IMPORTANT NOTICE

Please read prior to beginning any air conditioner installation procedures.

These instructions are designed to be used in conjunction with the Mini Mach/Super Mach air conditioner kit, part number 4737G8091.

Affected Models:  All 1993 Cape Cod model trailers
                All 1993 Rio Grande model trailers

1993 CAPE COD MODELS:

Upon completion of the installation instructions included with each Mini-Mach/Super-Mach air conditioner kit, two grey, rubber, dimpled bumpers must be adhered to the curbside, rear window metal frame as shown in the figure below. The rubber bumpers will keep the curbside hardwall from rubbing against the ceiling assembly shroud during transit.

![Diagram of bumper installation](image)

4741-497
RUBBER BUMPER

BLACK ALUMINUM WINDOW FRAME EXTERIOR SIDE

DETAIL FOR INSTALLATION OF GRAY BUMPERS ONTO CURBSIDE REAR WINDOW WHEN A/C IS INSTALLED

FIGURE
**1993 RIO GRANDE MODELS**

Measurement correction for locating the air conditioner cut-out and opposite roof brace on the top assembly.

**Incorrect measurements:**
- 11" for air conditioner cut-out
- 42" for opposite roof brace

**Correct measurements:**
- 15" for air conditioner cut-out
- 48" for opposite roof brace

Applies to installation instructions (Step 10) included in Mini-Mach/Super-Mach installation kit, part number 4737G8091.

**Note:** All measurements are taken from the front screen door track.