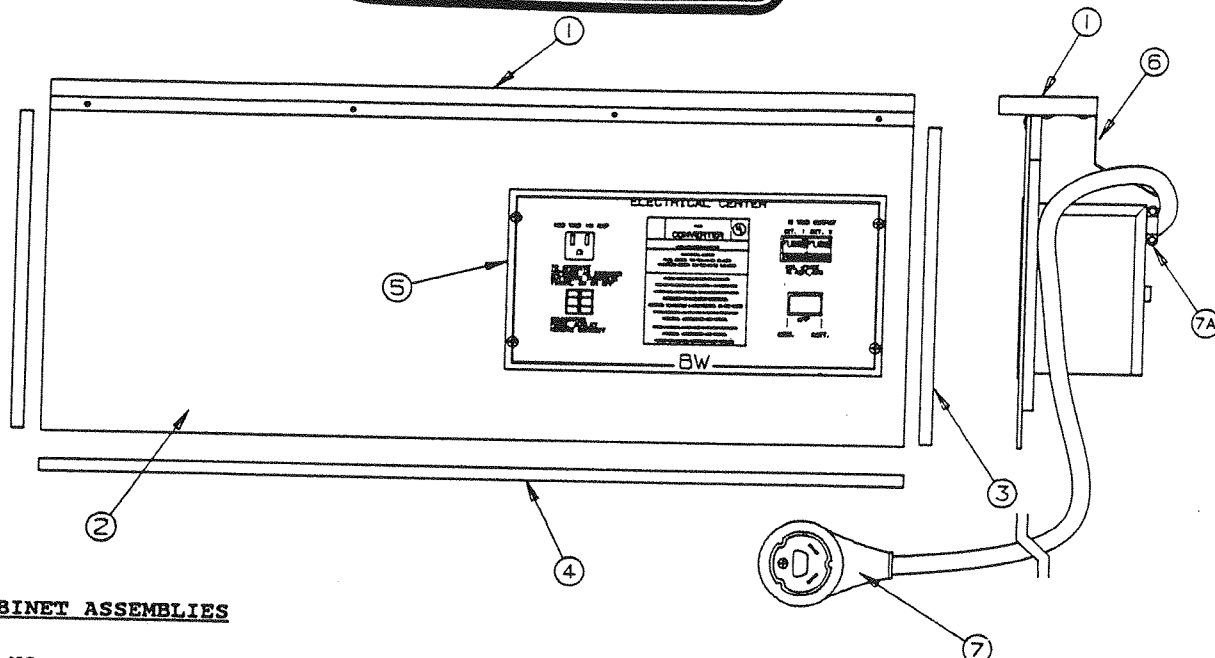
4749A5581 Screen door assembly
4716A5581 Screen door jamb assembly

CODE	PART NO.	DESCRIPTION
1	4716A5581	Screen door jamb assy
1A	4710G4101	Door seal 46" long
	4734B1861	Rivet x2, M25
	4741B9861	Rivet x8, M25
2	4749A5581	Screen door assy
3	4733C4791	Latch assy pkg (washer x2 and strike provided in pkg.)
	4741B9861	Rivet x2, M25 (rivet strike in place)
4	4737B8771	Kick plate
4A	4060000085	Grey tube seal (sold/foot)
5	4720F3601	Screen door hinge x2
	4741B9861	Rivet x6, M25
6	4350000005	Velcro hook 3/4" grey
7	4710D3781	Sliding window pane x1
8	4749-8861	Drip seal 18 3/8" long
9	3750000048	Screen 32 3/8" x 18 1/2" (sold per foot)

CODE	PART NO.	DESCRIPTION
10	4731A8201	Spring package (spring, rivets & transparent tube included in package.)
11	4741-8658	Sash lock x2
	4734B1861	Rivet x4, M25
12	4741D8831	Top bracket x1
	4734B1861	Rivet x10, M25
13	4749-2151	Hinge x1
14	4737-3211	Rubber button x2, M8
15	4741D6221	Screen door support
	4060000399	Rubber seal (sold per foot)
	1114B1012	Screw x4
16	4734C5211	Screen door cable x2, M6
	4744A3301	Rivet x2, M25
	1202B2698	Washer x2
17	4730A3548	Stud w/screw x2



