1996 GRAND TOUR STORAGE BOX SEALING PROCEDURES

EXPANDA RIVET

APPLY SILICONE SEALANT TO RAIL BEFORE STORAGE BOX DECK IS ASSEMBLED TO RAIL

VERSION A

1. ABS PLASTIC DECK FITS INTO FRONT BODY RAIL
2. ALUMINUM STORAGE BOX SIDE PANEL HAS FLANGE WHICH GOES UNDERNEATH FRAME SIDE CHANNEL

EXPANDA RIVET

STORAGE BOX DECK

WOOD SUPPORT (LADDER)

APPLY SILICONE SEALANT TO RAIL UNDERSIDE BEFORE STORAGE BOX DECK IS ASSEMBLED TO RAIL

VERSION B

1. ABS PLASTIC DECK FITS BETWEEN FRONT BODY RAIL AND WOOD SUPPORT (LADDER)
2. ALUMINUM STORAGE BOX SIDE PANEL HAS NO FLANGE AND IS SECURED BY RIVET

EXPANDA RIVET

APPLY SILICONE SEALANT TO RAIL BEFORE STORAGE BOX DECK IS ASSEMBLED TO RAIL

VERSION C

1. ABS PLASTIC DECK FITS INTO FRONT BODY RAIL
2. ALUMINUM STORAGE BOX SIDE PANEL HAS NO FLANGE AND IS SECURED BY RIVET

GRAND TOUR STORAGE BOX SEALING PROCEDURES DECK TO FRONT BODY RAIL
SIDE VIEW OF STORAGE BOX

END VIEW OF STORAGE BOX SIDE PANEL

THIS RIVET USED ON VERSION "B" & "C"

VERSION "A" HAS FLANGE ON BODY PANEL AT THIS AREA
VERSION "B" HAS NO FLANGE ON BODY PANEL AT THIS AREA
VERSION "C" HAS NO FLANGE ON BODY PANEL AT THIS AREA

PLY SILICONE SEALANT J FORM AS SHOWN

APPLY TACKY TAPE TO WOOD BOX SIDE UNDER AREA WHERE SIDE PANELS AND ABS PANELS MEET

APPLY CONTINUOUS SILICONE BEAD ON SIDES & FRONT OF TOP BOX FRAME BEFORE DECK IS ASSEMBLED TO BOX

APPLY SILICONE SEALANT TO J FORM ON TOP OF PANEL
1996 GRAND TOUR BODY RAIL SEALING PROCEDURES

SIDE RAIL

EXPANDA RIVET x3

REAR RAIL ALL MODELS & FRONT RAIL ON NON BOX MODELS

SILICONE SEALANT NAIL HOLES IN ALL THREE RIVETS

FOAM TAPE

SIDE RAIL

TO RESEAL FRT. & REAR RAILS
DRILL OFF MITER CAPS & 3 EXPANDA RIVETS
THEN FORCE SILICONE SEALANT UNDER BODY RAIL

APPLY SILICONE SEALANT TO UNDERSIDE OF MITER COVER BEFORE ASSEMBLING TO RAILS CORNERS

MITER COVER

REAR RAIL ALL MODELS & FRONT RAIL ON NON BOX MODELS

APPLY SILICONE SEALANT OVER BOTH HOLES

FOAM TAPE

SIDE RAIL

APPLY SILICONE SEALANT OVER 45° MITER OF RAILS

GRAND TOUR FRONT & REAR RAIL SEALING