

## About Earthen Clay

Our **Earthen Decorative Venetian Plaster sparkles** and is developed with the purest form of Kaolin clay known as Kaolin Grolleg or China clay. These plasters are blended with marble powder, and or marble sand and special additives for added adhesion, workability and hardness. Kaolin clay is much safer to work with, is more ph neutral, zero voc and ecologically friendly to the environment. There is no use of kilns or production of carbon dioxide in the making of our Earthen Plaster. These products come in a cream white base that can be tinted with any universal or natural pigment. Earthen Plaster can be used on interiors only and should be applied in a minimum of 2 coats. The final appearance of Earthen Plaster can have subtle cloudy affects, matte to high gloss finishes and fine textures including marble-like, smooth, distressed etc. This is a product that is very refined and often is used for prestigious venues, where a slight matte or slight sheen plaster is wanted with very appealing undertones and a silky stone feel. Unlike our other plaster series, our clay plasters have a mechanical set vs a chemical set and can be easily cleaned and fixed for repairs by using water to soften the clay. The working times of our clay plasters are longer than lime based plasters and can be kept wet with water to eliminate cold joints etc.

### The Earthen Clay Benefits:

- Ecologically friendly to environment
- Safe to work with
- PH Neutral
- Zero VOC
- No use of kilns or production of carbon dioxide in the making of the plaster
- Creamy white base colors
- Silky stone feel
- Customizable appearances from matte to high gloss
- Customizable textures from marble-like, smooth, distressed and more
- Mechanical set - easily clean and repair

### Earthen Clay is Suitable for:

- Interiors only
- Refined and prestigious venues

**At 5 Star Finishes, there is no use of kilns or production of carbon dioxide in the making of our Earthen Plaster - friendly to the environment!**

Earthen Plaster can be modified for extra durability and ease of use, especially for base coats. Simply add a prepackaged amount of lime provided with your plaster prior to mixing with water to create a slight chemical set that helps in durability and keeps your base layer from wetting out and becoming difficult to work on or to help novice applicators.

**Pro Tip: Kaolin is softer than lime when dry and will polish to a glass like shine using a wool bonnet and a cut polisher.**

[www.5starfinishes.ca](http://www.5starfinishes.ca)

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We manufacture custom plasters and source any plaster from around the world for architectural specs. Our custom plasters are designed from raw materials to create a mixture that will match the vision for your brand image. The formulations of aggregates, additives, powders, colorants and binders will be adjusted to suit the specific needs of your project. We are the only company in Canada providing these unique, custom finishes.



## Earthen Clay Color Chart



[www.5starfinishes.ca](http://www.5starfinishes.ca)

### Earthen Clay Samples



High gloss, marble-like finish



semi gloss, smooth + texture finish



Matte, distressed finish

Light Black	79	Light Black	80	Light Black	81	Light Black	82
SP Black	1	SP Black	2	SP Black	3	SP Black	4
Black + Yellow	5	Black + Yellow	6	Black + Yellow	7	Black + Yellow	8
Black + Blue Cobalt	9	Black + Blue Cobalt	10	Black + Blue Cobalt	11	Black + Blue Cobalt	12
Black + Brun	13	Black + Brun	14	Black + Brun	15	Black + Brun	16
Black + Vert	17	Black + Vert	18	Black + Vert	19	Black + Vert	20
Slate Grey	21	Slate Grey	22	Slate Grey	23	Slate Grey	24
White	25	White	26				

Blue Cobalt	27	Blue Cobalt	28	Blue Cobalt	29	Blue Cobalt	30
Blue	31	Blue	32	Blue	33	Blue	34
Jaune	35	Jaune	36	Jaune	37	Jaune	38
Jaune	39	Jaune	40	Jaune	41	Jaune	42
Jaune	43	Jaune	44	Jaune	45	Jaune	46
Brun	47	Brun	48	Brun	49	Brun	50
Magenta	51	Magenta	52	Magenta	53	Magenta	54
Vert	55	Vert	56	Vert	57	Vert	58

Orange	59	Orange	60	Orange	61	Orange	62
Rouge	63	Rouge	64	Rouge	65	Rouge	66
Rouge	67	Rouge	68	Rouge	69	Rouge	70
Brown Oxide	71	Brown Oxide	72	Brown Oxide	73	Brown Oxide	74
Violet	75	Violet	76	Violet	77	Violet	78
Dark Green	83	Dark Green	84	Dark Green	85	Dark Green	86
Dark Yellow	87	Dark Yellow	88	Dark Yellow	89	Dark Yellow	90
Light Violet	91	Light Violet	92	Light Violet	93	Light Violet	94

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Note: These colors are intended to show the approximate color of our plaster finishes. Color will vary based on the type of finish selected, sealers and level of polish. Variation in color due to varying products, weather, job conditions and method of application should be expected. For color verification, you can request an actual sample in the color and texture prior to ordering material. 5 Star Finishes Ltd is not responsible for color correctness of applied finish. Color must be verified and approved by the owner prior to application.