

## 1968 - 1997 BED EXTENSION REPLACEMENT

1. Unlatch all four top latches and raise the top assembly to its full height.
2. Extend both bed assemblies completely.
3. Remove the mattress assembly and the tent assembly support rod. Store in a clean area.
4. Remove the two self-tapping phillips-head tek screws and washers from the top end of both bed extensions on the damaged bed assembly.
5. Push the damaged bed assembly into the folding trailer (on queen beds only, lift the bed assembly up and over the L-shaped bed stop located on the front bed rail), exposing the roll pins within the two body rails.

**NOTE:** In extreme cases, it may be necessary to cut the damaged bed extension off and remove the remaining section from the bed frame to allow the bed to be pushed in.

6. Using a small 1/8" punch, remove the roll pins located in the curbside and roadside body rails. Two are located on the upper portion of the body rail. The remaining roll pins are located on the lower portion of the body rail.

**NOTE:** Earlier model trailers had four roll pins on each curbside and roadside body rail to remove.

7. Remove two pieces of bed vinyl from the upper and lower portions of the curbside and roadside body rails.

**NOTE:** The bottom bed vinyl is fastened into place using double-stick tape. It will be necessary to clean the body rails of any tape residue left after removal.

8. Remove the bed assemblies from the trailer.
9. Using a #8 drill bit, drill out the four rivets fastening the roller assemblies to the bed frame.

**NOTE:** Each roller assembly has a designated number of spacer plates between the roller assembly and the bed frame. Make certain when replacing a bed extension that the appropriate spacer plates are reinstalled on their corresponding roller assemblies to the bed frames.

10. Fasten the new bed extension to the bed frame (see "Note" under Step 9). When a curbside front extension is replaced, the large plastic wheel will be riveted fast and cut flush with the bottom of the extension.

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11. Slide the bed assembly into the body rails (on queen beds, lift bed frame over L-shaped bed stop located on the front rail), exposing the holes for replacement of the roll pin.
12. Reinstall the roll pins and the bottom bed vinyl pieces.

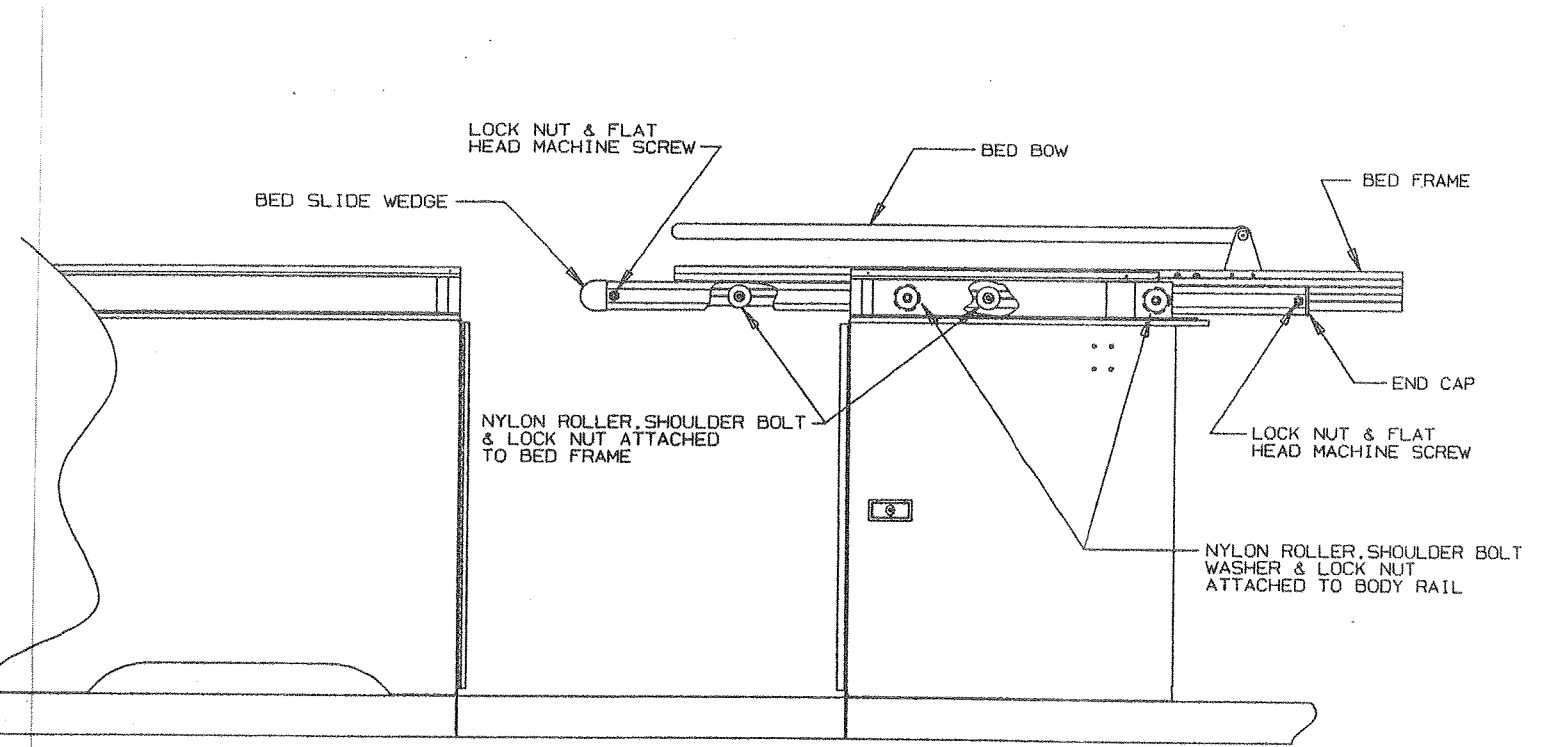
**NOTE:** If not previously done, install new double-stick tape on bottom bed vinyl pieces before reinstalling.

13. Slowly pull the bed assembly half way out. Return the bed so that the bed extension ends are midway between the front and rear set of roll pins and reinstall upper pieces of bed vinyl.
14. Pull the bed assembly completely out and reinstall two self-tapping tek screws and washers.
15. Check function of bed assemblies and apply lubricant if applicable.

# 1998 BED ASSEMBLY

A major design change in the attachment of the bed extensions occurred on 1998 model bed assemblies. Adjustments for bed tightness (working hard) can be made by adding or removing flat washers located behind the nylon wheels fastened to the body rail (refer to diagram). A minimum of one flat washer should be installed behind the nylon wheels at all times.

To remove or replace a bed extension, pull the bed assembly outward until the plastic end cap can be removed from the outer end of the bed extension. Extend the opposite bed assembly out of the trailer. (Note: Ensure bed assemblies are supported by the attached bed legs.) Remove the plastic end cap and slide the bed extension inward until disengaged from the nylon wheels on the bed frame and body rail. Slide the replacement bed extension over the nylon wheels and re-attach the plastic end cap.



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