Americana 1991 REPAIR PARTS



CONVERTER CABINET ASSEMBLIES

CODE	PART NO.	DESCRIPTION	CODE	PART NO.	DESCRIPTION
1	4744D0231	Converter cabinet top except 2582	6	4744-235	Converter baffle x1
	4749-1041	Converter cabinet top, 2582		1103B0806	Screw x2
	4749-103	Panel angle (all)	7	4744-3101	Power cord, 28 ft.
	1103B0806	Screw x4 (angle to cabinet top)		1201-8658	Clamp
	4738-3088	Screw x4 (angle to front panel)		4737-8488	Screw x1
2	4714D4501	Universal wall panel (48 x 18 1/8") Classic oak	7A	1216-457	Strain relief 3/4" x 1"
3	4741C8971	Corner divider x2	8	4735B6901	Heater harness
4	4741B8961	Toe molding	9	4744-564	Extension harness 2510
5	4744A4751	Convertor 9 AMP - B&W (all except 2595)		4744-883	Extension harness 2582
	4745A1571	Convertor 15 AMP - B&W, 2595		4735B6731	Extension harness 2580, 2590, 2595
	4747-8501	Convertor used with refrigerator, B&W	10	1216-451	Strain relief 3/8" x 2"
	4737-8488	Screw x4			"Romex" wire 14 AWG (white) (Purchase locally)

TOUCH-UP PAINT

16oz. Spray

0008-2471	Black
0008A2441	Col White
4716-0871	Col White, 2oz. container with brush applicator (for Krystal kote panels)

Quart Can

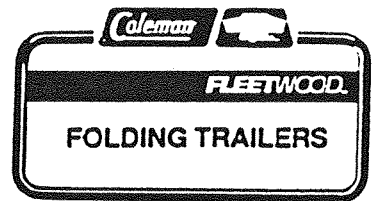
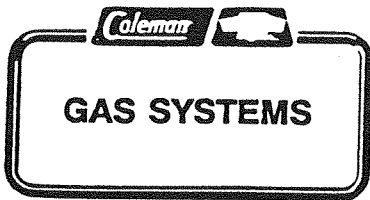
4714-3741	Col White
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REPAIR TRIM TAPE KIT

Kit consist of: trim tape, decals, rivets and foam tape

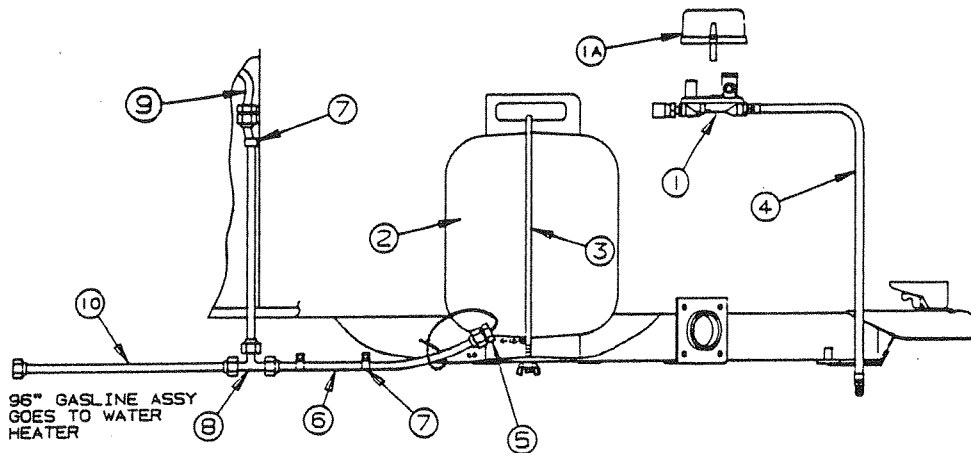
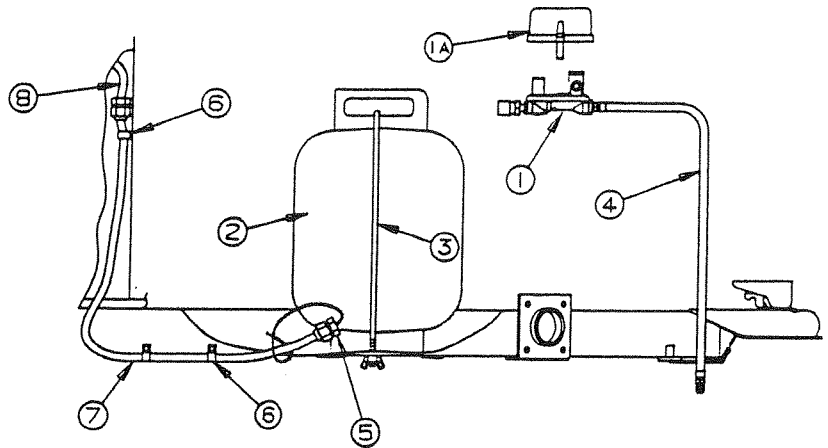
4716C2131	Panel, roadside repair trim tape kit
4716C2141	Panel, left side repair trim tape kit
4716C2151	Panel, front/rear repair trim tape kit

