

**FLEETWOOD FOLDING TRAILERS, INC.
INSTALLATION INSTRUCTIONS**

1968-504
June 1998

MODEL NUMBER: 4716-1591 ABS TOP COVER PLATE PACKAGE

This kit is for use on all 1999 models with ABS tops, as well as 1996-1998 models with ABS tops containing the free-floating roof brace kit.

This kit contains: 2 - 4757-093 ABS plastic cap
 1 - 4756A275 Glue kit

INSTALLATION INSTRUCTIONS

1. Orient one of the ABS plastic caps over top of the metal mounting bracket and carriage bolts on the exterior of the roof. Check for proper fit, making sure that the plastic cover does not extend over the rain gutter on the top assembly. If the cover does extend over the rain gutter, simply trim back the excess plastic edge to provide a proper fit. See attached diagram.
2. Remove the ABS plastic cap and clean both the cap and it's contact area on the top assembly with alcohol. Allow the cap and top assembly to completely air dry.
3. Holding the ABS plastic cap away from "ABS" top assembly, apply a thin bead of glue around the base of the cap.

IMPORTANT: Once applied, do not allow the glue to be exposed to the air for more than one minute. The glue may begin to set-up causing a loss of adhesion.

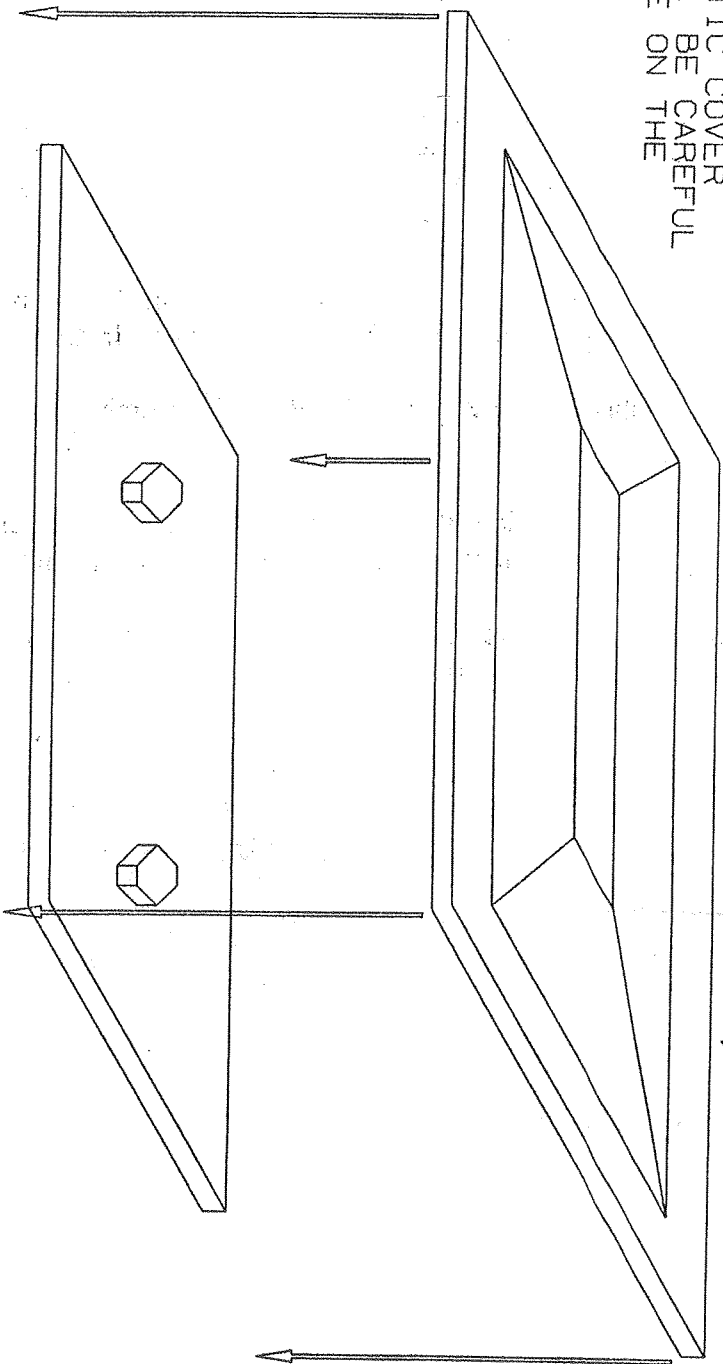
Apply the glue bead along the inside edge of the ABS plastic cap. This will help prevent the glue from oozing-out onto the ABS top assembly. Wipe excess glue off immediately with a paper towel or rag.

WARNING: Do not allow excess glue to come in contact with the top assembly or skin. Accidental spillage of the glue onto the top assembly or skin will cause an immediate reaction or damage. Wear all protective safety equipment (gloves) and read all material safety data sheets or labels included with the glue.

4. Use duct tape to hold the ABS plastic cap in place for approximately ten minutes until the glue sets.
5. Repeat steps 1 through 3 for opposite cover plate.

Attachment

APPLY A THIN BEAD OF GLUE TO THE UNDERSIDE OF THE PLASTIC COVER FLANGE (ENTIRE PERIMETER). BE CAREFUL NOT TO GET ANY EXCESS GLUE ON THE TOP ASSEMBLY.



IT MAY BE NECESSARY TO TRIM THE EDGE OF THE PLASTIC COVER TO PREVENT IT FROM EXTENDING INTO THE RAIN GUTTER ON THE TOP ASSEMBLY.

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