

INSTALLATION INSTRUCTIONS

1989 AMERICANA SERIES FRONT AND REAR ABS TOP PANEL REMOVAL AND REPLACEMENT

Tools required:

- a. Phillips-head screwdriver
- b. 3/16" Pin punch
- c. Hammer

NOTE: Styrofoam adhesive is not supplied with replacement ABS end caps.

Please locate a supplier of this adhesive in your area. A few suggested name brand adhesives are SS-2000-G Sta-Stuck Construction Adhesive distributed by Gold Bond Products and Henry Foam Insulation and Panel Adhesive distributed by W.W. Henry Company.

REMOVAL

- 1. Remove the four Phillips-head bolts from the two long plastic vertical trim caps. See photo 1.
- Remove the two Phillips screws from each of the two top latch strikes.
 See photo 2.



Photo 1



Photo 2

- 3. Raise the trailer top approximately one foot.
- 4. Using the 3/16" pin punch and hammer, punch out the center of each plastic rivet. See photo 3.
 - Note: Rivets located one on each side of the top assembly and several along the bottom edge of the top assembly end cap.
- 5. Grasp the wide flange of each rivet and pull the rivet out of the end cap. See photo 3.

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- 6. Grasp the ABS plastic end cap and pull the cap away from the top assembly. See photo 4.
- 7. Remove any styrofoam that may be fastened to the inside panel of the top assembly.



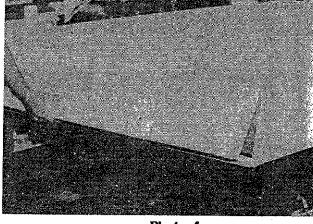
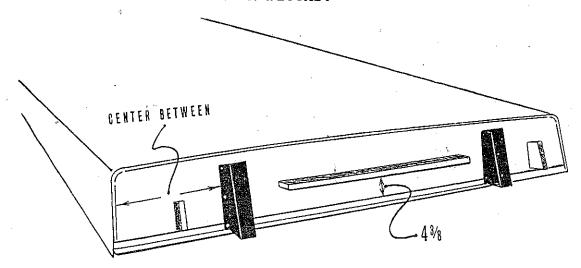


Photo 3

Photo 4

REPLACEMENT

1. Using a styrofoam adhesive, fasten the three styrofoam blocks provided to the inside end panel of the top assembly. Use figure below as a reference to locate the foam blocks.



- 2. Use the end cap removed as a template to mark the rivet locations on the replacement end cap.
- 3. Using an electric drill and 1/4" drill bit, drill out the holes marked in Step 2 on the replacement end cap.

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- 4. Fit the replacement ABS plastic end cap into the groove along the top edge and sides of the top assembly. See photo 4.
- 5. Fasten the two long plastic vertical trim caps with the Phillips-head bolts removed. See photo 1.
- 6. Fasten the two top latch strikes to the end cap with the Phillips-head screws removed. See photo 2.
- 7. Holding the plastic end cap in place, fasten the cap to the top assembly with plastic rivets on each side and along the bottom edge.

Note: The plastic rivets are secured by placing the rivet in a hole and driving in the center pin with a hammer.

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