4714-2171	Dry clean pad, M5
4737B2838	Colonial white caulking



GAS SYSTEMS - ALL EXCEPT 2595

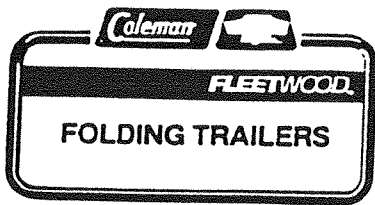
CODE	PART NO.	DESCRIPTION
1	4739A1291	Regulator
1A	4734B3781	Regulator cover
2	4720H5928	Gas bottle
3	4733F6281	Gas bottle mtg package
4	4733A3991	Flexible gas hose
5	4733A3888	Plastic cap w/chain
6	1201-8708	3/8" Tube clamp, rubber-coated
	4737-2558	Tek screw
	4733A4128	Bushing
7	4714-0711	3/8" O.D. copper gas line, 100" length (includes 1 bushing and 2 flared plugs)
	1215-2418	Flared plug
	4747-627	Ground clamp x1
8	4730A3431	Flexible gas hose 1/4"-32" long



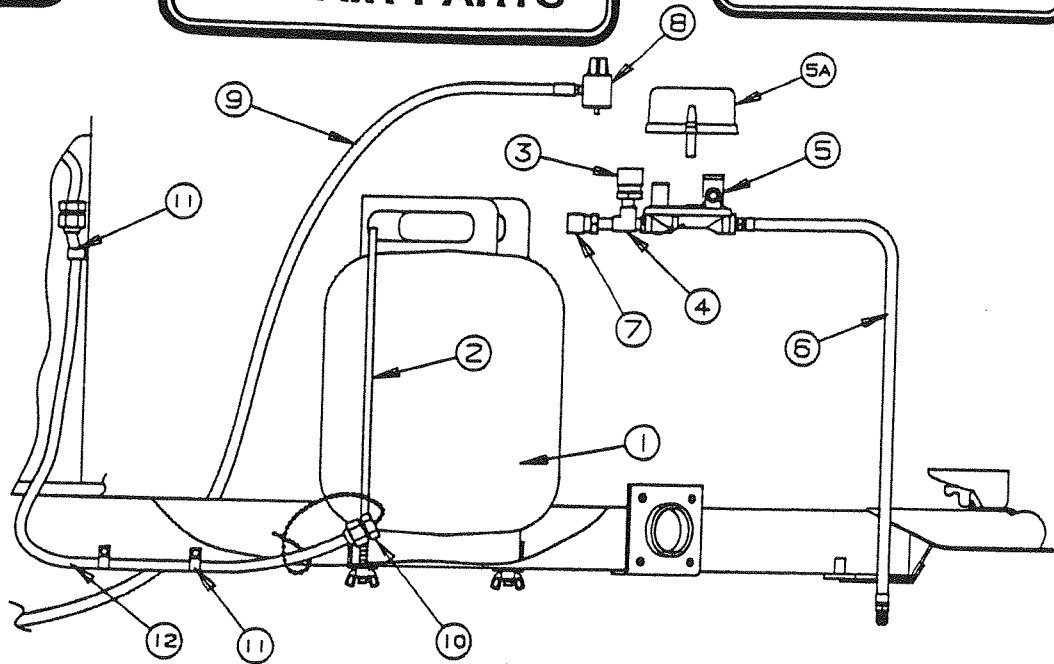
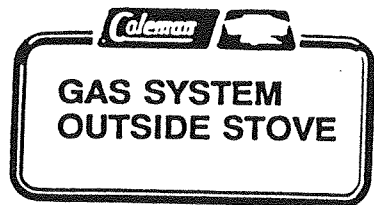
GAS SYSTEM - 2595

CODE	PART NO.	DESCRIPTION
1	4739A1291	Regulator
1A	4734B3781	Regulator cover
2	4720H5928	Gas bottle
3	4733F6281	Gas bottle mounting package
4	4737-8871	Flexible gas hose 3/4" x 3/8"-32" long
5	4737-8388	Plastic cap w/chain
6	4734B555	1/2" O.D. copper gas line, 75" length (includes flare nuts)
	1215-2438	Flare nut for 1/2" line

CODE	PART NO.	DESCRIPTION
7	1201-8738	1/2" Tube clamp, rubber-coated
	4733-4118	Tek screw
8	1215-1788	Tee 1/2"x3/8"x3/8"
9	4730A3431	Flexible gas hose 1/4"-32" long
10	4714-0711	3/8" O.D. copper gas line, 100" length (includes 1 bushing and 2 flared plugs)
	1215-2418	Flared plug
	4747-627	Ground clamp x1



Americana 1991 REPAIR PARTS



HOSE AND REGULATOR ASSEMBLY - 2510

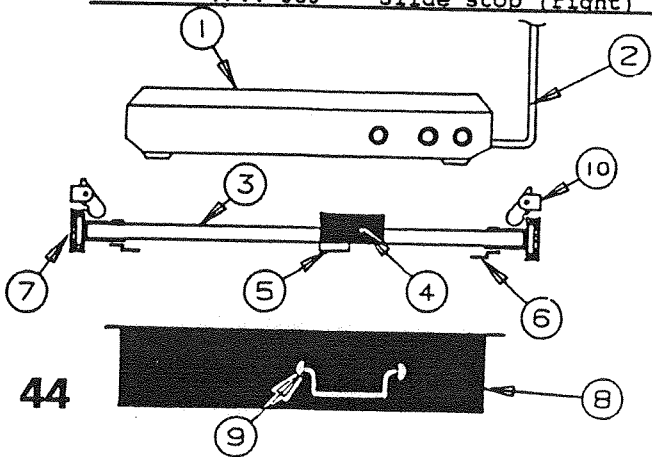
CODE	PART NO.	DESCRIPTION
1	4720H5928	Gas bottle
2	4733F6281	Gas bottle mounting package
3	4739-6978	Cylinder adapter
4	4739-6998	Street tee
5	4738A4868	Regulator
5A	4734B3781	Regulator cover
6	4733A3991	Flexible gas hose 3/8"-32" long
7	4737-9308	POL adapter

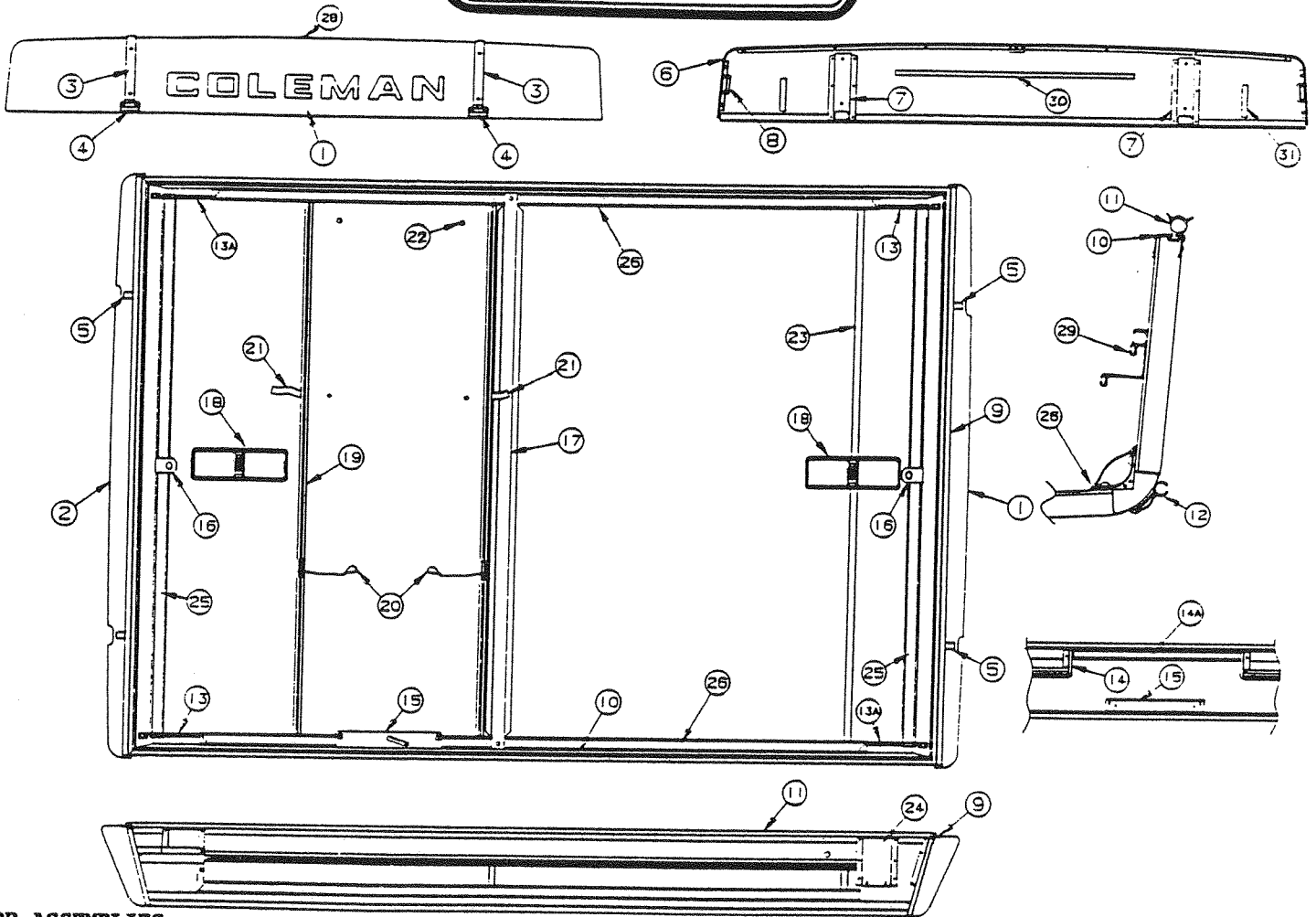
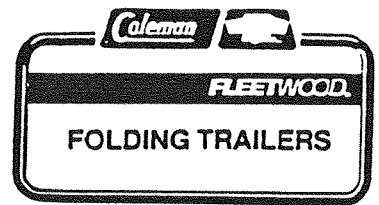
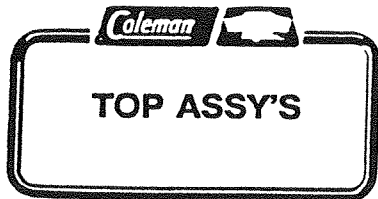
8	5445B5561	Regulator (replacement comes with 15" gas hose). NOTE: 15" gas hose not available separately.
9	4714-7931	12' Flexible gas hose
10	4733A3888	Plastic cap w/chain
11	1201-8708	Rubber coated clamp
12	4714-0711	3/8" O.D. copper gas line 100' length (includes 1 bushing and 2 flare nuts)
	1215-2418	Flare nut
	4747-622	Ground clamp x1

4744G555 OUTSIDE STOVE SHELF ASSEMBLY - 2510 (Stove and Slide Stops Not Included)

CODE	PART NO.	DESCRIPTION
1	4739A6981	Propane stove Electronic Ignition
2	4714-7931	12' Flexible gas hose
3	4744F214	Stove shelf
4	4744A344	Handle bracket
5	4744-331	Drawer stop
	4744-4608	Rivet, M25
6	4744-341	Drawer slide x2
	4716-056	#10 x 7 1/8" screw x2
	1201B6388	Nut x2
	4739-2918	Screw cap x2
	4739A2908	Screw cap washer x2
7	4744-3141	Shelf slide assy (set) 1 left and 1 right
	4744A317	Slide angle - right
	4744A318	Slide angle - left
	1203-8978	Rivet
	4738A375	Slide angle bracket
	1203-8641	Rivet, M50
8	4744B649	Drawer assy

CODE	PART NO.	DESCRIPTION
9	4744-328	Handle
	4744-329	Handle bracket
	1203-8951	Rivet, M25
10	4744-584	Slide stop (left)
	4744-585	Slide stop (right)





TOP ASSEMBLIES

AMERICANA SERIES (Colonial White)

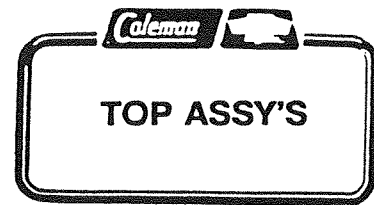
4749-5601 - Top assembly 2580, 2582
 4744C6441 - Top assembly 2590, 2510, 2595

CODE	PART NO.	DESCRIPTION
1	4749A1481	Top end cap rear
	4747-1058	Plastic rivet x4
2	4749A1471	Top end cap front
	4747-1058	Plastic rivet x4
3	4749B0981	Top trim, M2 x2
	4716-082	Screw x4
	4060000106	Top trim, 1" pc.
4	4749A1441	Strike, M2 x2
	4741B9368	Screw x2
5	4060000106	Top trim 1 3/4" x4
6	4749-1621	End trim,
	1103E1018	Screw x11 (each end)
7	4749A551	End cap bracket x2
	1103E1018	Screw x6
	4350000175	1/8" x 5/8" Live rubber tape
8	4749B127	Side bracket x3,
	1103E1018	Screw x2

9	4741D213	Top seal extrusion x2 (frt/rea)
	1103E1018	Screw x2
10	4741C314	Top seal extrusion x2 2580, 2582
	4741C188	Top seal extrusion x2 2590, 2510, 2595
	1103E1018	Screw x8
11	4060000015	Top seal (black rubber)
12	4728B2081	Canopy track, (all) (must cut to size)
	4741B9368	Screw x13
	4350000175	1/8" x 5/8" Live rubber tape
	4060000096	Vinyl cover
13	4741E3541	Lift cover (Curbside front/Roadside rear)
13A	4741F1281	Lift cover (Roadside front/Curbside rear)
	4716-077	Screw x4
	4741C3558	Hole plug x2
	4350000022	Foam tape
	4724D0991	Lift pocket fastener, M4
14	4741-8841	Screen door bracket
	4733-4138	Screw
	4744A465	Velcro hook 2" x 3/4"
14A	4350000022	Foam tape



Americana 1991 REPAIR PARTS



TOP ASSEMBLIES

AMERICANA SERIES (Colonial White)

- 4749-5601 - Top assembly 2580, 2582
- 4744C6441 - Top assembly 2590, 2510, 2595

PARTS NOT SHOWN FOR 2595 TOP ASSEMBLY

Note: The 4744C6441 top is used on the 2595 with bathroom and shower curtain tracks taken off from old top assembly or with new parts as listed in A through F below.

CODE	PART NO.	DESCRIPTION
15	4749-5571	Screen door storage bracket
	4749-2138	Snap button
	1203-8641	Rivet x1, M50
	4741B9368	Screw x3 colonial white
16	4741D1131	Tent support bracket x2
	4741B9368	Screw x2
17	4749-1281	Air conditioner brace
	4744-3118	Plastic bushing x2
	4746-0291	Hole plug x3 M6
	4747-6951	Angle assy, x2
	4746A0538	Bolt x2 (Colonial White, outside of top)
	4747-2328	Rubber sealing washer
	4731-3878	Hex head bolt
18	4744A4741	Double dome light
	4714F0891	Light lens only (white)
	4734-2388	Connector x2
	4716-077	Screw x4
19	4733E4711	Screen door track x2
	4744-4611	Expansion rivet, x10, M25
	1203-9258	Plastic accordion rivet x4
20	4734C5211	Screen door cable x2, M6
21	4723A5061	Safety strap x2
22	4737-3211	Rubber button (white) M8
23	4350000003	Trim strip tape (76")
23A	4350000003	Trim strip tape (7")
24	4741C5431	Lift pocket assy x4
25	4741F214	Cove, front/rear (all)
26	4741G306	Cove side x2, 2580, 2582
	4741G186	Cove side x2, 2590, 2510, 2595
	4737-8488	Screw
	4060000020	Vinyl cover
	4741B9658	Expansion rivet
27	4734A397	Exit tag
28	4716-0831	Center seam trim (11' length, must cut to proper length)
	4350000097	Double stick tape, white NOTE: Must order per foot.
	4749A0901	Trim cap, plastic x2 (includes cap x2, screw x2, & putty tape 2")
	4716-080	Screw x2
	4350000029	Putty tape (Sold/foot)
29	3530000024	Tent extrusion (sold/piece)
30	4749-197	Foam block x1
31	4747-940	Foam block x2

CODE	PART NO.	DESCRIPTION
A	4746A0471	"I" beam shower curtain track
B	4739-1208	Mounting bracket x9
	4741B9368	Screw x2, each bracket
C	4724-7271	Shower curtain tie
	4730A3548	Stud
D	4739F1211	"I" beam bathroom curtain track
E	4739-0678	"I" beam stop
F	4739-1191	Carrier and hook, M6

